

APPROVAL SHEET

(RoHS Compliant & Halogen Free)

CUSTOMER : _____
CUSTOMER'S PART NO. : _____
DESCRIPTION : **Multi-layer Chip Coupler**
PART NO. : **LTC-0605-25GS1-A1**
DATE : _____
AUTHORIZED BY : *Derek Wei*

	FULLY APPROVED	PARTIALLY APPROVED	REJECTED
SIGN			
SUGGESTION			

美磊科技股份有限公司

MAG. LAYERS SCIENTIFIC-TECHNICS CO., LTD

HEAD OFFICE / PINGZHEN PLANT

270, Nan-Feng Road, Pingzhen District, Taoyuan City, Taiwan

TEL : 886-3-4159111 FAX : 886-3-4192255

[http : //www.maglayers.com.tw](http://www.maglayers.com.tw)

[E-mail : info@maglayers.com.tw](mailto:info@maglayers.com.tw)



Revision History

Version	Date	Description	Approved by	Prepared by
1	2019/03/29	Initial specification.	CF	Carol
2	2020/06/05	Update storage condition. Add MSL rating.	CF	YH



APPLICATION

WLAN, Bluetooth, Home RF.

FEATURES

Compact Size

Miniaturized SMD packaged in low profile and lightweight.

Low loss

Low insertion loss, high attenuation.

High Soldering Heat Resistance

High quality termination allows both flow and re-flow soldering methods to be applied.

Characteristics

Eliminate noise over a wide frequency range. Idea for high frequency and space limited designs.

Available in tape and reel packaging for automatic mounting

PRODUCT IDENTIFICATION

LTC - 0605 - ###xx - A1 - □□
① ② ③ ④ ⑤

① Product Code

② Dimension Code

③ Series Type (### represents center frequency and xx represents material type)

④ Design Code

⑤ Pattern Code

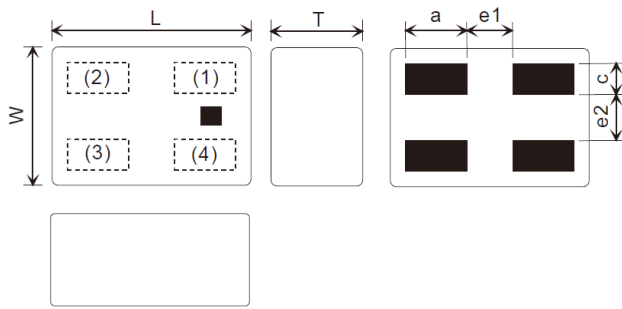
ELECTRICAL REQUIREMENTS

Part NO.	Bandwidth	VSWR	Insertion Loss
LTC-0605-25GS1-A1-RW	2400~2500 MHz 4900~5850 MHz	1.3 max.	0.25 dB max. at 2400~2500 MHz 0.55 dB max. at 4900~5850 MHz
	Coupling		Isolation
	19.0±1.5 dB at 2400~2500 MHz 12.5±1.5 dB at 4900~5850 MHz		20 dB min.

Impedance: 50Ω



PRODUCT DIMENSION

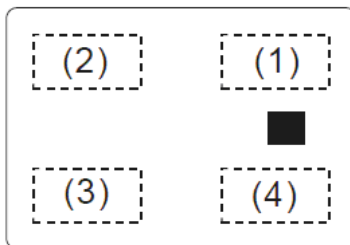


L	W	T	a
0.65±0.05	0.50±0.05	0.25±0.05	0.20±0.05
c	e1	e2	
0.10±0.05	0.20±0.05	0.25±0.05	

NOTE : Dimensions in mm

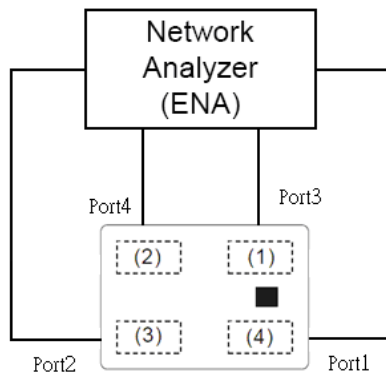
TERMINAL CONFIGURATION

Top View



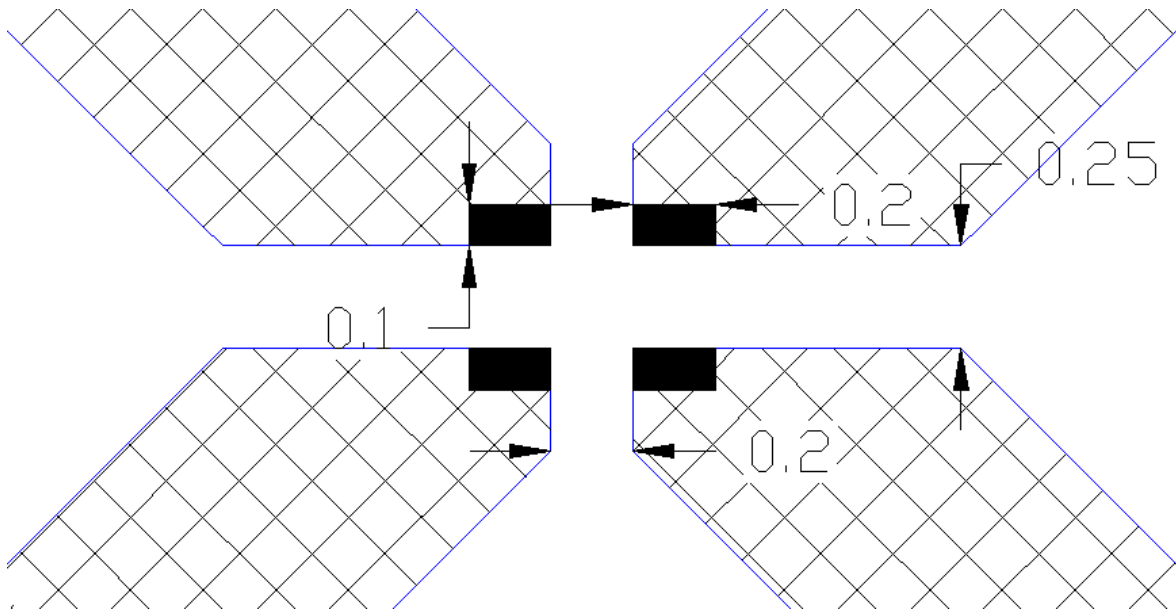
- (1) Coupled Out
- (2) Terminate
- (3) Output
- (4) Input

MEASURING DIAGRAM



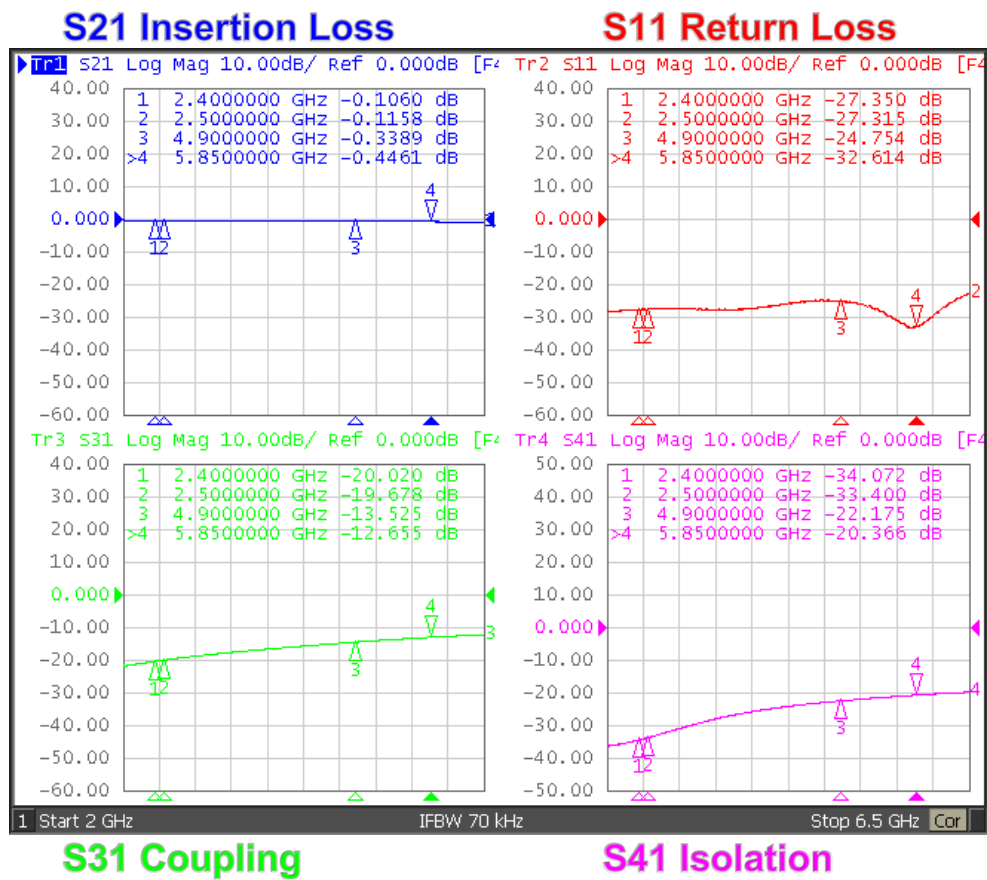
Test Instrument :
Agilent E5071C Network Analyzer.

RECOMMENDED PCB LAYOUT AND LAND PATTERN



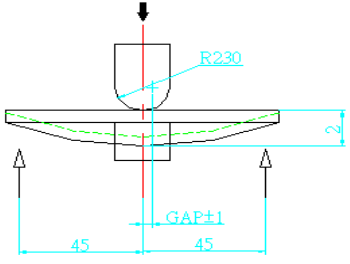
Unit : mm

ELECTRICAL CHARACTERISTICS (T=25°C)



RELIABILITY TEST

Mechanical Test

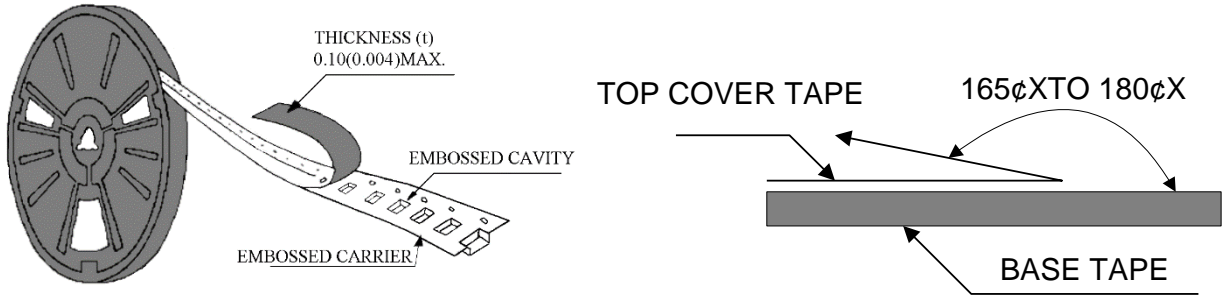
Item	Test Condition	Specification
Vibration	10 Hz/min~55 Hz/min~10 Hz/min vibration frequency with 1.5 mm amplitude for two hours in x, y, z directions	No apparent damage
Drop shock	Dropped onto printed circuit board from 100cm height three times in x, y, z directions. The terminals shall be protected.	No apparent damage
Soldering heat resistance	Preheating temperature : $150\pm 10^{\circ}\text{C}$ Preheating time : 1 to 2 minutes Solder bath temperature : $260\pm 5^{\circ}\text{C}$ Bathing time : 5 ± 0.5 seconds	No apparent damage
Bending test onto printed circuit board	<p>Solder specimen LTCC components on the test printed circuit board (L: 100 x W: 40 x T: 1.6mm) in appended recommended PCB pattern.</p> <p>Apply the load in direction of the arrow until bending reaches 2 mm.</p>  <p style="text-align: right;">Unit: mm</p>	No apparent damage
Solderability	The dipped surface of the terminal shall be at least 75% covered with solder after dipped in solder bath of $245\pm 5^{\circ}\text{C}$ for 3 ± 0.5 seconds.	No apparent damage

Environment Test

Thermal shock	-40°C ~ 85°C for 100 cycles each cycle being 30 min	No apparent damage Fulfill the electrical spec. after test
Humidity resistance	$85\pm 2^{\circ}\text{C}$, 80~90% R.H. for 500 hours	No apparent damage Fulfill the electrical spec. after test
High temperature resistance	$85\pm 2^{\circ}\text{C}$ for 500 hours	No apparent damage Fulfill the electrical spec. after test
Low temperature resistance	$-40\pm 3^{\circ}\text{C}$ for 500 hours	No apparent damage Fulfill the electrical spec. after test

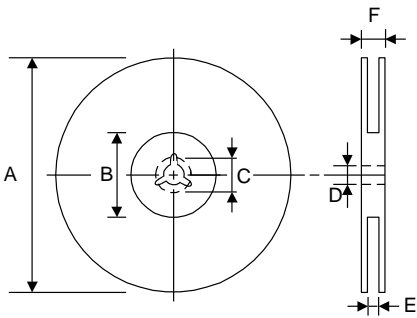
PACKAGING FOR SMC

Peel-off force



The force for peeling off cover tape is 10 grams in the arrow direction.

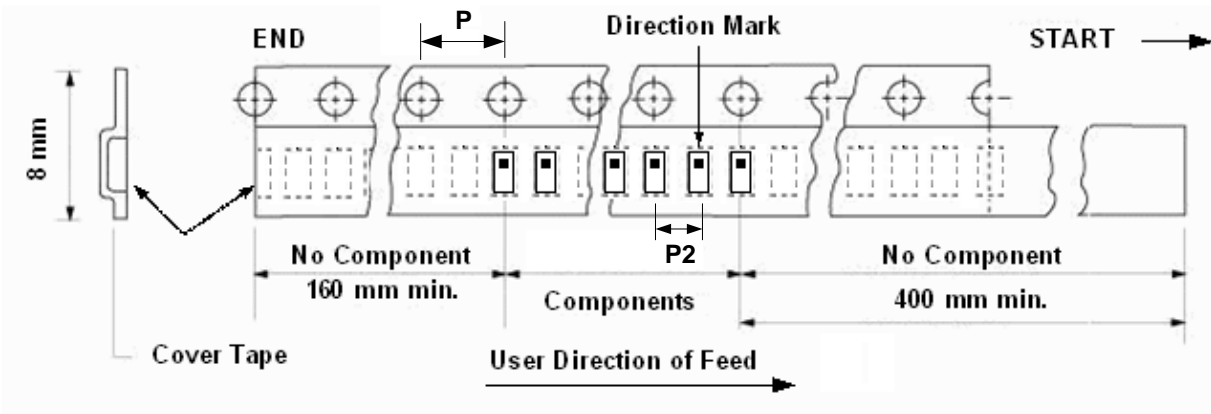
Dimension (Unit: mm)



TYPE	A	B	C	D	E	F
8 mm	178±1	60+0.5 -0	-	13±0.2	9±0.5	12±0.5
12 mm	178±0.3	60±0.2	19.3±0.1	13.5±0.1	13.6±0.1	-

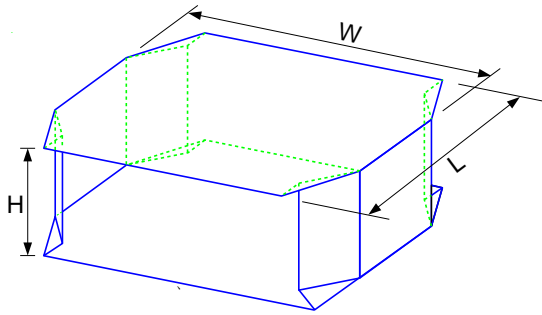
Taping quantity

4K/Reel



P= 4 mm; P2= 2 mm

TAPE PACKING CASE



Unit:cm

No. of Reels	W	L	H
2	18±0.5	18±0.5	2.4±0.2
3	18±0.5	18±0.5	3.6±0.2
4	18±0.5	18±0.5	4.8±0.2
5	18±0.5	18±0.5	6.0±0.2

MSL RATING

Level 1

OPERATION TEMPERATURE

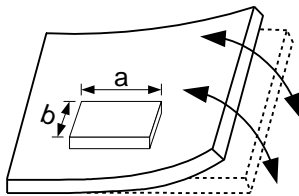
-40°C~85°C

STORAGE CONDITION

The temperature should be within -40~85°C and humidity should be less than 75% RH. The product should be used within 6 months from the time of delivery.

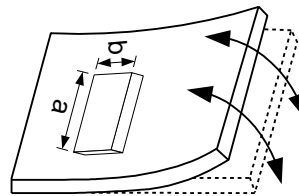
ATTENTION REGARDING PCB BENDING

- (a) PCB shall be designed so that products are not subjected to the mechanical stress for board warpage. Product shall be located in the sideway direction to the mechanical stress.



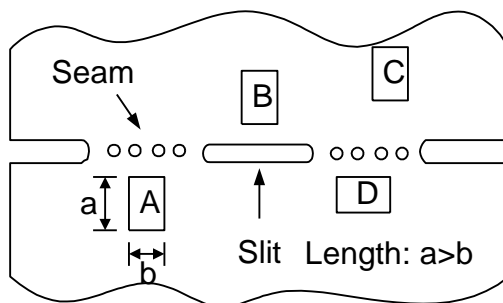
(Poor example)

Length: $a > b$

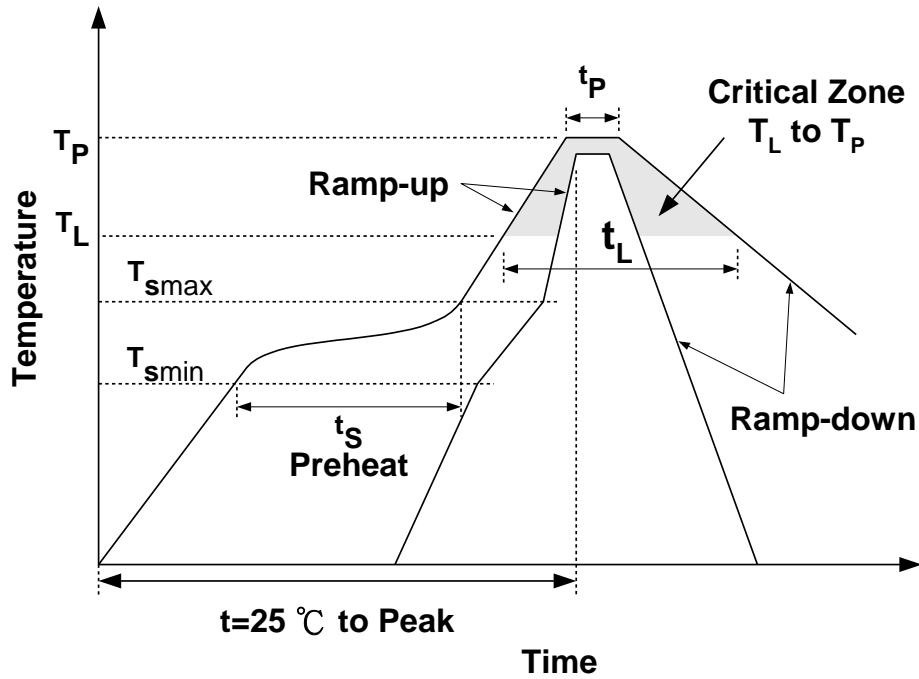


(Good example)

- (b) Products (A,B,C,D) shall be located carefully so that products are not subjected to the mechanical stress due to warping the board. Because they may be subjected to the mechanical stress in order of $A > C > B \approx D$.



RECOMMENDED REFLOW SOLDERING PROFILE



Profile Feature		Sn-Pb	Pb-Free
Preheat	ts	60~120 seconds	60~180 seconds
	Tsmmin	100°C	150°C
	Tsmax	150°C	200°C
Average ramp-up rate (Tsmax to Tp)		3°C/second max.	3°C/second max.
Time main above	Temperature (Tl)	183°C	217°C
	Time (tL)	60~150 seconds	60~150 seconds
Peak temperature (Tp)		230°C	250~260°C
Time within 5°C of actual peak temperature (tP)		10 seconds	10 seconds
Ramp-down rate		6°C/sec max.	6°C/sec max.
Time 25°C to peak temperature		6 minutes max.	8 minutes max.

NOTES

The contents of this data sheet are subject to change without notice. Please confirm the specifications and delivery conditions when placing your order.