



信昌電子陶瓷股份有限公司

Prosperity Dielectrics Co., Ltd.

No.566-1, Kaoshi Rd., Yangmei, Taoyuan 32668, Taiwan (R.O.C.)

Tel : 886-3-4753355

Fax : 886-3-4854959

Messrs. : 一般共用

Date : 2020/11/02

APPROVAL SHEET

Product Name : General Purpose Multilayer Ceramic Chip Capacitors

Part No. : FN Series

Description : Size 0201~2225, C0G/X7R/X5R/Y5V, U_R≤50V

PREPARED BY	APPROVED BY

信昌電子陶瓷股份有限公司

PROSPERITY DIELECTRICS CO., LTD.

桃園市楊梅區高獅路 566-1 號 <http://www.pdc.com.tw>

Tel : 03-4753355 ext :

Fax : 03-4854959

Contactor : _____ Mobile : _____



信昌電子陶瓷股份有限公司

Prosperity Dielectrics Co., Ltd.

No.566-1, Kaoshi Rd., Yangmei, Taoyuan 32668, Taiwan (R.O.C.)

Tel : 886-3-4753355

Fax : 886-3-4854959

SPECIFICATION

FOR

Product Name : General Purpose Multilayer Ceramic Chip Capacitors

Part No. : FN Series

Description : Size 0201~2225, C0G/X7R/X5R/Y5V, U_R≤50V



SPEC. No. : FN-000-001-17
DATE : 2020/11/02

DRAWN BY	CHECEKED BY	APPROVED BY
<i>Jane Hsiao</i>	<i>Yvens Chou</i>	<i>Joseph Ling</i>

1. INTRODUCTION

POSPERITY Multilayer Ceramic Chip Capacitors supplied in bulk or tape & reel package are ideally suitable for thick-film hybrid circuits and automatic surface mounting on any printed circuit boards.

The nickel-barrier terminations are consisted of a nickel barrier layer over the silver metallization and then finished by electroplated solder layer to ensure the terminations have good solderability. The nickel barrier layer in terminations prevents the dissolution of termination when extended immersion in molten solder at elevated solder temperature.

2. FEATURES

- a. A wide selection of sizes is available (0201 to 2225).
- b. High capacitance in given case size.
- c. Capacitor with lead-free termination (pure Tin).
- d. RoHS & HALOGEN compliant.

3. APPLICATIONS

- a. For general digital circuit.
- b. For power supply bypass capacitors.
- c. For consumer electronics.
- d. For telecommunication.
- e. DC to DC converter.

4. HOW TO ORDER

<u>FN</u>	<u>21</u>	<u>X</u>	<u>471</u>	<u>K</u>	<u>500</u>	<u>P</u>	<u>X</u>	<u>G</u>
PDC Family	Size	Dielectric	Capacitance	Tolerance	Rated Voltage	Packaging	Thickness	Control Code
Table 1	Table 2	Table 3	Table 4	Table 5	Table 6	Table 7	Table 8	Table 9

Table 1		PDC Family	
Code	Description	Code	Description
FN	General purpose product ≤50Vdc		

Table 2		General Purpose			
Code	Description	Code	Description	Code	Description
03	0201 (0603)	31	1206 (3216)	46	1825 (4563)
15	0402 (1005)	32	1210 (3225)	52	2211 (5728)
18	0603 (1608)	42	1808 (4520)	55	2220 (5750)
21	0805 (2012)	43	1812 (4532)	56	2225 (5763)

Table 3		Dielectric Material Characteristics	
Code	Description	Code	Description
N	C0G	X	X7R
B	X5R	F	Y5V

Table 4		Capacitance Rule Code	
Code	Description	Code	Description
R47	0.47pF	102	102=10x10 ² =1000pF
0R5	0.5pF	104	104=10x10 ⁴ =100nF
100	100=10x10 ⁰ =10pF	106	106=10x10 ⁶ =10μF

Table 5		Tolerance			
Code	Description	Code	Description	Code	Description
A	±0.05 pF	I	-10% ~ 0%	Q	±0.03 pF
B	±0.10 pF	J	±5 %	Z	-20% ~ +80%
C	±0.25 pF	K	±10 %	X	+10% ~ +20%
D	±0.50 pF	L	0% ~ +10%		
F	±1 %	M	±20 %		
G	±2 %	N	-5% ~ +10%		
H	±3 %	P	±0.02 pF		

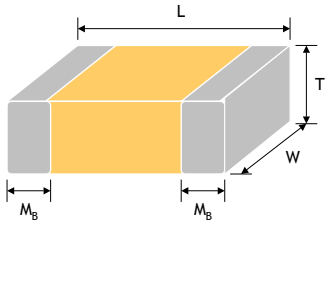
Table 6		Rated Voltage			
Code	Description	Code	Description	Code	Description
4R0	4.0Vdc	100	10Vdc	250	25Vdc
6R3	6.3Vdc	160	16Vdc	500	50Vdc

Table 7		Packaging Type	
Code	Description	Code	Description
B	Bulk	T	Tray package
E	Tape and 7" Reel, Embossed Tape	P	Tape and 7" Reel, Paper Tape
K	Tape and 10" Reel, Embossed Tape	D	Tape and 10" Reel, Paper Tape
L	Tape and 13" Reel, Embossed Tape	G	Tape and 13" Reel, Paper Tape

Table 8		Thickness Description			
Code	Description	Code	Description	Code	Description
A	0.60 ± 0.10 mm	I	1.25 ± 0.20 mm	Q	0.50 +0.02/-0.05 mm
B	0.8 ± 0.15/-0.10 mm	J	1.15 ± 0.15 mm	R	3.10 ± 0.30 mm
C	1.25 ± 0.10 mm	K	0.50 ± 0.20 mm	S	0.80 ± 0.07 mm
D	1.40 ± 0.15 mm	L	0.30 ± 0.03 mm	T	0.85 ± 0.10 mm
E	1.60 ± 0.20 mm	M	0.95 ± 0.10 mm	U	0.50 ± 0.10 mm
F	2.00 ± 0.20 mm	N	0.50 ± 0.05 mm	V	0.20 ± 0.02 mm
G	2.50 ± 0.30 mm	O	3.50 ± 0.20 mm	X	0.80 ± 0.10 mm
H	2.80 ± 0.30 mm	P	1.60 ± 0.3/-0.10 mm	Z	0.25 ± 0.03 mm

Table 9		Special Control Code	
Code	Description	Code	Description
G	RoHS Compliant		

5. EXTERNAL DIMENSIONS

Size Inch (mm)	L (mm)	W (mm)	Code / T (mm)	M _B (mm)	 <p>Fig. 5.1 The outline of MLCC</p>
0201(0603)	0.60±0.03 0.60±0.05 (Cap.≥0.68μF)	0.30±0.03 0.30±0.05 (Cap.≥0.68μF)	See No.4 Reference Table 8	0.15±0.05	
0402(1005)	1.00±0.10 1.00±0.20 ^{#1}	0.50±0.10 0.50±0.20 ^{#1}		0.25 +0.05/-0.10	
0603(1608)	1.60±0.15	0.80±0.15		0.40±0.15	
0805(2012)	2.00±0.20	1.25±0.20		0.50±0.20	
1206(3216)	3.20±0.20 3.20 +0.30/-0.10 ^{#2}	1.60±0.20 1.60 +0.30/-0.10 ^{#2}		0.60±0.20	
1210(3225)	3.20±0.30	2.50±0.30		0.75±0.35	
1808(4520)	4.50±0.40	2.00±0.25		0.75±0.35	
1812(4532)	4.50±0.40	3.20±0.30		0.75±0.35	
1825(4563)	4.50±0.40	6.30±0.40		0.75±0.35	
2220(5750)	5.70±0.40	5.00±0.40		0.85±0.35	
2225(5763)	5.70±0.40	6.30±0.40		0.85±0.35	

^{#1} For 0402 size K thickness products. ^{#2} For 1206 size P thickness products.

6. GENERAL ELECTRICAL DATA

Dielectric	C0G	X7R	X5R	Y5V
Size	0201, 0402, 0603, 0805, 1206, 1210, 1808, 1812, 1825, 2220, 2225	0201, 0402, 0603, 0805, 1206, 1210, 1812, 1825, 2220, 2225	0201, 0402, 0603	0201, 0402, 0603, 0805, 1206, 1210, 1812
Rated voltage (WVDC)	10V, 16V, 25V, 50V	6.3V, 10V, 16V, 25V, 50V	4V, 6.3V, 10V, 16V, 25V, 50V	6.3V, 10V, 16V, 25V, 50V
Capacitance range*	0R1 to 100nF	100pF to 820nF	100pF to 820nF	10nF to 680nF
Capacitance tolerance**	B(±0.1pF), C(±0.25pF),D(±0.5pF), F(±1%),G(±2%),J(±5%), K(±10%)	J(±5%), K(±10%), M(±20%)		Z(-20/+80%)
Tan δ*	Cap.<30pF : Q≥400+20C Cap.≥30pF : Q≥1000	Note 1		
Operating temperature	-55 to +125°C		-55 to +85°C	-25 to +85°C
Capacitance characteristic	±30ppm/°C	±15%		+30/-80%
Termination	Cu or Ag/Ni/Sn or Au (lead-free termination)			

* Measured at the condition of 30~70% related humidity.

C0G : Apply 1.0±0.2Vrms, 1.0MHz±10% for Cap.≤1000pF and 1.0±0.2Vrms, 1.0KHz±10% for Cap.>1000pF, 25°C at ambient temperature.

X7R/X5R : Apply 1.0±0.2Vrms, 1.0KHz±10%, at 25°C ambient temperature.

Y5V : Apply 1.0±0.2Vrms, 1.0KHz±10%, at 20°C ambient temperature.

** Preconditioning for Class II MLCC : Perform a heat treatment at 150±10°C for 1 hour, then leave in ambient condition for 24±2 hours before measurement.

Note 1 : X7R/X5R

Rated	D.F.≤	Exception of D.F.≤
50V	≤2.5%	≤3.5% 0201(50V), 0603≥0.047μF, 0805≥0.1μF, 1206≥0.47μF
		≤5% 0201≥0.01μF,
		≤10% 0402≥0.012μF, 0603>0.1μF
25V	≤3.5%	≤5% 0201≥0.01μF
		≤7% 0603≥0.33μF
		≤10% 0201≥0.1μF, 0402≥0.10μF, 0603≥0.47μF
		≤12.5% 0402≥0.47μF
16V	≤3.5%	≤5% 0201≥0.01μF, 0402≥0.033μF, 0603≥0.15μF, 0805≥0.68μF,
		≤10% 0201≥0.1μF(0201/X7R≥0.022μF), 0402≥0.22μF, 0603≥0.68μF,
		≤15% 0201≥0.1μF
10V	≤5%	≤10% 0201≥0.012μF, 0402≥0.33μF(0402/X7R≥0.22μF), 0603≥0.33μF,
		≤15% 0201≥0.1μF
6.3V	≤10%	0201≥0.1μF
4V	≤15%	---

Y5V

Rated	D.F.≤	Exception of D.F.≤
50V	≤5%	≤7% 0603≥0.1μF, 0805≥0.47μF
35V	≤7%	---
25V	≤5%	≤7% 0402≥0.047μF, 0603≥0.1μF, 0805≥0.33μF,
		≤9% 0402≥0.068μF, 0603≥0.47μF
16V (C<1.0μF)	≤7%	≤9% 0402≥0.068μF, 0603≥0.68μF
		≤12.5% 0402≥0.22μF
10V	≤12.5%	≤20% 0402≥0.47μF
6.3V	≤20%	---

7. CAPACITANCE RANGE

7-1. C0G

Cap(pF)	EIA Size Code	0201				0402				0603				0805				1206				
		10V	16V	25V	50V	10V	16V	25V	50V	10V	16V	25V	50V	10V	16V	25V	50V	10V	16V	25V	50V	
0.1	0R1	L	L	L	L	N	N	N	N													
0.2	0R2	L	L	L	L	N	N	N	N													
0.3	0R3	L	L	L	L	N	N	N	N	S	S	S	S									
0.4	0R4	L	L	L	L	N	N	N	N	S	S	S	S									
0.5	0R5	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A					
0.6	0R6	L	L	L	L	N	N	N	N	S	S	S	S									
0.7	0R7	L	L	L	L	N	N	N	N	S	S	S	S									
0.8	0R8	L	L	L	L	N	N	N	N	S	S	S	S									
0.9	0R9	L	L	L	L	N	N	N	N	S	S	S	S									
1.0	1R0	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A					X
1.0	1R0	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A					X
1.2	1R2	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
1.5	1R5	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
1.8	1R8	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
2.2	2R2	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
2.7	2R7	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
3.3	3R3	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
3.9	3R9	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
4.7	4R7	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
5.6	5R6	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
6.8	6R8	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
8.2	8R2	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
10	100	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
12	120	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
15	150	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
18	180	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
22	220	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
27	270	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
33	330	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
39	390	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
47	470	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
56	560	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
68	680	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
82	820	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
100	101	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
120	121	L	L	L	L	N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
150	151					N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
180	181					N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
220	221					N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
270	271					N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
330	331					N	N	N	N	S	S	S	S	A	A	A	A	X	X	X	X	X
390	391					N	N	N	N	S	S	S	S	X	X	X	X	X	X	X	X	X
470	471					N	N	N	N	S	S	S	S	X	X	X	X	X	X	X	X	X
560	561					N	N	N	N	S	S	S	S	X	X	X	X	X	X	X	X	X
680	681					N	N	N	N	S	S	S	S	X	X	X	X	X	X	X	X	X
820	821					N	N	N	N	S	S	S	S	X	X	X	X	X	X	X	X	X
1000	102					N	N	N	N	S	S	S	S	X	X	X	X	X	X	X	X	X
1200	122									B	B	B	B	X	X	X	X	X	X	X	X	X
1500	152									B	B	B	B	X	X	X	X	X	X	X	X	X
1800	182									B	B	B	B	X	X	X	X	X	X	X	X	X
2200	222									B	B	B	B	X	X	X	X	X	X	X	X	X
2700	272									B	B	B	B	C	C	C	C	X	X	X	X	X
3300	332									B	B	B	B	C	C	C	C	X	X	X	X	X
3900	392									B	B	B	B	C	C	C	C	X	X	X	X	X
4700	472									B	B	B	B	C	C	C	C	X	X	X	X	X
5600	562									B	B	B	B	C	C	C	C	X	X	X	X	X
6800	682									B	B	B	B	C	C	C	C	C	C	C	C	C
8200	822									B	B	B	B	C	C	C	C	C	C	C	C	C
10000	103									B	B	B	B	C	C	C	C	C	C	C	C	C
12000	123													T	T	T	T	T/P	T/P	T/P	T/P	T/P
15000	153													T/C/I	T/C/I	T/C/I	T/C/I	T/P	T/P	T/P	T/P	T/P
18000	183																	T/P	T/P	T/P	T/P	T/P
22000	223																	T/P	T/P	T/P	T/P	T/P
27000	273																	T/P	T/P	T/P	T/P	T/P
33000	333																	T/P	T/P	T/P	T/P	T/P
39000	393																	J/P	J/P	J/P	J/P	J/P
47000	473																	P	P	P	P	P
56000	563																	P	P	P	P	P
68000	683																	P	P	P	P	P
82000	823																	P	P	P	P	P
100000	104																	E/P	E/P	E/P	E/P	E/P

7. CAPACITANCE RANGE(Con.)

7-1. C0G

Cap(pF)	EIA Size	1210				1808		1812				1825		2220		2225	
		Code	10V	16V	25V	50V	25V	50V	10V	16V	25V	50V	25V	50V	25V	50V	25V
2.2	2R2					C	C										
2.7	2R7					C	C										
3.3	3R3					C	C										
3.9	3R9					C	C										
4.7	4R7					C	C										
5.6	5R6					C	C										
6.8	6R8					C	C										
8.2	8R2					C	C										
10	100	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
12	120	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
15	150	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
18	180	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
22	220	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
27	270	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
33	330	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
39	390	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
47	470	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
56	560	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
68	680	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
82	820	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
100	101	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
120	121	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
150	151	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
180	181	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
220	221	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
270	271	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
330	331	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
390	391	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
470	471	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
560	561	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
680	681	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
820	821	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
1000	102	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
1200	122	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
1500	152	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
1800	182	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
2200	222	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
2700	272	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
3300	332	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
3900	392	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
4700	472	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
5600	562	M	M	M	M	C	C	C	C	C	C	F	F	F	F	F	F
6800	682	M	M	M/C	M/C	C	C	C	C	C	C	F	F	F	F	F	F
8200	822	M	M	M/C	M/C	C	C	C	C	C	C	F	F	F	F	F	F
10000	103	M	M	M/C	M/C	C	C	C	C	C	C	F	F	F	F	F	F
12000	123	C	C	C/E	C/E	E	E	C	C	C	C	F	F	F	F	F	F
15000	153	C	C	C/E	C/E	E	E	C	C	C	C	F	F	F	F	F	F
18000	183	F	F	F	F	F	F	C	C	C	C	F	F	F	F	F	F
22000	223	F	F	F	F	F	F	C	C	C	C	F	F	F	F	F	F
27000	273	F	F	F/G	F/G			C	C	E	E	F	F	F	F	F	F
33000	333	F	F	F/G	F/G			C	C	E	E	F	F	F	F	F	F
39000	393	F	F	F/G	F/G			G	G	G	G	F	F	F	F	F	F
47000	473	F	F	F/G	F/G			G	G	G	G	F	F	F	F	F	F
56000	563							G	G	G	G	F	F	F	F	F	F
68000	683							G	G	G	G	F	F	F	F	F	F
82000	823							G	G	G	G	F	F	F	F	F	F
100000	104							G	G	G	G	G	G	G	G	F	F

7. CAPACITANCE RANGE(Con.)

7-2. X7R

Cap(pF)	EIA Size Code	0201					0402					0603					0805				
		6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V
100	101			L	L	L		N	N	N	N		S	S	S	S		X	X	X	X
120	121			L	L	L		N	N	N	N		S	S	S	S		X	X	X	X
150	151			L	L	L		N	N	N	N		S	S	S	S		X	X	X	X
180	181			L	L	L		N	N	N	N		S	S	S	S		X	X	X	X
220	221			L	L	L		N	N	N	N		S	S	S	S		X	X	X	X
270	271			L	L	L		N	N	N	N		S	S	S	S		X	X	X	X
330	331			L	L	L		N	N	N	N		S	S	S	S		X	X	X	X
390	391			L	L	L		N	N	N	N		S	S	S	S		X	X	X	X
470	471			L	L	L		N	N	N	N		S	S	S	S		X	X	X	X
560	561			L	L	L		N	N	N	N		S	S	S	S		X	X	X	X
680	681			L	L	L		N	N	N	N		S	S	S	S		X	X	X	X
820	821			L	L	L		N	N	N	N		S	S	S	S		X	X	X	X
1000	102	L	L	L	L	L		N	N	N	N		S	S	S	S		X	X	X	X
1200	122	L	L	L	L			N	N	N	N		S	S	S	S		X	X	X	X
1500	152	L	L	L	L			N	N	N	N		S	S	S	S		X	X	X	X
1800	182	L	L	L	L			N	N	N	N		S	S	S	S		X	X	X	X
2200	222	L	L	L	L			N	N	N	N		S	S	S	S		X	X	X	X
2700	272	L	L	L	L			N	N	N	N		S	S	S	S		X	X	X	X
3300	332	L	L	L	L			N	N	N	N		S	S	S	S		X	X	X	X
3900	392	L	L	L	L			N	N	N	N		S	S	S	S		X	X	X	X
4700	472	L	L	L	L			N	N	N	N		S	S	S	S		X	X	X	X
5600	562	L	L	L	L			N	N	N	N		S	S	S	S		X	X	X	X
6800	682	L	L	L				N	N	N	N		S	S	S	S		X	X	X	X
8200	822	L	L	L				N	N	N	N		S	S	S	S		X	X	X	X
10000	103	L	L	L	L			N	N	N	N		S	S	S	S		X	X	X	X
12000	123							N	N	N	N/K		S	S	S	S		X	X	X	X
15000	153							N	N	N	N/K		S	S	S	S		X	X	X	X
18000	183							N	N	N	N/K		S	S	S	S		X	X	X	X
22000	223		L	L			N	N	N	N	N/K		S	S	S	S		X	X	X	X
27000	273							N	N	N	N/K		S	S	S	S		X	X	X	X
33000	333							N	N	N	N/K		S	S	B	B		X	X	X	X
39000	393							N	N	N	N/K		S	S	B	B		X	X	X	X
47000	473							N	N	N	N/K		S	S	B	B		X	X	X	X
56000	563							N	N	N	K		S	S	B	B		X	X	X	X
68000	683							N	N	N	K		S	S	B	B		X	X	X	X
82000	823							N	N	N	K		S	S	B	B		X	X	X	X/C
100000	104						N	N	N	N	K		S	S	B	B		X	X	X	X/C
120000	124												S	S	B			X	X	X	C
150000	154												S	S	B	B		C	C	C	C
180000	184												S	S	B			C	C	C	C
220000	224						N	N	N	N			S	S	B	B		C	C	C	C/I
270000	274											B	B	B	B		C	C	C	C	I
330000	334												B	B	B	B		C	C	C	I
390000	394												B	B	B			C	C	C	I
470000	474						N	N				B	B	B	B	B		C	C	C	I
560000	564												B	B				C	C	C	I
680000	684											B	B	B				C	C	C	I
820000	824												B	B				C	C	C	I

7. CAPACITANCE RANGE(Con.)

7-2. X7R

Cap(pF)	EIA Size	1206					1210					1812				1825		2220		2225		
		Code	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	10V	16V	25V	50V	25V	50V	25V	50V	25V	50V
100	101				X	X																
120	121				X	X																
150	151		X	X	X	X																
180	181		X	X	X	X																
220	221		X	X	X	X				M	M											
270	271		X	X	X	X				M	M			C	C							
330	331		X	X	X	X				M	M			C	C							
390	391		X	X	X	X				M	M			C	C							
470	471		X	X	X	X				M	M			C	C							
560	561		X	X	X	X				M	M			C	C							
680	681		X	X	X	X				M	M			C	C							
820	821		X	X	X	X				M	M			C	C							
1000	102		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
1200	122		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
1500	152		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
1800	182		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
2200	222		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
2700	272		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
3300	332		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
3900	392		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
4700	472		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
5600	562		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
6800	682		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
8200	822		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
10000	103		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
12000	123		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
15000	153		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
18000	183		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
22000	223		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
27000	273		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
33000	333		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
39000	393		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
47000	473		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
56000	563		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
68000	683		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
82000	823		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
100000	104		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
120000	124		X	X	X	X		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
150000	154		M	M	M	M		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
180000	184		M	M	M	M		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
220000	224		M	M	M	M		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
270000	274		M	M	M	C		M	M	M	M	C	C	C	C	F	F	F	F	F	F	F
330000	334		M	M	M	C		M	M	M	C	C	C	C	C	F	F	F	F	F	F	F
390000	394		M	M	C	P		M	M	M	C	C	C	C	C	F	F	F	F	F	F	F
470000	474		J	J	C/J	P		M	M	M	C	C	C	C	C	F	F	F	F	F	F	F
560000	564		J	J	C/J	P		C	C	C	C	C	C	C	C	F	F	F	F	F	F	F
680000	684		J	J	C/J	P		C	C	C	C	C	C	C	F	F	F	F	F	F	F	F
820000	824		J	J	E/J	P		C	C	C	C	C	C	C	F	F	F	F	F	F	F	F

7. CAPACITANCE RANGE(Con.)

7-3. X5R

Cap(pF)	EIA Size Code	0201					0402					0603							
		4V	6.3V	10V	16V	25V	50V	4V	6.3V	10V	16V	25V	50V	4V	6.3V	10V	16V	25V	50V
100	101				L	L	L												
120	121																		
150	151				L	L	L												
180	181																		
220	221				L	L	L												
270	271																		
330	331				L	L	L												
390	391																		
470	471				L	L	L												
560	561																		
680	681				L	L	L												
820	821																		
1000	102			L	L	L	L												
1500	152			L	L	L	L												
2200	222			L	L	L	L												
2700	272																		
3300	332			L	L	L	L												
4700	472			L	L	L	L												
6800	682			L	L	L	L												
10000	103		L	L	L	L	L												
15000	153		L	L															K
22000	223		L	L									N	N/K					
27000	273																		
33000	333		L	L						N				N/K	K				
39000	393																		
47000	473		L	L					N	N	N			N/K					
56000	563		L	L															
68000	683		L	L					N	N	N			K					
82000	823																		
100000	104		L	L	L	L			N	N	N	N	K						S
150000	154								N	N	N	N							
220000	224								N	N	N	N	N		B	B	B	B	B
270000	274																		
330000	334		L						N	N					B	B	B	B	
390000	394																		
470000	474	L	L						N	N	N/K	K	K		B	B	B	B	B
680000	684								N	N					B	B	B	B	
820000	824																		

7. CAPACITANCE RANGE(Con.)

7-4. Y5V

Cap(pF)	EIA Size	0201						0402						0603					0805			
	Code	6.3V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	10V	16V	25V	50V	
10000	103			N	N	N	N		S	S	S	S	A	A	A	A						
15000	153			N	N	N	N		S	S	S	S	A	A	A	A						
22000	223			N	N	N	N		S	S	S	S	A	A	A	A						
33000	333			N	N	N	N		S	S	S	S	A	A	A	A						
47000	473			N	N	N			S	S	S	S	A	A	A	A						
68000	683			N	N	N			S	S	S	S	A	A	A	A						
100000	104			N	N	N			S	S	S	S	A	A	A	A						
150000	154		N	N					S	S	S	S	A	A	A	A						
220000	224		N	N				S	S	S	S	S	A	A	A	A						
330000	334		N	N					S	S			X	X	X	X						
470000	474		N	N					S	S			X	X	X	B/C						
680000	684								S	B			X	X	C	C						

Cap(pF)	EIA Size	1206						1210						1812			
	Code	6.3V	10V	16V	25V	35V	50V	6.3V	10V	16V	25V	35V	50V	10V	16V	25V	50V
10000	103		X	X	X		X										
15000	153		X	X	X		X										
22000	223		X	X	X		X										
33000	333		X	X	X		X										
47000	473		X	X	X		X										
68000	683		X	X	X		X										
100000	104		X	X	X		X	M	M	M		M	C	C	C	C	
150000	154		X	X	X		X	M	M	M		M	C	C	C	C	
220000	224		X	X	X		X	M	M	M		M	C	C	C	C	
330000	334		X	X	X		X	M	M	M		M	C	C	C	C	
470000	474		X	X	X		X	M	M	M		M	C	C	C	C	
680000	684		X	X	X		X	M	M	M		M	C	C	C	C	

8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements																																																																												
1.	Visual and Dimensions	---	* No remarkable defect. * Dimensions to confirm to individual specification sheet.																																																																												
2.	Capacitance		* Shall not exceed the limits given in the detailed spec.																																																																												
3.	Q/D.F. (Tangent of loss angle)	<p>* Class I : (C0G) Cap.≤1000pF, 1.0±0.2Vrms, 1MHz±10%. Cap.>1000pF, 1.0±0.2Vrms, 1KHz±10%.</p> <p>* Class II : (X7R, X5R, Y5V) Cap.≤10μF, 1.0±0.2Vrms, 1KHz±10%**. Cap.>10μF, 0.5±0.2Vrms, 120Hz±20%.</p> <p>** Test condition : 0.5±0.2Vrms, 1KHz±10%. X5R : 01R5≥103, 0201≥224(6.3V,10V,16V)*1.</p>	<p>* C0G : Cap.≥30pF, Q≥1000; Cap.<30pF, Q≥400+20C. *X7R/X5R :</p> <table border="1"> <thead> <tr> <th>Rated</th> <th>D.F.≤</th> <th colspan="2">Exception of D.F.≤</th> </tr> </thead> <tbody> <tr> <td rowspan="3">50V</td> <td rowspan="3">≤2.5%</td> <td>≤3.5%</td> <td>0201(50V), 0603≥0.047μF, 0805≥0.1μF, 1206≥0.47μF</td> </tr> <tr> <td>≤5%</td> <td>0201≥0.01uF</td> </tr> <tr> <td>≤10%</td> <td>0402≥0.012μF, 0603>0.1μF</td> </tr> <tr> <td rowspan="3">25V</td> <td rowspan="3">≤3.5%</td> <td>≤5%</td> <td>0201≥0.01μF</td> </tr> <tr> <td>≤7%</td> <td>0603≥0.33μF</td> </tr> <tr> <td>≤10%</td> <td>0201≥0.1μF, 0402≥0.10μF, 0603≥0.47μF,</td> </tr> <tr> <td rowspan="3">16V</td> <td rowspan="3">≤3.5%</td> <td>≤12.5%</td> <td>0402≥0.47μF</td> </tr> <tr> <td>≤5%</td> <td>0201≥0.01μF, 0402≥0.033μF, 0603≥0.15μF, 0805≥0.68μF</td> </tr> <tr> <td>≤10%</td> <td>0201≥0.1uF(0201/X7R≥0.022μF), 0402≥0.22uF, 0603≥0.68μF</td> </tr> <tr> <td rowspan="3">10V</td> <td rowspan="3">≤5%</td> <td>≤10%</td> <td>0201≥0.012μF, 0402≥0.33μF(0402/X7R≥0.22μF), 0603≥0.33μF</td> </tr> <tr> <td>≤15%</td> <td>0201≥0.1μF</td> </tr> <tr> <td>≤10%</td> <td>0201≥0.1μF</td> </tr> <tr> <td>6.3V</td> <td>≤10%</td> <td>≤15%</td> <td>0201≥0.1μF</td> </tr> <tr> <td>4V</td> <td>≤15%</td> <td>---</td> <td>---</td> </tr> </tbody> </table> <p>* Y5V</p> <table border="1"> <thead> <tr> <th>Rated</th> <th>D.F.≤</th> <th colspan="2">Exception of D.F.≤</th> </tr> </thead> <tbody> <tr> <td>50V</td> <td>≤5%</td> <td>≤7%</td> <td>0603≥0.1μF, 0805≥0.47μF</td> </tr> <tr> <td>35V</td> <td>≤7%</td> <td>---</td> <td>---</td> </tr> <tr> <td rowspan="2">25V</td> <td rowspan="2">≤5%</td> <td>≤7%</td> <td>0402≥0.047μF, 0603≥0.1μF, 0805≥0.33μF</td> </tr> <tr> <td>≤9%</td> <td>0402≥0.068μF, 0603≥0.47μF,</td> </tr> <tr> <td rowspan="2">16V (C<1.0μF)</td> <td rowspan="2">≤7%</td> <td>≤9%</td> <td>0402≥0.068μF, 0603≥0.68μF</td> </tr> <tr> <td>≤12.5%</td> <td>0402≥0.22μF</td> </tr> <tr> <td>10V</td> <td>≤12.5%</td> <td>≤20%</td> <td>0402≥0.47μF</td> </tr> <tr> <td>6.3V</td> <td>≤20%</td> <td>---</td> <td>---</td> </tr> </tbody> </table>	Rated	D.F.≤	Exception of D.F.≤		50V	≤2.5%	≤3.5%	0201(50V), 0603≥0.047μF, 0805≥0.1μF, 1206≥0.47μF	≤5%	0201≥0.01uF	≤10%	0402≥0.012μF, 0603>0.1μF	25V	≤3.5%	≤5%	0201≥0.01μF	≤7%	0603≥0.33μF	≤10%	0201≥0.1μF, 0402≥0.10μF, 0603≥0.47μF,	16V	≤3.5%	≤12.5%	0402≥0.47μF	≤5%	0201≥0.01μF, 0402≥0.033μF, 0603≥0.15μF, 0805≥0.68μF	≤10%	0201≥0.1uF(0201/X7R≥0.022μF), 0402≥0.22uF, 0603≥0.68μF	10V	≤5%	≤10%	0201≥0.012μF, 0402≥0.33μF(0402/X7R≥0.22μF), 0603≥0.33μF	≤15%	0201≥0.1μF	≤10%	0201≥0.1μF	6.3V	≤10%	≤15%	0201≥0.1μF	4V	≤15%	---	---	Rated	D.F.≤	Exception of D.F.≤		50V	≤5%	≤7%	0603≥0.1μF, 0805≥0.47μF	35V	≤7%	---	---	25V	≤5%	≤7%	0402≥0.047μF, 0603≥0.1μF, 0805≥0.33μF	≤9%	0402≥0.068μF, 0603≥0.47μF,	16V (C<1.0μF)	≤7%	≤9%	0402≥0.068μF, 0603≥0.68μF	≤12.5%	0402≥0.22μF	10V	≤12.5%	≤20%	0402≥0.47μF	6.3V	≤20%	---	---
Rated	D.F.≤	Exception of D.F.≤																																																																													
50V	≤2.5%	≤3.5%	0201(50V), 0603≥0.047μF, 0805≥0.1μF, 1206≥0.47μF																																																																												
		≤5%	0201≥0.01uF																																																																												
		≤10%	0402≥0.012μF, 0603>0.1μF																																																																												
25V	≤3.5%	≤5%	0201≥0.01μF																																																																												
		≤7%	0603≥0.33μF																																																																												
		≤10%	0201≥0.1μF, 0402≥0.10μF, 0603≥0.47μF,																																																																												
16V	≤3.5%	≤12.5%	0402≥0.47μF																																																																												
		≤5%	0201≥0.01μF, 0402≥0.033μF, 0603≥0.15μF, 0805≥0.68μF																																																																												
		≤10%	0201≥0.1uF(0201/X7R≥0.022μF), 0402≥0.22uF, 0603≥0.68μF																																																																												
10V	≤5%	≤10%	0201≥0.012μF, 0402≥0.33μF(0402/X7R≥0.22μF), 0603≥0.33μF																																																																												
		≤15%	0201≥0.1μF																																																																												
		≤10%	0201≥0.1μF																																																																												
6.3V	≤10%	≤15%	0201≥0.1μF																																																																												
4V	≤15%	---	---																																																																												
Rated	D.F.≤	Exception of D.F.≤																																																																													
50V	≤5%	≤7%	0603≥0.1μF, 0805≥0.47μF																																																																												
35V	≤7%	---	---																																																																												
25V	≤5%	≤7%	0402≥0.047μF, 0603≥0.1μF, 0805≥0.33μF																																																																												
		≤9%	0402≥0.068μF, 0603≥0.47μF,																																																																												
16V (C<1.0μF)	≤7%	≤9%	0402≥0.068μF, 0603≥0.68μF																																																																												
		≤12.5%	0402≥0.22μF																																																																												
10V	≤12.5%	≤20%	0402≥0.47μF																																																																												
6.3V	≤20%	---	---																																																																												

8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements																				
4.	Temperature Coefficient (Temperature characteristic of capacitance)	* With no electrical load.																					
		<table border="1"> <thead> <tr> <th>T.C.</th> <th>Operating Temp.</th> </tr> </thead> <tbody> <tr> <td>C0G</td> <td>-55~125°C at 25°C</td> </tr> <tr> <td>X7R</td> <td>-55~125°C at 25°C</td> </tr> <tr> <td>X5R</td> <td>-55~ 85°C at 25°C</td> </tr> <tr> <td>Y5V</td> <td>-25~ 85°C at 20°C</td> </tr> </tbody> </table>	T.C.	Operating Temp.	C0G	-55~125°C at 25°C	X7R	-55~125°C at 25°C	X5R	-55~ 85°C at 25°C	Y5V	-25~ 85°C at 20°C	<table border="1"> <thead> <tr> <th>T.C.</th> <th>Capacitance Change</th> </tr> </thead> <tbody> <tr> <td>C0G</td> <td>Within ±30ppm/°C</td> </tr> <tr> <td>X7R</td> <td>Within ±15%</td> </tr> <tr> <td>X5R</td> <td>Within ±15%</td> </tr> <tr> <td>Y5V</td> <td>Within +30%/-80%</td> </tr> </tbody> </table>	T.C.	Capacitance Change	C0G	Within ±30ppm/°C	X7R	Within ±15%	X5R	Within ±15%	Y5V	Within +30%/-80%
		T.C.	Operating Temp.																				
		C0G	-55~125°C at 25°C																				
X7R	-55~125°C at 25°C																						
X5R	-55~ 85°C at 25°C																						
Y5V	-25~ 85°C at 20°C																						
T.C.	Capacitance Change																						
C0G	Within ±30ppm/°C																						
X7R	Within ±15%																						
X5R	Within ±15%																						
Y5V	Within +30%/-80%																						
* Measurement voltage for Class II :																							
<table border="1"> <thead> <tr> <th>Size</th> <th>Cap. Range</th> <th>Condition</th> </tr> </thead> <tbody> <tr> <td rowspan="2">0201</td> <td>Cap.<0.1µF</td> <td>1V</td> </tr> <tr> <td>0.1µF≤Cap.<1µF</td> <td>0.2V</td> </tr> <tr> <td>0402</td> <td>Cap.<0.1µF</td> <td>1V</td> </tr> </tbody> </table>	Size	Cap. Range	Condition	0201	Cap.<0.1µF	1V	0.1µF≤Cap.<1µF	0.2V	0402	Cap.<0.1µF	1V												
Size	Cap. Range	Condition																					
0201	Cap.<0.1µF	1V																					
	0.1µF≤Cap.<1µF	0.2V																					
0402	Cap.<0.1µF	1V																					
5.	Insulation Resistance	* To apply rated voltage for Max. 120sec.																					
		* ≥10GΩ or RxC≥500Ω-F, whichever is smaller.																					
		* Except :																					
		Rated voltage (X7R/X5R/Y5V)	I.R.																				
		50V : 0402>0.01µF	≥10GΩ or RxC≥100Ω-F, whichever is smaller																				
		16V : 0201≥0.1µF, 0402≥0.22µF																					
		10V : 0201≥47nF, 0402≥0.47µF, 0603≥0.47µF, 6.3V; 4V																					
		Rated voltage (X7R/X5R/Y5V)	I.R.																				
		50V : 0402≥0.1µF	RxC≥50Ω-F																				
		25V : 0201≥0.1µF																					
16V : 0603≥10µF, 0402≥1µF, 0201≥0.22µF																							
10V : 0201>0.1µF																							
6.3V : 0201≥0.1µF																							

8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements															
6.	Dielectric Strength	<ul style="list-style-type: none"> * To apply 250% of rated voltage. * Duration : 1 to 5 sec. * Charge and discharge current less than 50mA. 	<ul style="list-style-type: none"> * No evidence of damage or flash over during test. 															
7.	Solderability	<ul style="list-style-type: none"> * Solder temperature : 235±5°C for (0201~1210). * Solder temperature : 245±5°C for (1808~2225). * Dipping time : 2±0.5 sec. 	<ul style="list-style-type: none"> * 75% min. coverage of all metalized area. 															
8.	Resistance to Soldering Heat	<ul style="list-style-type: none"> * Solder temperature : 260±5°C. * Dipping time : 10±1 sec. * Preheating : 120 to 150°C for 1 minute before immerse the capacitor in a eutectic solder. * Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp. * Measurement to be made after keeping at room temp. for 24±2 hrs (Class I) or 48±4 hrs (Class II). 	<ul style="list-style-type: none"> * No remarkable damage. * Cap. change : C0G : Within ±2.5% or ±0.25pF, whichever is larger. X7R, X5R : Within ±7.5%. Y5V : Within ±20%. * D.F.(Q)/I.R. : To meet initial requirements. * 25% max. leaching on each edge. 															
9.	Temperature Cycle (Rapid change of temperature)	<ul style="list-style-type: none"> * Conduct the five cycles according to the temperatures and time. <table border="1"> <thead> <tr> <th>Step</th> <th>Temp.(°C)</th> <th>Time(min.)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Min. operating temp. +0/-3</td> <td>30±3</td> </tr> <tr> <td>2</td> <td>Room temp.</td> <td>2~3</td> </tr> <tr> <td>3</td> <td>Max. operating temp. +3/-0</td> <td>30±3</td> </tr> <tr> <td>4</td> <td>Room temp.</td> <td>2~3</td> </tr> </tbody> </table> <ul style="list-style-type: none"> * Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp. * Measurement to be made after keeping at room temp. for 24±2 hrs (Class I) or 48±4 hrs (Class II). 	Step	Temp.(°C)	Time(min.)	1	Min. operating temp. +0/-3	30±3	2	Room temp.	2~3	3	Max. operating temp. +3/-0	30±3	4	Room temp.	2~3	<ul style="list-style-type: none"> * No remarkable damage. * Cap. change : C0G : Within ±2.5% or ±0.25pF, whichever is larger. X7R, X5R : Within ±7.5%. Y5V : Within ±20%. * Q for C0G : To meet initial requirements. * D.F.(Class II) : ≤150% of initial requirement. * I.R. : To meet initial requirements.
Step	Temp.(°C)	Time(min.)																
1	Min. operating temp. +0/-3	30±3																
2	Room temp.	2~3																
3	Max. operating temp. +3/-0	30±3																
4	Room temp.	2~3																

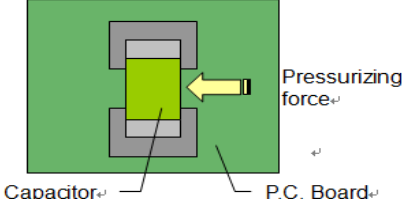
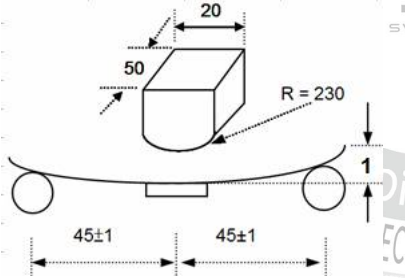
8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements								
10.	Humidity (Damp Heat) Steady State	* Test temp. : 40±2°C. * Humidity : 90~95% RH. * Test time : 500 +24/-0hrs. * Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp. * Measurement to be made after keeping at room temp. for 24±2 hrs (Class I) or 48±4 hrs (Class II).	* No remarkable damage. * Cap. change : C0G : Within ±5.0% or ±0.5pF, whichever is larger. X7R, X5R : Within ±12.5% for ≥10V**, within ±25% for 6.3V. **10V : Within ±25% for 0603≥4.7µF, 0402≥1µF, 0201≥0.1µF. Y5V : Within ±30% for ≥10V, within +30/-40% for 6.3V. * Q for C0G : Cap.>30pF, Q≥350. 10pF≤Cap.≤30pF, Q≥275+2.5C. Cap.<10pF, Q≥200+10C. * D.F.(Class II) : ≤200% of initial requirement. * I.R. : ≥10V, ≥1GΩ or R×C≥50Ω-F, whichever is smaller. Class II (X7R, X5R, Y5V) <table border="1"> <thead> <tr> <th>Rated voltage</th> <th>I.R.</th> </tr> </thead> <tbody> <tr> <td>50V : 0402>0.01µF</td> <td rowspan="5">≥1GΩ or R×C≥10Ω-F, whichever is smaller</td> </tr> <tr> <td>25V : 0201≥0.1µF, 0402≥0.22µF</td> </tr> <tr> <td>16V : 0201≥0.1µF, 0402≥0.22µF</td> </tr> <tr> <td>10V : 0201≥47nF, 0402≥0.47µF, 0603≥0.47µF,</td> </tr> <tr> <td>6.3V; 4V; Size≥1812</td> </tr> </tbody> </table>	Rated voltage	I.R.	50V : 0402>0.01µF	≥1GΩ or R×C≥10Ω-F, whichever is smaller	25V : 0201≥0.1µF, 0402≥0.22µF	16V : 0201≥0.1µF, 0402≥0.22µF	10V : 0201≥47nF, 0402≥0.47µF, 0603≥0.47µF,	6.3V; 4V; Size≥1812
Rated voltage	I.R.										
50V : 0402>0.01µF	≥1GΩ or R×C≥10Ω-F, whichever is smaller										
25V : 0201≥0.1µF, 0402≥0.22µF											
16V : 0201≥0.1µF, 0402≥0.22µF											
10V : 0201≥47nF, 0402≥0.47µF, 0603≥0.47µF,											
6.3V; 4V; Size≥1812											
11.	Humidity (Damp Heat) Load	* Test temp. : 40±2°C. * Humidity : 90~95%RH. * Test time : 500 +24/-0hrs. * To apply voltage : Rated voltage. * Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp. * Measurement to be made after keeping at room temp. for 24±2 hrs (Class I) or 48±4 hrs (Class II).	* No remarkable damage. * Cap. change : C0G : Within ±7.5% or ±0.75pF, whichever is larger. X7R, X5R : Within ±12.5% for ≥10V**, within ±25% for 6.3V. **10V : Within ±25% for 0603≥4.7µF, 0402≥1µF, 0201≥0.1µF. Y5V : Within ±30% for ≥10V, within +30/-40% for 6.3V. * Q for C0G : Cap.≥30pF, Q≥200; Cap.<30pF, Q≥100+10/3C. * D.F.(Class II) : ≤200% of initial requirement. * I.R. : ≥10V, ≥500MΩ or R×C≥25Ω-F, whichever is smaller. Class II (X7R, X5R, Y5V) <table border="1"> <thead> <tr> <th>Rated voltage</th> <th>I.R.</th> </tr> </thead> <tbody> <tr> <td>50V : 0402>0.01µF</td> <td rowspan="5">≥500MΩ or R×C≥5Ω-F, whichever is smaller</td> </tr> <tr> <td>25V : 0201≥0.1µF, 0402≥0.22µF</td> </tr> <tr> <td>16V : 0201≥0.1µF, 0402≥0.22µF</td> </tr> <tr> <td>10V : 0201≥47nF, 0402≥0.47µF, 0603≥0.47µF,</td> </tr> <tr> <td>6.3V; 4V; Size≥1812</td> </tr> </tbody> </table>	Rated voltage	I.R.	50V : 0402>0.01µF	≥500MΩ or R×C≥5Ω-F, whichever is smaller	25V : 0201≥0.1µF, 0402≥0.22µF	16V : 0201≥0.1µF, 0402≥0.22µF	10V : 0201≥47nF, 0402≥0.47µF, 0603≥0.47µF,	6.3V; 4V; Size≥1812
Rated voltage	I.R.										
50V : 0402>0.01µF	≥500MΩ or R×C≥5Ω-F, whichever is smaller										
25V : 0201≥0.1µF, 0402≥0.22µF											
16V : 0201≥0.1µF, 0402≥0.22µF											
10V : 0201≥47nF, 0402≥0.47µF, 0603≥0.47µF,											
6.3V; 4V; Size≥1812											

8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements																																															
12.	High Temperature Load (Endurance)	<p>* Test temp. : C0G, X7R : 125±3°C. X5R, Y5V : 85±3°C.</p> <p>* To apply voltage : (1) ≤6.3V : 150% of rated voltage. (2) 10V≤Ur≤50V : 200% of rated voltage. (3) 100% of rated voltage for below range :</p> <table border="1"> <thead> <tr> <th>Size</th> <th>Dielectric</th> <th>Rated</th> <th>Capacitance range</th> </tr> </thead> <tbody> <tr> <td rowspan="2">0201</td> <td rowspan="2">X5R/X7R</td> <td>≤10V</td> <td>C≥0.1μF</td> </tr> <tr> <td>≥16V</td> <td>C>0.1μF</td> </tr> </tbody> </table> <p>(4) 150% of rated voltage for below range :</p> <table border="1"> <thead> <tr> <th>Size</th> <th>Dielectric</th> <th>Rated Voltage</th> <th>Capacitance</th> </tr> </thead> <tbody> <tr> <td rowspan="2">0201</td> <td>X5R/X7R</td> <td>16V/25V</td> <td>C≥0.1μF</td> </tr> <tr> <td>X7R</td> <td>16V</td> <td>C≥0.022μF</td> </tr> <tr> <td rowspan="2">0402</td> <td rowspan="2">X5R/X7R</td> <td>50V</td> <td>C≥0.1μF</td> </tr> <tr> <td>10~25V</td> <td>C≥0.22μF</td> </tr> <tr> <td></td> <td>Y5V</td> <td>16V</td> <td>C≥0.47μF</td> </tr> <tr> <td>0603</td> <td>X7R</td> <td>≥50V</td> <td>C≥0.082μF</td> </tr> <tr> <td>0805</td> <td>X5R/X7R</td> <td>50V</td> <td>C≥0.47μF</td> </tr> </tbody> </table> <p>* Test time : 1000 +24/-0 hrs. * Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp. * Measurement to be made after keeping at room temp. for 24±2 hrs (Class I) or 48±4 hrs (Class II). ** De-rating conditions :</p>	Size	Dielectric	Rated	Capacitance range	0201	X5R/X7R	≤10V	C≥0.1μF	≥16V	C>0.1μF	Size	Dielectric	Rated Voltage	Capacitance	0201	X5R/X7R	16V/25V	C≥0.1μF	X7R	16V	C≥0.022μF	0402	X5R/X7R	50V	C≥0.1μF	10~25V	C≥0.22μF		Y5V	16V	C≥0.47μF	0603	X7R	≥50V	C≥0.082μF	0805	X5R/X7R	50V	C≥0.47μF	<p>* No remarkable damage. * Cap. change : C0G : Within ±3.0% or ±0.3pF, whichever is larger. X7R, X5R : Within ±12.5% for ≥10V**, within ±25% for ≤6.3V. **10V : Within ±25% for 0603≥4.7μF, 0402≥1μF, 0201≥0.1μF. Y5V : Within ±30% for ≥10V, within +30/-40% for ≤6.3V. * Q for C0G : Cap.>30pF, Q≥350. 10pF≤Cap.≤30pF, Q≥275+2.5C. Cap.<10pF, Q≥200+10C. * D.F.(Class II) : ≤200% of initial requirement. * I.R. : ≥10V, ≥1GΩ or RxC≥50Ω-F, whichever is smaller. Class II (X7R, X5R, Y5V)</p> <table border="1"> <thead> <tr> <th>Rated voltage</th> <th>I.R.</th> </tr> </thead> <tbody> <tr> <td>50V : 0402>0.01μF</td> <td rowspan="5">≥1GΩ or RxC≥10Ω-F, whichever is smaller</td> </tr> <tr> <td>25V : 0201≥0.1uF, 0402≥0.22μF</td> </tr> <tr> <td>16V : 0201≥0.1uF, 0402≥0.22μF</td> </tr> <tr> <td>10V : 0201≥47nF, 0402≥0.47μF, 0603≥0.47μF,</td> </tr> <tr> <td>6.3V; 4V; Size≥1812</td> </tr> </tbody> </table>	Rated voltage	I.R.	50V : 0402>0.01μF	≥1GΩ or RxC≥10Ω-F, whichever is smaller	25V : 0201≥0.1uF, 0402≥0.22μF	16V : 0201≥0.1uF, 0402≥0.22μF	10V : 0201≥47nF, 0402≥0.47μF, 0603≥0.47μF,	6.3V; 4V; Size≥1812
Size	Dielectric	Rated	Capacitance range																																															
0201	X5R/X7R	≤10V	C≥0.1μF																																															
		≥16V	C>0.1μF																																															
Size	Dielectric	Rated Voltage	Capacitance																																															
0201	X5R/X7R	16V/25V	C≥0.1μF																																															
	X7R	16V	C≥0.022μF																																															
0402	X5R/X7R	50V	C≥0.1μF																																															
		10~25V	C≥0.22μF																																															
	Y5V	16V	C≥0.47μF																																															
0603	X7R	≥50V	C≥0.082μF																																															
0805	X5R/X7R	50V	C≥0.47μF																																															
Rated voltage	I.R.																																																	
50V : 0402>0.01μF	≥1GΩ or RxC≥10Ω-F, whichever is smaller																																																	
25V : 0201≥0.1uF, 0402≥0.22μF																																																		
16V : 0201≥0.1uF, 0402≥0.22μF																																																		
10V : 0201≥47nF, 0402≥0.47μF, 0603≥0.47μF,																																																		
6.3V; 4V; Size≥1812																																																		

8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements								
13.	Adhesive Strength of Termination (Robustness of termination)	<p>* Capacitors mounted on a substrate. A force of 2N(0201) or 5N(0402~0603) or 10N(>0603) applied perpendicular to the place of substrate and parallel the line joining the center of terminations for 10±1 second.</p>  <p>Capacitor, P.C. Board, Pressurizing force</p>	<p>* No remarkable damage or removal of the terminations.</p>								
14.	Resistance to Flexure of Substrate (Substrate bending test)	<p>* The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1mm per second until the deflection becomes 1mm.</p>  <p>Unit : mm</p>	<p>* No remarkable damage.</p> <table border="1"> <thead> <tr> <th>Dielectric</th> <th>Cap. Change</th> </tr> </thead> <tbody> <tr> <td>COG</td> <td>Within ±5.0% or ±0.5pF, whichever is larger</td> </tr> <tr> <td>X7R, X5R</td> <td>Within ±12.5%</td> </tr> <tr> <td>Y5V</td> <td>Within ±30%</td> </tr> </tbody> </table> <p>(This capacitance change means the change of capacitance under specified flexure of substrate from the capacitance measured before the test)</p>	Dielectric	Cap. Change	COG	Within ±5.0% or ±0.5pF, whichever is larger	X7R, X5R	Within ±12.5%	Y5V	Within ±30%
Dielectric	Cap. Change										
COG	Within ±5.0% or ±0.5pF, whichever is larger										
X7R, X5R	Within ±12.5%										
Y5V	Within ±30%										
15.	Vibration Resistance	<p>* Vibration frequency : 10~55 Hz/min. * Total amplitude : 1.5mm. * Test time : 6 hrs. (Two hrs each in three mutually perpendicular directions) * Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp. * Measurement to be made after keeping at room temp. for 24±2 hrs (Class I) or 48±4 hrs (Class II).</p>	<p>* No remarkable damage. * Cap. change and D.F. : To meet initial spec.</p>								

9. PACKAGE DIMENSION AND QUANTITY

Size	Thickness (mm)	Paper tape		Plastic tape	
		7" reel	13" reel	7" reel	13" reel
0201(0603)	0.30±0.03	15k	70k	-	-
	0.30±0.05	15k	-	-	-
	0.30±0.09	15k	-	-	-
0402(1005)	0.50±0.05	10k	50k	-	-
	0.50 +0.02/-0.05	10k	50k	-	-
	0.50±0.20	10k	-	-	-
0603(1608)	0.50±0.10	4k	-	-	-
	0.80±0.07	4k	15k	-	-
	0.80 +0.15/-0.10	4k	15k	-	-
0805(2012)	0.50±0.10	4k	15k	-	-
	0.60±0.10	4k	15k	-	-
	0.80±0.10	4k	15k	-	-
	0.85±0.10	4k	15k	-	-
	1.25±0.10	-	-	3k	10k
1206(3216)	0.80±0.10	4k	15k	-	-
	0.85±0.10	4k	15k	-	-
	0.95±0.10	-	-	3k	10k
	1.15±0.15	-	-	3k	10k
	1.25±0.10	-	-	3k	10k
	1.60±0.20	-	-	2k	10k
	1.60 +0.30/-0.10	-	-	2k	9k
1210(3225)	0.85±0.10	-	-	3k	10k
	0.95±0.10	-	-	3k	10k
	1.25±0.10	-	-	3k	10k
	1.60±0.20	-	-	2k	-
	2.00±0.20	-	-	1k	6k
1808(4520)	2.50±0.30	-	-	1k	6k
	1.25±0.10	-	-	2k	10k
	1.60±0.20	-	-	2k	8k
1812(4532)	2.00±0.20	-	-	1k	6k
	1.25±0.10	-	-	1k	5k
	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-
1825(4563)	2.50±0.30	-	-	0.5k	3k
	2.80±0.30	-	-	0.5k	-
	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-
2220(5750)	2.50±0.30	-	-	0.5k	-
	2.80±0.30	-	-	0.5k	-
	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-
2225(5763)	2.50±0.30	-	-	0.5k	-
	2.80±0.30	-	-	0.5k	-
	1.60±0.20	-	-	1k	-

Unit : pcs

9. PACKAGE DIMENSION AND QUANTITY

9.1. EMBOSSED TAPE DIMENSIONS

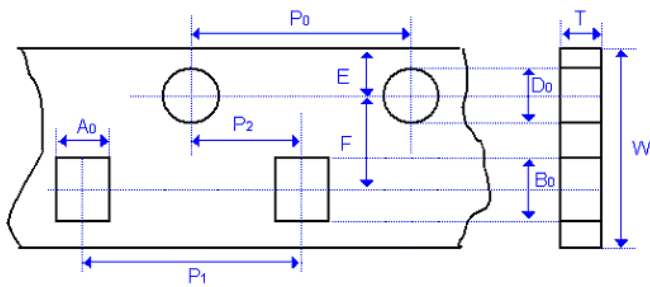


Fig. 9.1 The dimension of paper tape

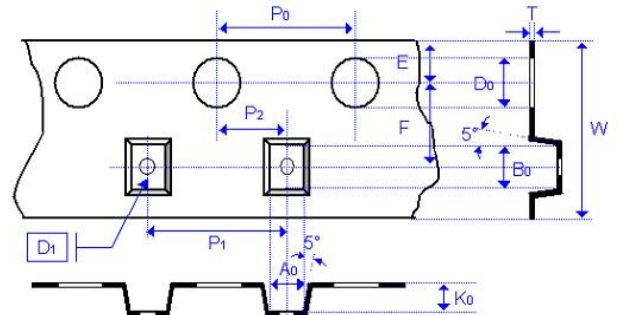


Fig. 9.2 The dimension of plastic tape

Size	0201	0402	0603		0805	
Chip Thickness	0.30±0.03	0.50±0.05 0.50±0.10	0.80±0.07	0.80 +0.15/-0.1	0.80±0.10	1.25±0.10 1.25±0.20
A ₀	0.39±0.07	0.70±0.20	1.00 +0.05/-0.1	1.02 +0.05/-0.1	1.50±0.10	<1.65
B ₀	0.69±0.07	1.20±0.20	1.80±0.10	1.80±0.10	2.30±0.10	<2.40
T	≤0.50	≤0.80	0.95±0.05	0.97±0.05	0.95±0.05	0.23±0.05
K ₀	-	-	-	-	-	<2.50
W	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10
P ₀	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
10xP ₀	40.00±0.10	40.00±0.10	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20
P ₁	2.00±0.05	2.00±0.05	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
P ₂	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D ₀	1.55±0.05	1.55±0.05	1.55±0.05	1.55±0.05	1.55±0.05	1.50 +0.10/-0
D ₁	-	-	-	-	-	1.00±0.10
E	1.75±0.05	1.75±0.05	1.75±0.05	1.75±0.05	1.75±0.05	1.75±0.10
F	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05
Unit :	mm	mm	mm	mm	mm	mm

Size	1206			1210		1808	
Chip Thickness	0.80±0.10	0.95±0.10 1.25±0.10	1.25±0.10 1.60±0.20	1.25±0.10 1.60±0.20	2.50±0.30	1.25±0.10 1.60±0.20	2.00±0.20
A ₀	2.00±0.10	<2.00	<2.50	<2.50	<3.10	<2.50	<2.50
B ₀	3.50±0.10	<3.60	<5.30	<5.30	<4.00	<5.30	<5.30
T	0.95±0.05	0.23±0.05	0.25±0.05	0.25±0.05	0.23±0.05	0.25±0.05	0.25±0.05
K ₀	-	<2.50	<2.50	<2.50	<3.50	<2.50	<2.50
W	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	12.00±0.20	12.00±0.20
P ₀	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
10xP ₀	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20
P ₁	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
P ₂	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D ₀	1.55±0.05	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0
D ₁	-	1.00±0.10	1.50±0.10	1.50±0.10	1.00±0.10	1.50±0.10	1.50±0.10
E	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10
F	3.50±0.05	3.50±0.05	5.50±0.05	5.50±0.05	3.50±0.05	5.50±0.05	5.50±0.05
Unit :	mm	mm	mm	mm	mm	mm	mm

Prosperity Dielectrics Co., Ltd.

9. PACKAGE DIMENSION AND QUANTITY

Size	1812		1825		2220	
Chip Thickness	1.25±0.10 1.60±0.20 2.00±0.20	2.50±0.30	1.60±0.20 2.00±0.20	2.50±0.30	1.40±0.15 1.60±0.20 2.00±0.20	2.50±0.30
A ₀	<3.90	<3.90	<6.80	<6.80	<5.80	<6.80
B ₀	<5.30	<5.30	<5.30	<5.30	<6.50	<6.50
T	0.25±0.05	0.25±0.05	0.30±0.10	0.30±0.10	0.30±0.10	0.30±0.10
K ₀	<2.50	<3.00	<2.50	<3.10	<2.50	<3.10
W	12.00±0.20	12.00±0.20	12.00±0.20	12.00±0.20	12.00±0.20	12.00±0.20
P ₀	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
10xP ₀	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20
P ₁	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10
P ₂	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D ₀	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0
D ₁	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10
E	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10
F	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05
Unit :	mm	mm	mm	mm	mm	mm

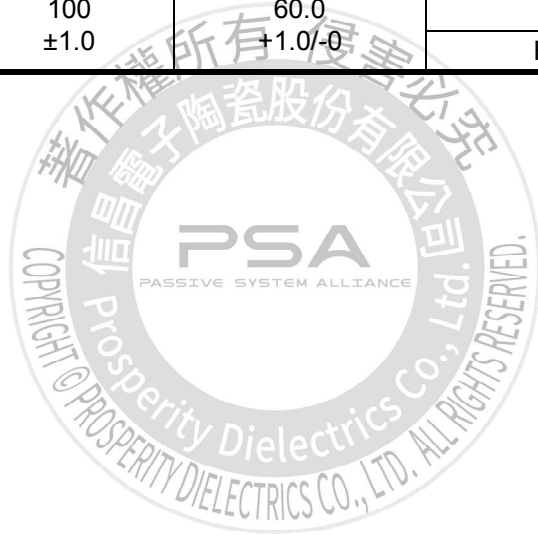
Size	2225	
Chip Thickness	1.60±0.20 2.00±0.20	2.50±0.30
A ₀	<6.80	<6.80
B ₀	<6.50	<6.50
T	0.30±0.10	0.30±0.10
K ₀	<2.50	<3.10
W	12.00±0.20	12.00±0.20
P ₀	4.00±0.10	4.00±0.10
10xP ₀	40.00±0.20	40.00±0.20
P ₁	8.00±0.10	8.00±0.10
P ₂	2.00±0.05	2.00±0.05
D ₀	1.50 +0.10/-0	1.50 +0.10/-0
D ₁	1.50±0.10	1.50±0.10
E	1.75±0.10	1.75±0.10
F	5.50±0.05	5.50±0.05
Unit :	mm	mm

9. PACKAGE DIMENSION AND QUANTITY

9.2. REEL DIMENSIONS

Size	0201, 0402, 0603, 0805, 1206, 1210		1808, 1812, 1825, 2220, 2225
Reel size	7"	13"	7"
C	13.0 +0.5/-0.2	13.0 +0.5/-0.2	13.0 +0.7/-0.3
W ₁	8.4 +1.5/-0	8.4 +1.5/-0	12.4 +2.0/-0
A	178.0 ±0.10	330.0 ±1.0	178.0 ±0.10
N	60.0 +1.0/-0	100 ±1.0	60.0 +1.0/-0

Fig. 9.3 The dimension of reel



10. APPLICATION NOTES

STORAGE

To prevent the damage of solderability of terminations, the following storage conditions are recommended :
 Indoors under 5 ~ 40°C and 20% ~ 70% RH.

No harmful gases containing sulfuric acid, ammonia, hydrogen sulfide or chlorine.

Packaging should not be opened until the capacitors are required for use. If opened, the pack should be re-sealed as soon as is practicable. Taped product should be stored out of direct sunlight, which might promote deterioration in tape or adhesion performance. The product is recommended to be used within 12 months after shipment and checked the solderability before use.

HANDLING

Chip capacitors are dense, hard, brittle, and abrasive materials. They are liable to suffer mechanical damage, in the form of cracks or chips. Chip Capacitors should be handled with care to avoid contamination or damage. To use vacuum or plastic tweezers to pick up or plastic tweezers is recommended for manual placement. Tape and reeled packages are suitable for automatic pick and placement machine.

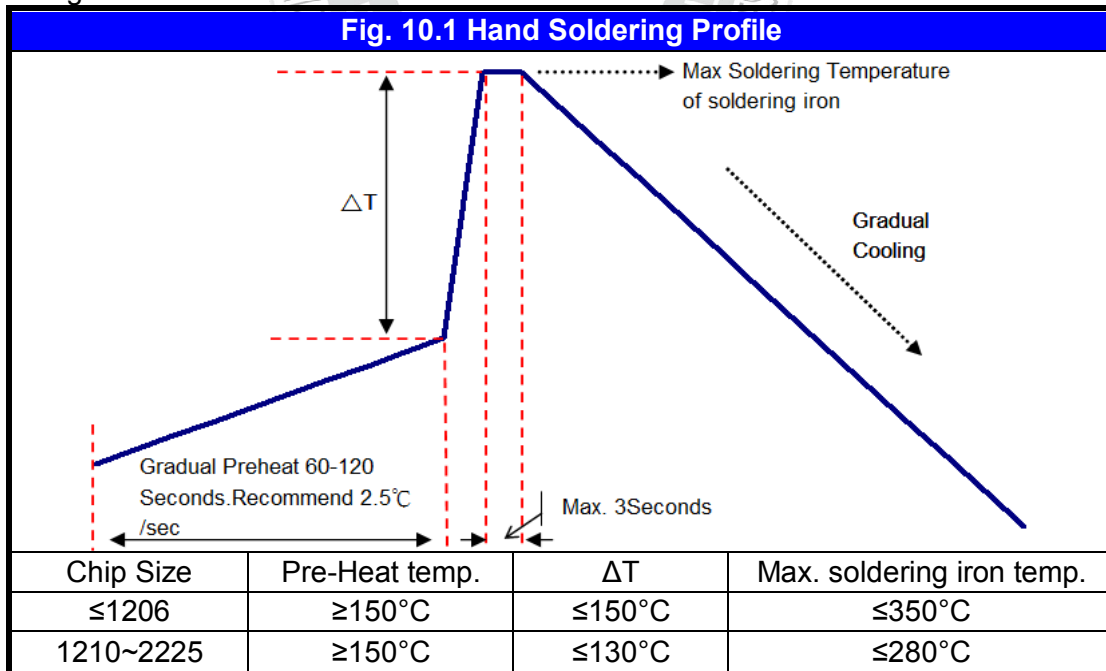
PREHEAT

In order to minimize the risk of thermal shock during soldering, a carefully controlled preheat is required. The rate of preheat should not exceed 3°C per second.

SOLDERING

Use middy activated rosin RA and RMA fluxes do not use activated flux. The amount of solder in each solder joint should be controlled to prevent the damage of chip capacitors caused by the stress between solder, chips, and substrate.

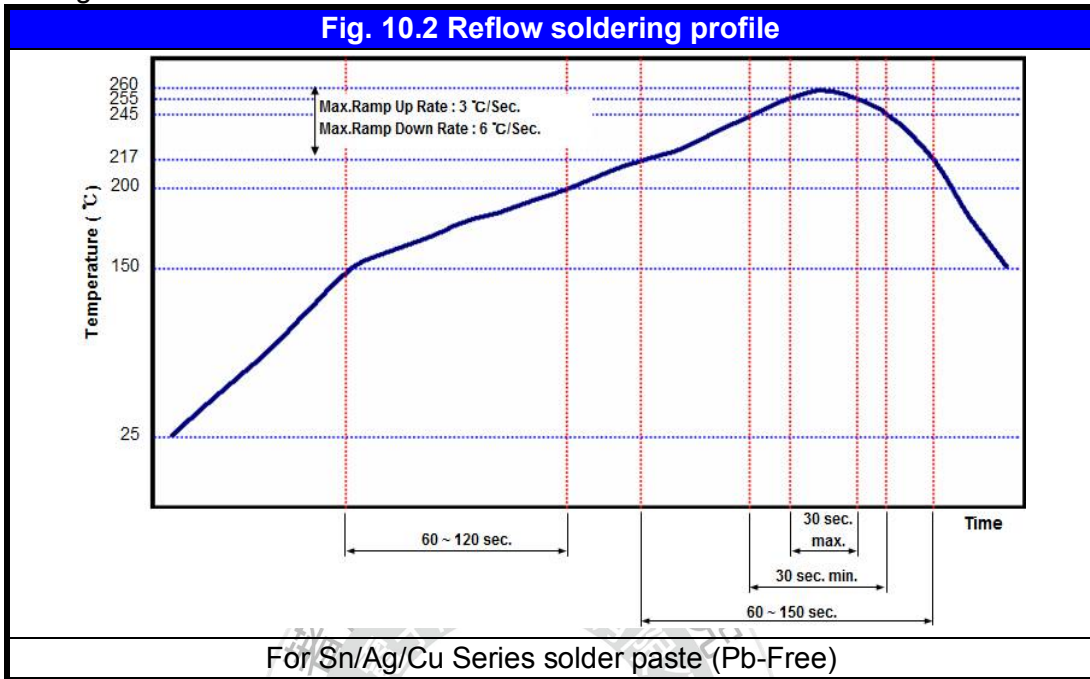
a.) Hand soldering :



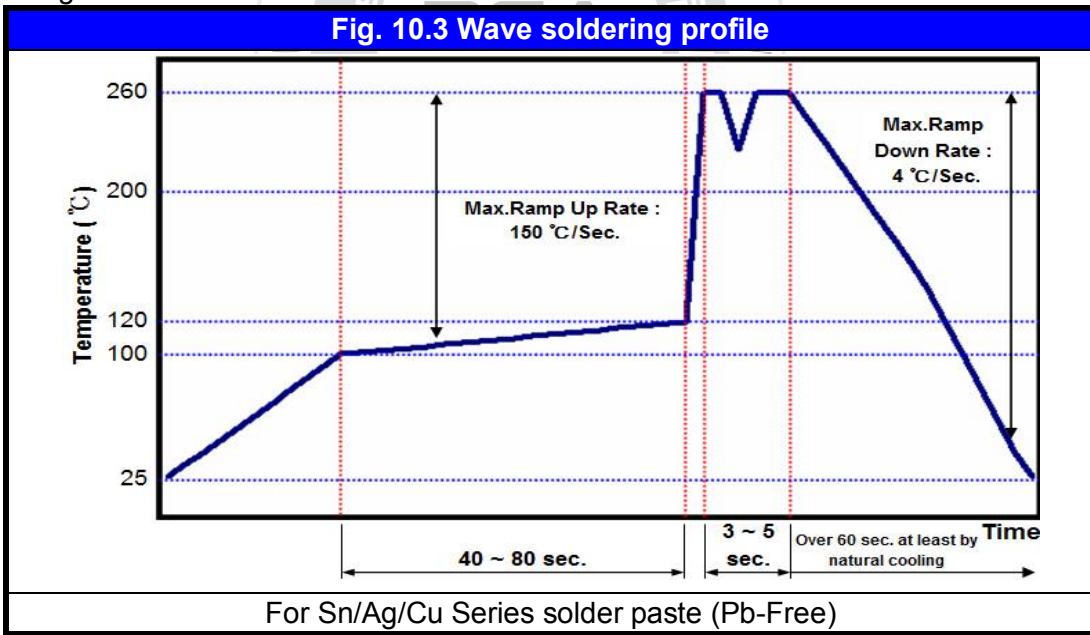
- * Soldering iron tip diameter ≤ 1.0 mm and wattage max. 20W.
- * The Capacitors shall be pre-heated and that the temperature gradient between the devices and the tip of the soldering iron.
- * The required amount of solder shall be melted on the soldering tip.
- * The tip of iron should not contact the ceramic body directly.
- * The Capacitors shall be cooled gradually at room temperature after soldering.
- * Forced air cooling is not allowed.

10. APPLICATION NOTES

b.) Reflow soldering :



c.) Wave soldering :



Soldering conditions :

Class I :

Size Inch (mm)	Temper. Cher.	Capacitance	Condition	
			Wave	Reflow
≤0402 (1005)	All Class I	All	X	O
0603 (1608)	All Class I	All	O	O
0805 (2012)	All Class I	All	O	O
1206 (3216)	All Class I	All	O	O
≥1210 (3225)	All Class I	All	X	O

10. APPLICATION NOTES

Soldering conditions :
 Class II :

Size Inch (mm)	Temper. Cher.	Capacitance	Condition	
			Wave	Reflow
≤0402 (1005)	All Class II	All	X	O
0603 (1608)	All Class II	Cap. <2.2μF	O	O
		Cap. ≥2.2μF	X	O
0805 (2012)	All Class II	Cap. <4.7μF	O	O
		Cap. ≥4.7μF	X	O
1206 (3216)	All Class II	Cap. <4.7μF	O	O
		Cap. ≥4.7μF	X	O
≥1210 (3225)	All Class II	All	X	O

Soldering height :

The solder climbing minimum height is suggesting to 25% of chip thickness or 500um whichever is less.
 (Reference from IPC-610E)

The diagram illustrates a cross-section of a chip on a substrate. The chip is shown in yellow and grey. A vertical double-headed arrow on the left indicates the 'Chip Thickness'. A vertical double-headed arrow on the right indicates the 'Soldering Height', which is the height of the solder joint between the chip and the substrate.

COOLING

After soldering, cool the chips and the substrate gradually to room temperature. Natural cooling in air is recommended to minimize stress in the solder joint.

CLEANING

All flux residues must be removed by using suitable electronic-grade vapor-cleaning solvents to eliminate contamination that could cause electrolytic surface corrosion. Good results can be obtained by using ultrasonic cleaning of the solvent. The choice of the proper system is depends upon many factors such as component mix, flux, and solder paste and assembly method. The ability of the cleaning system to remove flux residues and contamination from under the chips is very important.