



规格承认书

SPECIFICATION FOR APPROVAL

产品名称: 金属化聚丙烯薄膜介质电容器
 Product Name: Metallized polypropylene film dielectric capacitor

产品型号: CBB21/CBB22
 Product Type: _____

产品编码: B220400V564J15BLBY**
 Product Code: _____

客户名称: _____
 Customers Name: _____

客户编码: _____
 Customers Code: _____

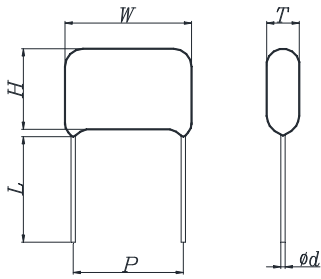
日期: 2022.08.02
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| | |
|---|--------------------------------------|
| <p>浙江七星电子股份有限公司 Zhejiang Qixing Electronics Corp., Ltd.</p> | <p>承认厂商 Approved by Customer</p> |
| <p>拟制 Drafted 审批 Examine and approve</p> | |
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CBB21/22 金属化聚丙烯薄膜介质电容器
CBB21/22 Metallized polypropylene film dielectric capacitor

■ 特点

- 金属化聚丙烯膜
- 高频损耗小
- 内部温升小

■ 主要用途

- 广泛用于高频、直流、交流和脉冲电流中
- 适用于大屏幕显示器的 S 校正电路
- 适用于各种高频、大电流场合

■ 技术要求 Technical requirements

| | | | | | |
|---|---|--------------|------------------|------|--------|
| 引用标准 Reference criteria | GB/T 10190 (IEC 60384-16) | | | | |
| 气候类别 Climate category | 40/105/21 | | | | |
| 额定温度 Rated temperature | 85℃ | | | | |
| 工作温度 Operating temperature | -40℃~105℃ (+85℃to+105℃: decreasing factor 1.25% per℃ for Ur(dc)) | | | | |
| 额定电压 Rated voltage | 100V; 250v; 400v; 630v; 1000V; 1250V | | | | |
| 电容量范围 Electricity capacity range | 0.001μF~3.3μF | | | | |
| 电容量偏差 Capacitance deviation | ±5% (J) ,±10% (K) ,±20% (M) | | | | |
| 耐电压 Voltage resistance | 1.4 Ur (5s) | | | | |
| 损耗角正切值 Loss angle tangent | ≤15×10 ⁻⁴ (+20℃±5℃,1kHz) | | | | |
| 绝缘电阻 Insulation resistance | R≥30000MΩ, CN≤0.33 μ F | | (20℃, 100V,1min) | | |
| | RCN≥5000S, CN>0.33 μ F | | | | |
| 最大脉冲爬升: Maximum Pulse Climbing Rate: 若实际工作电压 U 比额定电压 Ur 低, 电容器可工作在更高的 dv/dt 场合, 这样 dv/dt 允许值应为右表值乘以 Ur/U If the actual working voltage U is lower than the rated voltage Or, the capacitor can work in a higher dv/dt case so that the dv/dt allowed value should be multiplied by the right table value Ur/U | Pattern II | | | | |
| | Ur (V) | dv/dt (V/μs) | | | |
| | | P=7.5 | P=10 | P=15 | P=22.5 |
| | 100V/250V | 660 | 560 | 310 | 130 |
| | 400V | 900 | 780 | 600 | 300 |
| | 630V | 1500 | 1200 | 900 | 400 |
| | 1000V/1250V | 2500 | 2200 | - | - |

■ Characteristic:

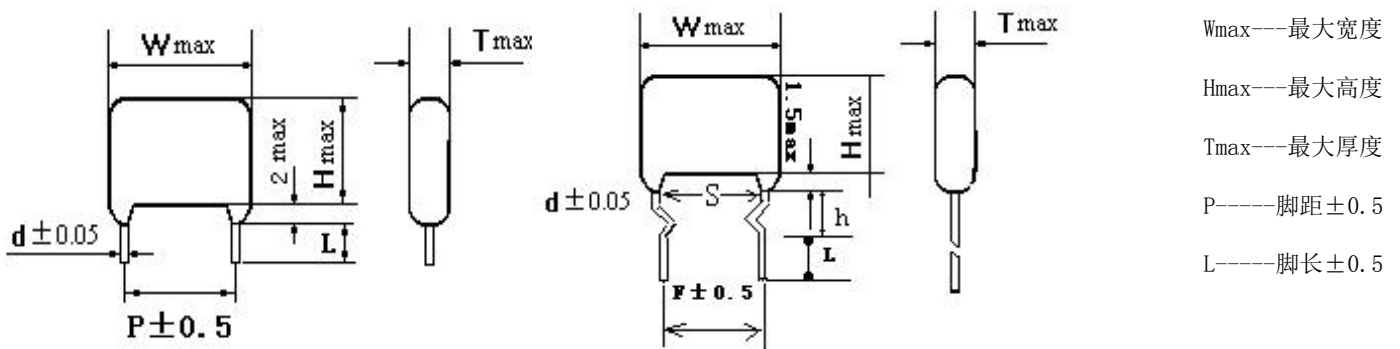
- Metallized polypropylene film.
- Low loss at high frequency.
- Internal temperature rise

■ Main purpose

- Widely used in high frequency, dc, ac and pulse current.
- S correction circuit for large screen display.
- Suitable for high frequency and large current motor suppression interference

■承认规格登记表 Size and specification

●尺寸 (mm) (T*H*W)

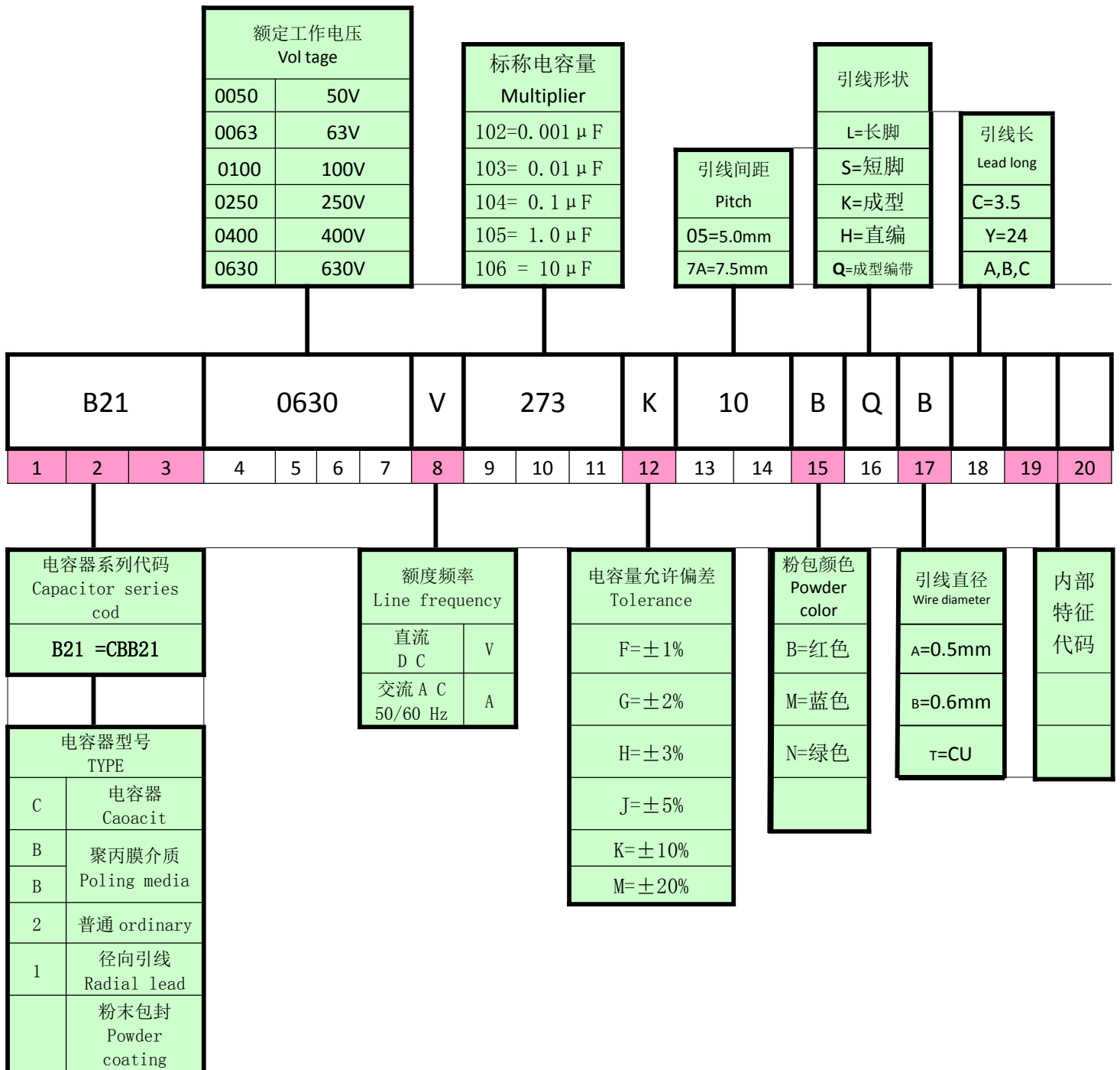


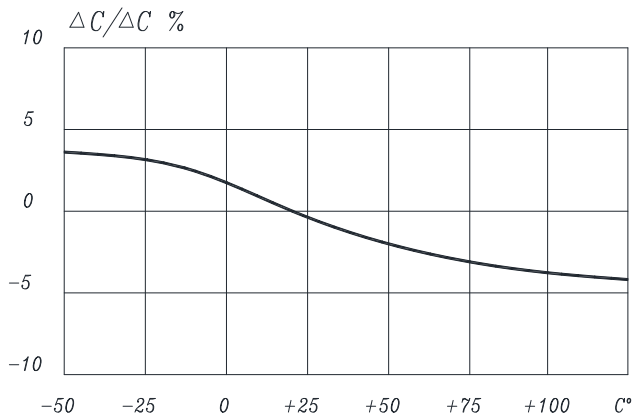
●.规格 Specification:

| 序号 NO | 客户料号 Customer NO | 七星料号 Spec NO | 规格型号 Specification | 尺寸 Size T*H*W*P | 线径 Line | 脚长 Length | 备注 Note |
|----------|---------------------|--------------------------|-----------------------|--------------------|------------|--------------|------------|
| 1 | -- | B220400V564 J15BLBY** | CBB22-400V564J | 7.6*11.6*17.5*15.0 | 0.6 | ≥ 20 | -- |
| | | | | | | | |
| | | | | | | | |

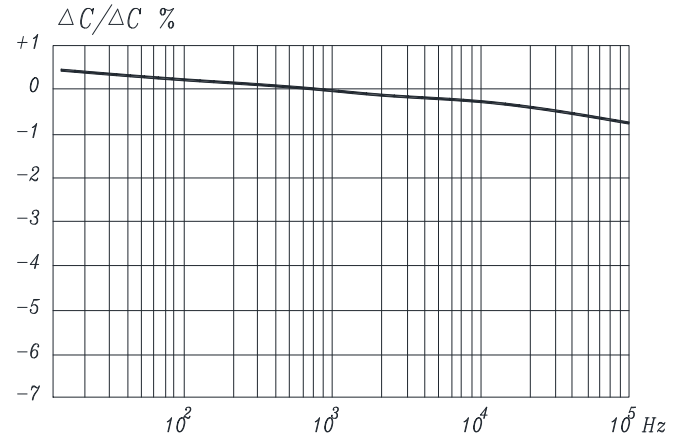
■ 电容器编码说明 Capacitor coding specification

● 20 位电容器代码如下：The code of the 20-bit capacitor at the center is as follows:

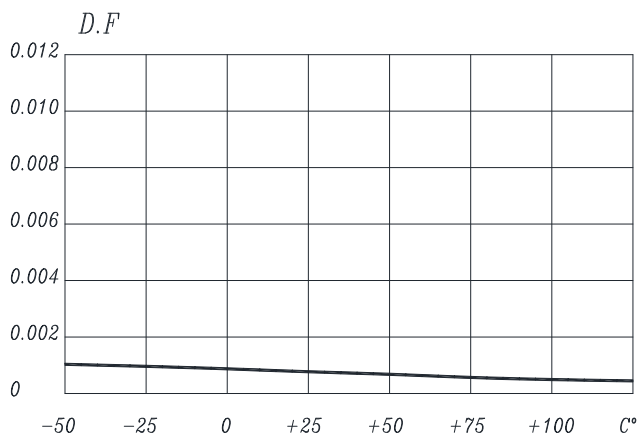


■特性曲线图 Characteristic curve


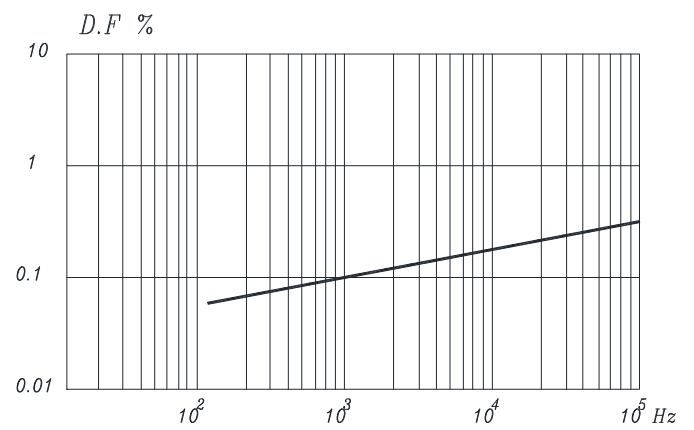
电容量随温度变化的曲线 (1KHz)
Is the temperature curve of the capacitance



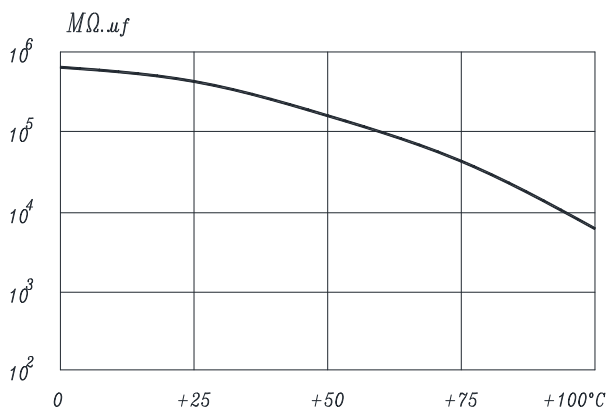
电容量随频率变化的曲线
Capacitance may vary in frequency



损耗角正切值随温度变化的曲线 (1KHz)
The curve of the tangent of loss Angle with temperature
temperature



损耗角正切值随频率变化的曲线
The curve of the tangent of loss Angle with



绝缘电阻随温度变化的曲线 (1KHz)
The curve of insulation resistance to temperature

■性能及测试方法 Performance and test methods

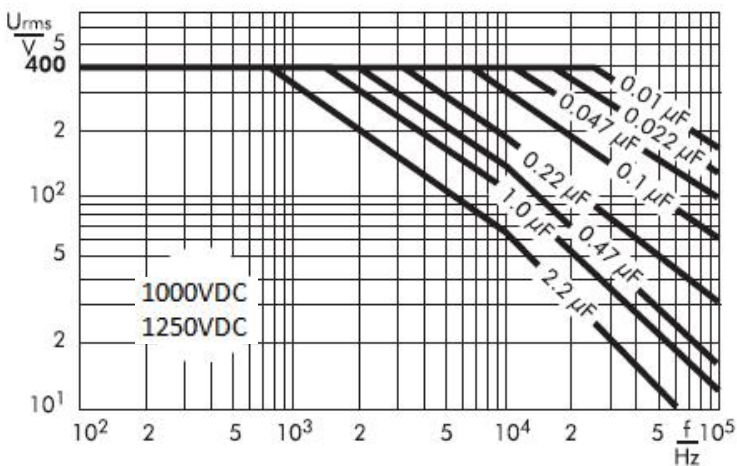
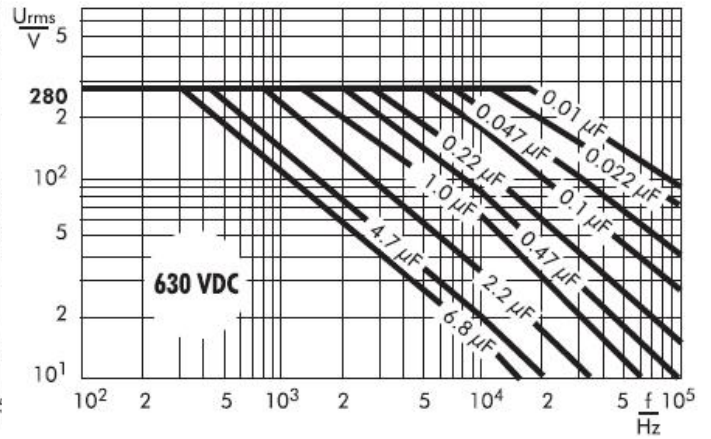
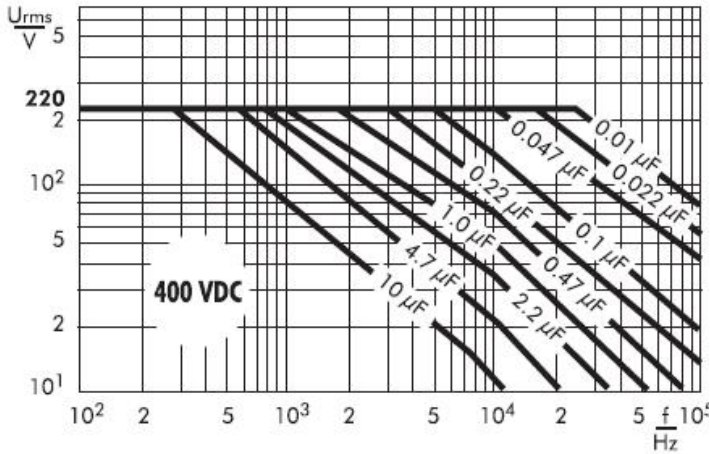
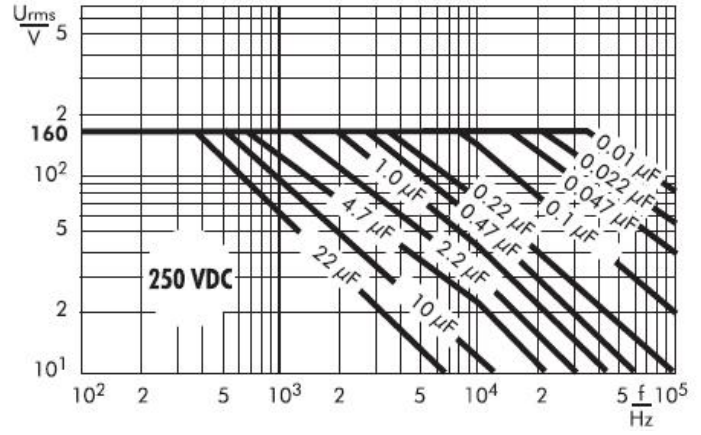
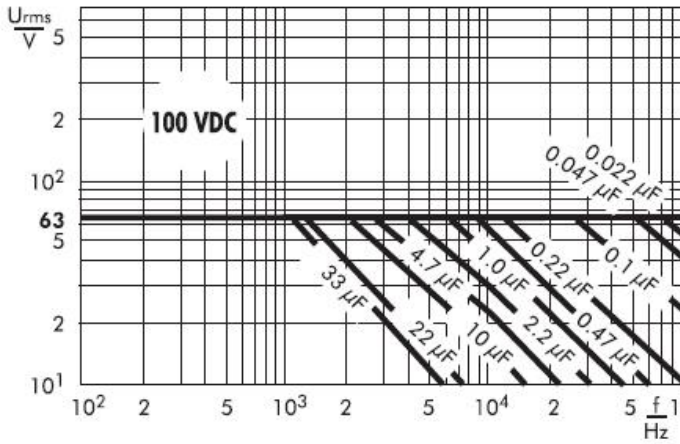
| No | 项目 Item | 性能与判据 Performance and criteria | 测试方法 Test method (IEC60384-16) |
|----|---------------------------------------|--|--|
| 1 | 电容量允许偏差 Capacitance tolerance | ±5% (J) , ±10% (K) , ±20% (M) | |
| 2 | 损耗角的正切 Tangent of the loss angle | $\text{tg } \delta \leq 0.0015$ (1KHz) | 典型测量频率: 1KHz Typical measuring frequency: 1KHz |
| 3 | 耐电压 Dielectric strength | 无飞弧或击穿 There shall be no breakdown or flashover | 1.4Ur 2sec |
| 4 | 绝缘电阻 Insulation resistance | $R \geq 30000M \Omega$, $C_n \leq 0.33 \mu F$ $IR \geq 5000S$ $C_n > 0.33 \mu F$ | 充电电压 Ur < 500V Charging voltage 100v 环境温度 20℃, 测量时间 60S |
| | | | 充电电压 Ur > 500V Charging voltage 500v 环境温度 20℃, 测量时间 60S |
| 5 | 可焊性 Solder ability | Good quality of tinning 镀锡良好 | 锡炉温度 Soldre temperature 245℃ ± 5℃ 浸渍时间 Immersion time 2.S ± 0.5S |
| 6 | 初始测量 Initial measurement | 电容量与损耗 Capacitance & $\text{tg } \delta$ (1KHz) | |
| | 引线抗拉强度 Terminal strength | 外观无可见损伤 There shall be no visible damage | 拉力试验 Tension Ual: 拉力 Pull: $\phi d=0.5\text{mm}$ 5N $\phi d=0.6\text{mm}$ 10N 弯曲试验 bend Ub: 弯力 The quill of bend $\phi d=0.5\text{mm}$ 2.5N $\phi d=0.6\text{mm}$ 5N 端子应向每个方向弯曲 2 次 The terminals shall be bent 2times in each direction |
| | 耐焊接热 Resistance to solder heat | 无可见损伤 There shall be no visible damage | 锡炉温度 Soldre temperature 260℃ ± 5℃ 浸渍时间 Immersion time 10.S ± 1S |
| | 最后的测量 Final measurement | $\Delta C/C \leq \pm 2\%$ 相对于初始值 Relative to the initial value. $\text{tg } \delta \leq 0.0020$ (1KHz) | |
| 7 | 初始测量 Initial measurement | 电容量与损耗 Capacitance & $\text{tg } \delta$ (1KHz) | |
| | 温度快速变化 Rapid change of temperature | 外观无可见损伤 There shall be no visible damage | Θa= -40℃ Θb= +105℃ 持续的时间= 30 分钟 5 个周期, |

| | | | |
|---|---------------------------------|--|---|
| | | | 5cycles, Duration:=30min |
| | 振动 Vibration | 外观无可见损伤 There shall be no visible damage | 频率:10 ~ 500HZ 振幅 0.75mm 或加速度 98m/S ² 三个方向每个方向各 2h 共 6h Ferequance10~500HZ Amplitude0.75m;Acceleration98m/ S ² Amplitude 3 direction 2h per direction Duration 6h |
| | 碰撞 Bump | 外观无可见损伤 There shall be no visible damage | 碰撞次数: 4000 次 加速度: 390m/S ² 脉冲持持续时间 : 6ms Bump times: 4000 Acceleration: 390m/S ² Duration of pulse: 6ms |
| | 最后的测量 Final measurement | $\Delta C/C \leq \pm 5\%$ 相对于初始值 Relative to the initial value. $\text{tg } \delta \leq 0.0020$ (1KHz) $IR \geq 50\%$ 规定值 of the rated value | |
| 8 | 气候顺序 Climate sequenc e | 初始测量 Initial measurement | 电容量与损耗 Capacitance & $\text{tg } \delta$ (1KHz) |
| | | 干热 Dry heat | +105 ⁰ C 持续 16 小时 +105 ⁰ C lasts for 16 hours |
| | | 循环湿热 Damp heat ,Cyclic | 试验 Db, 严酷度 b,第一次循环 Test Db,Severity:b,the first cycle |
| | | 寒冷 Cold | -40 ⁰ C 持续 2h -40 ⁰ C lasts for 2 hours |
| | | 低气压 Low air pressure | 在试验最后 1 分钟施加 Ur 时, 不得有永 久性击穿或飞弧及外壳有害变形 There shall be no permanent down ,flashover or other harmful deformation when applying Ur at the last 1minute |
| | | 循环湿热 Damp heat ,Cyclic | 试验 Db, 严酷度:b, 其余循环 试验结束后, 施加 Ur 1 分钟 Test Db,Severity:b,the other cycles, Applying Ur for 1minute after the test finished |
| | | 最后的测量 Final measurement | 外观无可见损伤 There shall be no evidence of deformation $\Delta C/C \leq \pm 5\%$ 相对于初始值 Relative to the initial value. $\text{tg } \delta \leq 0.0020$ (1KHz) $IR \geq 50\%$ 规定值 of the rated value |
| 9 | 稳态湿热 Damp heat steady state | 外观无可见损伤, 标志清晰 There shall be no evidence of deformation And the marking shall be legible $\Delta C/C \leq \pm 5\%$ 相对于初始值 Relative to the initial value. $\text{tg } \delta \leq 0.0020$ (1KHz) | 试验温度: 40 ± 2 ⁰ C 相对湿度: 93 ± 2% RH 试验时间: 56 天 Temperature: 40 ± 2 ⁰ C Humidity: 93 ± 2% RH Duration:56days |

| | | | |
|----|------------------------------------|---|---|
| | | IR ≥ 50% 规定值 of the rated value | |
| 10 | 耐久性 Endurance | 外观无可见损伤, 标志清晰 There shall be no evidence of deformation And the marking shall be legible $\Delta C/C \leq \pm 5\%$ 相对于初始值 Relative to the initial value. $\text{tg } \delta \leq 0.0020$ (1KHz) IR ≥ 50% 规定值 of the rated value | 试验温度: +85°C/+105°C ± 2°C 施加电压: $1.25 \times U_R / 1.25U_c$ ($U_c = 0.5 U_R$) 试验时间: 1000 h Temperature: +85°C/+105°C ± 2°C Voltage: $1.25 \times U_R / 1.25U_c$ ($U_c = 0.5 U_R$) Duration: 1000h |
| 11 | 温度特性 Temperature characteristic | 在 b, d, f 点上进行电容量测量 在下限类别温度 -40°C 时的特性: $-10\% \leq (C_b - C_d) / C_d \leq +10\%$ 在上限类别温度 +105°C 时的特性: $0\% \leq (C_b - C_d) / C_d \leq +10\%$ Measuring capacitance at test point b,d,f: Characteristic at lower category temperature -40°C $-10\% \leq (C_b - C_d) / C_d \leq +10\%$ Characteristic at upper category temperature +105°C $0\% \leq (C_b - C_d) / C_d \leq +10\%$ | 静态方法: 电容器应依次保持以下温度: a (20 ± 2°C), b (-40 ± 3°C), d (20 ± 2°C), f (+105 ± 3°C), g (20 ± 2°C) Static method :the Capacitors should be kept at the following temperature in turn: a (20 ± 2°C), b (-40 ± 3°C), d (20 ± 2°C), f (+105 ± 3°C), g (20 ± 2°C) |
| 12 | 充放电 Charging and discharging | $\Delta C/C \leq \pm 5\%$ 相对于初始值 Relative to the initial value. $\text{tg } \delta \leq 0.0020$ (1KHz) IR ≥ 50% 规定值 of the rated value | Times: 10000 Duration of charging: 0.5S Duration of discharging: 0.5S Charging :rated voltage Charging resistance: $220/C_r$ (Ω) Discharging resistance: $R = 10/C_r$ (Ω) or 20 Ω (whichever is the greater) Cr: rated capacitance 充放电次数: 10000 次 充电持续时间: 0.5S 放电持续时间: 0.5S 充电电压为额定电压 充电电阻: $220/C_r$ (Ω) 放电电阻: $R = 10/C_r$ (Ω) 或 20 Ω (取较大者) Cr: 为标称电容量 |

■最大电压 (Vr.m.s) / 频率表 (正弦波形/环境温度 $\leq 40^{\circ}\text{C}$)

MAX. VOLTAGE (Vr.m.s.) VERSUS FREQUENCY (sinusoidal wave-form / $T_h \leq 40^{\circ}\text{C}$)



■ 波峰焊接 Wave soldering

电容器的内部温度必须保持如下:

聚 酯: 预热温度+ 125° C

聚丙烯: 预热温度+ 100° C

单波峰焊接

焊接浴温度: T=260°C

停留时间: 5 秒

双波峰焊接

焊接浴温度:T=260°C

停留时间: 5 秒

由于不同的焊接工艺和热量要求图形仅作为推荐

Internal temperature of the capacitor must be kept as follows:

Polyester: preheating: T max. T 125° C

Polypropylene: preheating: T max. T 100° C

Single wave soldering

Soldering bath temperature: T 260 ° C

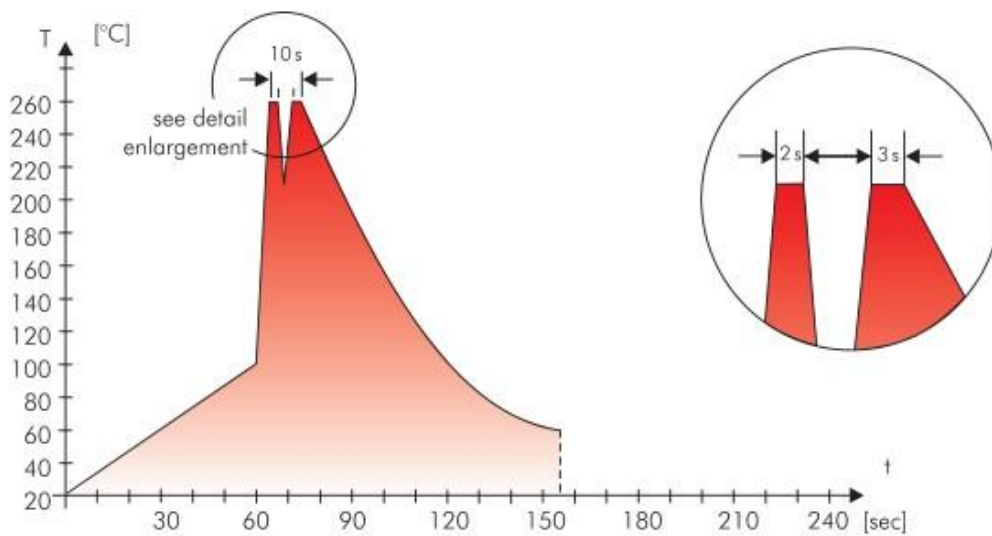
Dwell time: t 5 sec

Double wave soldering

Soldering bath temperature: T 260 ° C

Dwell time: St 5 sec

Due to different soldering processes and heat requirements the graphs are to be regarded as a recommendation only.



双波焊接的典型温度/时间图

Typical temperature/time graph for double wave soldering