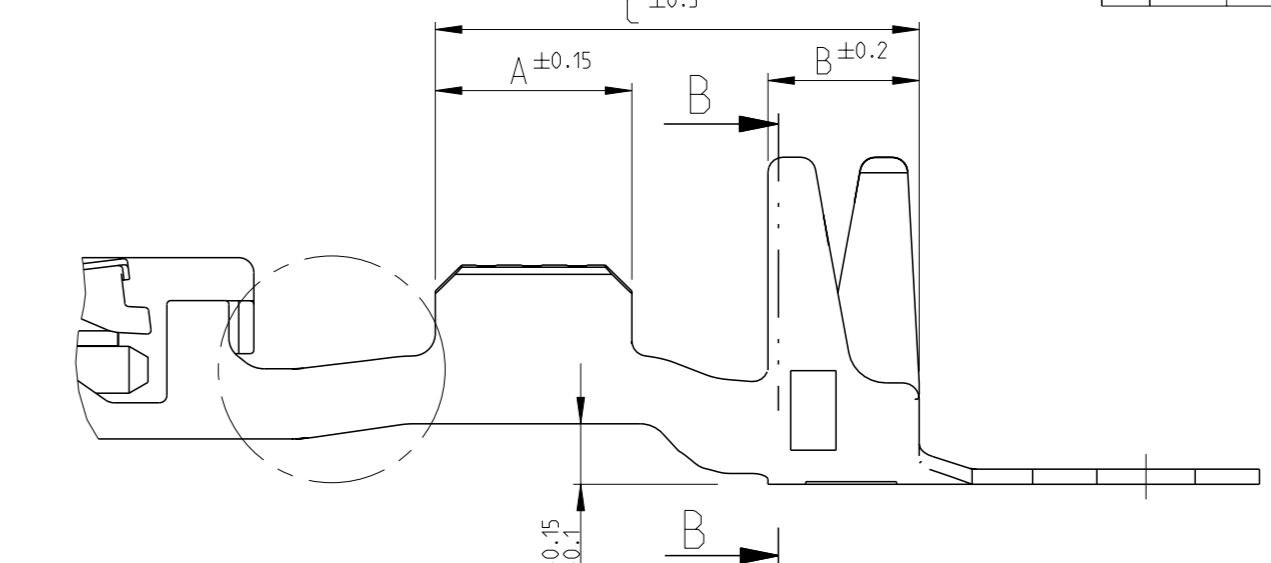
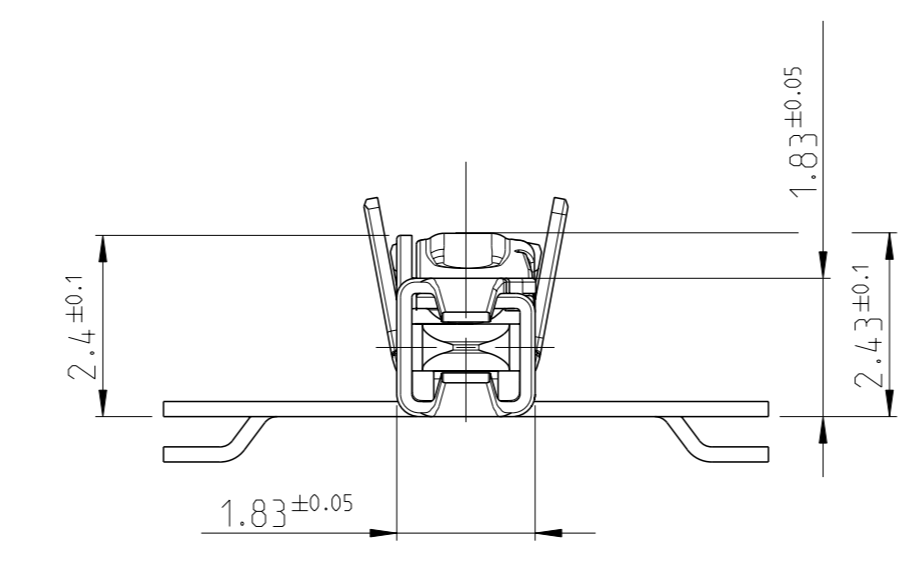
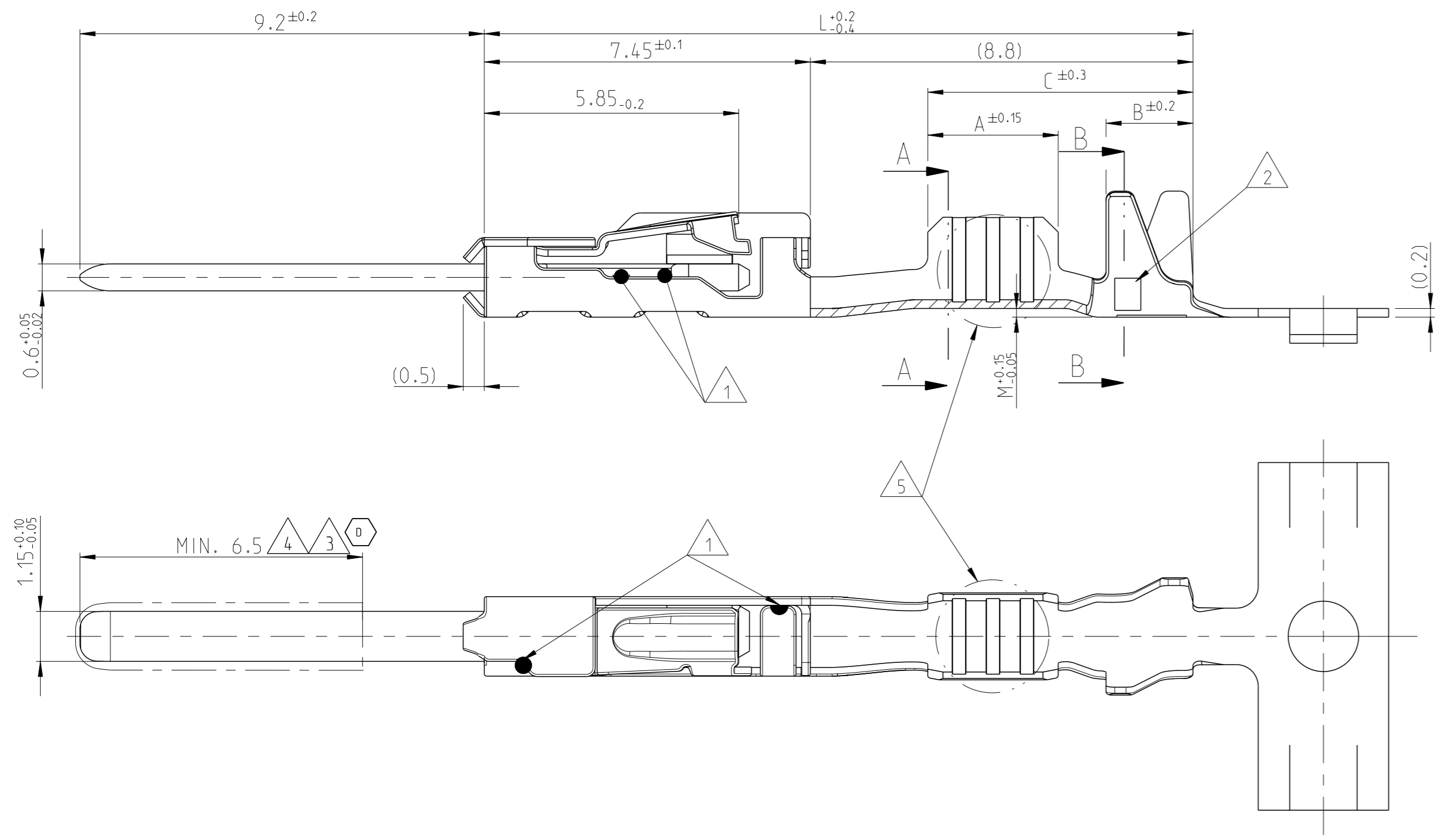


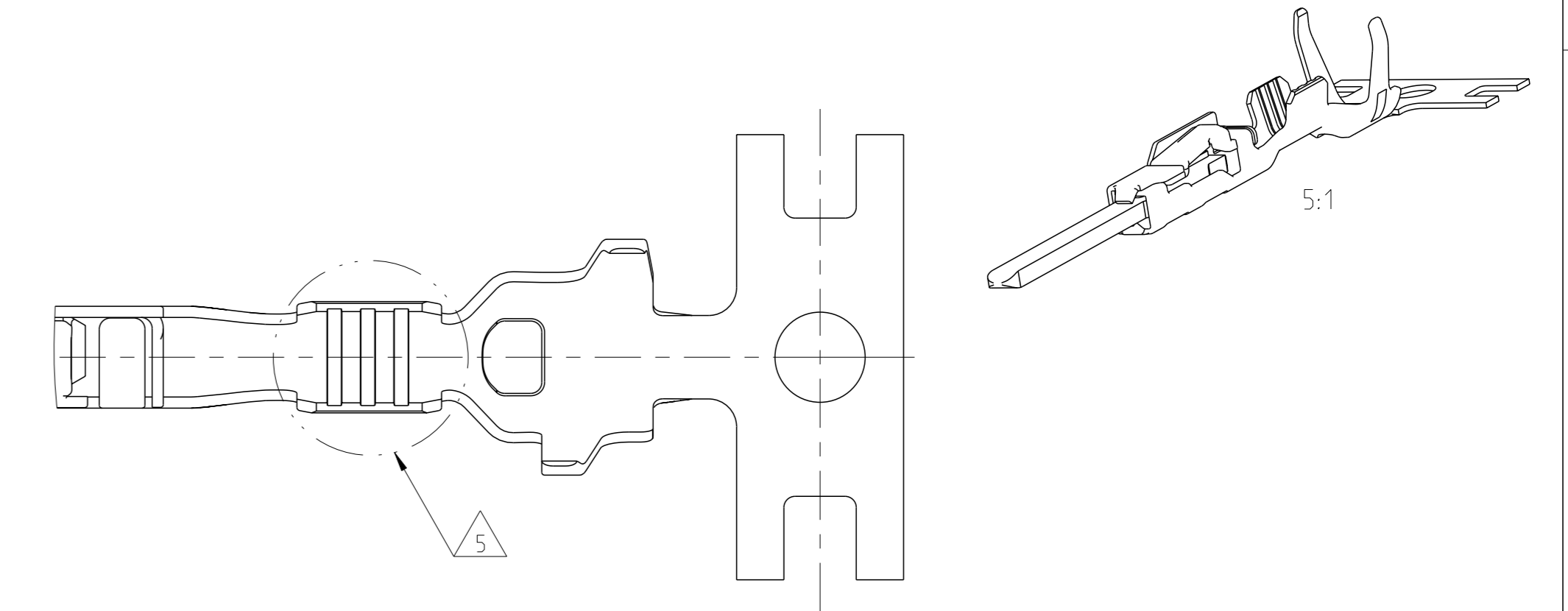
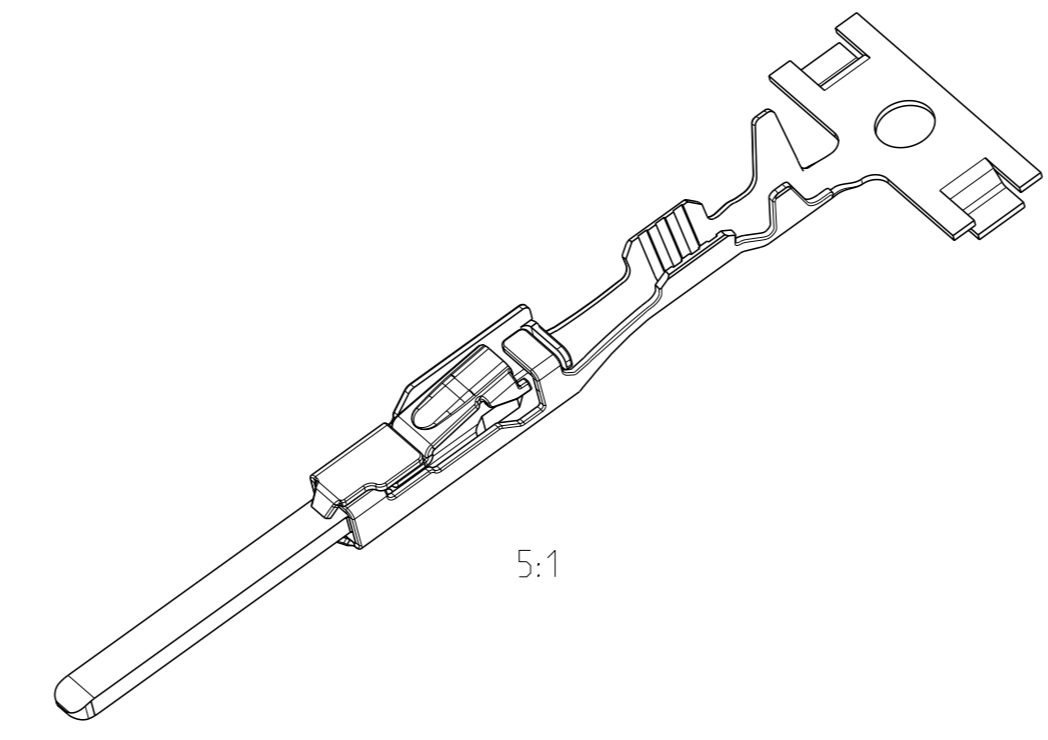
THE DRAWING SHOWS THE 2-DIMENSIONAL REFERENCE COMPONENT CONDITION OF THE ASSEMBLY TO IDENTIFY AND SPECIFY THE NECESSARY DIMENSIONS ONLY. THE DELIVERED PARTS MAY DEVIATE FROM THE DRAWING REGARDING THE ORIENTATION AND POSITION OF EACH COMPONENT (e.g. SLACK CABLE), SO FAR THE FUNCTIONALITY IS NOT CONCERNED.

DIE ZEICHNUNG ZEIGT DEN 2-DIMENSIONALE IDEALZUSTAND DES ZUSAMMENBAUTEILS BEZÜGLICH DER KOMPONENTEN ZUR IDENTIFIKATION UND SPEZIFIKATION DER NOTWENDIGEN DIMENSIONEN. HINSICHTLICH DER ORIENTIERUNG UND DER LAGE DER KOMPONENTEN (Z.B. BIEGESCHLAFTES KABEL) KÖNNEN DIE GELIEFERTEN TEILE VON DER ZEICHNUNG ABWEICHEN, SOFERN DIE FUNKTIONALITÄT NICHT BEEINTRÄCHTIGT IST.

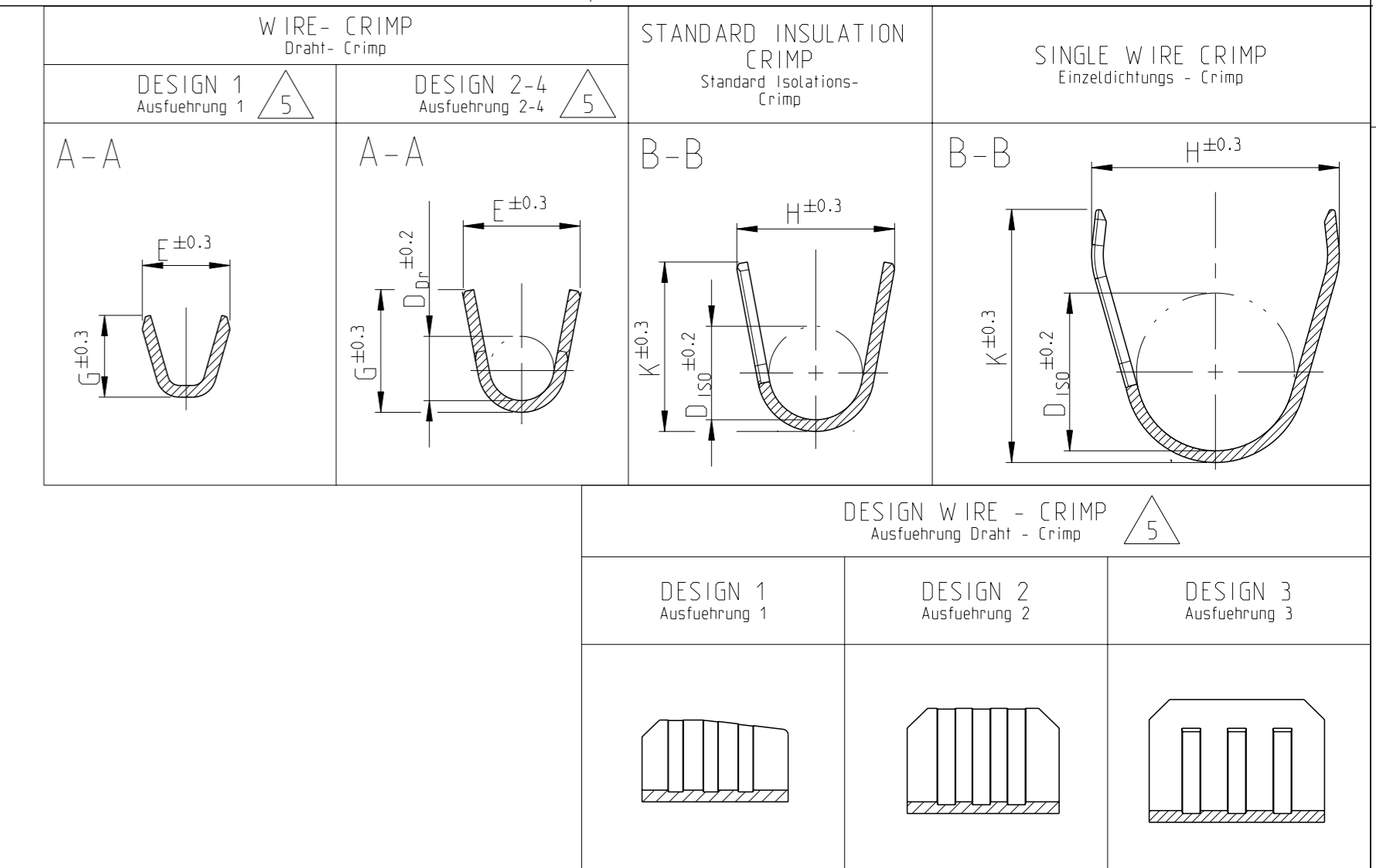
| LOC         | DIST | REVISIONS |   |           |      |      |
|-------------|------|-----------|---|-----------|------|------|
| AI          | -    | REV       | DESCRIPTION   | DATE      | OWN  | APVD |
| PROJECT No. | C 10 | 1         | DIM 'L' FOR 2141868-1, -2 and -3 IS CHANGED TO 16.3mm | 06OCT2017 | GH   | CASS |
| EGAUT Q2021 | C 11 | 2         | E-19-013005   | 20AUG2019 | FRAN | CASS |
|             | C 12 | 3         | Correction of Design 3                                | 05JUN2020 | FRAN | CASS |
|             | D    | 4         | PCN-21-117278   | 13OC12021 | FRAN | CASS |



SINGLE WIRE SEALING SYSTEM  
Einzelleiter - Dichtungs - System



| INSULATION CRIMP FOR ISOLATIONSSTRIP   | ORDER NO. Bestell-Nr. STRIP Bandware | REV | WIRE RANGE Drahtgrößenbereich (mm <sup>2</sup> ) | INSULATIONS-Ø Isolations-Ø (mm) | BODY Kontaktkörper | TAB Flachstecker | MATERIAL Werkstoff  | BODY Kontaktkörper | SPRING Kontaktfeder | SURFACE Oberflaeche           | DESIGN WIRE-CRIMP Ausfuhrung Draht - Crimp   | LENGTH Laenge   | WIRE CRIMP Drahtcrimp | INSULATION CRIMP Isolations Crimp | DIMENSION Messung (mm) |
|--|--------------------------------------|-----|--|---------------------------------|--------------------|------------------|---------------------|--------------------|---------------------|-------------------------------|--|---|-----------------------|-----------------------------------|------------------------|
|  |                                      |     |  |                                 |                    |                  |                     |                    |                     |                               |  |   |                       |                                   |                        |
| SINGLE WIRE SEALING SYSTEM / Einzelleitungssystem<br>SEE APPLICATION SPECIFICATION / siehe Verarbeitungspezifikation | 1718762-3                            |     | 1.0 - 1.5  | 1.9 - 2.4                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 2                   | A = 3.0<br>B = 2.0<br>C = 6.8 | E = 2.6<br>G = 2.9<br>D <sub>br</sub> = 1.35 | H = 4.4<br>K = 4.3<br>D <sub>iso</sub> = 2.9<br>M = 0.8 | 16.8                  |                                   |                        |
|  | 1718762-2                            |     | 1.0 - 1.5  | 1.9 - 2.4                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 3                  | 2                   | A = 3.0<br>B = 2.0<br>C = 6.8 | E = 2.6<br>G = 2.9<br>D <sub>br</sub> = 1.35 | H = 4.4<br>K = 4.3<br>D <sub>iso</sub> = 2.9<br>M = 0.8 | 16.8                  |                                   |                        |
|  | 1718762-1                            |     | 1.0 - 1.5  | 1.9 - 2.4                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 2                   | A = 3.0<br>B = 2.0<br>C = 6.8 | E = 2.6<br>G = 2.9<br>D <sub>br</sub> = 1.35 | H = 4.4<br>K = 4.3<br>D <sub>iso</sub> = 2.9<br>M = 0.8 | 16.8                  |                                   |                        |
|  | 1718760-3                            |     | 0.5 - 0.75                                       | 1.4 - 1.9                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 2                   | A = 2.6<br>B = 2.0<br>C = 6.4 | E = 2.0<br>G = 2.1<br>D <sub>br</sub> = 1.1  | H = 4.2<br>K = 4.3<br>D <sub>iso</sub> = 2.7<br>M = 0.8 | 16.3                  |                                   |                        |
|  | 1718760-2                            |     | 0.5 - 0.75                                       | 1.4 - 1.9                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 3                  | 2                   | A = 2.6<br>B = 2.0<br>C = 6.4 | E = 2.0<br>G = 2.1<br>D <sub>br</sub> = 1.1  | H = 4.2<br>K = 4.3<br>D <sub>iso</sub> = 2.7<br>M = 0.8 | 16.3                  |                                   |                        |
|  | 1718760-1                            |     | 0.5 - 0.75                                       | 1.4 - 1.9                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 2                   | A = 2.6<br>B = 2.0<br>C = 6.4 | E = 2.0<br>G = 2.1<br>D <sub>br</sub> = 1.1  | H = 4.2<br>K = 4.3<br>D <sub>iso</sub> = 2.7<br>M = 0.8 | 16.3                  |                                   |                        |
|  | 1718758-3                            |     | 0.25 - 0.35                                      | 1.1 - 1.75                      | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 2                   | A = 2.6<br>B = 2.0<br>C = 6.4 | E = 1.8<br>G = 1.8<br>D <sub>br</sub> = 0.8  | H = 4.2<br>K = 4.3<br>D <sub>iso</sub> = 2.6<br>M = 0.8 | 16.3                  |                                   |                        |
|  | 1718758-2                            |     | 0.25 - 0.35                                      | 1.1 - 1.75                      | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 3                  | 2                   | A = 2.6<br>B = 2.0<br>C = 6.4 | E = 1.8<br>G = 1.8<br>D <sub>br</sub> = 0.8  | H = 4.2<br>K = 4.3<br>D <sub>iso</sub> = 2.6<br>M = 0.8 | 16.3                  |                                   |                        |
|  | 1718758-1                            |     | 0.25 - 0.35                                      | 1.1 - 1.75                      | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 2                   | A = 2.6<br>B = 2.0<br>C = 6.4 | E = 1.8<br>G = 1.8<br>D <sub>br</sub> = 0.8  | H = 4.2<br>K = 4.3<br>D <sub>iso</sub> = 2.6<br>M = 0.8 | 16.3                  |                                   |                        |
| FLR CABLE / Leitung<br>SEE APPLICATION SPECIFICATION / siehe Verarbeitungspezifikation                               | 2141868-3                            |     | 0.13 - 0.22                                      | 2.6                             | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 1                   | A = 2.5<br>B = 1.9<br>C = 6.2 | E = 1.5<br>G = 1.4                           | H = 4.0<br>K = 4.1<br>D <sub>iso</sub> = 2.6<br>M = 0.6 | 16.3                  |                                   |                        |
|  | 2141868-2                            |     | 0.13 - 0.22                                      | 2.6                             | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 3                  | 1                   | A = 2.5<br>B = 1.9<br>C = 6.2 | E = 1.5<br>G = 1.4                           | H = 4.0<br>K = 4.1<br>D <sub>iso</sub> = 2.6<br>M = 0.6 | 16.3                  |                                   |                        |
|  | 2141868-1                            |     | 0.13 - 0.22                                      | 2.6                             | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 1                   | A = 2.5<br>B = 1.9<br>C = 6.2 | E = 1.5<br>G = 1.4                           | H = 4.0<br>K = 4.1<br>D <sub>iso</sub> = 2.6<br>M = 0.6 | 16.3                  |                                   |                        |
|  | 1418762-3                            |     | 1.0 - 1.5  | 1.9 - 2.4                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 3                   | A = 3.0<br>B = 2.0<br>C = 6.1 | E = 2.6<br>G = 2.9<br>D <sub>br</sub> = 1.35 | H = 3.7<br>K = 3.9<br>D <sub>iso</sub> = 2.1<br>M = 0.2 | 16.3                  |                                   |                        |
|  | 1418762-2                            |     | 1.0 - 1.5  | 1.9 - 2.4                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 3                  | 3                   | A = 3.0<br>B = 2.0<br>C = 6.1 | E = 2.6<br>G = 2.9<br>D <sub>br</sub> = 1.35 | H = 3.7<br>K = 3.9<br>D <sub>iso</sub> = 2.1<br>M = 0.2 | 16.3                  |                                   |                        |
|  | 1418762-1                            |     | 1.0 - 1.5  | 1.9 - 2.4                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 3                   | A = 3.0<br>B = 2.0<br>C = 6.1 | E = 2.6<br>G = 2.9<br>D <sub>br</sub> = 1.35 | H = 3.7<br>K = 3.9<br>D <sub>iso</sub> = 2.1<br>M = 0.2 | 16.3                  |                                   |                        |
|  | 5-1418760-3                          |     | 0.5 - 0.75                                       | 1.4 - 1.9                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 2                   | A = 3.0<br>B = 2.0<br>C = 6.1 | E = 2.0<br>G = 2.1<br>D <sub>br</sub> = 1.1  | H = 2.7<br>K = 2.9<br>D <sub>iso</sub> = 1.6<br>M = 0.2 | 16.3                  |                                   |                        |
|  | 5-1418760-2                          |     | 0.5 - 0.75                                       | 1.4 - 1.9                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 3                  | 2                   | A = 3.0<br>B = 2.0<br>C = 6.1 | E = 2.0<br>G = 2.1<br>D <sub>br</sub> = 1.1  | H = 2.7<br>K = 2.9<br>D <sub>iso</sub> = 1.6<br>M = 0.2 | 16.3                  |                                   |                        |
|  | 5-1418760-1                          |     | 0.5 - 0.75                                       | 1.4 - 1.9                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 2                   | A = 3.0<br>B = 2.0<br>C = 6.1 | E = 2.0<br>G = 2.1<br>D <sub>br</sub> = 1.1  | H = 2.7<br>K = 2.9<br>D <sub>iso</sub> = 1.6<br>M = 0.2 | 16.3                  |                                   |                        |
| INSULATION CRIMP FOR ISOLATIONSSTRIP   | 2141864-3                            |     | 0.13 - 0.22                                      | 0.85 - 1.2                      | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 1                   | A = 2.5<br>B = 1.7<br>C = 5.4 | E = 1.5<br>G = 1.4                           | H = 2.0<br>K = 1.9<br>D <sub>iso</sub> = 1.1            | 15.3                  |                                   |                        |
|  | 2141864-2                            |     | 0.13 - 0.22                                      | 0.85 - 1.2                      | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 3                  | 1                   | A = 2.5<br>B = 1.7<br>C = 5.4 | E = 1.5<br>G = 1.4                           | H = 2.0<br>K = 1.9<br>D <sub>iso</sub> = 1.1            | 15.3                  |                                   |                        |
|  | 2141864-1                            |     | 0.13 - 0.22                                      | 0.85 - 1.2                      | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 1                   | A = 2.5<br>B = 1.7<br>C = 5.4 | E = 1.5<br>G = 1.4                           | H = 2.0<br>K = 1.9<br>D <sub>iso</sub> = 1.1            | 15.3                  |                                   |                        |
|  | 1418762-3                            |     | 1.0 - 1.5  | 1.9 - 2.4                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 3                   | A = 3.0<br>B = 2.0<br>C = 6.1 | E = 2.6<br>G = 2.9<br>D <sub>br</sub> = 1.35 | H = 3.7<br>K = 3.9<br>D <sub>iso</sub> = 2.1<br>M = 0.2 | 16.3                  |                                   |                        |
|  | 1418762-2                            |     | 1.0 - 1.5  | 1.9 - 2.4                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 3                  | 3                   | A = 3.0<br>B = 2.0<br>C = 6.1 | E = 2.6<br>G = 2.9<br>D <sub>br</sub> = 1.35 | H = 3.7<br>K = 3.9<br>D <sub>iso</sub> = 2.1<br>M = 0.2 | 16.3                  |                                   |                        |
|  | 1418762-1                            |     | 1.0 - 1.5  | 1.9 - 2.4                       | CuNiSi             | CuSn0.15/0.2     | TIN PLATED verzinkt | 4                  | 3                   | A = 3.0<br>B = 2.0<br>C = 6.1 | E = 2.6<br>G = 2.9<br>D <sub>br</sub> = 1.35 | H = 3.7<br>K = 3.9<br>D <sub>iso</sub> = 2.1<br>M = 0.2 | 16.3                  |                                   |                        |



- 1 LASER WELDED Lasergeschweisst
- 2 REVISION STATUS Revisionsstand
- 3 CONTACT AREA TAB MIN. 0.8µm SELECTIV GOLD OVER Ni Kontaktzone selectiv vergoldet min. 0.8µm ueber Ni
- 4 CONTACT AREA TAB MIN. 2.0µm SELECTIV SILVER Kontaktzone selectiv versilbert min. 2.0µm
- 5 DIFFERENT FORM OF THE SERRATIONS AND WIRE-CRIMP POSSIBLE unterschiedliche Ausfuhrung der Rillen und des Draht-Crimps moeglich
- 6 RELEASED WIRE, SEE APPLICATION SPEC. TE 114-18464 Freigegebene Leitung, siehe APPLICATION SPEC. TE 114-18464

|   |   |
|---|---|
| PRODUCT CHARACTERISTICS ACC. QMP 1.12<br>BESONDERE MERKMALE NACH QMP 1.12                           | TOLERANCING ISO 8015<br>TOLERIERUNG ISO 8015  |
| THIS DRAWING IS A CONTROLLED DOCUMENT.<br>DIESER ZEICHNUNGSDRUCK IST EIN KONTROLLIERTES DOKUMENT.   | OWN R. Meier 10MAR03<br>CHK U. Muenk 30JUL03  |
| DIMENSIONS: mm  | PRODUCT SPEC 108-18782<br>APPLICATION SPEC 114-18464  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>PLC ± 0.2mm<br>P ± 0.1mm<br>S ± 0.1mm<br>FINISH SEE TABLE | NAME PRODUCT GROUP DRAWING FOR TAB CONTACT 1.2 MM<br>Produktgruppenzeichnung Flachstecker 1.2mm |
| MATERIAL SEE TABLE  | WEIGHT -  |
|   | Customer Drawing  |
| SCALE 10:1 SHEET 1 OF 1 REV D   |   |