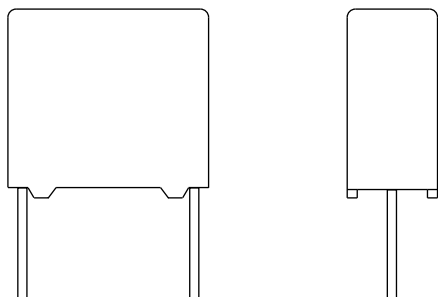




Interference Suppression Film Capacitors - Class X2 Radial MKP 310 V_{AC} - Standard Across the Line



FEATURES

- 10 mm to 27.5 mm lead pitch
- Supplied loose in box, taped on reel
- Material categorization:
for definitions of compliance please see www.vishay.com/doc?99912



**RoHS
COMPLIANT**

APPLICATIONS

For standard across the line X2 applications

See also application note: www.vishay.com/doc?28153

QUICK REFERENCE DATA	
Capacitance range (E12 series)	0.001 µF to 2.2 µF (preferred values acc. to E6)
Capacitance tolerance	± 20 %; ± 10 %; ± 5 %
Climatic testing class according to IEC 60068-1	55/110/56/B
Rated AC voltage	310 V _{AC} ; 50 Hz to 60 Hz
Permissible DC voltage	800 V _{DC} at 85 °C, 630 V _{DC} at 110 °C
Maximum application temperature	C ≤ 470 nF: 110 °C (125 °C for less than 1000 h), C > 470 nF: 110 °C
Reference standards	IEC 60384-14:2013 IEC 60384-14:2013 / AMD1:2016 EN 60384-14:2013 + AMD1:2016 IEC 60065, pass. flamm. class B for volumes > 1750 mm ³ CQC GB/T6346.14-2015 UL 60384-14; CSA E384-14
Dielectric	Polypropylene film
Electrodes	Metallized film
Construction	Mono construction
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0
Leads	Tinned wire
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type designation; code for dielectric material; manufacturer location; manufacturer's logo; year and week; safety approvals

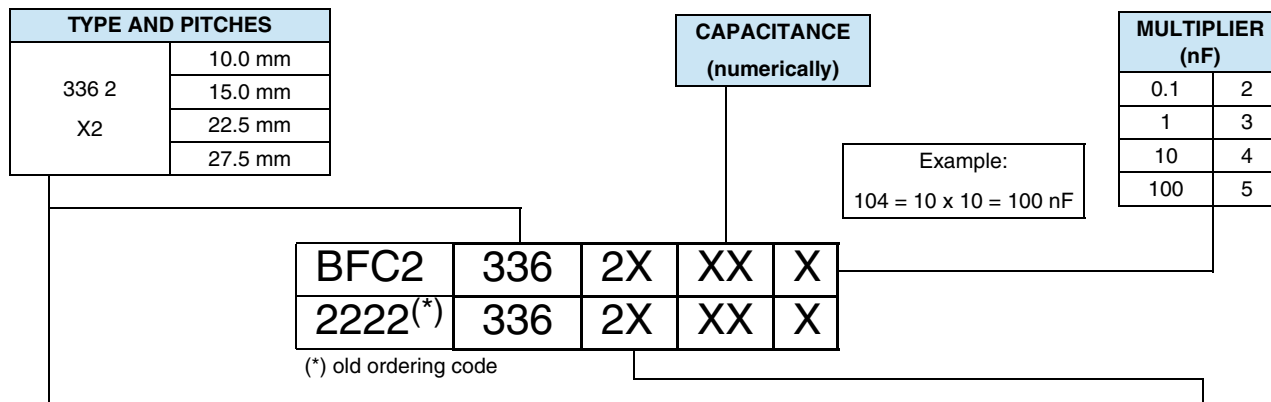
Note

- For more detailed data and test requirements, contact: rfi@vishay.com

DIMENSIONS in millimeters



COMPOSITION OF CATALOG NUMBER



TYPE	PACKAGING	STANDARD DIMENSIONS	C-TOL.	CODE NUMBER	
336 2 X2	Loose in box	Lead length 3.5 mm + 1 mm/- 0.5 mm or 3.5 mm ± 0.3 mm	± 20 %	BFC2 336 20...	
		Lead length 5.0 mm ± 1.0 mm		See tables	
		Lead length 25.0 mm ± 2.0 mm		BFC2 336 26...	
	Taped on reel ⁽¹⁾	H = 18.5 mm; P ₀ = 12.7 mm			BFC2 336 23...
	Loose in box	Loose in box	Lead length 3.5 mm + 1 mm/- 0.5 mm or 3.5 mm ± 0.3 mm	± 10 %	BFC2 336 21...
			Lead length 5.0 mm ± 1.0 mm		See tables
			Lead length 25.0 mm ± 2.0 mm		BFC2 336 27...
	Taped on reel ⁽¹⁾	H = 18.5 mm; P ₀ = 12.7 mm			BFC2 336 24...
	Loose in box	Loose in box	Lead length 3.5 mm + 1 mm/- 0.5 mm or 3.5 mm ± 0.3 mm	± 5 %	BFC2 336 22...
			Lead length 5.0 mm ± 1.0 mm		See tables
			Lead length 25.0 mm ± 2.0 mm		BFC2 336 28...
	Taped on reel ⁽¹⁾	H = 18.5 mm; P ₀ = 12.7 mm			BFC2 336 25...
		PACKAGING	ALTERNATIVE LARGER PITCH SIZES	C-TOL.	CODE NUMBER
	Loose in box	Loose in box	Lead length 3.5 mm + 1 mm/- 0.5 mm or 3.5 mm ± 0.3 mm	± 20 %	See tables for details
Lead length 5.0 mm ± 1.0 mm					
Lead length 25.0 mm ± 2.0 mm					
Taped on reel ⁽¹⁾	H = 18.5 mm; P ₀ = 12.7 mm				
Loose in box	Loose in box	Lead length 3.5 mm + 1 mm/- 0.5 mm or 3.5 mm ± 0.3 mm	± 10 %		
		Lead length 5.0 mm ± 1.0 mm			
		Lead length 25.0 mm ± 2.0 mm			
Taped on reel ⁽¹⁾⁽²⁾	H = 18.5 mm P ₀ = 12.7 mm				

Notes

⁽¹⁾ For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

⁽²⁾ Taped on reel pitch = 27.5 mm is not available



SPECIFIC REFERENCE DATA		
DESCRIPTION	VALUE	
Rated AC voltage U_{RAC}	310 V	
Permissible DC voltage U_{RDC}	630 V	
Tangent of loss angle:	at 1 kHz	at 10 kHz
$C < 470 \text{ nF}$	$\leq 10 \times 10^{-4}$	$\leq 20 \times 10^{-4}$
$470 \text{ nF} \leq C \leq 1 \mu\text{F}$	$\leq 20 \times 10^{-4}$	$\leq 70 \times 10^{-4}$
$C > 1 \mu\text{F}$	$\leq 30 \times 10^{-4}$	-
Rated voltage pulse slope $(dU/dt)_R$ at 435 V_{DC}	-	
Pitch = 10 mm	600 V/ μs	
Pitch = 15 mm and 7.5 mm (bent back)	400 V/ μs	
Pitch = 22.5 mm	150 V/ μs	
Pitch = 27.5 mm	100 V/ μs	
R between leads, for $C \leq 0.33 \mu\text{F}$ at 100 V; 1 min	$> 15\,000 \text{ M}\Omega$	
RC between leads, for $C > 0.33 \mu\text{F}$ at 100 V; 1 min	$> 5000 \text{ s}$	
R between leads and case; 100 V; 1 min	$> 30\,000 \text{ M}\Omega$	
Withstanding (DC) voltage (cut off current 10 mA) ⁽¹⁾ ; rise time $\leq 1000 \text{ V/s}$:		
$C \leq 1 \mu\text{F}$	2200 V; 1 min	
$C > 1 \mu\text{F}$	1800 V; 1 min	
Withstanding (AC) voltage between leads and case	2120 V; 1 min	
Max. application temperature for $0.001 \mu\text{F} \leq C \leq 0.47 \mu\text{F}$	110 °C (125 °C for less than 1000 h)	
Max. application temperature for $C > 0.47 \mu\text{F}$	110 °C	

Note

⁽¹⁾ See "Voltage Proof Test for Metalized Film Capacitors": www.vishay.com/doc?28169

ELECTRICAL DATA AND ORDERING CODE - PITCH 10 mm										
U_{RAC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 336 AND PACKAGING						
				LOOSE IN BOX					REEL (500 mm) ⁽¹⁾⁽²⁾	
				SHORT LEADS			LONG LEADS		H = 18.5 mm P ₀ = 12.7 mm	
				$l_t = 3.5 \text{ mm}$ + 1 mm/- 0.5 mm	$l_t = 5.0 \text{ mm}$ $\pm 1.0 \text{ mm}$	SPQ	$l_t = 25.0 \text{ mm}$ $\pm 2.0 \text{ mm}$	SPQ		SPQ
310	PITCH = 10.0 mm \pm 0.4 mm; $d_t = 0.6 \text{ mm} \pm 0.06 \text{ mm}$; C-TOL. = $\pm 20 \%$									
	0.0010	4.0 x 10.0 x 12.5	0.6	20102	29131	1000	26102	1250	23102	1400
	0.0015			20152	29132		26152		23152	
	0.0022			20222	29133		26222		23222	
	0.0033			20332	29134	1000	26332	1000	23332	
	0.0047			20472	29135		26472		23472	
	0.0068			20682	29136		26682		23682	
	0.010			20103	29137		26103		23103	
	0.015			20153	29138		26153		23153	
	0.022			20223	29139		26223		23223	
	0.033	20333	29141	750	26333	750	23333	900		
	PITCH = 10.0 mm \pm 0.4 mm; $d_t = 0.6 \text{ mm} \pm 0.06 \text{ mm}$; C-TOL. = $\pm 10 \%$									
	0.0010	4.0 x 10.0 x 12.5	0.6	21102	29154	1000	27102	1250	24102	1400
	0.0012			21122	-		27122		24122	
	0.0015			21152	29155		27152		24152	
	0.0018			21182	-		27182		24182	
0.0022	21222			29156	27222		24222			



ELECTRICAL DATA AND ORDERING CODE - PITCH 10 mm											
U_{RAC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 336 AND PACKAGING							
				LOOSE IN BOX					REEL (500 mm) ⁽¹⁾⁽²⁾		
				SHORT LEADS			LONG LEADS		H = 18.5 mm P₀ = 12.7 mm		
				l_t = 3.5 mm + 1 mm/- 0.5 mm	l_t = 5.0 mm ± 1.0 mm	SPQ	l_t = 25.0 mm ± 2.0 mm	SPQ		SPQ	
PITCH = 10.0 mm ± 0.4 mm; d_t = 0.6 mm ± 0.06 mm; C-TOL. = ± 10 %											
310	0.0027	4.0 x 10.0 x 12.5	0.6	21272	-		27272		24272	1100	
	0.0033			21332	29157		27332		24332		
	0.0039			21392	-		27392		24392		
	0.0047			21472	29158		27472		24472		
	0.0056			21562	-		27562		24562		
	0.0068			21682	29159	1000	27682	1000	24682		
	0.0082			21822	-		27822		24822		
	0.010			21103	29161		27103		24103		
	0.012			21123	-		27123		24123		
	0.015			21153	29162		27153		24153		
	0.018			21183	-		27183		24183		
	0.022			21223	29163		27223		24223		
	0.027			21273	-	750	27273	750	24273		900
	0.033			21333	29164		27333		24333		
	PITCH = 10.0 mm ± 0.4 mm; d_t = 0.6 mm ± 0.06 mm; C-TOL. = ± 5 %										
	310	0.0010	4.0 x 10.0 x 12.5	0.6	22102	-		28102		25102	1100
		0.0012			22122	-		28122		25122	
0.0015		22152			-		28152	1250	25152	1400	
0.0018		22182			-		28182		25182		
0.0022		22222			-		28222		25222		
0.0027		22272			-		28272		25272		
0.0033		22332			-		28332		25332		
0.0039		22392			-		28392		25392		
0.0047		22472			-	1000	28472		25472		
0.0056		22562			-		28562		25562		
0.0068		22682			-		28682		25682		
0.0082		22822			-		28822	1000	25822		
0.010		22103			-		28103		25103		
0.012		22123			-		28123		25123		
0.015		22153			-		28153		25153		
0.018		22183	-		28183		25183				
0.022		22223	-		28223		25223				
0.027	22273	-	750	28273	750	25273	900				
0.033	22333	-		28333		25333					

Notes

- SPQ = Standard Packing Quantity
- (1) H = In-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139
- (2) Reel diameter = 356 mm is available on request
- (3) Weight for short lead product only



ELECTRICAL DATA AND ORDERING CODE - PITCH 15 mm										
U_{RAC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 336 AND PACKAGING						
				LOOSE IN BOX					REEL (500 mm) ⁽¹⁾⁽²⁾	
				SHORT LEADS			LONG LEADS		H = 18.5 mm P₀ = 12.7 mm	
				l_t = 3.5 mm ± 0.3 mm	l_t = 5.0 mm ± 1.0 mm	SPQ	l_t = 25.0 mm ± 2.0 mm	SPQ		SPQ
PITCH = 15 mm ± 0.4 mm; d_t = 0.60 ± 0.06 mm; C-TOL. = ± 20 %										
0.010		5.0 x 11.0 x 17.5	0.98	29001	29273	1000	29097	1000	29004	1100
0.015				29011	29274		29071		29014	
0.022				29021	29275		29076		29024	
0.033				29031	29276		29082		29034	
0.047				20473	29142		26473		23473	
0.068				20683	29143		26683		23683	
0.10				20104	29144		26104		23104	900
0.15	6.0 x 12.0 x 17.5		1.4	20154	29145		26154	500	23154	650
PITCH = 15 mm ± 0.4 mm; d_t = 0.80 ± 0.08 mm; C-TOL. = ± 20 %										
0.22	7.0 x 13.5 x 17.5		1.8	20224	29146	500	26224	500	23224	600
PITCH = 15 mm ± 0.4 mm; d_t = 0.60 ± 0.06 mm; C-TOL. = ± 10 %										
0.010		5.0 x 11.0 x 17.5	0.98	29002	29281	1000	29066	1000	29005	1100
0.012				29007	-		29068		29009	
0.015				29012	29282		29072		29015	
0.018				29017	-		29074		29019	
0.022				29022	29283		29077		29025	
0.027				29027	-		29079		29029	
0.033				29032	29284		29083		29035	
0.039				21393	-		27393		24393	
0.047				21473	29165		27473		24473	
0.056				21563	-		27563		24563	
0.068				21683	29166		27683		24683	
0.082				21823	-		27823		24823	
0.10				21104	29167		27104		24104	
0.12				21124	-		27124		24124	
0.15	6.0 x 12.0 x 17.5		1.4	21154	29168		27154	500	24154	650
PITCH = 15 mm ± 0.4 mm; d_t = 0.80 ± 0.08 mm; C-TOL. = ± 10 %										
0.18	7.0 x 13.5 x 17.5		1.8	21184	-	500	27184		24184	600
0.22				21224	29169		27224	500	24224	
PITCH = 15 mm ± 0.4 mm; d_t = 0.60 ± 0.06 mm; C-TOL. = ± 5 %										
0.010		5.0 x 11.0 x 17.5	0.98	29003	-	1000	29067	1000	29006	1100
0.012				29008	-		29069		29061	
0.015				29013	-		29073		29016	
0.018				29018	-		29075		29062	
0.022				29023	-		29078		29026	
0.027				29028	-		29081		29063	
0.033				29033	-		29084		29036	
0.039				22393	-		28393		25393	
0.047				22473	-		28473		25473	
0.056				22563	-		28563		25563	
0.068				22683	-		28683		25683	
0.082				22823	-		28823		25823	
0.10				22104	-		28104		25104	
0.12				22124	-		28124		25124	
0.15	6.0 x 12.0 x 17.5		1.4	22154	-		28154	500	25154	650
PITCH = 15 mm ± 0.4 mm; d_t = 0.80 ± 0.08 mm; C-TOL. = ± 5 %										
0.18	7.0 x 13.5 x 17.5		1.8	22184	-	500	28184	500	25184	600

Notes

- SPQ = Standard Packing Quantity
- (1) H = In-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139
- (2) Reel diameter = 356 mm is available on request
- (3) Weight for short lead product only



ELECTRICAL DATA AND ORDERING CODE - PITCH 22.5 mm											
U_{RAC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 336 AND PACKAGING							
				LOOSE IN BOX					REEL (500 mm) ⁽¹⁾⁽²⁾		
				SHORT LEADS			LONG LEADS			H = 18.5 mm P₀ = 12.7 mm	
				l_t = 3.5 mm ± 0.3 mm	l_t = 5.0 mm ± 1.0 mm	SPQ	l_t = 25.0 mm ± 2.0 mm	SPQ		SPQ	
PITCH = 22.5 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-TOL. = ± 20 %											
0.15	6.0 x 15.5 x 26.0	26.0	2.4	29041	29277	300	29087	500	29044	600	
0.22				29051	29278		29093		29053	550	
0.33				20334	29147		26334		23334	450	
0.47	7.0 x 16.5 x 26.0	26.0	2.9	20474	29148	200	26474	500	23474	400	
PITCH = 22.5 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 %											
0.12	6.0 x 15.5 x 26.0	26.0	2.4	29037	-	300	29085	500	29039	600	
0.15				29042	29285		29088		29045		
0.18				29047	-		29091		29049	550	
0.22				29052	29286		29094		29054		
0.27	7.0 x 16.5 x 26.0	26.0	2.9	21274	-	200	27274	500	24274	450	
0.33				21334	29171		27334		24334		
0.39				21394	-		27394		24394	400	
0.47	21474	29172	27474	24474							
PITCH = 22.5 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-TOL. = ± 5 %											
0.12	6.0 x 15.5 x 26.0	26.0	2.4	29038	-	300	29086	500	29064	600	
0.15				29043	-		29089		29046		
0.18				29048	-		29092		29065	550	
0.22				22224	-		28224		25224		
0.27	7.0 x 16.5 x 26.0	26.0	2.9	22274	-	200	28274	500	25274	450	
0.33				22334	-		28334		25334		
0.39				22394	-		28394		25394	400	

Notes

- SPQ = Standard Packing Quantity
- (1) H = In-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139
- (2) Reel diameter = 356 mm is available on request
- (3) Weight for short lead product only



ELECTRICAL DATA AND ORDERING CODE - PITCH 27.5 mm								
U _{RAC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽¹⁾	CATALOG NUMBER BFC2 336 AND PACKAGING				
				LOOSE IN BOX				
				SHORT LEADS			LONG LEADS	
				l _t = 3.5 mm ± 0.3 mm	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ
PITCH = 27.5 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-TOL. = ± 20 %								
0.47	9.0 x 19.0 x 31.5	11.0 x 21.0 x 31.0	5.5	29055	29279	100	29095	150
0.68				20684	29149		26684	125
1.0				20105	29151		26105	
1.5				20155	29152		26155	
2.2				20225	29153		26225	75
PITCH = 27.5 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 %								
0.47	9.0 x 19.0 x 31.5	11.0 x 21.0 x 31.0	5.5	29056	29287	100	29096	150
0.56				21564	-		27564	125
0.68				21684	29173		27684	
0.82	11.0 x 21.0 x 31.0	7.4	7.4	21824	-	100	27824	125
1.0				21105	29174		27105	
1.2	13.0 x 23.0 x 31.0	13.0 x 23.0 x 31.0	9.2	21125	-	100	27125	125
1.5				21155	29175		27155	
1.8				21185	-		27185	
2.2	15.0 x 25.0 x 31.5	12.3	12.3	21225	29176	100	27225	75
PITCH = 27.5 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-TOL. = ± 5 %								
0.47	9.0 x 19.0 x 31.5	11.0 x 21.0 x 31.0	5.5	22474	-	100	28474	125
0.56				22564	-		28564	
0.68				22684	-		28684	
0.82	11.0 x 21.0 x 31.0	7.4	7.4	22824	-	100	28824	125
1.0				22105	-		28105	
1.2	13.0 x 23.0 x 31.0	13.0 x 23.0 x 31.0	9.2	22125	-	100	28125	125
1.5				22155	-		28155	
1.8				22185	-		28185	
2.2	15.0 x 25.0 x 31.5	12.3	12.3	22225	-	100	28225	75

Notes

- SPQ = Standard Packing Quantity
- ⁽¹⁾ Weight for short lead product only



APPROVALS				
SAFETY APPROVALS X2	VOLTAGE	VALUE	FILE NUMBERS	LINK
EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013))	310 V _{AC}	1 nF to 2.2 μF	ENEC16/FI/21/01054	www.vishay.com/doc?28179
UL 60384-14	310 V _{AC}	1 nF to 2.2 μF	E354331	www.vishay.com/doc?28184
CSA-E 384-14	310 V _{AC}	1 nF to 2.2 μF	E354331	
CQC GB/T6346.14-2015	310 V _{AC}	1 nF to 2.2 μF	CQC07001021280 (L)	www.vishay.com/doc?28199
			CQC04001009262 (F)	www.vishay.com/doc?28200
CB test certificate	310 V _{AC}	1 nF to 2.2 μF	FI-39827/A1	www.vishay.com/doc?28175
The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Sweden; Switzerland and United Kingdom.				

MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoleers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be insured that the stand-off pips are in good contact with the printed circuit board:

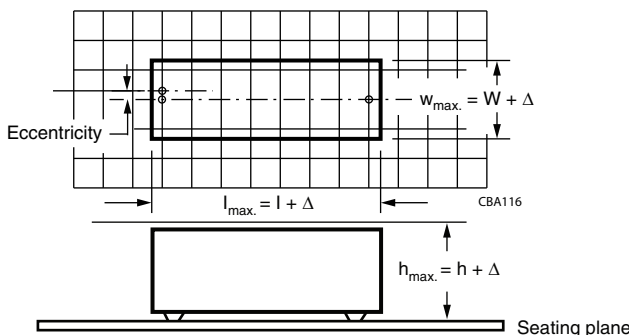
- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped.

Space Requirements on Printed Circuit Board

The maximum space for length ($l_{max.}$), width ($w_{max.}$) and height ($h_{max.}$) of film capacitors to take in account on the printed circuit board is shown in the drawings.

- For products with pitch ≤ 15 mm, $\Delta w = \Delta l = 0.3$ mm; $\Delta h = 0.1$ mm
- For products with 15 mm < pitch ≤ 27.5 mm, $\Delta w = \Delta l = 0.5$ mm; $\Delta h = 0.1$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note: "Soldering Guidelines for Film Capacitors": www.vishay.com/doc?28171

Storage Temperature

$T_{stg} = -25$ °C to $+35$ °C with RH maximum 75 % without condensation

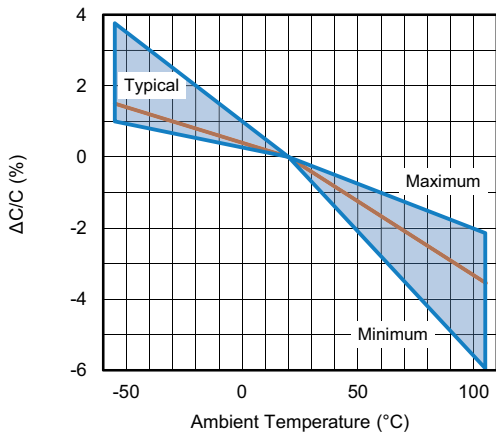
Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % ± 2 %.

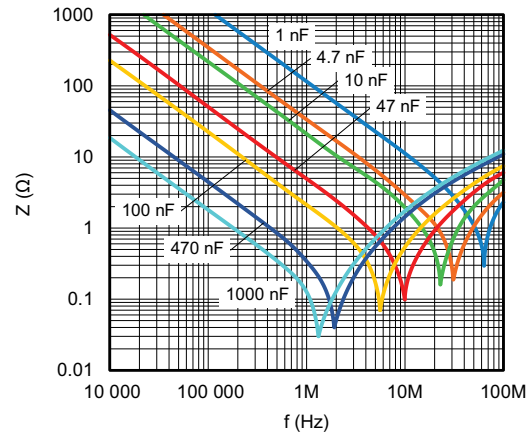
For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.



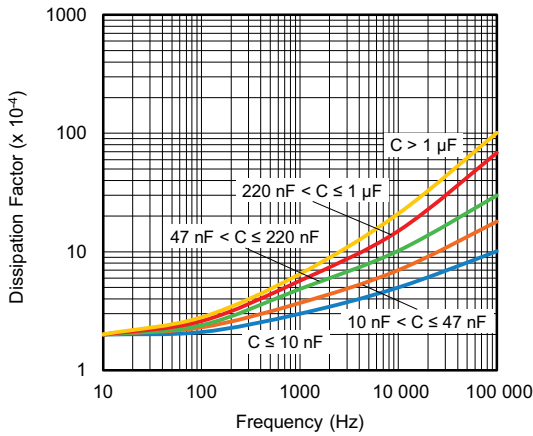
CHARACTERISTICS



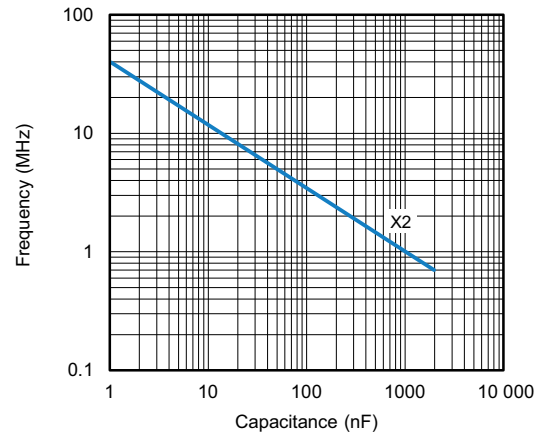
Capacitance as a function of ambient temperature (typical curve)



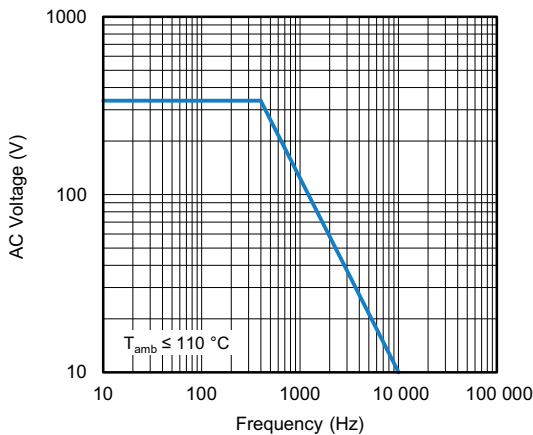
Impedance as a function of frequency (typical curve)



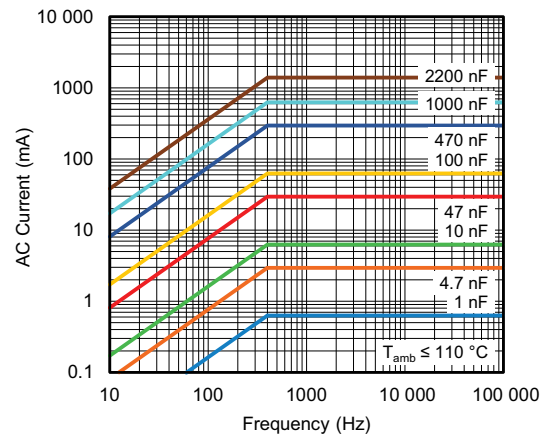
Tangent of loss angle as a function of frequency (typical curve)



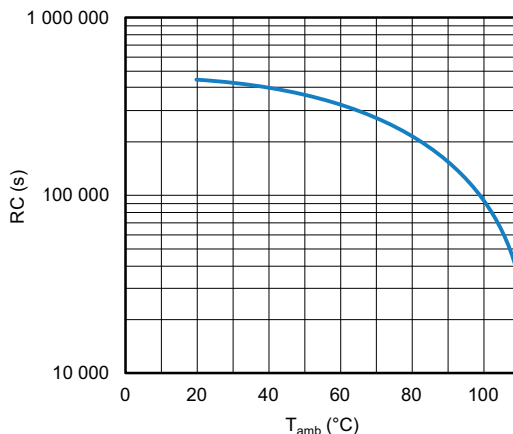
Resonant frequency as a function of capacitance (typical curve)



Max. RMS voltage as a function of frequency (typical curve)



Max. RMS current as a function of frequency (typical curve)



Insulation resistance as a function of ambient temperature

APPLICATION NOTES

- For X2 electromagnetic interference suppression in **standard across the line applications** (50 Hz / 60 Hz) with a maximum mains voltage of 310 V_{AC}
- For series impedance applications we refer to the application note www.vishay.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: rfi@vishay.com
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse programs must be used
- The maximum ambient temperature must not exceed 110 °C (125 °C for less than 1000 h) for C ≤ 470 nF and 110 °C for C > 470 nF
- Rated voltage pulse slope:
if the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 435 V_{DC} and divided by the applied voltage

INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the “Sectional Specification, IEC Publication IEC 60384-14 ed-4 (2013) and Specific Reference Data”.

GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1		
4.1 Dimensions (detail)		As specified in chapters “General Data” of this specification
Initial measurements	Capacitance Tangent of loss angle: For C ≤ 1 μF at 10 kHz For C > 1 μF at 1 kHz	
4.3 Robustness of terminations	Tensile: Load 10 N; 10 s Bending: Load 5 N; 4 x 90°	No visible damage
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s	



GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1		
4.19 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h	
4.4.2 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured initially Increase of tan δ : ≤ 0.008 for: $C \leq 1 \mu F$ or ≤ 0.005 for: $C > 1 \mu F$ Compared to values measured initially As specified in section "Insulation resistance" of this specification
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
Initial measurements	Capacitance Tangent of loss angle: For $C \leq 1 \mu F$ at 10 kHz For $C > 1 \mu F$ at 1 kHz	
4.20 Solvent resistance of the marking: see section "General notes"; item 5	Isopropylalcohol at room temperature Method: 1 Rubbing material: Cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking
4.6 Rapid change of temperature	$\theta A = -55\text{ }^\circ C$ $\theta B = +110\text{ }^\circ C$ 5 cycles Duration $t = 30$ min	
4.6.1 Inspection	Visual examination	No visible damage
4.7 Vibration	Mounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h	
4.7.2 Final inspection	Visual examination	No visible damage
4.9 Shock	Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms	

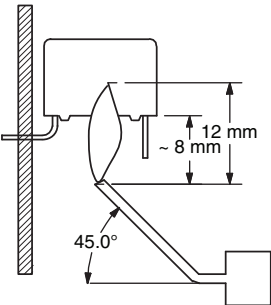


GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
4.9.2 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage $ \Delta C/C \leq 5\%$ of the value measured initially Increase of $\tan \delta$: ≤ 0.008 for: $C \leq 1 \mu\text{F}$ or ≤ 0.005 for: $C > 1 \mu\text{F}$ Compared to values measured initially As specified in section "Insulation resistance" of this specification
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.11 Climatic sequence		
4.11.1 Initial measurements	Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle: Measured initially in C1A and C1B	
4.11.2 Dry heat	Temperature: 110 °C	
4.11.3 Damp heat cyclic Test Db First cycle	Duration: 16 h	
4.11.4 Cold	Temperature: - 55 °C	
4.11.5 Damp heat cyclic Test Db remaining cycles	Duration: 2 h	
4.11.6 Final measurements	Visual examination Capacitance Tangent of loss angle Voltage proof 1350 V _{DC} ; 1 min between terminations Insulation resistance	No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured in 4.11.1. Increase of $\tan \delta$: ≤ 0.008 for: $C \leq 1 \mu\text{F}$ or ≤ 0.005 for: $C > 1 \mu\text{F}$ Compared to values measured in 4.11.1. No permanent breakdown or flash-over $\geq 50\%$ of values specified in section "Insulation resistance" of this specification
SUB-GROUP C2		
4.12 Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH No load	
4.12.1 Initial measurements	Capacitance Tangent of loss angle at 1 kHz	



GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C2		
4.12.3 Final measurements	Visual examination Capacitance Tangent of loss angle Voltage proof 1350 V _{DC} ; 1 min between terminations Insulation resistance	No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured in 4.12.1. Increase of tan δ : ≤ 0.008 for: $C \leq 1 \mu\text{F}$ or ≤ 0.005 for: $C > 1 \mu\text{F}$ Compared to values measured in 4.12.1. No permanent breakdown or flash-over $\geq 50\%$ of values specified in section "Insulation resistance" of this specification
SUB-GROUP C3		
4.13.1 Initial measurements	Capacitance Tangent of loss angle: For $C \leq 1 \mu\text{F}$ at 10 kHz For $C > 1 \mu\text{F}$ at 1 kHz	
4.13 Impulse voltage	3 successive impulses, full wave, peak voltage: 2.5 kV for $C \leq 1 \mu\text{F}$ 2.5 kV/ \sqrt{C} for $C > 1 \mu\text{F}$ Max. 24 pulses	No selfhealing breakdowns or flashover
4.14 Endurance	Duration: 1000 h 1.25 x U _{RAC} at 110 °C Once in every hour the voltage is increased to 1000 V _{RMS} for 0.1 s via resistor of 47 $\Omega \pm 5\%$	
4.14.7 Final measurements	Visual examination Capacitance Tangent of loss angle Voltage proof 1350 V _{DC} ; 1 min between terminations 2120 V _{AC} ; 1 min between terminations and case Insulation resistance	No visible damage Legible marking $ \Delta C/C \leq 10\%$ compared to values measured in 4.13.1. Increase of tan δ : ≤ 0.008 for: $C \leq 1 \mu\text{F}$ or ≤ 0.005 for: $C > 1 \mu\text{F}$ Compared to values measured in 4.13.1. No permanent breakdown or flash-over $\geq 50\%$ of values specified in section "Insulation resistance" of this specification
SUB-GROUP C4		
4.15 Charge and discharge	10 000 cycles Charged to 435 V _{DC} Discharge resistance: $R = \frac{435 V_{DC}}{1.25 \times C (dU/dt)}$	



GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C4		
4.15.1 Initial measurements	Capacitance Tangent of loss angle: For $C \leq 1 \mu\text{F}$ at 10 kHz For $C > 1 \mu\text{F}$ at 1 kHz	$ \Delta C/C \leq 10\%$ compared to values measured in 4.15.1. Increase of $\tan \delta$: ≤ 0.008 for: $C \leq 1 \mu\text{F}$ or ≤ 0.005 for: $C > 1 \mu\text{F}$ Compared to values measured in 4.15.1. $\geq 50\%$ of values specified in section "Insulation resistance" of this specification
4.15.3 Final measurements	Capacitance Tangent of loss angle Insulation resistance	
SUB-GROUP C5		
4.16 Radio frequency characteristic	Resonance frequency	≥ 0.9 times the value as specified in section "Resonant frequency" of this specification
SUB-GROUP C6		
4.17 Passive flammability Class B	Bore of gas jet: $\varnothing 0.5 \text{ mm}$ Fuel: Butane Test duration for actual volume V in mm^3 : $V \leq 250$: 10 s $250 < V \leq 500$: 20 s $500 < V \leq 1750$: 30 s $V > 1750$: 60 s One flame application 	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.
SUB-GROUP C7		
4.18 Active flammability	20 cycles of 2.5 kV discharges on the test capacitor connected to U_{RAC} .	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.



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