

DATA SHEET

SURGE CHIP RESISTORS

SR series
20%, 10%, 5%
sizes 0402/0603/0805/1206/1210/1218/2010/2512
RoHS compliant & Halogen free



SCOPE

This specification describes SR0402 to SR2512 chip resistors with lead-free terminations made by thick film process.

APPLICATIONS

- Telecommunications
- Power supplies
- Car electronics

FEATURES

- AEC-Q200 qualified
- Superior to SR series in pulse withstanding voltage and surge withstanding voltage.
- MSL class: MSL 1
- Halogen free epoxy
- RoHS compliant
 - Products with lead-free terminations meet RoHS requirements
 - Pb-glass contained in electrodes, resistor element and glass are exempted by RoHS
- Reduce environmentally hazardous waste
- High component and equipment reliability

ORDERING INFORMATION - GLOBAL PART NUMBER

Part number is identified by the series name, size, tolerance, packaging type, temperature coefficient, taping reel and resistance value.

GLOBAL PART NUMBER

SR XXXX X X X XX XXXX L
(1) (2) (3) (4) (5) (6) (7)

(1) SIZE

0402 / 0603 / 0805 / 1206 / 1210 / 1218 / 2010 / 2512

(2) TOLERANCE

J = $\pm 5\%$
K = $\pm 10\%$
M = $\pm 20\%$

(3) PACKAGING TYPE

R = Paper taping reel K = Embossed taping reel

(4) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Based on spec.

(5) TAPING REEL & POWER

07 = 7 inch dia. Reel 7W = 7 inch dia. Reel & 2 x standard power
13 = 13 inch dia. Reel 7T = 7 inch dia. Reel & 3 x standard power
47 = 7 inch dia. Reel & 4xstandard power

(6) RESISTANCE VALUE

$1 \Omega \leq R \leq 1M \Omega$
There are 2~4 digits indicated the resistance value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g. 1K2, not 1K20.
Detailed coding rules of resistance are shown in the table of "Resistance rule of global part number".

(7) DEFAULT CODE

Letter L is the system default code for ordering only. (Note)

| Resistance coding rule | Example |
|----------------------------------|---|
| XXXX (1 to 9.76 Ω) | 1R = 1 Ω 1R5 = 1.5 Ω 9R76 = 9.76 Ω |
| XXRX (10 to 97.6 Ω) | 10R = 10 Ω 97R6 = 97.6 Ω |
| XXXR (100 to 976 Ω) | 100R = 100 Ω |
| XKXX (1 to 9.76 K Ω) | 1K = 1,000 Ω 9K76 = 9760 Ω |
| XXKX (10 to 97.6 K Ω) | 10K = 10,000 Ω 97K6 = 976,000 Ω |
| XXXXK (100 K Ω) | 100K = 100,000 Ω |

ORDERING EXAMPLE

The ordering code for an SR0805 chip resistor, value 10 K Ω with $\pm 5\%$ tolerance, supplied in 7-inch tape reel is: SR0805JR-0710KL.

MARKING

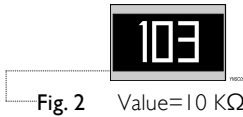
SR0402



No Marking

Fig. 1

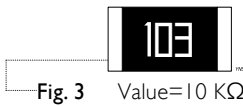
SR1218



E-24 series: 3 digits
First two digits for significant figure and 3rd digit for number of zeros

Fig. 2 Value=10 KΩ

SR0603 / SR0805 / SR1206 / SR1210 / SR2010 / SR2512



E-24 series: 3 digits
First two digits for significant figure and 3rd digit for number of zeros

Fig. 3 Value=10 KΩ

NOTE

For further marking information, please refer to data sheet “Chip resistors marking”.

TAPING REEL & POWER

Table 1

| TYPE | POWER, W (P70) | | | |
|------|----------------|------|-----|-----|
| | CODING | | | |
| | 07 | 7W | 7T | 47 |
| 0402 | 1/16 | 1/8 | 1/5 | - |
| 0603 | 1/10 | 1/5 | 1/4 | - |
| 0805 | 1/8 | 1/4 | 1/3 | 1/2 |
| 1206 | 1/4 | 1/2 | 3/4 | 1 |
| 1210 | 1/2 | 1 | - | - |
| 1218 | 1 | 1.5 | - | - |
| 2010 | 3/4 | 1.25 | - | - |
| 2512 | 1 | 2 | - | - |

CONSTRUCTION

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added at each end and connected by a resistive glaze. The resistive glaze is covered by a lead-free glass. The composition of the glaze is adjusted to give the approximately required resistance value. The whole element is covered by a protective overcoat. The top of overcoat is marked with the resistance value. Finally, the two external terminations (Ni/matte tin) are added, as shown in Fig.4.

OUTLINES

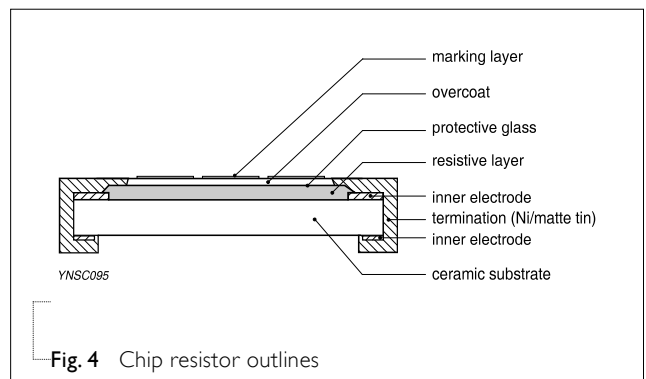


Fig. 4 Chip resistor outlines

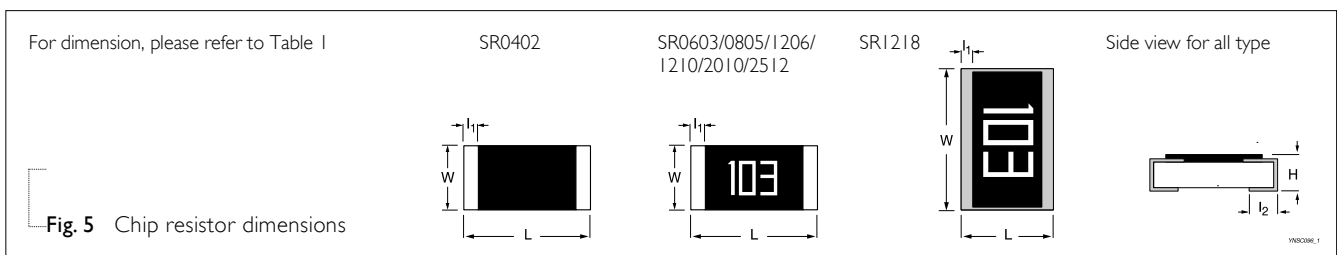
Chip Resistor Surface Mount

SR SERIES **0402/0603/0805/1206/1210/1218/2010/2512**

DIMENSIONS

Table 2

| TYPE | L (mm) | W (mm) | H (mm) | I ₁ (mm) | I ₂ (mm) |
|--------|-----------|-----------|-----------|---------------------|---------------------|
| SR0402 | 1.00±0.05 | 0.50±0.05 | 0.35±0.05 | 0.20±0.10 | 0.25±0.10 |
| SR0603 | 1.60±0.10 | 0.80±0.10 | 0.45±0.10 | 0.25±0.15 | 0.25±0.15 |
| SR0805 | 2.00±0.10 | 1.25±0.10 | 0.50±0.10 | 0.35±0.20 | 0.35±0.20 |
| SR1206 | 3.10±0.10 | 1.60±0.10 | 0.55±0.10 | 0.45±0.20 | 0.40±0.20 |
| SR1210 | 3.10±0.10 | 2.60±0.15 | 0.55±0.10 | 0.45±0.15 | 0.50±0.20 |
| SR1218 | 3.10±0.10 | 4.60±0.10 | 0.55±0.10 | 0.45±0.20 | 0.40±0.20 |
| SR2010 | 5.00±0.10 | 2.50±0.15 | 0.55±0.10 | 0.55±0.15 | 0.50±0.20 |
| SR2512 | 6.35±0.10 | 3.10±0.15 | 0.55±0.10 | 0.60±0.20 | 0.50±0.20 |



ELECTRICAL CHARACTERISTICS

Table 3

| TYPE | POWER | RESISTANCE RANGE | CHARACTERISTICS | | | | |
|--------|-------|------------------------------------|-----------------------------|----------------------|-----------------------|---------------------------------|---------------------------------------|
| | | | Operating Temperature Range | Max. Working Voltage | Max. Overload Voltage | Dielectric Withstanding Voltage | Temperature Coefficient of Resistance |
| SR0402 | 1/16W | E24 5%, 10%, 20% 1 Ω ≤ R ≤ 1M Ω | -55 °C to +155 °C | 50 V | 100 V | 100 V | 10 Ω < R ≤ 1M Ω ±100 ppm/°C |
| | 1/8W | | | | | | |
| | 1/5W | | | | | | |
| SR0603 | 1/10W | | | 75V | 150V | 150V | |
| | 1/5W | | | | | | |
| | 1/4W | | | | | | |
| SR0805 | 1/8 W | | | 150V | 300V | 300V | |
| | 1/4W | | | | | | |
| | 1/3W | | | | | | |
| SR1206 | 1/2W | | | 200 V | 400 V | 500 V | |
| | 1/4 W | | | | | | |
| | 1/2W | | | | | | |
| | 3/4W | | | | | | |
| SR1210 | 1W | 200 V | 400 V | 500 V | | | |
| | 1/2W | | | | | | |
| SR1218 | 1W | 200 V | 400 V | 500 V | | | |
| | 1.5W | | | | | | |
| SR2010 | 3/4W | 200 V | 400 V | 500 V | | | |
| | 1.25W | | | | | | |
| SR2512 | 1 W | 200 V | 400 V | 500 V | | | |
| | 2W | | | | | | |

FOOTPRINT AND SOLDERING PROFILES

Recommended footprint and soldering profiles, please refer to data sheet “Chip resistors mounting”.

PACKING STYLE AND PACKAGING QUANTITY

Table 4 Packing style and packaging quantity

| PACKING STYLE | REEL DIMENSION | SR0402 | SR0603/0805/1206 | SR1210 | SR1218/2010/2512 |
|--------------------------|----------------|--------|------------------|--------|------------------|
| Paper taping reel (R) | 7" (178 mm) | 10,000 | 5,000 | 5,000 | --- |
| | 13" (330 mm) | 50,000 | 20,000 | 20,000 | --- |
| Embossed taping reel (K) | 7" (178 mm) | --- | --- | --- | 4,000 |

NOTE

I. For paper/embossed tape and reel specification/dimensions, please refer to data sheet “Chip resistors packing”.

FUNCTIONAL DESCRIPTION

OPERATING TEMPERATURE RANGE

Range: -55 °C to +155 °C

POWER RATING

Each type rated power at 70 °C:

SR0402: 1/16W, 1/8W, 1/5W

SR0603: 1/10W, 1/5W, 1/4W

SR0805: 1/8W, 1/4W, 1/3W, 1/2W

SR1206: 1/4W, 1/2W, 3/4W, 1W

SR1210: 1/2W, 1W

SR1218: 1W, 1.5W

SR2010: 3/4W, 1.25W

SR2512: 1W, 2W

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

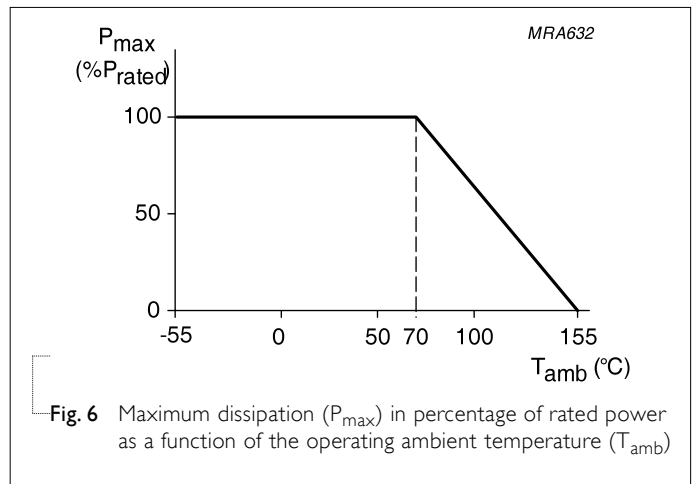
$$V = \sqrt{P \times R}$$

Where

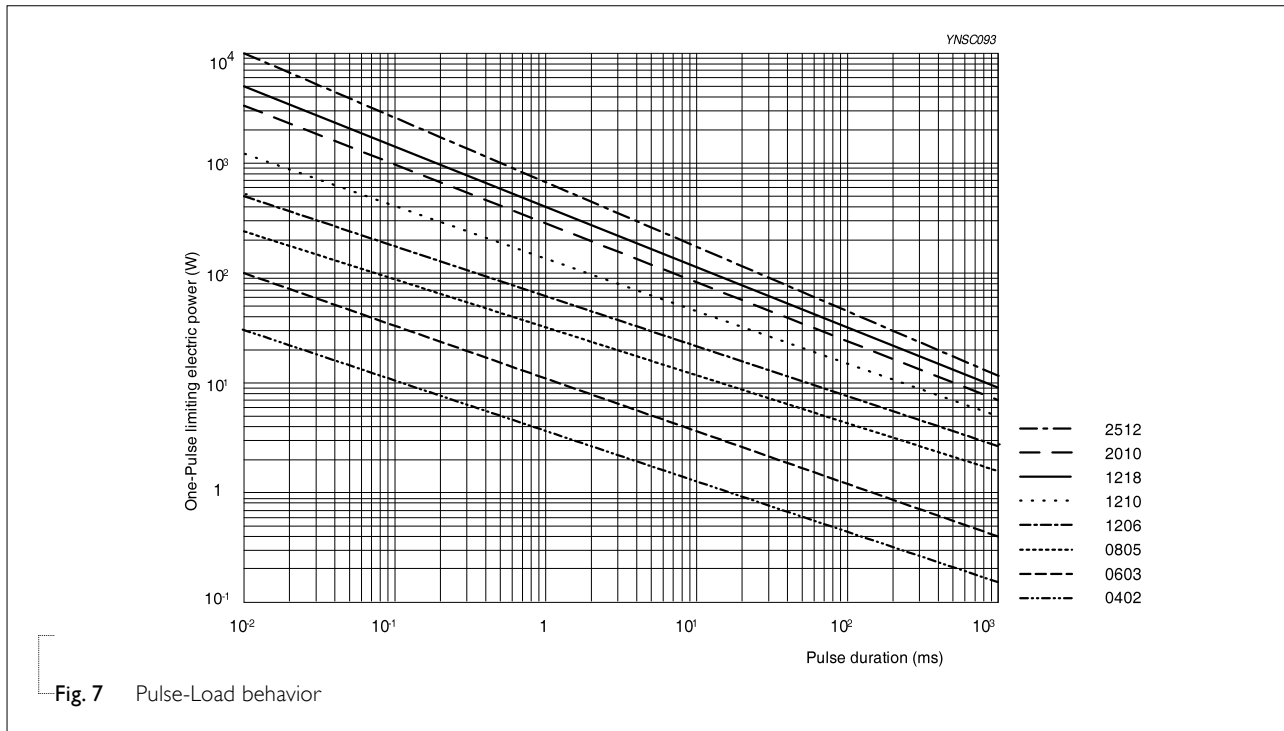
V = Continuous rated DC or AC (rms) working voltage (V)

P = Rated power (W)

R = Resistance value (Ω)



PULSE LOAD BEHAVIOR



TESTS AND REQUIREMENTS

Table 5 Test condition, procedure and requirements

| TEST | TEST METHOD | PROCEDURE | REQUIREMENTS |
|--|------------------------|--|------------------|
| Temperature Coefficient of Resistance (T.C.R.) | MIL-STD-202 Method 304 | At +25/-55 °C and +25/+125 °C Formula: $T.C.R = \frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (ppm/°C)}$ Where t ₁ = +25 °C or specified room temperature t ₂ = -55 °C or +125 °C test temperature R ₁ = resistance at reference temperature in ohms R ₂ = resistance at test temperature in ohms | Refer to table 2 |
| Short Time Overload | IEC60115-1 4.13 | 2.5 times of rated voltage or maximum overload voltage whichever is less for 5 sec at room temperature | ±(2.0%+0.05 Ω) |
| High Temperature Exposure | IEC 60068-2-2 | 1,000 hours at T _A = 155 °C ±5 °C, unpowered | ±(3.0%+0.05 Ω) |
| Humidity | IEC 60115-1 4.24.2 | Steady state for 1,000 hours at 40 °C / 95% R.H. RCWW applied for 1.5 hours on and 0.5 hour off | ±(3.0%+0.05 Ω) |

| TEST | TEST METHOD | PROCEDURE | REQUIREMENTS |
|------------------------------|--|--|---|
| Life | IEC 60115-1 4.25.1 MIL-STD-202 Method 108 | 1,000 hours at 70±2 °C, RCWV applied for 1.5 hours on, 0.5 hour off, still-air required | ±(3.0%+0.05 Ω) |
| Resistance to Soldering Heat | IEC 60115-1 4.18 MIL-STD- 202 Method 210 | Condition B, no pre-heat of samples Lead-free solder, 260±5 °C, 10±1 seconds immersion time Procedure 2 for SMD: devices fluxed and cleaned with isopropanol | ±(1.0%+0.05 Ω) No visible damage |
| Temperature Cycling | JESD22-A104C | -55/+125 °C for 1 cycle per hour, with 1,000 cycles. Devices mounted | ±(1.0%+0.05 Ω) |
| Solderability - Wetting | J-STD-002 | Electrical Test not required Magnification 50X SMD conditions: Immerse the specimen into the solder pot at 245±3°C for 2±0.5 seconds. | Well tinned (≥95% covered) No visible damage |
| Board Flex | IEC 60115-1 4.33 | Chips mounted on a 90mm glass epoxy resin PCB (FR4) Bending for 0402: 5mm 0603 & 0805: 3mm 1206 and above: 2mm Holding time: minimum 60 seconds | ±(1.0%+0.05 Ω) |

REVISION HISTORY

| REVISION | DATE | CHANGE NOTIFICATION | DESCRIPTION |
|-----------|---------------|---------------------|---|
| Version 8 | Jul. 22, 2019 | - | - Update power rating |
| Version 7 | Sep. 27, 2018 | - | - Extend resistance range of 0402 ~ 2512 to 1Mohm, - Tighten TCR of all sizes for $10\Omega < R \leq 1M\Omega$ from ± 200 ppm/°C to ± 100 ppm/°C - Add SR1210, SR1218, SR2010 7W (double power) |
| Version 6 | Oct. 02, 2017 | - | - Add SR0402 7T (triple power), SR0805 47 (quadruple power), SR2512 7W (double power) |
| Version 5 | Nov.11, 2016 | - | - Update 7T power for 1206 |
| Version 4 | Sep. 01, 2015 | - | - Update SR0603 Dielectric Withstanding Voltage to 150V - Update 7T power for 0603/0805 & 7W for 1210 |
| Version 3 | Jul. 31, 2015 | - | - Comply with AEC-Q200 standard |
| Version 2 | Jan. 06, 2014 | - | - Add SR0402/0603/1210 - Update electrical characteristic |
| Version 1 | Mar 18, 2011 | - | - Change to dual brand datasheet that describes SR0805 to SR2512 with RoHS compliant - Define global part number |
| Version 0 | Oct 19, 2004 | - | - |

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