

## SinglFuse<sup>™</sup> SF-0603HIxxxM Series Features

- Single blow fuse for overcurrent protection
- 1608 (EIA 0603) miniature footprint
- High inrush current withstand fuse
- UL 248-14 listed
- RoHS compliant\* and halogen free\*\*
- Multilayer SMD design

# SF-0603HIxxxM Series - High Inrush Current Withstand Surface Mount Fuses

Surface mount packaging for automated

assembly

#### **Electrical Characteristics**

| Model           | Rated Current<br>(Amps) | Fusing Time                                      | Resistance<br>(Ω) Typ.*** | Rated<br>Voltage | Interrupting<br>Rating | Typical<br>I²t (A²s) **** |
|-----------------|-------------------------|--|---------------------------|------------------|------------------------|---------------------------|
| SF-0603HI100M-2 | 1.00                    | Open within 60<br>sec. at 200 %<br>rated current | 0.2090                    |                  | DC 32 V 50 A           | 0.081                     |
| SF-0603HI150M-2 | 1.50                    |  | 0.1005                    |                  |                        | 0.111                     |
| SF-0603HI200M-2 | 2.00                    |  | 0.0567                    |                  |                        | 0.242                     |
| SF-0603HI250M-2 | 2.50                    |  | 0.0418                    |                  |                        | 0.566                     |
| SF-0603HI300M-2 | 3.00                    |  | 0.0299                    |                  |                        | 0.727                     |
| SF-0603HI350M-2 | 3.50                    |  | 0.0219                    |                  |                        | 1.11                      |
| SF-0603HI400M-2 | 4.00                    |  | 0.0179                    | DC 32 V          |                        | 2.101                     |
| SF-0603HI450M-2 | 4.50                    |  | 0.0139                    |                  |                        | 2.656                     |
| SF-0603HI500M-2 | 5.00                    |  | 0.0129                    |                  | -                      | 3.283                     |
| SF-0603HI600M-2 | 6.00                    |  | 0.0100                    |                  | DC 32 V 80 A           | 4.0                       |
| SF-0603HI700M-2 | 7.00                    |  | 0.0080                    |                  |                        | 5.1                       |
| SF-0603HI800M-2 | 8.00                    |  | 0.0060                    |                  |                        | 7.1                       |

\*\*\* Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±30 %.

\*\*\*\* Melting I<sup>2</sup>t calculated at 1000 % of current rating.

## **Reliability Testing**

|     | <b>—</b> .                   | <b></b>  | <b>T</b> 10 IVI   |                           |
|-----|------------------------------|--|---|---------------------------|
| No. | Test                         | Requirement  | Test Condition  | Test Reference            |
| 1   | Solderability                | Minimum 95 % coverage  | One dip at 245 °C for 5 seconds   | MIL-STD-202<br>Method 208 |
| 2   | Soldering heat<br>resistance | DCR change ≤ 10 %<br>No mechanical damage  | One dip at 260 °C for 60 seconds  | MIL-STD-202<br>Method 210 |
| 3   | Moisture resistance          | DCR change ≤ ±15 %<br>No excessive corrosion   | 10 cycles   | MIL-STD-202<br>Method 106 |
| 4   | Salt spray                   | DCR change ≤ ±10 %<br>No excessive corrosion   | 48 hour exposure, 5 % salt solution   | MIL-STD-202<br>Method 101 |
| 5   | Mechanical vibration         | DCR change ≤ ±10 %<br>No mechanical damage   | 0.4 inch D.A. or 30 G between<br>5-3000 Hz  | MIL-STD-202<br>Method 204 |
| 6   | Mechanical shock             | DCR change ≤ ±10 %<br>No mechanical damage   | 1500 G, 0.5 ms, half-sine shocks  | MIL-STD-202<br>Method 213 |
| 7   | Thermal Shock                | DCR change ≤ ±10 %<br>No mechanical damage   | 100 cycles between -65 °C and +125 °C   | MIL-STD-202<br>Method 107 |
| 8   | Life                         | No electrical "opens" during testing<br>Voltage drop change shall be less<br>than ±20 % of initial value | 80 % rated current (75 % for < 1 A fuses)<br>for 2000 hours at ambient temperature<br>between +20 °C and +30 °C | Refer to STP document     |

#### Agency Recognition

RoHS Directive 2015/863, Mar 31, 2015 and Annex. Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less. \*\*

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## SinglFuse<sup>™</sup> SF-0603HIxxxM Series Applications

- Portable memory
- LCD monitors
- Disk drives
- PDAs
- Digital cameras
- MP3 players

- Cellphones
- Rechargeable battery packs
- Battery chargers
- Set-top boxes
- Industrial controllers
- Battery Management Systems (BMS)
- SF-0603HIxxxM Series High Inrush Current Withstand Surface Mount Fuses
   DOURNS®

   Environmental Characteristics
   -55 °C to +125 °C

   Operating Temperature
   -55 °C to +125 °C

   Storage Conditions
   +5 °C to +35 °C

   Temperature
   40 % to 75 %

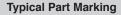
   Shelf Life
   2 years from manufacturing date

   Moisture Sensitivity Level
   1

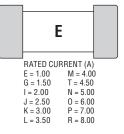
   ESD Classification (HBM)
   Class 6

LED lighting

Power tools

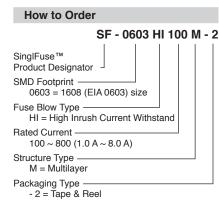


Represents total content. Layout may vary.



 $\frac{1.6 \pm 0.15}{(.063 \pm .006)}$ 

#### **Product Dimensions**



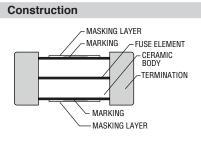
0.80 ± 0.15

 $(.031 \pm .006)$ 

DIMENSIONS:

0.80 ± 0.15

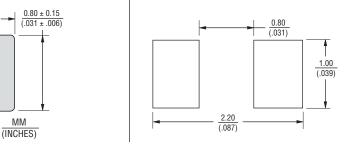
(.031 ± .006)



### Packaging Quantity

4,000 pieces per 7-inch reel

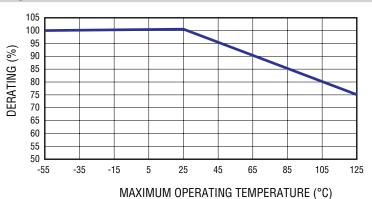
## Recommended Pad Layout



#### **Current Rating Thermal Derating Curve**

0.36 ± 0.15

 $(.014 \pm .006)$ 



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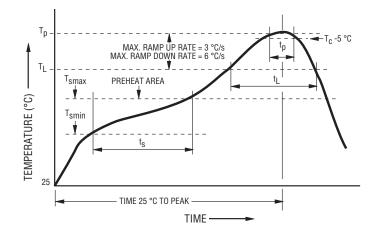
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## SF-0603HIxxxM Series - High Inrush Current Withstand Surface Mount Fuses

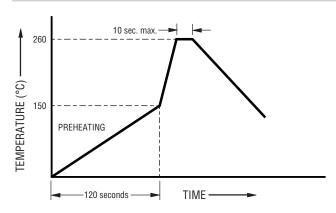
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#### **Solder Reflow Recommendations**



| Profile Feature  | Pb-Free Assembly   |  |
|--|--------------------|--|
| Preheat / Soak:  |                    |  |
| Temperature Min. (T <sub>smin</sub> )  | 150 °C             |  |
| Temperature Max. (T <sub>smax</sub> )  | 200 °C             |  |
| Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )          | 60~120 seconds     |  |
| Ramp Up Rate ( $T_L$ to $T_p$ )  | 3 °C / second max. |  |
| Liquidous Temperature (T <sub>L</sub> )  | 217 °C             |  |
| Time ( $t_L$ ) maintained above $T_L$  | 60~150 seconds     |  |
| Peak Package Body<br>Temperature (T <sub>p</sub> )                             | 260 °C             |  |
| Time $(t_p)^*$ within 5 °C of the specified classification temperature $(T_c)$ | 30 seconds*        |  |
| Ramp Down Rate $(T_p \text{ to } T_L)$   | 6 °C / second max. |  |
| Time 25 °C to Peak Temperature   | 8 minutes max.     |  |

\* Tolerance for peak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.



#### **Recommended Temperature Profile for Wave Soldering**

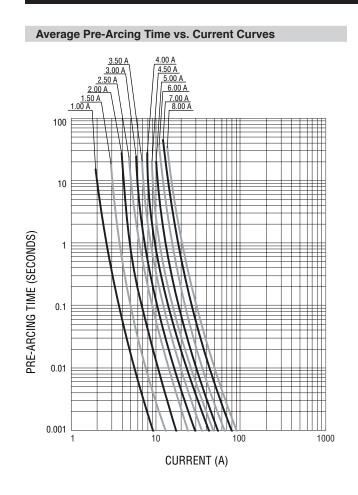
Wave soldering is suitable for 0603 size models.

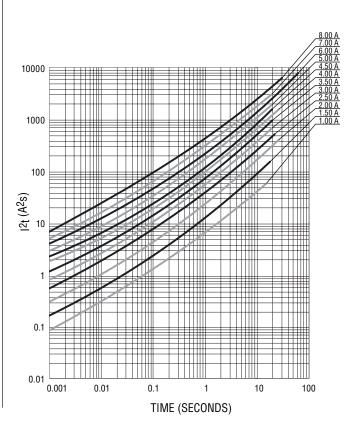
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## SF-0603HIxxxM Series - High Inrush Current Withstand Surface Mount Fuses

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Average I<sup>2</sup>t vs. t Curves

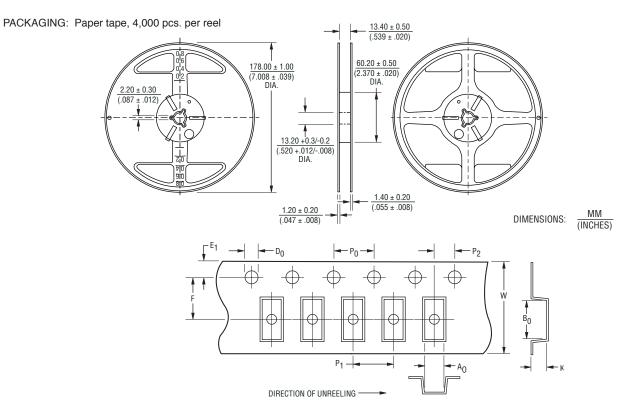
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# SF-0603HIxxxM Series Tape and Reel Packaging Specifications

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| Tape Dimensions | SF-0603HIxxxM Series<br>per EIA 481-2   |
|-----------------|---|
| W               | $\frac{8.00 \pm 0.10}{(.315 \pm .004)}$ |
| P <sub>0</sub>  | $\frac{4.0 \pm 0.10}{(.157 \pm .004)}$  |
| P <sub>1</sub>  | $\frac{4.0 \pm 0.10}{(.157 \pm .004)}$  |
| P <sub>2</sub>  | <u>2.0 ± 0.05</u><br>(.079 ± .002)      |
| A <sub>0</sub>  | $\frac{1.00 \pm 0.10}{(.039 \pm .004)}$ |
| B <sub>0</sub>  | $\frac{1.80 \pm 0.10}{(.071 \pm .004)}$ |
| F               | $\frac{3.50 \pm 0.05}{(.138 \pm .002)}$ |
| E <sub>1</sub>  | $\frac{1.75 \pm 0.10}{(.069 \pm .004)}$ |
| D <sub>0</sub>  | <u> </u>                                |



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