

# Fast Acting | 0.126x0.064 inch Thick Film Chip Fuses

## 1206FA Series

1206FA Series are the fuses set the industry standard for performance, reliability and quality. The solder-free design provides excellent on-off and temperature cycling characteristics during use and also makes our SMD fuses more heat and shock tolerant than typical subminiature fuses.

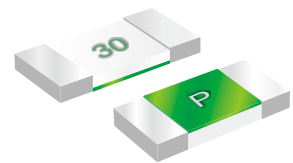


### Features

- Compatible with reflow and wave solder
- Ceramic and glass construction
- Halogen free, lead free and RoHS compliant
- Excellent environmental integrity
- One time positive disconnect
- AEC-Q200 Automotive Grade Certified

### Applications

- Flat panel displays and televisions
- Automotive infotainment and ECU
- Computer servers
- Portable electronics
- Mobile device chargers
- Power Battery Packs



### Electrical Characteristics

Amp Rating	% of Amp Rating	Opening Time
0.25~40A	100%	4 Hours Min.
0.25~5A	250%	5 Seconds Max.
6~40A	350%	5 Seconds Max.

### Specification

Part Number	Ampere Rating (A)	Voltage Rating	Interrupting Rating	Typical Cold Resistance (Ohms)	Typical Melting I <sup>2</sup> t (A <sup>2</sup> Sec)	Typical Voltage Drop (V)	Marking Code
1206FA-R250	0.250			3.610	0.0004	1.402	.25
1206FA-R375	0.375			1.891	0.0008	0.716	E
1206FA-R500	0.500			1.026	0.0020	0.652	0.5
1206FA-R750	0.750			0.605	0.0056	0.620	.75
1206FA-1A	1.00	72Vdc @ 50A 32Vdc @ 150A 24Vdc @ 300A		0.484	0.105	0.511	H
1206FA-1.5A	1.50			0.249	0.151	0.365	K
1206FA-2A	2.00			0.131	0.427	0.313	N
1206FA-2.5A	2.50			0.077	0.675	0.240	O
1206FA-3A	3.00			0.048	1.396	0.185	P
1206FA-3.5A	3.50			0.039	1.683	0.181	R
1206FA-4A	4.00			0.035	1.745	0.175	S
1206FA-4.5A	4.50			0.031	2.666	0.168	X
1206FA-5A	5.00	32Vdc @ 150A 24Vdc @ 300A		0.026	2.923	0.142	T
1206FA-6A	6.00			0.016	11.20	0.140	F
1206FA-7A	7.00			0.012	12.62	0.141	7
1206FA-8A	8.00			0.008	14.00	0.099	M
1206FA-10A	10.0			0.0065	20.55	0.100	U
1206FA-12A	12.0	32Vdc @ 150A 24Vdc @ 300A		0.0048	12.00	0.086	12
1206FA-15A	15.0			0.0039	16.32	0.077	15
1206FA-20A	20.0			0.0018	48.02	0.061	20
1206FA-25A	25.0			0.0016	33.03	0.058	25
1206FA-30A	30.0			0.0012	44.10	0.070	30
1206FA-40A	40.0	32Vdc @ 200A		0.0086	160.3	0.097	XL

- DC Interrupting Rating - Measured at designated voltage, time constant < 50 microseconds.
- DC Cold Resistance are measured at <10% of rated current in ambient temperature of 25°C.
- Typical Melting I<sup>2</sup>t measured at 10In Current.
- Typical Voltage Drop measured at rated current after temperature has stabilized.

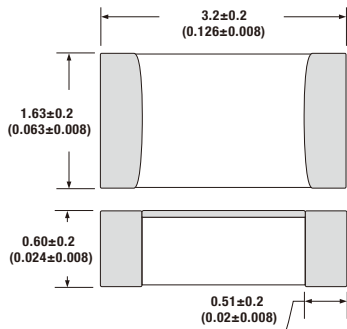
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## Thick Film Chip Fuses

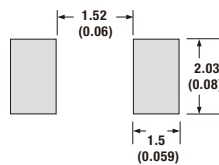
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### Dimension

Unit: mm/inch



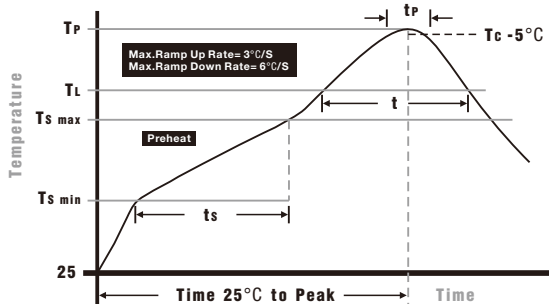
### Pad layout



### Packaging

- Quantity: 3,000pcs
- 8mm wide tape on 178mm(7 inch) diameter reel -specification EIA Standard 481.

### Soldering Parameters

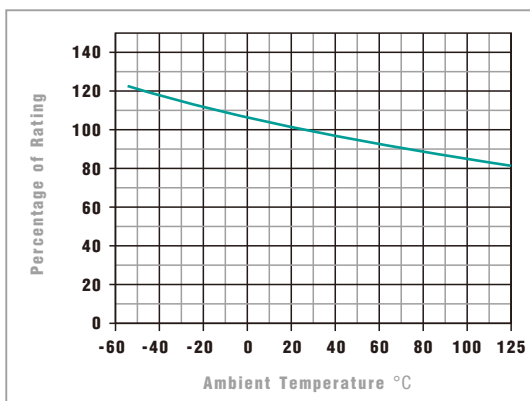


Wave Soldering: 260°C, 10 seconds max.  
Infrared Reflow: 260°C, 30 seconds max.

### IR Reflow Profile

<b>Preheat Heat</b>	
Temperature min (T <sub>min</sub> )	150°C
Temperature max (T <sub>max</sub> )	200°C
Time (T <sub>min</sub> to T <sub>max</sub> ) (ts)	60 -120 seconds
<b>Average ramp-up rate (T<sub>max</sub> to T<sub>p</sub>)</b>	
	3°C/second max.
<b>Liquidous temperature (T<sub>l</sub>)</b>	
Time at liquidous (t <sub>l</sub> )	60 - 150 seconds
<b>Peak temperature(T<sub>p</sub>)</b>	
	260+0/-5°C
<b>Time within 5°C of actual peak Temperature (tp)</b>	
	10 – 30 seconds
<b>Average ramp-down rate (T<sub>p</sub> to T<sub>max</sub>)</b>	
	6°C/second max.
<b>Time 25 °C to peak temperature</b>	
	8 minutes max.

### Temperature Derating Curve



- Normal Operating Temperature: 23°C± 2
- Operating Temperature: -55 to 125°C
- The fuse rating is determined by the equation below:

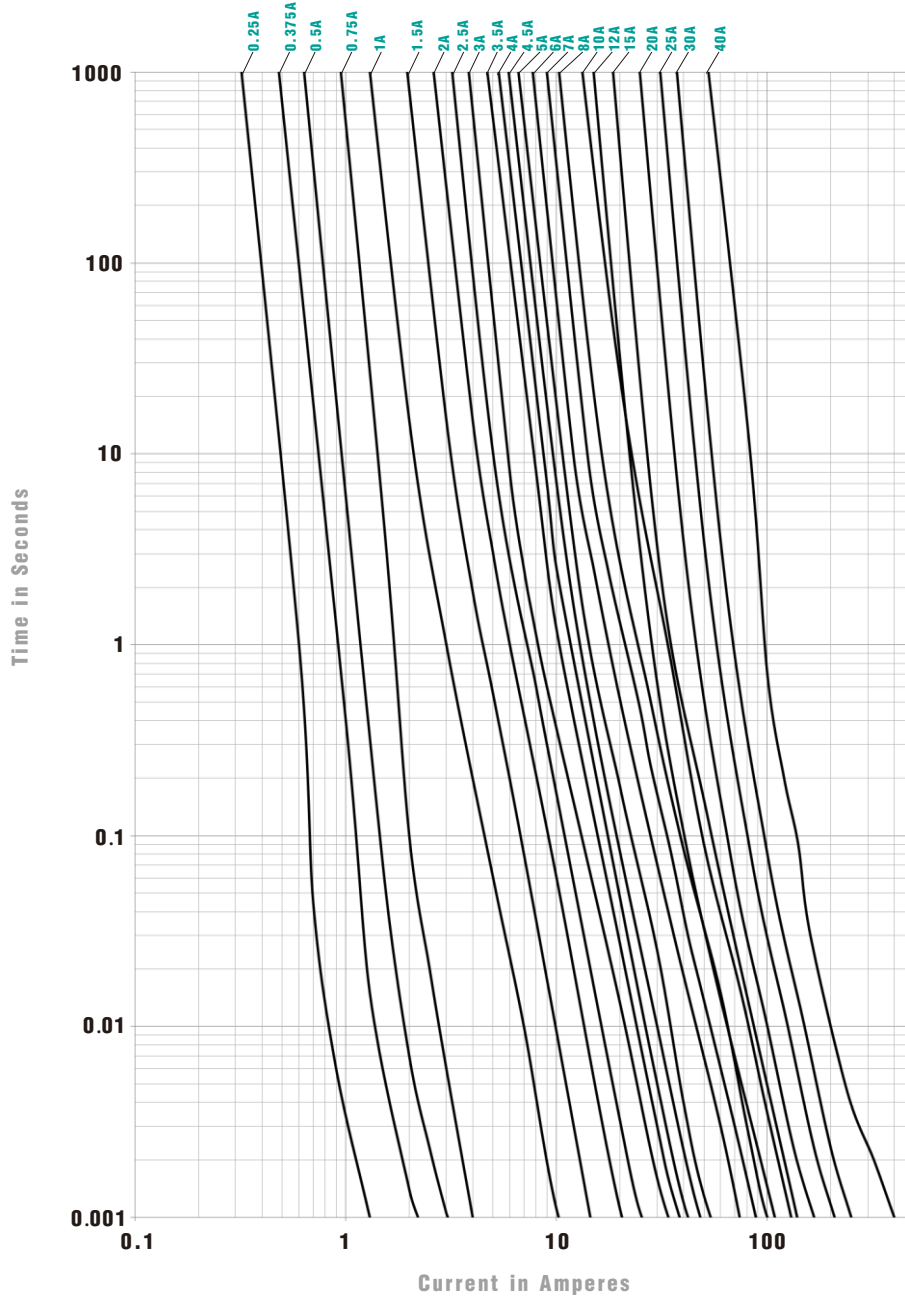
$$I_n = \frac{I_{\text{input max.}}}{0.70 \times K_{\text{temp}}}$$

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Average Time Current Curves



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