

### **FEATURES**

- High performance (I sat) realized by metal dust core.
  - Low profile: 3.6mm x 3.2mm x 1.0mm 3.6mm x 3.2mm x 1.2mm 3.6mm x 3.2mm x 1.5mm 3.6mm x 3.2mm x 2.0mm
- Low loss realized with low DCR
- Magnetically Shielded.
- RoHS compliant.

### APPLICATIONS

- DC/DC converter for CPU in Notebook PC
- Cellular phones, LCD displays, HDDs, DVCs, PDAs etc..
- Thin type on-board power supply module for exchanger
- VRM for server

## **PRODUCT IDENTIFICATION**

#### <u>MHP 0310 – 1R0 M</u>

(1) (2) (3) (4)

- (1) Series :High Power Inductors.
- (2) Dimensions :0310 is size.
- (3) Inductance: 1R0 for 1.0uH.
- (4) Inductance tolerance: M: ± 20%

### SHAPES AND DIMENSIONS

| B       | A<br>XXX |         | C       | D       | E       |     | PAD<br>LAYOU<br>J | =<br>π |  |
|---------|----------|---------|---------|---------|---------|-----|-------------------|--------|--|
| Item    | А        | В       | С       | D       | E       | Н   | I                 | J      |  |
| MHP0310 | 3.4±0.2  | 3.0±0.2 | 0.8±0.2 | 0.7±0.3 | 1.3±0.2 | 1.2 | 2.0               | 4.2    |  |
| MHP0312 | 3.4±0.2  | 3.0±0.2 | 1.0±0.2 | 0.7±0.3 | 1.3±0.2 | 1.2 | 2.0               | 4.2    |  |
| MHP0315 | 3.4±0.2  | 3.0±0.2 | 1.3±0.2 | 0.7±0.3 | 1.3±0.2 | 1.2 | 2.0               | 4.2    |  |
| MHP0302 | 3.4±0.2  | 3.0±0.2 | 1.8±0.2 | 0.7±0.3 | 1.3±0.2 | 1.2 | 2.0               | 4.2    |  |

Note: Beyond the above specification also could satisfy the special requirement





### **ELECTRICAL CHARACTERISTICS**

| Devit Ne     | Inductance | Tolerance | DCR(mΩ) |      | l sat(A) |      | l rms(A) |      |
|--------------|------------|-----------|---------|------|----------|------|----------|------|
| Part No.     | L (uH)     | (±%)      | Тур.    | Max. | Тур.     | Max. | Тур.     | Max. |
| MHP0310-R15M | 0.15       | 20        | 9.3     | 12   | 12       | 10   | 8.0      | 7.0  |
| MHP0310-R22M | 0.22       | 20        | 11.0    | 14   | 11       | 9.0  | 7.0      | 5.5  |
| MHP0310-R33M | 0.33       | 20        | 15.0    | 18   | 10       | 9.0  | 6.0      | 4.0  |
| MHP0310-R47M | 0.47       | 20        | 22.0    | 25   | 7.0      | 6.0  | 4.0      | 3.0  |
| MHP0310-1R0M | 1.0        | 20        | 40.0    | 48   | 5.0      | 4.0  | 2.8      | 2.4  |
| MHP0310-1R5M | 1.5        | 20        | 54.0    | 65   | 4.0      | 3.5  | 2.4      | 2.0  |
| MHP0310-2R2M | 2.2        | 20        | 87.0    | 100  | 3.5      | 3.0  | 1.8      | 1.5  |
| MHP0310-100M | 10.0       | 20        | 380     | 430  | 1.4      | 1.2  | 0.9      | 0.7  |
| MHP0312-R11M | 0.12       | 20        | 4.3     | 5.5  | 17       | 14   | 11       | 9.0  |
| MHP0312-R22M | 0.22       | 20        | 9.6     | 12   | 12       | 11   | 9.0      | 7.5  |
| MHP0312-R33M | 0.33       | 20        | 15.8    | 18   | 9.6      | 8.6  | 7.2      | 5.2  |
| MHP0312-R47M | 0.47       | 20        | 22.0    | 25   | 8.2      | 7.2  | 6.2      | 4.2  |
| MHP0312-1R0M | 1.0        | 20        | 39.2    | 45   | 5.8      | 5.0  | 4.0      | 3.0  |
| MHP0312-2R2M | 2.2        | 20        | 88.0    | 102  | 4.0      | 3.5  | 2.6      | 2.1  |
| MHP0312-3R3M | 3.3        | 20        | 136     | 155  | 3.2      | 2.8  | 1.8      | 1.4  |
| MHP0312-4R7M | 4.7        | 20        | 160     | 190  | 2.0      | 1.8  | 1.4      | 0.9  |
| MHP0312-100M | 10.0       | 20        | 313     | 360  | 1.5      | 1.2  | 1.0      | 0.8  |
| MHP0315-R22M | 0.22       | 20        | 10.7    | 13   | 14       | 12   | 11       | 9.0  |
| MHP0315-R33M | 0.33       | 20        | 15.0    | 18   | 13       | 11.5 | 8.5      | 6.5  |
| MHP0315-R47M | 0.47       | 20        | 19.0    | 22   | 9.0      | 7.5  | 7.0      | 5.0  |
| MHP0315-1R0M | 1.0        | 20        | 36.0    | 42   | 6.2      | 5.2  | 4.5      | 3.5  |
| MHP0315-1R5M | 1.5        | 20        | 50.0    | 60   | 5.8      | 4.8  | 3.8      | 3.0  |
| MHP0315-2R2M | 2.2        | 20        | 72.0    | 85   | 5.0      | 4.0  | 3.2      | 2.6  |
| MHP0315-3R3M | 3.3        | 20        | 92.0    | 110  | 3.5      | 3.0  | 2.2      | 1.5  |
| MHP0315-100M | 10.0       | 20        | 313     | 360  | 2.0      | 1.5  | 1.2      | 0.9  |
| MHP0302-R22M | 0.22       | 20        | 8.0     | 10   | 16       | 13   | 10       | 8.0  |
| MHP0302-R33M | 0.33       | 20        | 12.0    | 15   | 14       | 12   | 9.0      | 7.0  |
| MHP0302-R47M | 0.47       | 20        | 15.0    | 18   | 12       | 10   | 8.0      | 6.5  |
| MHP0302-R68M | 0.68       | 20        | 22.0    | 26   | 10       | 8.5  | 7.0      | 5.5  |
| MHP0302-1R0M | 1.0        | 20        | 25.0    | 30   | 8.0      | 6.5  | 5.0      | 4.0  |
| MHP0302-1R5M | 1.5        | 20        | 34.0    | 39   | 6.0      | 5.0  | 4.2      | 3.2  |
| MHP0302-2R2M | 2.2        | 20        | 60.0    | 69   | 4.8      | 4.0  | 3.3      | 2.8  |
| MHP0302-3R3M | 3.3        | 20        | 70.0    | 83   | 4.0      | 3.5  | 2.8      | 2.2  |
| MHP0302-4R7M | 4.7        | 20        | 120     | 144  | 3.5      | 3.0  | 2.4      | 2.0  |
| MHP0302-6R8M | 6.8        | 20        | 153     | 184  | 3.0      | 2.6  | 1.6      | 1.2  |
| MHP0302-100M | 10         | 20        | 224     | 260  | 1.8      | 1.6  | 1.3      | 1.0  |

The figures underlined mean the electrical characteristics are beyond competitors. Others, same as standards.

If you require another part number please contact with us.

Note 1: Referenced ambient temperature 20°C.

Note 2: Test Condition :1MHz ,1.0 Vrms.

Note 3: I sat (Typ) : DC current. A) that will cause L0 to drop approximately 30%

I sat (Max) : DC current (A) that will cause L0 to drop 30% Max

I rms (Typ)  $\,$  : DC current. A) that will cause an approximate  $\Delta T$  of 40  $^\circ C$ 

I rms (Max)  $\,:\,$  DC current  $\,$  (A) that will cause an  $\Delta T$  of 40  $^\circ C$  Max

Note 4: Operating temperature range includes self-temperature rise.

Note 5: The rated current as listed is either the saturation current or the heating current depending on which value is lower.



# Typical performance curves :





# Typical performance curves :





### **RELIABILITY TEST**

| EOD CI | AT/CMD | and | athar | aimilar | tunaa |
|--------|--------|-----|-------|---------|-------|
| LOK ON |        | anu | other | Similar | types |

|                 | Item (項目)  | Required Characteristics (要求)   | Test Method / Condition (測試方法)  |  |  |
|-----------------|--|---|---|--|--|
| al tests (環境試驗) | High temperature Storage test                    | 1.No case deformation or change in appearance.<br>2. $\triangle$ L/L $\leq$ 10% or15%<br>3. $\triangle$ Q/Q $\leq$ 30%<br>4. $\triangle$ DCR/DCR $\leq$ 10% | Temperature: N±2°C<br>Time : 96±2 hours<br>Tested not less than 1 hour, nor more than 2 hours at room<br>temperature.   |  |  |
|                 | Reference documents:<br>MIL-STD-202G Method 108A | N:依據產品規格設定  | Temp<br>NC<br>High temperature<br>Room  |  |  |
|                 | 高溫儲存試驗   | <ol> <li>1.無明顯的外觀缺陷</li> <li>2.感值變化不超過10%或者15%</li> <li>3.品質因數變化不超過30%</li> <li>4.直流電阻變化不超過10%</li> </ol>   | 1 cmp       1 H         0       96H         Test       Time         溫度: N±2℃       時間: 96±2 小時         棒間: 96±2 小時       樣品在室溫下放置1小時,不超2小時必須測試.   |  |  |
|                 | Low temperature Storage test                     | 1.No case deformation or change in appearance.<br>2. $\Delta$ L/L $\leq$ 10% or15%<br>3. $\Delta$ Q/Q $\leq$ 30%<br>4. $\Delta$ DCR/DCR $\leq$ 10%          | Temperature: $M\pm 2^{\circ}C$<br>Time : 96±2 hours<br>Tested not less than 1 hour, nor more than 2 hours at room<br>temperature.<br>Room<br>Temp<br>96H  |  |  |
|                 | Reference documents:<br>IEC 68-2-1A 6.1 6.2      | M:依據產品規格設定  | 0<br>Low temperature Test Time  |  |  |
|                 | 低溫儲存試驗   | <ol> <li>1.無明顯的外觀缺陷</li> <li>2.感值變化不超過10%或者15%</li> <li>3.品質因數變化不超過30%</li> <li>4.直流電阻變化不超過10%</li> </ol>   | ★ Temp 溫度: M±2℃ 時間: 96±2 小時 樣品在室溫下放置1小時,不超2小時必須測試.  |  |  |
| Environmen      | Humidity test                                    | 1.No case deformation or change in appearance.<br>2. $\triangle$ L/L $\leq$ 10% or15%<br>3. $\triangle$ Q/Q $\leq$ 30%<br>4. $\triangle$ DCR/DCR $\leq$ 10% | Temperature: $40\pm2^{\circ}C$ , Humidity: $93\pm3\%RH$<br>Time : $96\pm2$ hours<br>Tested not less than 1 hour, nor more than 2 hours at room<br>temperature.  |  |  |
|                 | Reference documents:<br>MIL-STD-202G Method 103B |   | 40°C Temp & Humidity<br>93%R <sup>4</sup> High temperature<br>High humidity   |  |  |
|                 | 濕度測試   | 1.無明顯的外觀缺陷<br>2.感值變化不超過10%或者15%<br>3.品質因數變化不超過30%<br>4.直流電阻變化不超過10%   | 0       96H       1H         0       96H       Test         Time       1H       1H         0       96H       Test         1H       1H       1H         1H       1H       1H         1H       10H       1H         1H       10H       1H         1H       10H       1H         < |  |  |
|                 | Thermal shock test                               | 1.No case deformation or change in appearance.<br>2. $\Delta L/L \le 10\%$ or 15%<br>3. $\Delta Q/Q \le 30\%$<br>4. $\Delta DCR/DCR \le 10\%$               | First M°C forT time, lastN°C forT time as 1 cycle.<br>Go through 20 cycles.<br>Temp Change time $\leq 30S$  |  |  |
|                 | Reference documents:<br>MIL-STD-202G Method 107G | For T: weight≦28g :15Min; M:低溫設定<br>28g≦weight≦136g :30Min N:高溫設定   | NC  |  |  |
|                 | 熱衝擊測試  | <ol> <li>1.無明顯的外觀缺陷</li> <li>2.感值變化小於10%或者15%</li> <li>3.品質因數變化小於30%</li> <li>4.直流電阻變化小於10%</li> </ol>  | 0         t         Time           MC         t         Time           從-40℃作用T分鐘,然後溫度衝擊到125℃作用T分鐘,<br>作爲一個循環,共作用20次.         Time  |  |  |
| FOR             | SMT/SMD and other similar ty                     | rpes  |   |  |  |



# High Current Molding Power Inductors MHP Series

|               | Item (項目)  | Required Characteristics (要求)   | Test Method / Condition (測試方法)   |  |  |
|---------------|--|---|--|--|--|
|               | Solderability test<br>Reference documents:<br>MIL-STD-202G Method 208H<br>IPC J-STD-002C | Terminals area must have 95% min.<br>solder coverage  | 1.Dip pads in flux then dip in solder pot at $245\pm5^{\circ}$ for 5 seconds.<br>2.Solder: lead free<br>3.Flux: rosin flux   |  |  |
|               | 可焊性測試  | 端子必須有95%以上著錫  | 1.端子浸入助焊劑,然後浸入245±5℃錫爐中5秒<br>2.焊料 :無鉛焊料<br>3.助焊劑:松香助焊劑   |  |  |
|               | Heat endurance of Reflow soldering   | 1.No case deformation or change in appearance. 2. $\Delta$ L/L $\leq$ 10% or 15% 3. $\Delta$ Q/Q $\leq$ 30%   | 1.Refer to the next page reflow curve Go through 3 times 2.The peak temperature : 260+0/-5 $^\circ\!\mathrm{C}$  |  |  |
|               | Reference documents:   | 4. $\triangle$ DCR/DCR $\leq$ 10%   |  |  |  |
|               | 過再流焊測試   | 1.無明顯的外觀缺陷<br>2.感值變化不超過10%或者15%<br>3.品質因數變化不超過30%<br>4.直流電阻變化不超過10%   | 1.參照下頁回流焊曲線過三次<br>2.峰值溫度為: 260+0/-5℃   |  |  |
|               | Vibration test   | 1.No case deformation or change in appearance. 2. $\Delta$ L/L $\leq$ 10%   | Apply frequency 10~55Hz. 1.5mm amplitude in each of perpendicular direction for 2 hours. (total 6 hours)   |  |  |
| 試驗)           | Reference documents:<br>MIL-STD-202G Method 201A   | $3.\Delta Q/Q \leq 30\%$<br>$4.\Delta DCR/DCR \leq 10\%$  | 10Hz       10Hz |  |  |
| sts (物理特性     | 振動測試   | 1.無明顯的外觀缺陷<br>2.感值變化不超過10%<br>3.品質因數變化不超過30%<br>4.直流電阻變化不超過10%  |  |  |  |
| ristic te     | Drop test  | 1.No case deformation or change in appearance. 2. $\Delta$ L/L $\leq$ 10%   | Packaged & Drop down from 1m with 981m/s <sup>2</sup> (100G) attitude<br>In 1 angle 1 ridges & 2 surfaces orientations.  |  |  |
| acte          | Reference documents:   | $3.\Delta Q/Q \leq 30\%$  |  |  |  |
| Physical char | MIL-STD-202G Method 203C   | <ol> <li>4.ΔDCR/DCR≦10%</li> <li>1.無明顯的外觀缺陷</li> <li>2.感值變化不超過10%</li> <li>3.品質因數變化不超過30%</li> <li>4.直流電阻變化不超過10%</li> </ol>  | 將產品包裝後從1米高度自然落下至試驗板上<br>1角1棱2面   |  |  |
|               | Terminal strength push test  | Pulling test:Define: A: sectional area of terminal $0.5mm^2 < A \le 1.2mm^2$ force $\ge 20N$ time : 10sec $1.2mm^2 < A$ force $\ge 40N$ time: 10sec   | Bend the testing PCB at middle point,the deflection shall be<br>2mm  |  |  |
|               | Reference documents:<br>JIS C 5321 :1997   | Bending test:<br>Soldering the products on PCB,after the pulling test<br>and bending test ,terminal should not pull off   | R0.5   |  |  |
|               | 端子強度試驗   | 推力測試:<br>定義: A: 焊接端子截面積<br>0.5mm <sup>2</sup> <a≦1.2mm<sup>2 推力≧20N 時間:10S<br/>1.2mm<sup>2</sup><a 推力≧40n="" 時間10s<br="">彎折測試:<br/>將產品焊於PCB上,分別經過推力測試和彎折<br/>測試後,端子不會發生松脫</a></a≦1.2mm<sup> | 將PCB對中彎折,到達撓度2mm.  |  |  |
|               | Resistance to solvent test<br>Reference documents:                                       | No case deformation or change in appearance,or obliteration of marking  | To dip parts into IPA solvent for $5\pm0.5$ Min,then drying them at room temp for 5Min,at last ,to brushing making 10 times.   |  |  |
|               | IEC 68-2-45:1993<br>耐溶劑性試驗   | 無外觀破壞及標記破損  | 在IPA溶劑中浸泡 5±0.5分鐘,室溫下乾燥5分鐘,然<br>後擦拭10次.  |  |  |



#### Rev.A2

# Packaging





| SIZE    | Α   | В   | С  | D    | Reel/PCS |
|---------|-----|-----|----|------|----------|
| MHP0310 | 330 | 100 | 13 | 12.5 | 3000     |
| MHP0312 | 330 | 100 | 13 | 12.5 | 3000     |
| MHP0315 | 330 | 100 | 13 | 12.5 | 3000     |
| MHP0302 | 330 | 100 | 13 | 12.5 | 3000     |

Note: Beyond the above specification also could satisfy the special requirement