

#### 1206 Slow Blow SMD Fuses

DOC.No. ISS:F12T1

# INDIVIDUAL SPECIFICATION SHEET

Product Name: 1206 Slow Blow SMD Fuses

Part Number: :F12T1

Revision: B



## Dongguan TLC Electronic Technology Co., LTD

No.18,5th GaoLi Road, TangXia Town, DongGuan, GuangDong, P.R China 523710

TEL: 86-0769-3892 0511 FAX: 86-0769-8793 2077

Http: www.tlcet.com.cn

Rev.	Effective Date	Changed Contents
Α	2020-9-25	New Release
В	2021-3-10	Update Spedfications

The individual specification sheet are the property of Dongguan TLC electronic technology Co.,Ltd and shall not be copied or used as commercial purposes without permission.

PREPEARED BY	APPROVED BY
杨娟	A BA



#### Description

F12T Series are the fuses set the industry standard for performance, reliability and quality. The solder-free design provides excellent on-off and temperature cycling characteristics during use and also makes our SMD fuses more heat and shock tolerant than typical subminiature fuses.

Electrical Characteristics					
Rated Current	1.0In	2.5In	3.0In	3.5In	10.0ln
1A	4 hour min.	5 sec max.	0.1sec – 3sec	-	0.2ms – 20ms

#### **Features**

- > High inrush current withstanding capability
- AEC-Q200 Automotive Grade Certified
- Compatible with reflow and wave solder
- > Ceramic and glass construction
- > Excellent environmental integrity
- One time positive disconnect
- Lead Free and Halogen free material

#### **Specifications**

Specification							
	Rated	Rated Current	Breaking Capacity (A) <sup>1</sup>	Typical Cold. Resistance (mOhms) <sup>2</sup>	Typical Voltage Drop (mV)	Typical Pre- Arcing I <sup>2</sup> t (A <sup>2</sup> Sec) <sup>3</sup>	Alpha Mark
Part No.	Voltage	(A)					
	DC						
F12T1	72V	1	50A	480	510	0.11	Н

- 1. DC Interrupting Rating (Measured at rated voltage, time constant of less than 50 microseconds, batterysource)
- 2. DC Cold Resistance are measured at <10% of rated current in ambient temperature of 25°C
- 3. Typical Pre-arcing I<sup>2</sup>t are measured at 10In Current

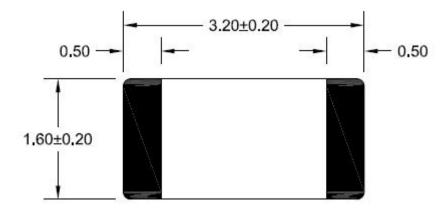
Choice fuse for surge application (USB charger etc.), make sure the l<sup>2</sup>t of fuse is 4 times than surge. Specifications are subject to change without notice. Application testing is strongly recommended.



#### **Dimension**

Drawing not to scale (Unit: mm)

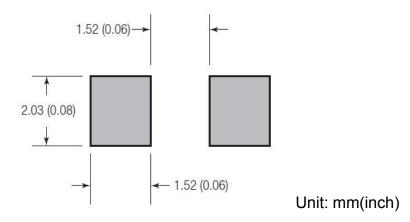
Top view



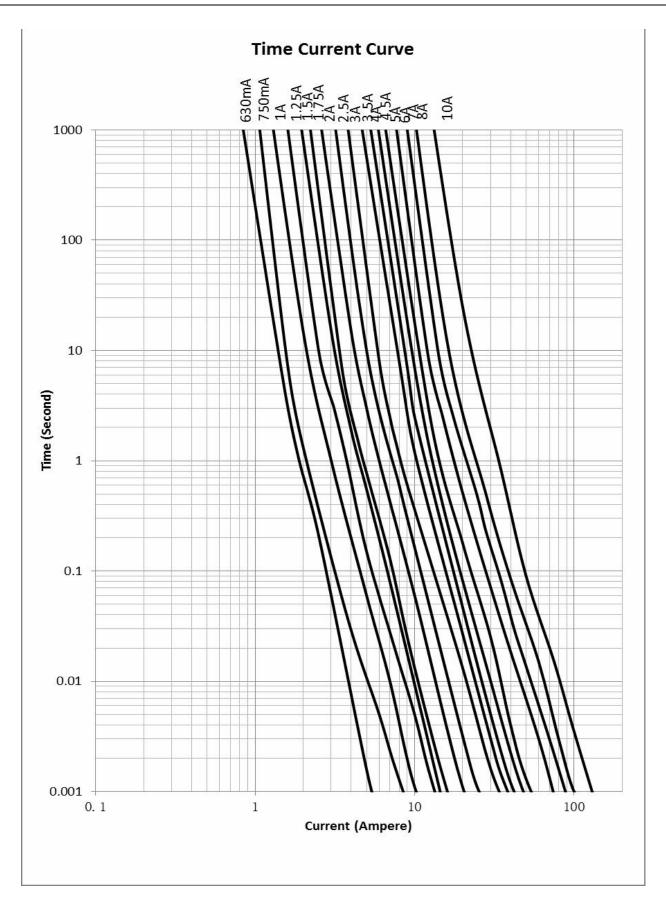
Side view



## **Recommended land pattern**









### **Soldering method**

Wave solder

■ Reservoir temperature: 260°C

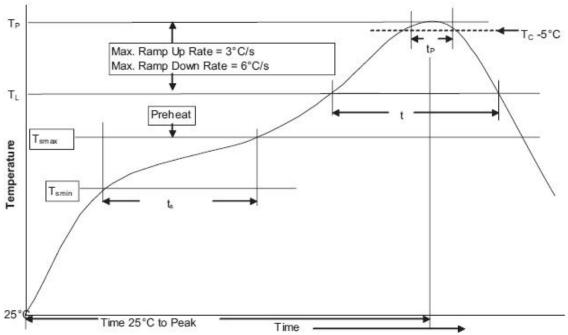
■ Time in reservoir: 10 seconds maximum

> Infrared reflow

■ Temperature: 260°C

■ Time: 30 seconds maximum

### Solder reflow profile



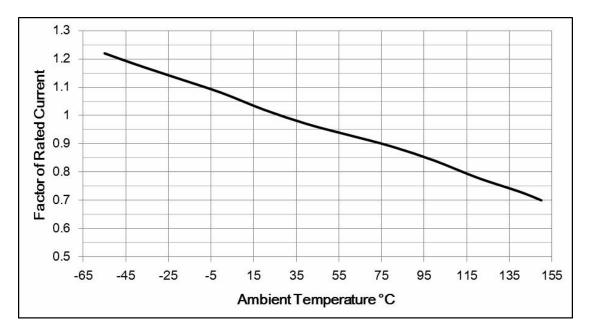
Du Cla Find to				
Profile Feature	Lead(Pb) free solder			
Preheat and soak	Temperature min.(T <sub>smin</sub> )	150°C		
	Temperature max. (T <sub>smax</sub> )	200°C		
	• Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>S</sub> )	60 - 120 Seconds		
Average ramp up rate T <sub>smax</sub> to T <sub>l</sub>	3°C / Second Max.			
Liquidous temperature (T <sub>L</sub> )	217℃			
Time at liquidous (t∟)	60 - 150 Seconds			
Peak package body temperature	260°C			
Time (t <sub>P</sub> ) within 5°C of the specif	30 Seconds			
Average ramp-down rate (T <sub>P</sub> to	6°C / Second Max.			
Time (25°C to Peak Temperature	8 Minutes Max.			



### **Temperature Derating Curve**

Normal ambient temperature: 23+/-3°C

Operating temperature: -55 ~ 125°C, with proper correction factor applied



## **Package**

3000 fuses on 8mm tape-and-reel on a 7 inch (178mm) reel per EIA Standard 481.

--- End of Document ---