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RP512x Series

0.3 µA I_Q Ultra-low Quiescent Current 300 mA Buck DC/DC Converter

OVERVIEW

RP512x is a DC/DC converter featuring 0.3 µA ultra-low operating quiescent current.
It is suitable for use in wearable and IoT devices that require miniaturization and long-lifetime of battery.

KEY BENEFITS

- VFM (f_{SW} up to 1 MHz) control achieves 0.3 µA ultra-low operating quiescent current.
- The wide range of V_{IN} from 2.0 V to 5.5 V allows operation from coin cell to USB port.
- Total mount area including C_{IN}, C_{OUT}, and inductor is 10.6 mm^2.
- Selectable packages including WLCSP, DFN, and SOT. 0.4 mm-thickness WLCSP package adaptable to IC cards.
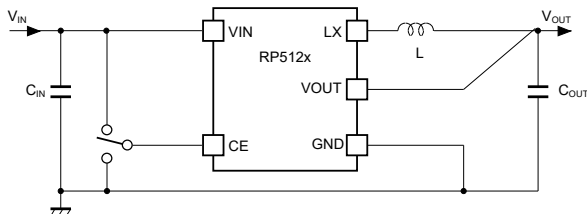
KEY SPECIFICATIONS

- Output Current: 300 mA
- Output Voltage Range:
    1.0 V to 4.0 V (Settable in 0.1 V step)
- Output Voltage Accuracy:
    ±1.5% ($V_{SET} \geq 1.2$ V), ±18 mV ($V_{SET} < 1.2$ V)
- Built-in Driver On-resistance ($V_{IN} = 3.6$ V):
    Typ. PMOS 0.15 Ω, NMOS 0.15 Ω (RP512Z)
- Standby Current: 0.01 µA

TYPICAL CHARACTERISTICS

V_{OUT} = 1.8 V
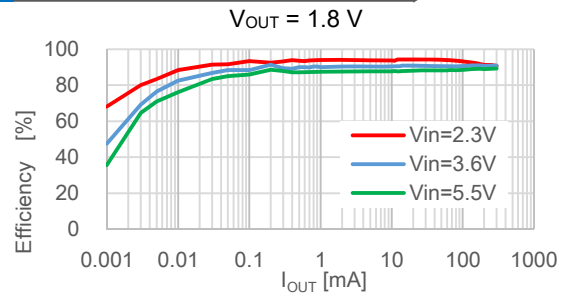
TYPICAL APPLICATIONS

L: 2.2 µH, C_{OUT}: 22 µF

SELECTION GUIDE

Product Name	Package	Q'ty per Reel
RP512Zxx1$-TR-F	WLCSP-8-P1	5,000 pcs
RP512Kxx1$-TR	DFN2527(PLP)-10	5,000 pcs
RP512Hxx1$-T1-FE	SOT-89-5	1,000 pcs

xx: Set output voltage (V_{SET})
  Fixed Output Voltage Type:
    1.0 V (10) to 4.0 V (40) in 0.1 V step.

$: Version

| Version	Auto-discharge Function	V_{SET}
C	No	1.0 V to 4.0 V
D	Yes	

PACKAGES

WLCSP-8-P1	DFN(PLP)2527-10	SOT-89-5
1.45 mm x 1.48 mm, t=0.4mm (max.)	2.7mm x 2.5 mm, t=0.6mm (max.)	4.5mm x 4.35mm, t=1.6mm (max.)

APPLICATIONS

- Wearable equipment such as SmartWatch, SmartBand, and health monitoring
- Li-ion battery-used equipment, Coin cell-used equipment
- Low power RF such as *Bluetooth*® Low Energy, Zigbee, WiSun, and ANT
- Low power CPU, memory, sensor devices, and energy harvesting

SELECTION GUIDE

The set output voltage, the output voltage type, and the auto-discharge function[1], and the package for the ICs are user-selectable options.

Selection Guide

Product Name	Package	Quantity per Reel	Pb Free	Halogen Free
RP512Zxx1$-TR-F	WLCSP−8−P1	5,000 pcs	Yes	Yes
RP512Kxx1$-TR	DFN(PLP)2527-10	5,000 pcs	Yes	Yes
RP512Hxx1$-T1-FE	SOT-89-5	1,000 pcs	Yes	Yes

xx: Designation of the set output voltage (V_{SET})

For Fixed Output Voltage Type[2]: 1.0 V (10) to 4.0 V (40) in 0.1 V step

$: Designation of Version

Version	Auto-discharge Function	V_{SET}
C	Disable	1.0 V to 4.0 V
D	Auto-discharge	

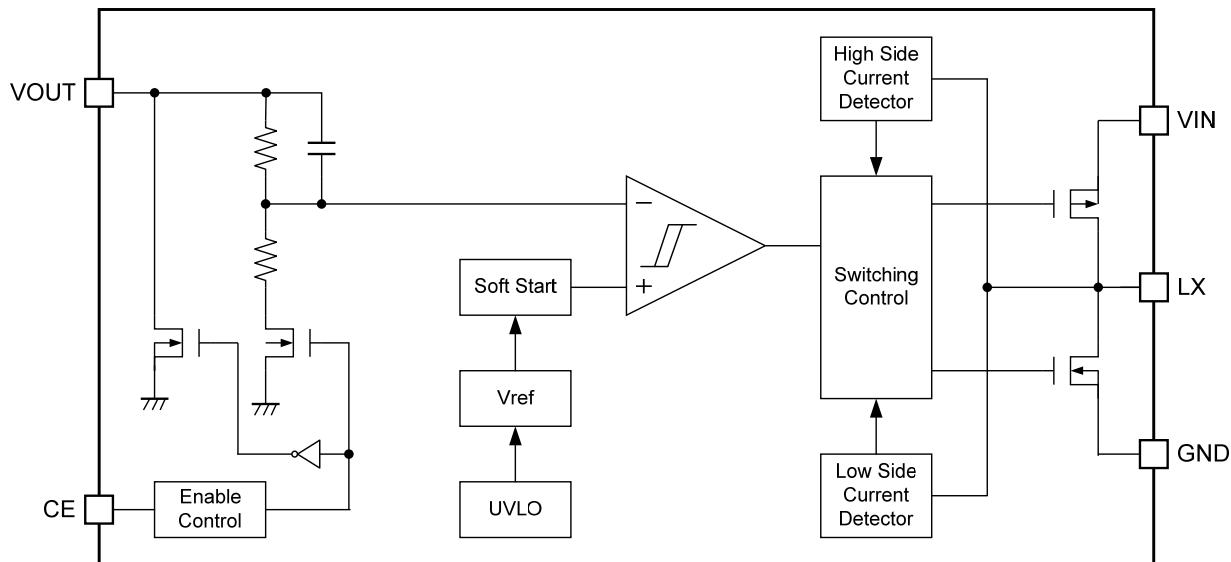[1] Auto-discharge function quickly lowers the output voltage to 0 V, when the chip enable signal is switched from the active mode to the standby mode, by releasing the electrical charge accumulated in the external capacitor.

[2] The customization of specifying in 0.05 V step is available.
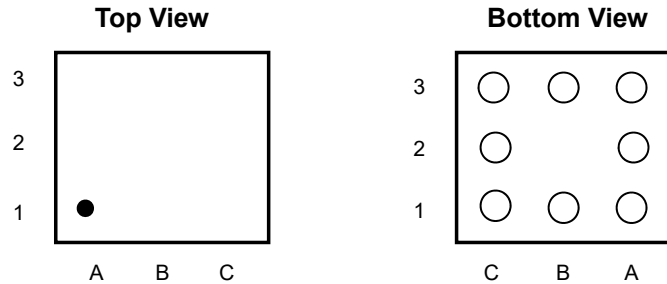
RICOH
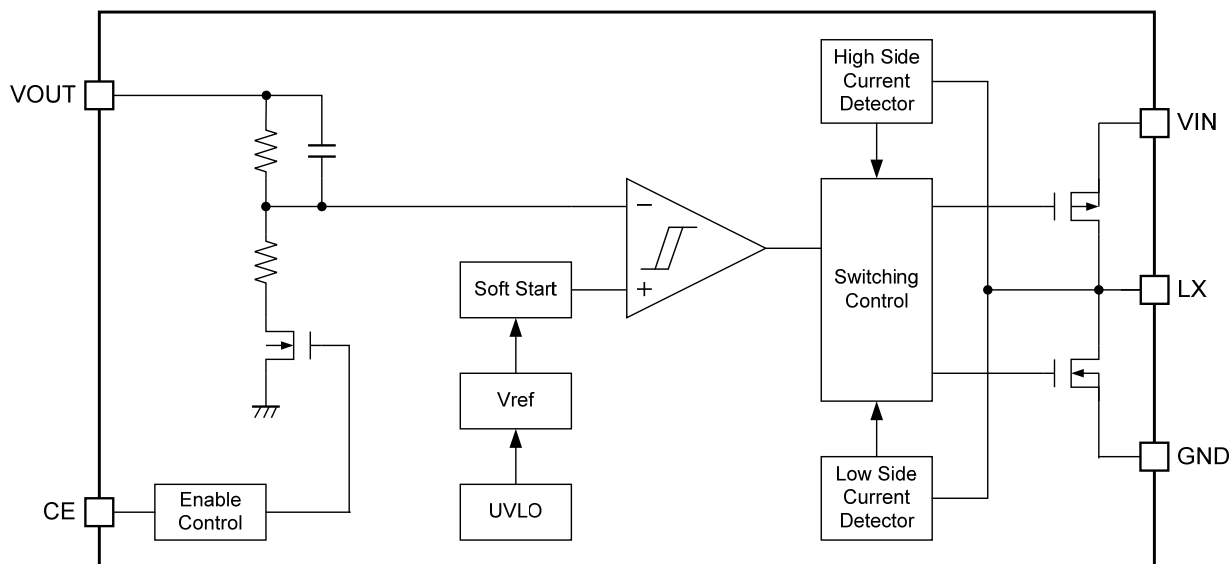
BLOCK DIAGRAM

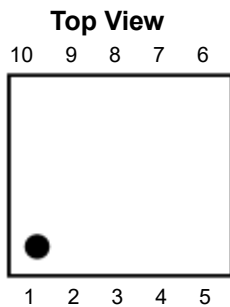**RP512xxx1C Block Diagram**

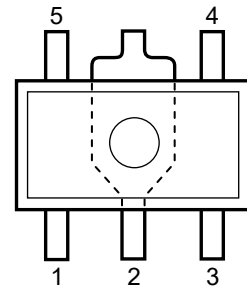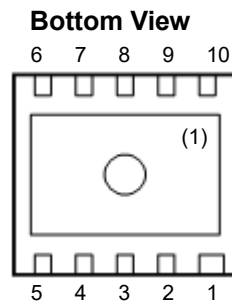**RP512xxx1D Block Diagram**

PIN DESCRIPTION

RP512Z (WLCSP-8-P1) Pin Configuration

RP512K [DFN(PLP)2527-10] Pin Configuration

RP512H (SOT-89-5)
Pin Configuration

RP512Z Pin Description

Pin No.	Symbol	Description
A1	VIN	Input Pin
B1	VIN	Input Pin
C1	LX	Switching Pin
A2	VOUT	Output voltage Pin
C2	GND	Ground Pin
A3	CE	Chip Enable Pin (Active-high)
B3	GND	Ground Pin
C3	GND	Ground Pin

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[1] The tab on the bottom of the package enhances thermal performance and is electrically connected to GND (substrate level). It is recommended that the tab be connected to the ground plane on the board, or otherwise be left floating.

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RP512K Pin Description

Pin No.	Symbol	Description
1	VOUT	Output Pin
2	GND	Ground Pin
3	GND	Ground Pin
4	LX	Switching Pin
5	LX	Switching Pin
6	VIN	Input Pin
7	VIN	Input Pin
8	NC	No connection
9	CE	Chip Enable Pin (Active-high)
10	NC	No connection

RP512H Pin Description

Pin No.	Symbol	Description
1	VOUT	Output Pin
2	GND	Ground Pin
3	LX	Switching Pin
4	VIN	Input Pin
5	CE	Chip Enable Pin (Active-high)

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ABSOLUTE MAXIMUM RATINGS

Absolute Maximum Ratings (GND = 0 V)

Symbol	Parameter		Rating	Unit
V_{IN}	Input Voltage		−0.3 to 6.5	V
V_{LX}	LX Pin Voltage		−0.3 to V_{IN} + 0.3	V
V_{CE}	CE Pin Voltage		−0.3 to 6.5	V
V_{MODE}	MODE Pin Voltage		−0.3 to 6.5	V
V_{OUT}	VOUT Pin Voltage		−0.3 to 6.5	V
I_{LX}	LX Pin Output Current		650	mA
P_D	Power Dissipation[1]	WLCSP-8-P1, JEDEC STD. 51-9	1140	mW
		DFN(PLP)2527-10, JEDEC STD. 51-7	2500	mW
		SOT-89-5, JEDEC STD. 51-7	2600	mW
Tj	Junction Temperature Range		−40 to 125	°C
Tstg	Storage Temperature Range		−55 to 125	°C

ABSOLUTE MAXIMUM RATINGS
Electronic and mechanical stress momentarily exceeded absolute maximum ratings may cause the permanent damages and may degrade the lifetime and safety for both device and system using the device in the field. The functional operation at or over these absolute maximum ratings is not assured.

RECOMMENDED OPERATING CONDITIONS

Recommended Operating Conditions

Symbol	Parameter	Rating	Unit
V_{IN}	Input Voltage	2.0 to 5.5	V
Ta	Operating Temperature Range	−40 to 85	°C

RECOMMENDED OPERATING CONDITIONS
All of electronic equipment should be designed that the mounted semiconductor devices operate within the recommended operating conditions. The semiconductor devices cannot operate normally over the recommended operating conditions, even if when they are used over such conditions by momentary electronic noise or surge. And the semiconductor devices may receive serious damage when they continue to operate over the recommended operating conditions.

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[1] Refer to *POWER DISSIPATION* for detailed information.

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ELECTRICAL CHARACTERISTICS

The specifications surrounded by ☐ are guaranteed by design engineering at −40°C ≤ Ta ≤ 85°C.

RP512x Electrical Characteristics (Ta = 25°C)

Symbol	Parameter		Condition		Min.	Typ.	Max.	Unit
V_{OUT}	Output Voltage		$V_{IN} = V_{CE} = 3.6$ V ($V_{SET} ≤ 2.6$ V), $V_{IN} = V_{CE} = V_{SET} +1$ V ($V_{SET} > 2.6$ V)	$V_{SET} ≥ 1.2$ V	x 0.985		x 1.015	V
				$V_{SET} < 1.2$ V	−0.018		+0.018	
I_Q	Operating Quiescent Current		$V_{IN} = V_{CE} = V_{OUT} = 3.6$ V, $V_{SET} = 1.8$ V, device not switching			0.3		µA
$I_{STANDBY}$	Standby Current		$V_{IN} = 5.5$ V, $V_{CE} = 0$ V			0.01	0.5	µA
I_{CEH}	CE Pin Input Current, high		$V_{IN} = V_{CE} = 5.5$ V		−0.025	0	0.025	µA
I_{CEL}	CE Pin Input Current, low		$V_{IN} = 5.5$ V, $V_{CE} = 0$ V		−0.025	0	0.025	µA
I_{VOUTH}	V_{OUT} "High" Input Current		$V_{IN} = V_{OUT} = 5.5$ V, $V_{CE} = 0$ V		−0.025	0	0.025	µA
I_{VOUTL}	V_{OUT} "Low" Input Current		$V_{IN} = 5.5$ V, $V_{CE} = V_{OUT} = 0$ V		−0.025	0	0.025	µA
R_{DISN}	Auto-discharge NMOS On-state Resistance[1]		$V_{IN} = 3.6$ V, $V_{CE} = 0$ V			60		Ω
V_{CEH}	CE Pin Input Voltage, high		$V_{IN} = 5.5$ V		1.0			V
V_{CEL}	CE Pin Input Voltage, low		$V_{IN} = 2.0$ V				0.4	V
R_{ONP}	PMOS On-state Resistance	RP512Z	$V_{IN} = 3.6$ V, $I_{LX} = −100$ mA			0.15		Ω
		RP512K	$V_{IN} = 3.6$ V, $I_{LX} = −100$ mA			0.19		Ω
		RP512H	$V_{IN} = 3.6$ V, $I_{LX} = −100$ mA			0.19		Ω
R_{ONN}	NMOS On-state Resistance	RP512Z	$V_{IN} = 3.6$ V, $I_{LX} = −100$ mA			0.15		Ω
		RP512K	$V_{IN} = 3.6$ V, $I_{LX} = −100$ mA			0.19		Ω
		RP512H	$V_{IN} = 3.6$ V, $I_{LX} = −100$ mA			0.19		Ω
t_{START}	Soft-start Time		$V_{IN} = V_{CE} = 3.6$ V ($V_{SET} ≤ 2.6$ V), $V_{IN} = V_{CE} = V_{SET} + 1$ V ($V_{SET} > 2.6$ V)			10		ms
I_{LXLIM}	LX Current Limit		$V_{IN} = V_{CE} = 3.6$ V ($V_{SET} ≤ 2.6$ V), $V_{IN} = V_{CE} = V_{SET} + 1$ V ($V_{SET} > 2.6$ V)		300	580		mA
V_{UVLOF}	Undervoltage Lockout (UVLO) Threshold		$V_{IN} = V_{CE}$, Falling		1.40	1.50	1.65	V
V_{UVLOR}			$V_{IN} = V_{CE}$, Rising		1.55	1.65	1.80	V

All test items listed under Electrical Characteristics are done under the pulse load condition (Tj ≈ Ta = 25°C).
Test circuit is operated with "Open Loop Control" (GND = 0 V), unless otherwise specified.

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[1] RP512xxx1D only

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No. EA-400-190401

Product-specific Electrical Characteristics

RP512xxx1x (Ta = 25°C)

Product Name	V_{OUT}		
	Min.	Typ.	Max.
RP512x101x	0.9820	1.00	1.0180
RP512x111x	1.0820	1.10	1.1180
RP512x121x	1.1820	1.20	1.2180
RP512x131x	1.2805	1.30	1.3195
RP512x141x	1.3790	1.40	1.4210
RP512x151x	1.4775	1.50	1.5225
RP512x161x	1.5760	1.60	1.6240
RP512x171x	1.6745	1.70	1.7255
RP512x181x	1.7730	1.80	1.8270
RP512x191x	1.8715	1.90	1.9285
RP512x201x	1.9700	2.00	2.0300
RP512x211x	2.0685	2.10	2.1315
RP512x221x	2.1670	2.20	2.2330
RP512x231x	2.2655	2.30	2.3345
RP512x241x	2.3640	2.40	2.4360
RP512x251x	2.4625	2.50	2.5375
RP512x261x	2.5610	2.60	2.6390
RP512x271x	2.6595	2.70	2.7405
RP512x281x	2.7580	2.80	2.8420
RP512x291x	2.8565	2.90	2.9435
RP512x301x	2.9550	3.00	3.0450
RP512x311x	3.0535	3.10	3.1465
RP512x321x	3.1520	3.20	3.2480
RP512x331x	3.2505	3.30	3.3495
RP512x341x	3.3490	3.40	3.4510
RP512x351x	3.4475	3.50	3.5525
RP512x361x	3.5460	3.60	3.6540
RP512x371x	3.6445	3.70	3.7555
RP512x381x	3.7430	3.80	3.8570
RP512x391x	3.8415	3.90	3.9585
RP512x401x	3.9400	4.00	4.0600

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THEORY OF OPERATION

Soft-start Time

Starting-up with CE Pin

The IC starts to operate when the CE pin voltage (V_{CE}) exceeds the threshold voltage. The threshold voltage is preset between CE "H" input voltage (V_{CEH}) and CE "Low" input voltage (V_{CEL}).

After the start-of the start-up of the IC, soft-start circuit starts to operate. Then, after a certain period of time, the reference voltage (V_{REF}) in the IC gradually increases up to the specified value.

Notes: Soft start time (t_{START})[1] is not always equal to the turn-on speed of the step-down DC/DC converter. Please note that the turn-on speed could be affected by the power supply capacity, the output current, the inductance value and the C_{OUT} value.
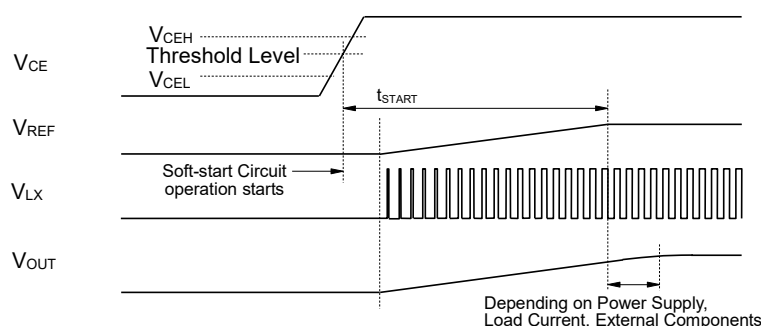
Timing Chart when Starting-up with CE Pin

Starting-up with Power Supply

After the power-on, when V_{IN} exceeds the UVLO released voltage (V_{UVLO2}), the IC starts to operate. Then, soft-start circuit starts to operate and after a certain period of time, V_{REF} gradually increases up to the specified value.

Note: Please note that the turn-on speed of V_{OUT} could be affected by the power supply capacity, the output current, the inductance value, the C_{OUT} value and the turn-on speed of V_{IN} determined by C_{IN}.
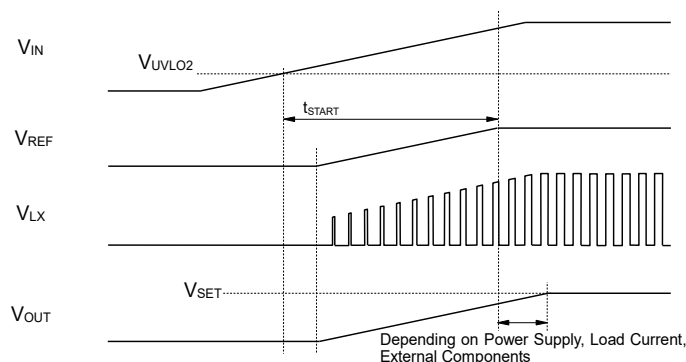
Timing Chart when Starting-up with Power Supply

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[1] Soft-start time (t_{START}) indicates the duration until the reference voltage (V_{REF}) reaches the specified voltage after soft-start circuit's activation.

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No. EA-400-190401

Undervoltage Lockout (UVLO) Circuit

If V_{IN} becomes lower than V_{SET}, the step-down DC/DC converter stops the switching operation and ON duty becomes 100%, and then V_{OUT} gradually drops according to V_{IN}. If the V_{IN} drops more and becomes lower than the UVLO detector threshold (V_{UVLO1}), the UVLO circuit starts to operate, V_{REF} stops, and PMOS and NMOS built-in switch transistors turn "OFF". As a result, V_{OUT} drops according to the C_{OUT} capacitance value and I_{OUT}.

As for RP512xxx1D, the discharge transistor for C_{OUT} discharges after it turns on. To restart the operation, V_{IN} needs to be higher than V_{UVLO2}.

The timing chart below shows the voltage shifts of V_{REF}, V_{LX} and V_{OUT} when V_{IN} value is varied.

Note: Falling edge (operating) and rising edge (releasing) waveforms of V_{OUT} could be affected by the initial voltage of C_{OUT} and the output current of V_{OUT}.
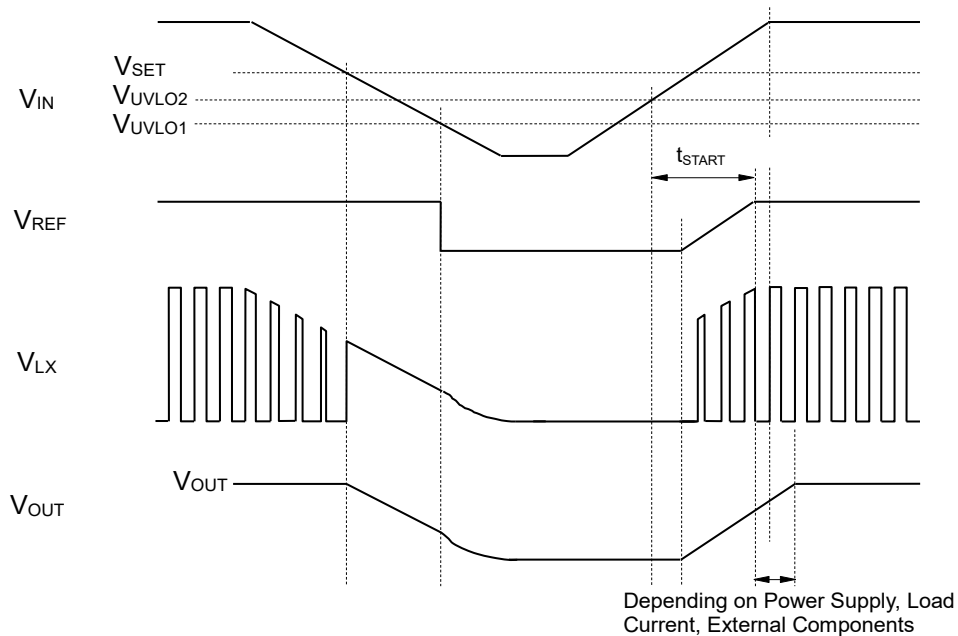
Timing Chart with Variations in Input Voltage (V_{IN})

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Operation of Step-down DC/DC Converter and Output Current

The step-down DC/DC converter charges energy in the inductor when LX transistor turns "ON", and discharges the energy from the inductor when LX transistor turns "OFF" and controls with less energy loss, so that a lower output voltage (V_{OUT}) than the input voltage (V_{IN}) can be obtained. The operation of the step-down DC/DC converter is explained in the following figures.
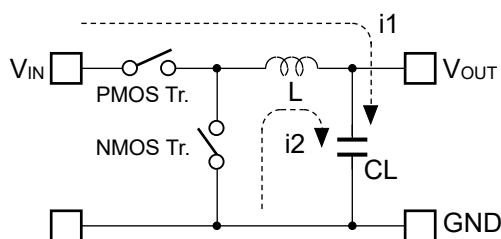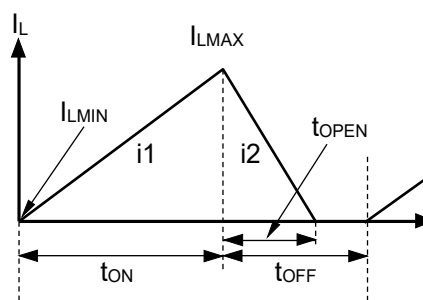
Basic Circuit   **Inductor Current (IL) flowing through Inductor (L)**

Step1. PMOS transistor turns "ON" and I_L (i1) flows, L is charged with energy. At this moment, i1 increases from the minimum inductor current (I_{LMIN}), which is 0 A, and reaches the maximum inductor current (I_{LMAX}) in proportion to the on-time period (t_{ON}) of PMOS transistor.

Step2. When PMOS transistor turns "OFF", L tries to maintain I_L at I_{LMAX}, so L turns NMOS transistor "ON" and I_L (i2) flows into L.

Step3. i2 decreases gradually and reaches I_{LMIN} after the open-time period (t_{OPEN}) of NMOS transistor, and then NMOS transistor turns "OFF". This is called discontinuous current mode.
As the output current (I_{OUT}) increases, the off-time period (t_{OFF}) of PMOS transistor runs out before I_L reaches I_{LMIN}. The next cycle starts, and PMOS transistor turns "ON" and NMOS transistor turns "OFF", which means I_L starts increasing from I_{LMIN}. This is called continuous current mode.

When the step-down DC/DC operation is constant, I_{LMIN} and I_{LMAX} during ton of PMOS transistor would be same as during t_{OFF} of PMOS transistor. The current differential between I_{LMAX} and I_{LMIN} is described as ΔI, as the following equation 1.

$$\Delta I = I_{LMAX} - I_{LMIN} = V_{OUT} \times t_{OPEN} / L = (V_{IN} - V_{OUT}) \times t_{ON} / L \cdots\cdots\cdots\cdots (1)$$

VFM Mode

A switching method is a VFM (Variable Frequency Modulation) mode to achieve a high efficiency during light load conditions. A switching frequency varies depending on values of input voltage (V_{IN}), output voltage (V_{OUT}), and output current (I_{OUT}). Check the actual characteristics for concerns regarding the switching noise.

A switching starts when V_{OUT} drops below the lower-limit reference voltage (V_{REFL}). When V_{OUT} exceeds the upper-limit reference voltage (V_{REFH}), a constant voltage outputs by a hysteresis control which stops the switching.

In order not to exceed the rated current of inductor or to avoid using the deteriorated band frequency of DC superimposed characteristics, the operation shifts to off-cycle once when the inductor current (I_L) exceeds LX current limit (I_{LXLIM}), and then it shifts back to on-cycle again when I_L drops below the valley current limit (I_{LXVAL}).
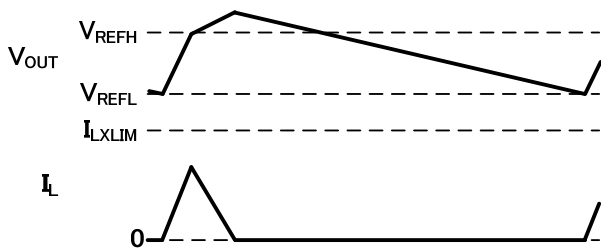
No Load
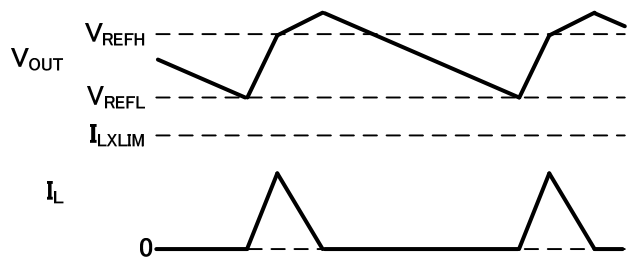
Light Load
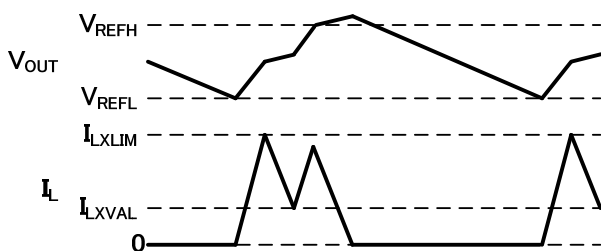
Medium Load

Heavy Load

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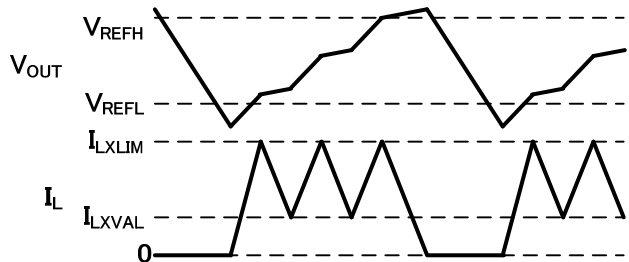
APPLICATION INFORMATION

Typical Application
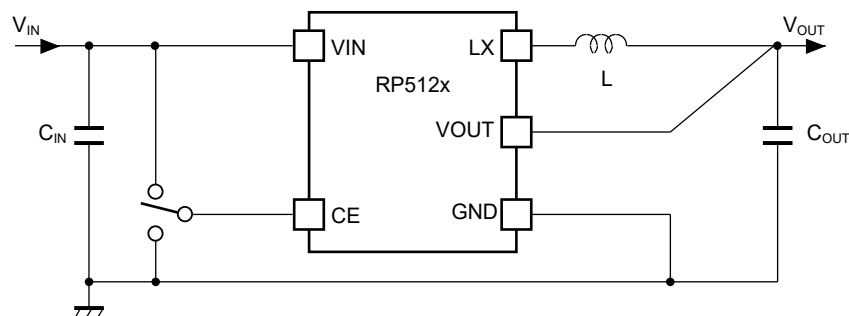
RP512x Typical Application

Recommended External Components

Symbol	Descriptions
C_{IN}	10 µF, GRM155R60J106ME44D, MURATA
C_{OUT}	22 µF, JMK107BBJ226MA-T, TAIYO
L	2.2 µH, DFE201610P-2R2M, TOKO

Precautions for Selecting External Components

・ Using ceramic capacitors with low ESR (Equivalent Series Resistance) are recommended. Select capacitors with considerations of bias characteristics and input/output voltages.

・ When a built-in Lx switch is turned off, a spike-like high voltage may be generated due to an action of an inductor. Using 1.5 times or more of a set output voltage is recommended for the withstanding voltage of C_{OUT}.

・ Select an inductor that has small DC resistance, has sufficient allowable current and is hard to cause magnetic saturation.

TECHNICAL NOTES

The performance of a power source circuit using this device is highly dependent on a peripheral circuit. A peripheral component or the device mounted on PCB should not exceed a rated voltage, a rated current or a rated power. When designing a peripheral circuit, please be fully aware of the following points. Refer to *PCB Layout* below.

・External components must be connected as close as possible to the ICs and make wiring as short as possible. Especially, the capacitor connected in between VIN pin and GND pin must be wiring the shortest.

・If the impedance of power supply lines and GND lines is high, the internal voltage of the IC may shift by the switching current, and the operating may be unstable. Make the power supply and GND lines sufficient.

・A sufficient consideration is required due to a large switching current flows through power supply lines, GND lines, an inductor, Lx, and V_{OUT} line.

・The wiring between VOUT pin and inductor should be separated from the wiring connected to the load.

・When an intermediate voltage other than V_{IN} or GND is input to the CE pin, a supply current may be increased with a through current of a logic circuit in the IC. The CE pin is neither pulled up nor pulled down, therefore an operation is not stable at open.

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PCB Layout

RP512Zxx1x (WLCSP-8-P1)
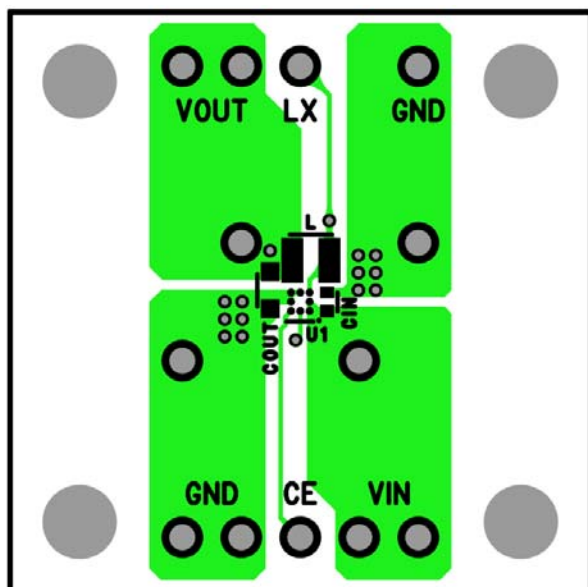
Top Layer	Bottom Layer
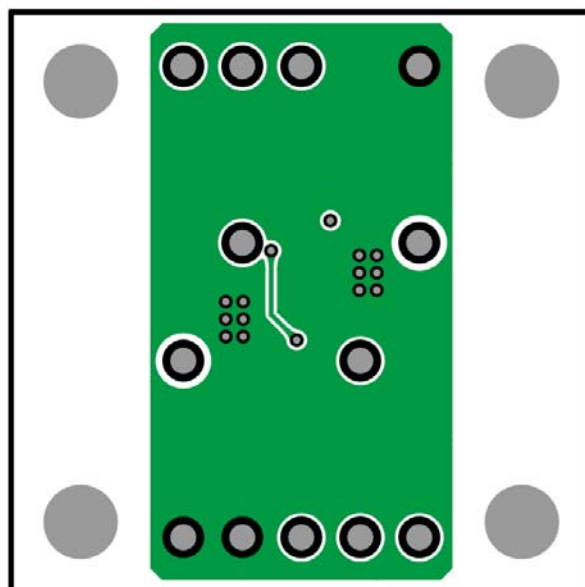
RP512Kxx1x [DFN(PLP)2527-10]

Top Layer	Bottom Layer

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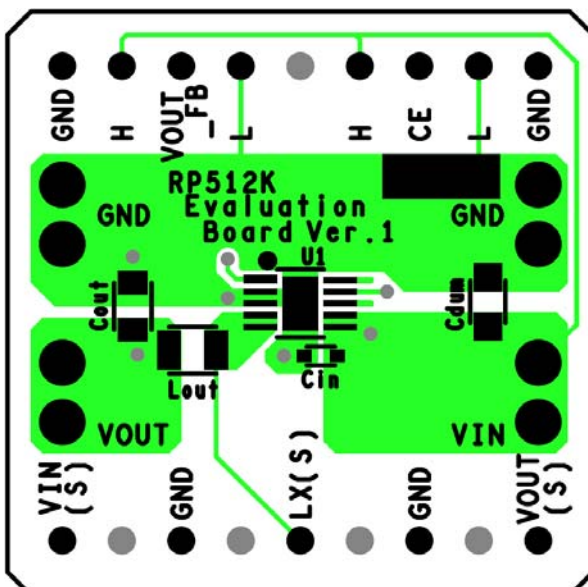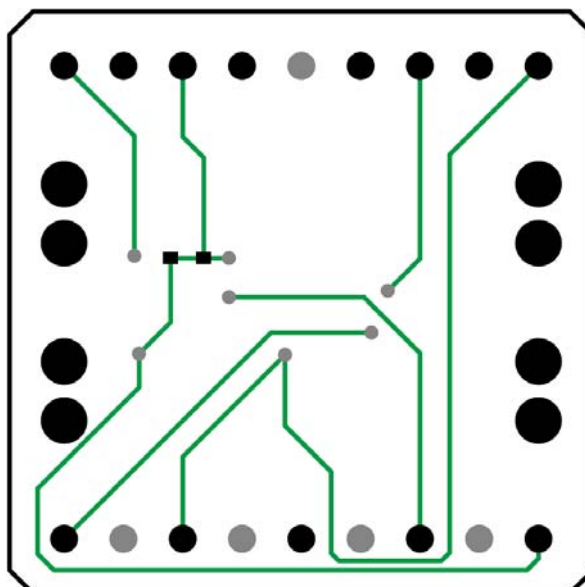
No. EA-400-190401

RP512Hxx1x (SOT-89-5)

Top Layer

Bottom Layer

RICOH
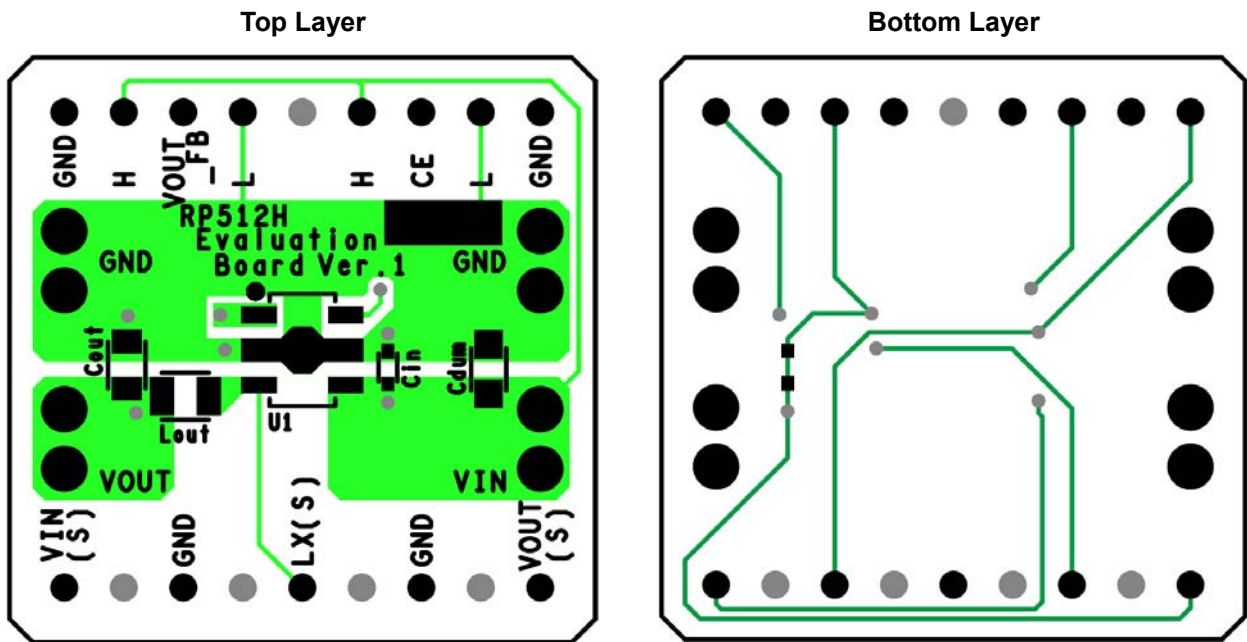
TYPICAL CHARACTERISTICS

Typical Characteristics are intended to be used as reference data; they are not guaranteed.

1) Quiescent Current vs. Temperature
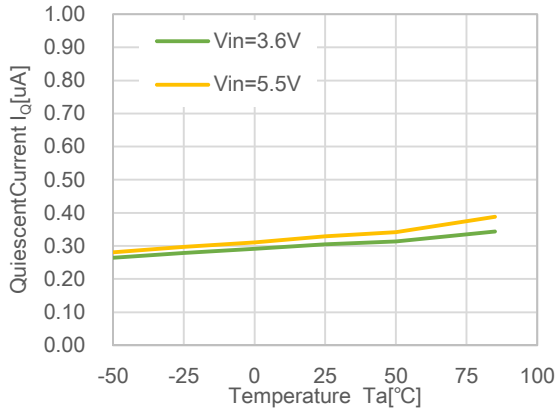
2) Standby Current vs. Temperature
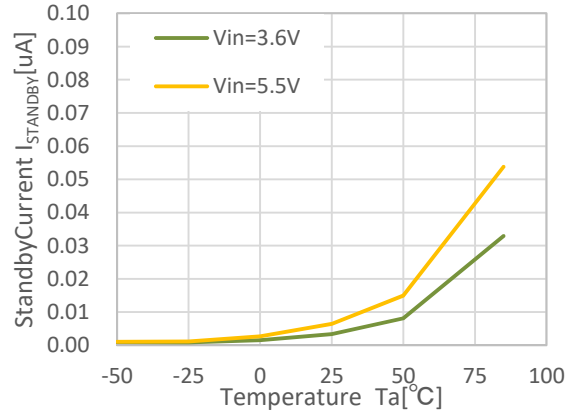
3) Output Voltage vs. Temperature
RP512x181x, V_{IN} = 3.6 V
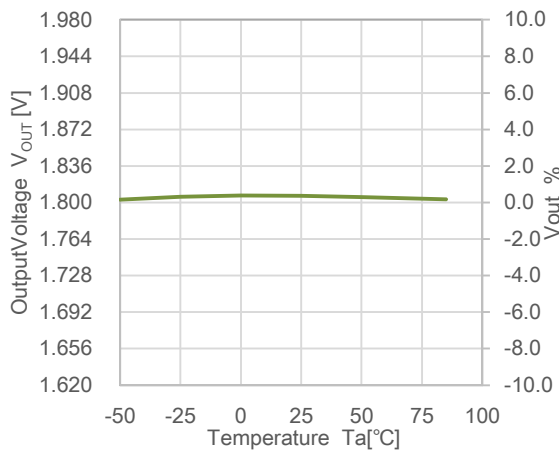
4) Efficiency vs. Output Current
RP512x121x, Ta = 25°C

RP512x181x, Ta = 25°C

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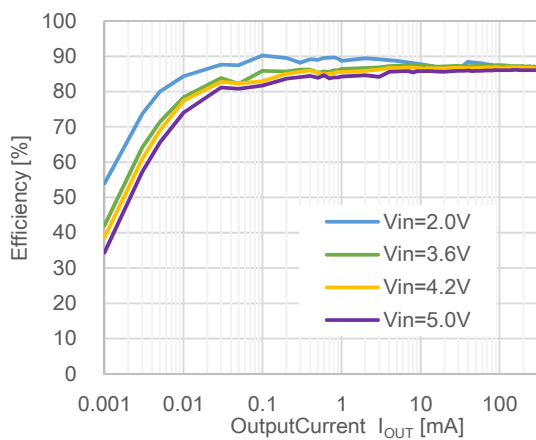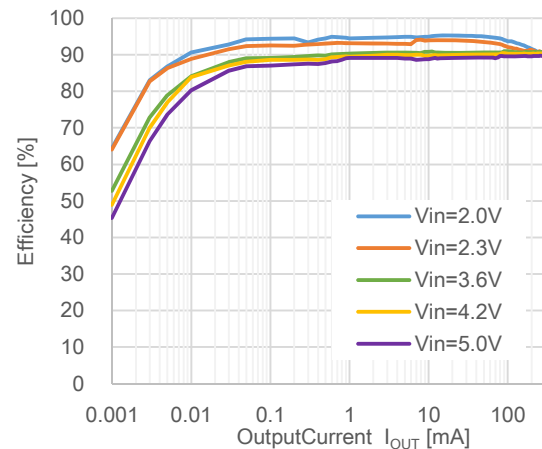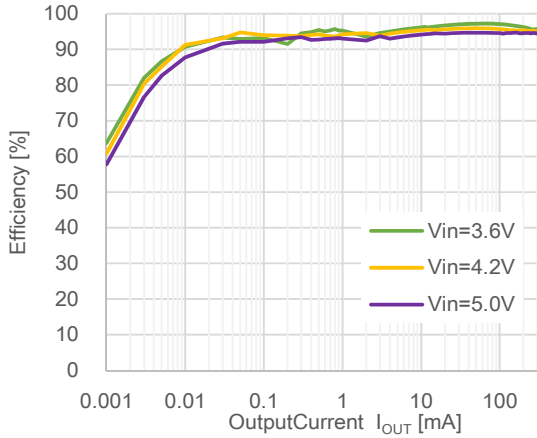
RP512x331x, Ta = 25°C

5) Output Voltage vs. Output Current

RP512x121x, Ta = 25°C

RP512x181x, Ta = 25°C

RP512x331x, Ta = 25°C

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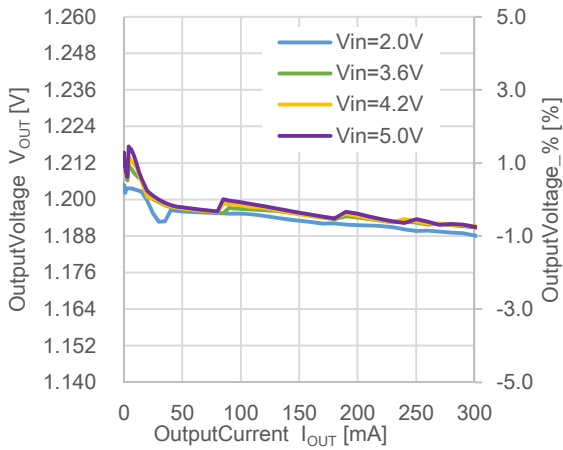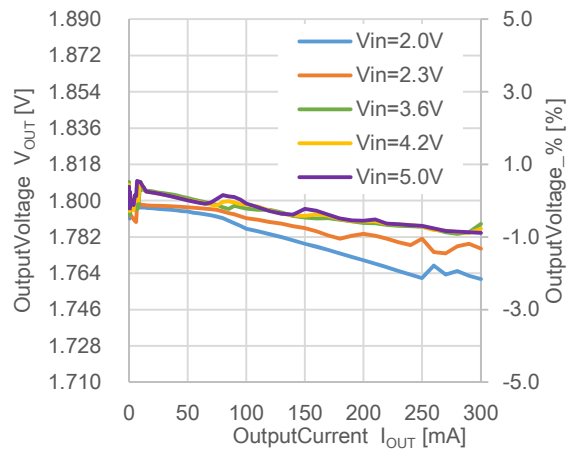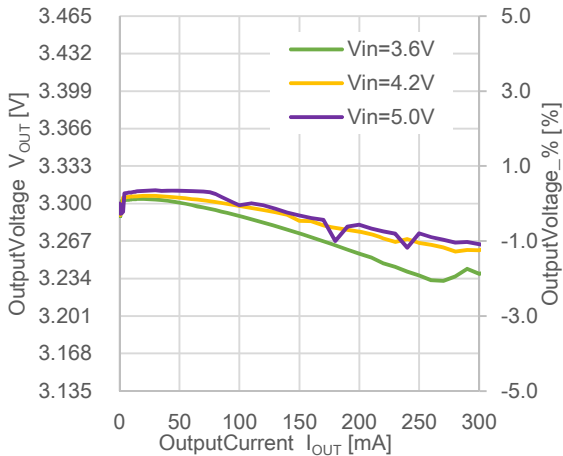
6) Ripple Voltage vs. Output Current
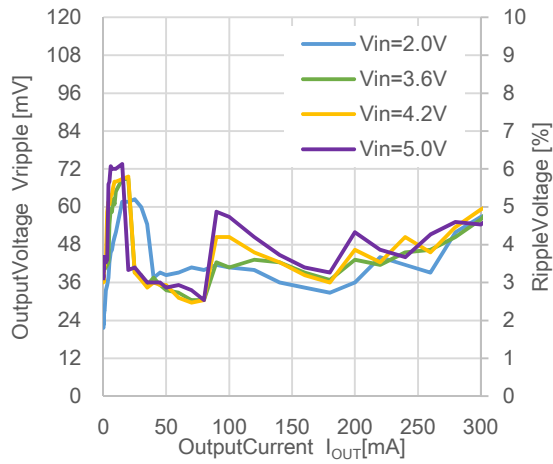
RP512x121x, Ta = 25°C
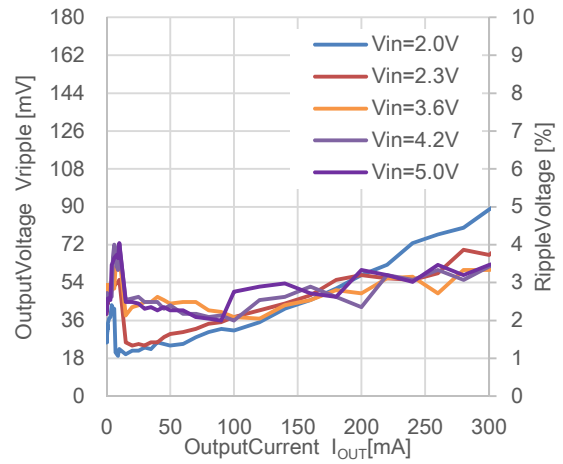
RP512x181x, Ta = 25°C
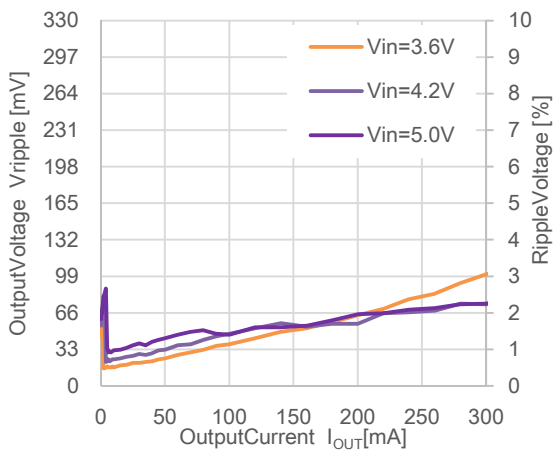
RP512x331x, Ta = 25°C

7) Switching Frequency vs. Output Current

RP512x121x, Ta = 25°C

RP512x181x, Ta = 25°C

RICOH
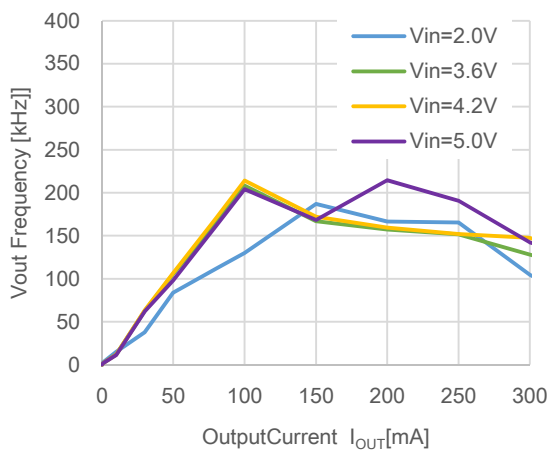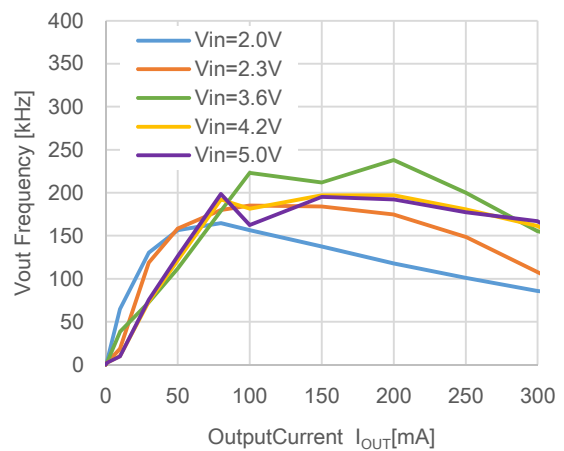
RP512x331x, Ta = 25°C
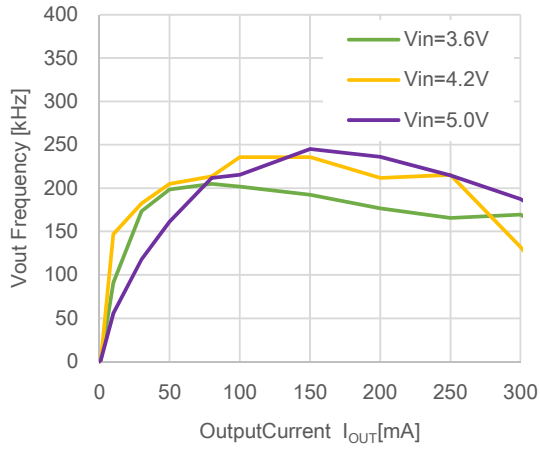
8) Load Transient Response

RP512x181x, Ta = 25°C, V_{IN} = 3.6 V
I_{OUT} = 0.01 mA -> 100 mA
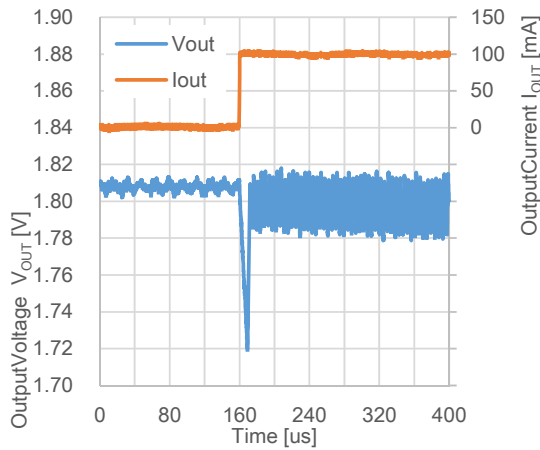
I_{OUT} = 100 mA -> 0.01 mA
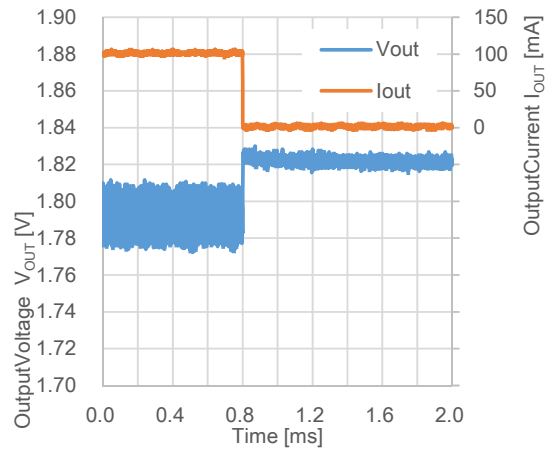
9) Soft Start Time

RP512x181x, Ta = 25°C

V_{IN} = V_{CE} =0 V -> 3.6 V, $\triangle$t = 10 μs
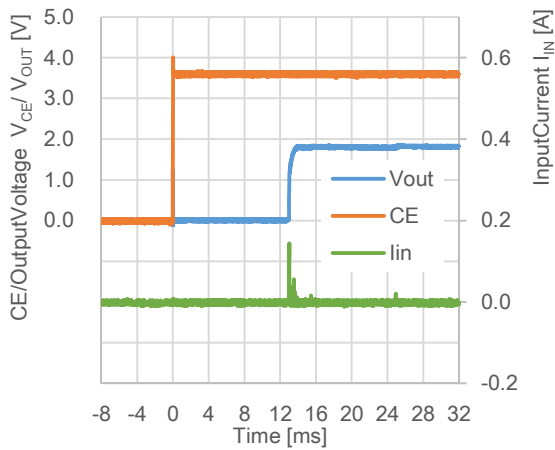
V_{IN} = 3.6 V, V_{CE} = 0 V -> 3.6 V, $\triangle$t = 10 μs
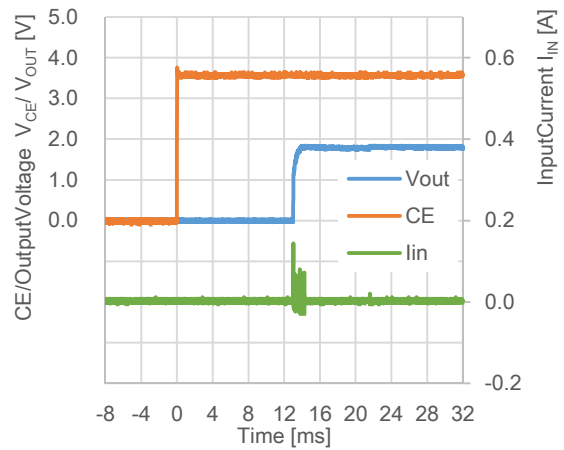
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The power dissipation of the package is dependent on PCB material, layout, and environmental conditions. The following measurement conditions are based on JEDEC STD. 51-9.

Measurement Conditions

Item	Measurement Conditions
Environment	Mounting on Board (Wind Velocity = 0 m/s)
Board Material	Glass Cloth Epoxy Plastic (Four-Layer Board)
Board Dimensions	101.5 mm x 114.5 mm x 1.6 mm
Copper Ratio	Outer Layers (First and Fourth Layers): 60% Inner Layers (Second and Third Layers): 100%

Measurement Result
(Ta = 25°C, Tjmax = 125°C)

Item	Measurement Result
Power Dissipation	1140 mW
Thermal Resistance (θja)	θja = 87°C/W

θja: Junction-to-Ambient Thermal Resistance

Power Dissipation vs. Ambient Temperature   **Measurement Board Pattern**

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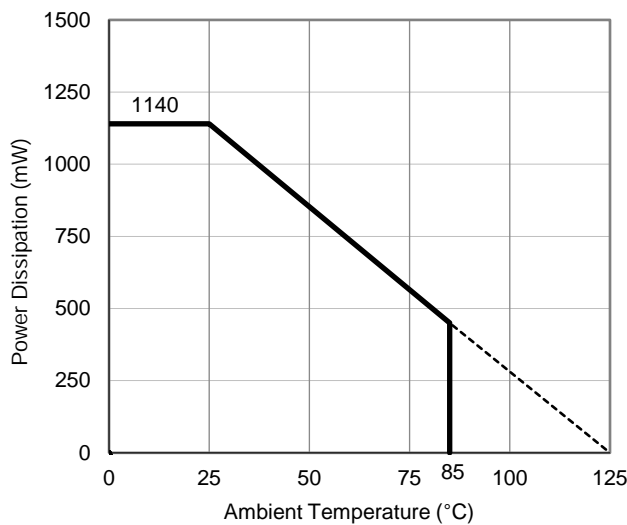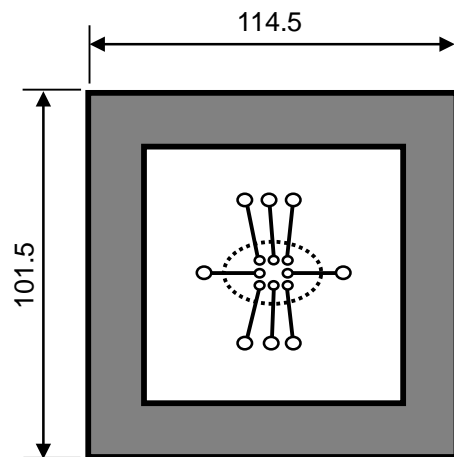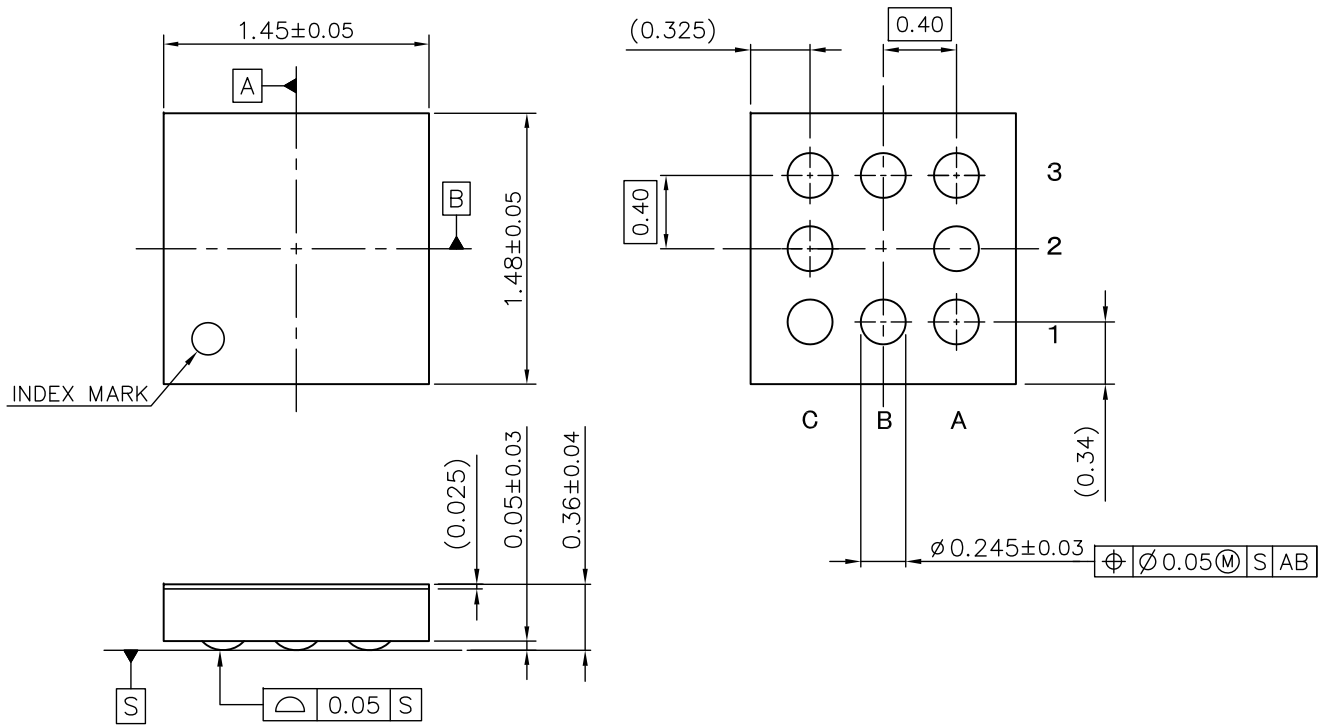
WLCSP-8-P1 Package Dimensions (Unit: mm)

The power dissipation of the package is dependent on PCB material, layout, and environmental conditions.
The following measurement conditions are based on JEDEC STD. 51-7.

Measurement Conditions

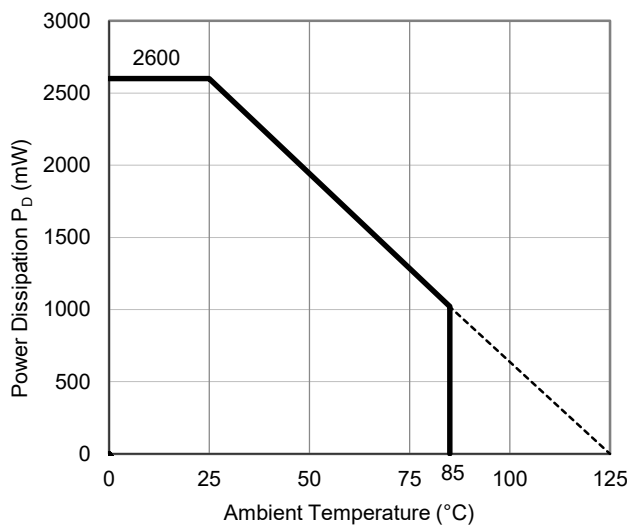| Item	Measurement Conditions
Environment	Mounting on Board (Wind Velocity = 0 m/s)
Board Material	Glass Cloth Epoxy Plastic (Four-Layer Board)
Board Dimensions	76.2 mm × 114.3 mm × 0.8 mm
Copper Ratio	Outer Layer (First Layer): Less than 95% of 50 mm Square Inner Layers (Second and Third Layers): Approx. 100% of 50 mm Square Outer Layer (Fourth Layer): Approx. 100% of 50 mm Square
Through-holes	ϕ 0.3 mm × 30 pcs

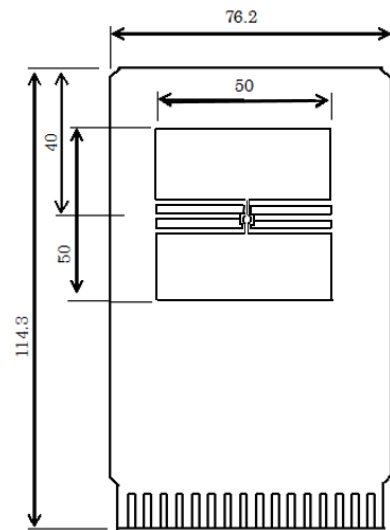**Measurement Result**   (Ta = 25°C, Tjmax = 125°C)

Item	Measurement Result
Power Dissipation	2500 mW
Thermal Resistance (θja)	θja = 39°C/W
Thermal Characterization Parameter (ψjt)	ψjt = 11°C/W

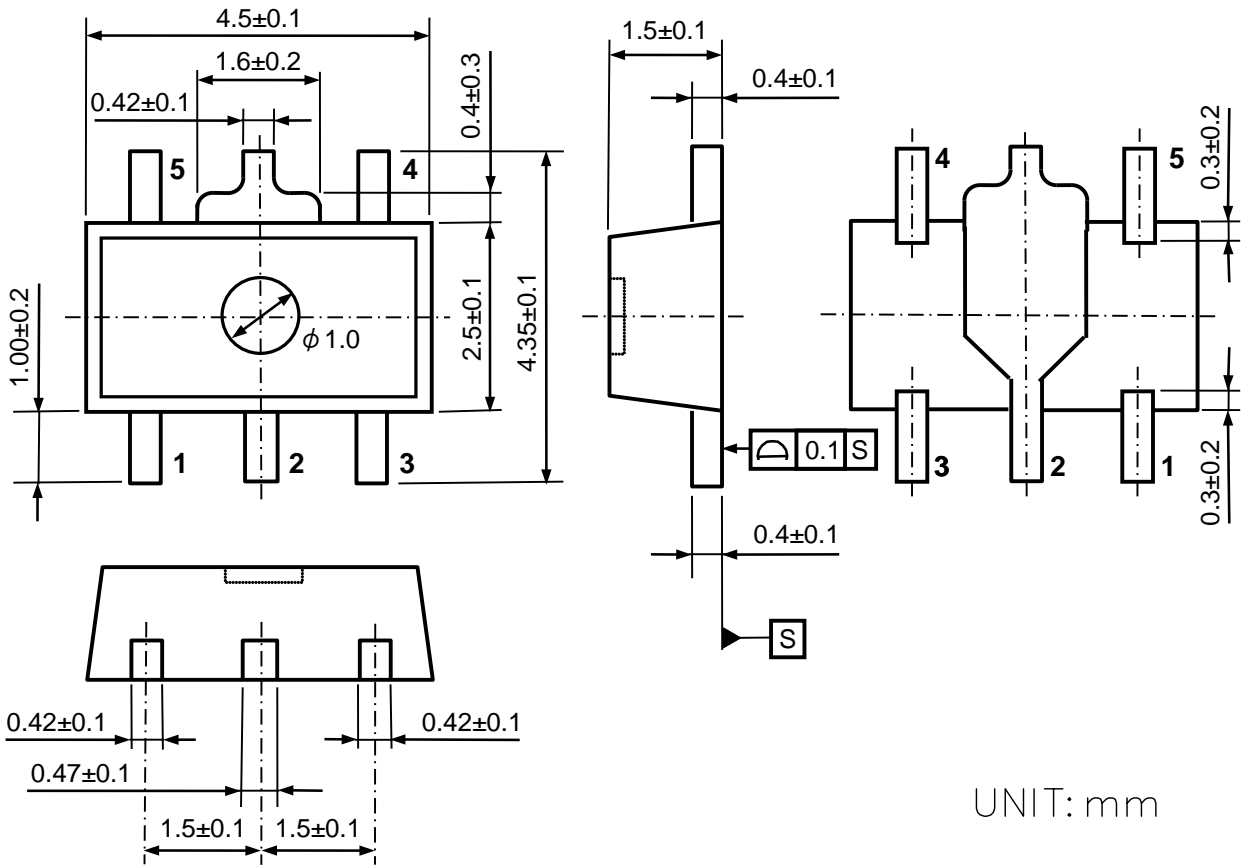θja: Junction-to-Ambient Thermal Resistance

ψjt: Junction-to-Top Thermal Characterization Parameter

Power Dissipation vs. Ambient Temperature

Measurement Board Pattern

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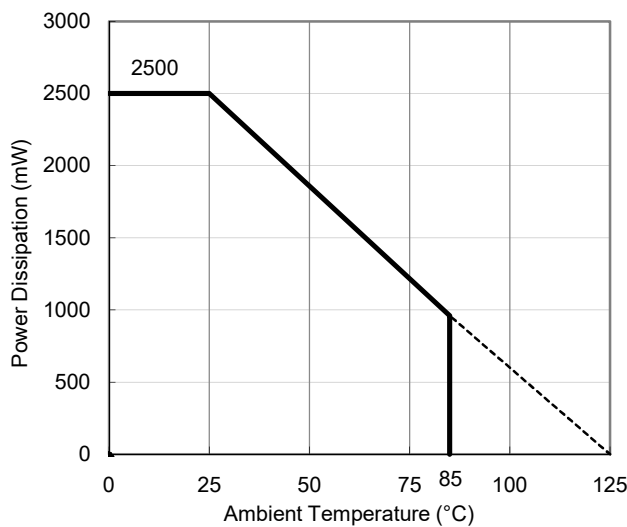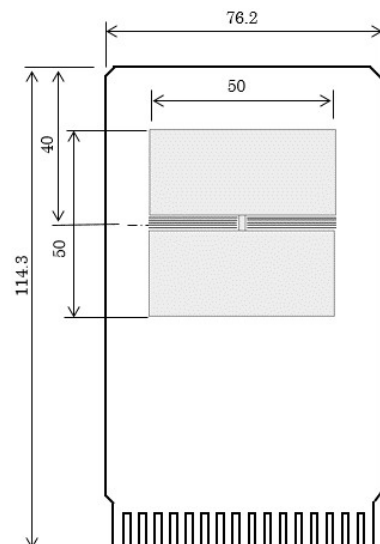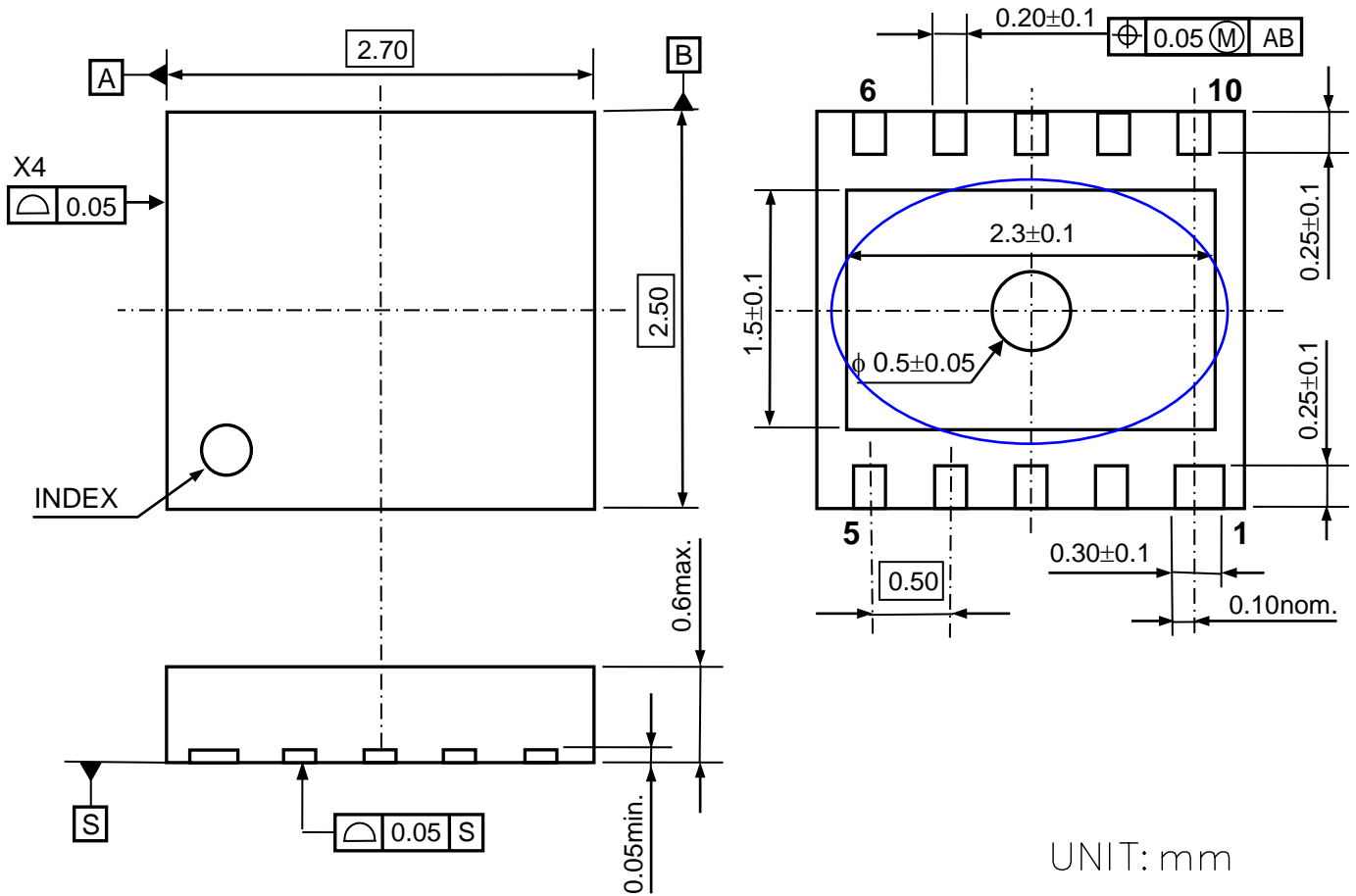
DFN(PLP)2527-10 Package Dimensions

UNIT: mm

∗ The tab on the bottom of the package is substrate level (GND). It is recommended that the tab be connected to the ground plane on the board, or otherwise be left floating.

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POWER DISSIPATION   SOT-89-5

The power dissipation of the package is dependent on PCB material, layout, and environmental conditions. The following measurement conditions are based on JEDEC STD. 51-7.

Measurement Conditions

Item	Measurement Conditions
Environment	Mounting on Board (Wind Velocity = 0 m/s)
Board Material	Glass Cloth Epoxy Plastic (Four-Layer Board)
Board Dimensions	76.2 mm × 114.3 mm × 0.8 mm
Copper Ratio	Outer Layer (First Layer): Less than 95% of 50 mm Square Inner Layers (Second and Third Layers): Approx. 100% of 50 mm Square Outer Layer (Fourth Layer): Approx. 100% of 50 mm Square
Through-holes	φ 0.3 mm × 13 pcs

Measurement Result   (Ta = 25°C, Tjmax = 125°C)

Item	Measurement Result
Power Dissipation	2600 mW
Thermal Resistance (θja)	θja = 38°C/W
Thermal Characterization Parameter (ψjt)	ψjt = 13°C/W

θja: Junction-to-Ambient Thermal Resistance

ψjt: Junction-to-Top Thermal Characterization Parameter

Power Dissipation vs. Ambient Temperature

Measurement Board Pattern

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SOT-89-5 Package Dimensions

UNIT: mm

💧 **RoHS** Compliant

Halogen Free

Ricoh is committed to reducing the environmental loading materials in electrical devices with a view to contributing to the protection of human health and the environment.
Ricoh has been providing RoHS compliant products since April 1, 2006 and Halogen-free products since April 1, 2012.

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