
$\square$

## Rated voltage :

The rated voltage shall be the voltage of D.C. or A.C.
(commercial frequency, effective value )corresponding to the rated power (dissipation), and be obtained from the following formula. When the obtained rated voltage exceeds the maximum working voltage given in the following, however, the maximum working voltage of the following shall be the rated voltage.

$$
E=\sqrt{P \cdot R}(V)
$$

Where E: Rated voltage (V)
P : Rated power (dissipation) (W)
R : Nominal total resistance ( $\Omega$ )
Maximum working voltage : 50V A.C. 10 V D.C.
Resistance to soldering heat
There shall be no evidence of poor contact between There shall be no evidence of poor contact betwee damages as a result of soldering.

- Did soldering

Condition of soldering :
Soldering shall be certified with following condition.
Substrate to be soldered
Copper clad laminated phenol board in one surface of 1. 6 mm thickness.

Flux of 0.82 specific weight in bubbling type solder fluxcoating adoaratus shall be used and bubbling surface height shall be defined substantialiy as halt thickness of substrate.
Flux shall not flow up on substrate surface
Preheating
Surface temperature of substrate shall be settled within $100^{\circ} \mathrm{C}$ in 2 minutes.
To be performed in $260 \pm 5^{\circ} \mathrm{C} .5 \pm 1 \mathrm{sec}$
Please use the above process only 1 or 2 times.

- Manual soldering \& $350^{\circ} \mathrm{C}$

To be performed in 3 seconds within

Shaft wobble
The shaft play of the both sides with the moment $\left.50 \mathrm{mN} \cdot \mathbb{m}^{\Delta} 500 \mathrm{gf} \cdot \mathrm{cm}\right)$ at the point of 30 mm from the mounting surface shall assure followings. ( If the shaft length is less than 30 mm , the value shall be calculated proportionally.)

| Bushing length | Wobble |
| :---: | :---: |
| 5 mm | $0.6 \mathrm{mmp}-\mathrm{p} \max$. |
| 7 mm | $0.5 \mathrm{mmp}-\mathrm{p} \max$. |
| $10 \mathrm{~mm} \min$. | $0.4 \mathrm{mmp}-\mathrm{p} \max$. |



## ALPSALPINE CO,LTD.



AT $150^{\circ} \mathrm{C} . \mathrm{C}$. W. SHAFT ROTATION FROM FULL C. W. POSITION, VOLTAGE
PERCENT SHALL FALL WITHIN THE LIMITS OF 6~15 PERCENT。


## ALPSALPINE CO,LTD.



AT150 C.W. SHAFT ROTATION FROM FULL C.C.W. POSITION, VOLTAGE PERCENT SHALL FALL WITHIN THE LIMITS OF4O-60PERCENT.


BJSHING MATERIAL－．．－－ZINC ALLOY DIE CASTING SHAFT MATERIAL－－．－．－－ALUMINUM
 MOUNTJNG HOLE DETAIL
MOUNTNG HOLE DET
（TOLERANCE $\pm 0.1$
VIEWED FROM
MOUNTING SIDE
指定なき部分の許容差
指定なき部分（1）許 容 差
Tolerances Unless othervise spec
$\mathrm{L} \varliminf_{10}$

シャーシ止め詳細図 LOCATING LUG DETAIL


> 上図は軸を反時計方向に回し切つた状態を示す。 SHAFT SHOWN IN FULLCCWPOSITION


