

Prosperity Dielectrics Co., Ltd.

No.566-1, Kaoshi Rd., Yangmei, Taoyuan 32668, Taiwan (R.O.C.)

Tel : 886-3-4753355

Fax : 886-3-4854959

Messrs. : 一般共用

Date : 2020/11/02

APPROVAL SHEET

Product Name : High Capacitance Multilayer Ceramic Chip Capacitors

Part No. : FS Series

Description : Size≤2225, X7R/X7S/X6S/X5R/Y5V, Cap.≥1μF, UR<1KV

PREPARED BY	APPROVED BY

信昌電子陶瓷股份有限公司

PROSPERITY DIELECTRICS CO., LTD.

桃園市楊梅區高獅路 566-1 號 <http://www.pdc.com.tw>

Tel : 03-4753355 ext :

Fax : 03-4854959

Contactor : _____ **Mobile :** _____

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SPECIFICATION

FOR

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Part No. : FS Series

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SPEC. No. : FS-000-001-22

DATE : 2020/11/02

DRAWN BY	CHECEKED BY	APPROVED BY
Jane Hsiao	Yvens Chou	Joseph Ling

1. INTRODUCTION

PDC FS Series green type capacitors are manufactured by using environmental friendly material without lead or cadmium. These capacitors feature series connection of multi-layer capacitor units in a MLCC to realize high voltage performance. This special design can distribute voltage gradients throughout the entire capacitor, so as to prevent short circuit failure. It is a safety design for LCD back-lighting inverter application.

2. FEATURES

- Realize high capacitance in small sizes.
- Capacitor with lead-free termination (pure Tin).
- HALOGEN& RoHS compliant.
- Surface mount suited for wave and reflow soldering.
- High reliability and no polarity.

3. APPLICATIONS

- Digital circuit coupling or decoupling applications.
- For bypassing.
- Ideal for smoothing circuits.
- DC to DC converter.

4. HOW TO ORDER

<u>FS</u>	<u>55</u>	<u>X</u>	<u>106</u>	<u>K</u>	<u>500</u>	<u>E</u>	<u>G</u>	<u>G</u>
PDC Family	Size	Dielectric	Capacitance	Tolerance	Rated Voltage	Packaging	Thickness	Control Code
Table 1	Table 2	Table 3	Table 4	Table 5	Table 6	Table 7	Table 8	Table 9

Table 1		PDC Family	
Code	Description	Code	Description
FS	High Capacitance Capacitor $\geq 1\mu\text{F}$ (105)		

Table 2		Size			
Code	Description	Code	Description	Code	Description
03	0201 (0603)	31	1206 (3216)	46	1825 (4563)
15	0402 (1005)	32	1210 (3225)	52	2211 (5728)
18	0603 (1608)	42	1808 (4520)	55	2220 (5750)
21	0805 (2012)	43	1812 (4532)	56	2225 (5763)

Table 3		Dielectric Material Characteristics	
Code	Description	Code	Description
N	C0G	X	X7R
B	X5R	F	Y5V
S	X6S	A	X7S

Table 4		Capacitance Rule Code	
Code	Description	Code	Description
R47	0.47pF	102	$102=10 \times 10^2=1000\text{pF}$
0R5	0.5pF	104	$104=10 \times 10^4=100\text{nF}$
100	$100=10 \times 10^0=10\text{pF}$	106	$106=10 \times 10^6=10\mu\text{F}$

Table 5		Tolerance			
Code	Description	Code	Description	Code	Description
A	$\pm 0.05 \text{ pF}$	I	-10% ~ 0%	Q	$\pm 0.03 \text{ pF}$
B	$\pm 0.10 \text{ pF}$	J	$\pm 5 \%$	Z	-20% ~ +80%
C	$\pm 0.25 \text{ pF}$	K	$\pm 10 \%$	X	+10% ~ +20%
D	$\pm 0.50 \text{ pF}$	L	0% ~ +10%		
F	$\pm 1 \%$	M	$\pm 20 \%$		
G	$\pm 2 \%$	N	-5% ~ +10%		
H	$\pm 3 \%$	P	$\pm 0.02 \text{ pF}$		

Table 6		Rated Voltage			
Code	Description	Code	Description	Code	Description
6R3	6.3Vdc	201	200Vdc	202	2000Vdc
100	10Vdc	251	250Vdc	302	3000Vdc
160	16Vdc	401	400Vdc	402	4000Vdc
250	25Vdc	501	500Vdc	502	5000Vdc
350	35Vdc	631	630Vdc	602	6000Vdc
500	50Vdc	102	1000Vdc		
101	100Vdc	152	1500Vdc		

Table 7		Packaging Type	
Code	Description	Code	Description
B	Bulk	T	Tray package
E	Tape and 7" Reel, Embossed Tape	P	Tape and 7" Reel, Paper Tape
K	Tape and 10" Reel, Embossed Tape	D	Tape and 10" Reel, Paper Tape
L	Tape and 13" Reel, Embossed Tape	G	Tape and 13" Reel, Paper Tape

Table 8		Thickness Description			
Code	Description	Code	Description	Code	Description
A	$0.60 \pm 0.10 \text{ mm}$	I	$1.25 \pm 0.20 \text{ mm}$	Q	$0.50 +0.02/-0.05 \text{ mm}$
B	$0.8 + 0.15/-0.10 \text{ mm}$	J	$1.15 \pm 0.15 \text{ mm}$	R	$3.10 \pm 0.30 \text{ mm}$
C	$1.25 \pm 0.10 \text{ mm}$	K	$0.50 \pm 0.20 \text{ mm}$	S	$0.80 \pm 0.07 \text{ mm}$
D	$1.40 \pm 0.15 \text{ mm}$	L	$0.30 \pm 0.03 \text{ mm}$	T	$0.85 \pm 0.10 \text{ mm}$
E	$1.60 \pm 0.20 \text{ mm}$	M	$0.95 \pm 0.10 \text{ mm}$	U	$0.50 \pm 0.10 \text{ mm}$
F	$2.00 \pm 0.20 \text{ mm}$	N	$0.50 \pm 0.05 \text{ mm}$	V	$0.20 \pm 0.02 \text{ mm}$
G	$2.50 \pm 0.30 \text{ mm}$	O	$3.50 \pm 0.20 \text{ mm}$	X	$0.80 \pm 0.10 \text{ mm}$
H	$2.80 \pm 0.30 \text{ mm}$	P	$1.60 +0.3/-0.10 \text{ mm}$	Z	$0.25 \pm 0.03 \text{ mm}$

Table 9		Special Control Code	
Code	Description	Code	Description
G	RoHS Compliant		

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5. EXTERNAL DIMENSIONS

Size Inch (mm)	L (mm)	W (mm)	Code / T (mm)	M _B (mm)
0201(0603)	0.60±0.03 0.60±0.05 (Cap.≥0.68μF) 0.60±0.09 (Cap.≥1.0μF)	0.30±0.03 0.30±0.05 (Cap.≥0.68μF) 0.30±0.09 (Cap.≥1.0μF)	See No.4 Reference Table 8	0.15±0.05
0402(1005)	1.00±0.10 1.00±0.20 ^{#1}	0.50±0.10 0.50±0.20 ^{#1}		0.25 +0.05/-0.10
0603(1608)	1.60±0.15 1.60±0.20 ^{#2}	0.80±0.15 0.80±0.20 ^{#2}		0.40±0.15
0805(2012)	2.00±0.20	1.25±0.20		0.50±0.20
1206(3216)	3.20±0.20 3.20 +0.30/-0.10 ^{#3} 3.30±0.30 ^{#4}	1.60±0.20 1.60 +0.30/-0.10 ^{#3} 1.60 +0.30/-0.10 ^{#4}		0.60±0.20
1210(3225)	3.20±0.30	2.50±0.30		0.75±0.35
1812(4532)	4.50±0.40	3.20±0.30		0.75±0.35
1825(4563)	4.50±0.40	6.30±0.40		0.75±0.35
2220(5750)	5.70±0.40	5.00±0.40		0.85±0.35
2225(5763)	5.70±0.40	6.30±0.40		0.85±0.35

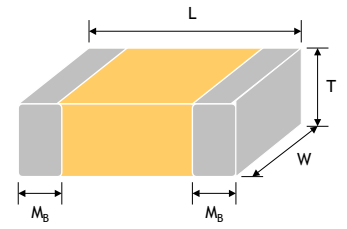


Fig. 5.1 The outline of MLCC

^{#1} For 0402 size K thickness products. ^{#2} For 0603/Cap.≥10μF or 0603(≤6.3V)/Cap.≥4.7μF or 0603(>10V)/Cap.>1μF products or 0603/Cap.≥10μF SIZE S/B thickness ±0.2mm products. ^{#3} For 1206 size P thickness products. ^{#4} 1206/100V/Cap.≥1.2μF products

6. GENERAL ELECTRICAL DATA

Dielectric	X7R	X7S	X6S	X5R	Y5V
Size	0402, 0603, 0805, 1206, 1210, 1812, 1825, 2220, 2225	0402, 0603, 0805, 1206, 1210	0201, 0402, 0603, 0805, 1206, 1210	0201, 0402, 0603, 0805, 1206, 1210	0402, 0603, 0805, 1206, 1210, 1812
Rated voltage (WVDC)	6.3V, 10V, 16V, 25V, 50V, 100V, 250V, 500V, 630V	6.3V, 10V, 16V, 25V, 50V, 100V	6.3V, 10V, 16V, 25V, 35V, 50V	4V, 6.3V, 10V, 16V, 25V, 35V, 50V	6.3V, 10V, 16V, 25V, 35V, 50V, 100V
Capacitance range*	1μF to 47μF	1μF to 100μF	1μF to 100μF	1μF to 220μF	1μF to 100μF
Capacitance tolerance**	J(±5%)K(±10%), M(±20%)	K(±10%), M(±20%)	K(±10%), M(±20%)	K(±10%), M(±20%)	Z(-20/+80%)
Tan δ*	Note 1				
Operating temperature	-55 to +125°C	-55 to +125°C	-55 to +105°C	-55 to +85°C	-25 to +85°C
Capacitance characteristic	±15%	±22%	±22%	±15%	+30/-80%
Termination	Cu or Ag/Ni/Sn or Au (lead-free termination)				

* Measured at the condition of 30~70% related humidity.

X7R/X7S/X6S/X5R : Apply 1.0±0.2Vrms, 1.0KHz±10% for Cap.≤10μF; 0.5±0.2Vrms, 120Hz±20% for Cap.>10μF, at 25°C ambient temperature.

Y5V : Apply 1.0±0.2Vrms, 1.0KHz±10% for Cap.≤10μF; 0.5±0.2Vrms, 120Hz±20% for Cap.>10μF, at 20°C ambient temperature.

** Preconditioning for Class II MLCC : Perform a heat treatment at 150±10°C for 1 hour, then leave in ambient condition for 24±2 hours before measurement.

Note 1 : X7R/X7S/X6S/X5R

Rated	D.F.≤	Exception of D.F.≤
≥100V	≤2.5%	≤3.5% 1206≥0.47μF, 1812≥4.7μF, 1825≥4.7μF, 2220≥4.7μF, 2225≥4.7μF
		≤5% 0603≥0.068μF, 0805>0.1μF, 1206>1μF, 1210≥2.2μF
		≤10% 0805>0.22μF, 1210≥3.3μF
50V	≤2.5%	≤3.5% 0201(50V), 0603≥0.047μF, 0805≥0.18μF, 1206≥0.47μF, 1210≥2.2μF, 1812≥4.7μF, 1825≥4.7μF, 2220≥4.7μF, 2225≥4.7μF
		≤5% 0201≥0.01μF, 1210≥4.7μF
		≤10% 0402≥0.012μF, 0603>0.1μF, 0805≥1μF, 1206≥2.2μF, 1210≥10μF
35V	≤3.5%	≤10% 0603≥1μF, 0805≥2.2μF, 1206≥2.2μF, 1210≥10μF
		≤5% 0201≥0.01μF, 0805≥1μF, 1210≥10μF
		≤7% 0603≥0.33μF
25V	≤3.5%	≤10% 0201≥0.1μF, 0402≥0.056μF, 0603≥0.47μF, 0805≥2.2μF, 1206≥2.2μF, 1210≥22μF
		≤12.5% 0402≥0.47μF
		≤5% 0201≥0.01μF, 0402≥0.033μF, 0603≥0.15μF, 0805≥0.68μF, 1206≥2.2μF, 1210≥4.7μF
16V	≤3.5%	≤10% 0201≥0.1μF(0201/X7R≥0.022μF), 0402≥0.22μF, 0603≥0.15μF, 0805≥2.2μF, 1206≥4.7μF, 1210≥22μF
		≤15% 0201≥0.012μF, 0402≥0.33μF(0402/X7R≥0.22μF), 0603≥0.33μF, 0805≥2.2μF, 1206≥2.2μF, 1210≥22μF
		≤5% 0201≥0.1μF, 0402≥1μF, 0603≥10μF
10V	≤5%	≤10% 0201≥0.012μF, 0402≥0.33μF(0402/X7R≥0.22μF), 0603≥0.33μF, 0805≥2.2μF, 1206≥2.2μF, 1210≥22μF
		≤15% 0201≥0.1μF, 0402≥1μF, 0603≥10μF
		≤5% 0201≥0.1μF, 0402≥1μF, 0603≥10μF
6.3V	≤10%	≤15% 0201≥0.1μF, 0402≥1μF, 0603≥10μF, 0805≥4.7μF, 1206≥47μF, 1210≥100μF
		≤20% 0402≥2.2μF

4V	≤15%	---

Y5V

Rated	D.F.≤	Exception of D.F.≤
≥50V	≤5%	≤7% 0603≥0.1μF, 0805≥0.47μF, 1206≥4.7μF
35V	≤7%	≤12.5% 1210≥6.8μF

25V	≤5%	≤7% 0402≥0.047μF, 0603≥0.1μF, 0805≥0.33μF, 1206≥1μF, 1210≥4.7μF
		≤9% 0402≥0.068μF, 0603≥0.47μF, 1206≥4.7μF, 1210≥22μF
16V (C<1.0μF)	≤7%	≤9% 0402≥0.068μF, 0603≥0.68μF
		≤12.5% 0402≥0.22μF
16V (C≥1.0μF)	≤9%	≤12.5% 0603≥2.2μF, 0805≥3.3μF, 1206≥10μF, 1210≥22μF, 1812≥47μF
		≤20% 0402≥0.47μF
10V	≤12.5%	---
6.3V	≤20%	---

7. CAPACITANCE RANGE

7-1. X7R

Dimension		0402			0603			0805				1206							
Cap(pF)	code	6.3V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	35V	50V	100V
1000000	105	N	B	B	B	B	B		C	C	C	I		J	J	J	J	P	P
1200000	125																P		P
1500000	155								I	I	I		J	J	J	P		P	
1800000	185																P		P
2200000	225		B	B	B			I	I	I	I		J	J	J	P		P	
2700000	275																		
3300000	335													P	P	P			
3900000	395																		
4700000	475		B					I	I	I	I		P	P	P	P		P	
5600000	565																		
6800000	685																		
8200000	825																		
10000000	106							I	I				P	P	P	P	P		
12000000	126																		
15000000	156																		
18000000	186																		
22000000	226												P	P	P*				
47000000	476																		

Dimension		1210						1812					1825						
Cap(pF)	code	6.3V	10V	16V	25V	50V	100V	10V	16V	25V	50V	100V	200V	250V	25V	50V	100V	200V	250V
1000000	105		C	C	C	C	F	C	C	C	F	F	G	G	F	F	F	F	F
1200000	125					G	G			C	F	F			F	F	F		
1500000	155			E	E	G	G			C	F	F			F	F	F		
1800000	185					G	G			E	F	F			F	F	F		
2200000	225			E	E	G	G			E	F	G			F	F	F		
2700000	275					G	G			F	F	G			F	F	F		
3300000	335			E	E	G	G			F	F	G			F	F	F		
3900000	395					G	G			F	F	G			F	F	F		
4700000	475		F	F	F	G	G			G	G	G			F	F	G		
5600000	565					G	G			G	G				G	G	G		
6800000	685					G	G			G	G				G	G	G		
8200000	825					G	G			G	G				G	G	G		
10000000	106		F	F	F/G	G				G	G				G	G	G		
12000000	126																		
15000000	156																		
18000000	186																		
22000000	226		G	G	G														
47000000	476	G	G																

Dimension		2220						2225							
Cap(pF)	code	25V	50V	100V	200V	250V	500V	630V	25V	50V	100V	200V	250V	500V	630V
1000000	105	F	F	F	F	F			F	F	F	F	F		
1200000	125	F	F	F	G	G			F	F	F	G	G		
1500000	155	F	F	F	G	G			F	F	F	G	G		
1800000	185	F	F	F	G	G			F	F	F	G	G		
2200000	225	F	F	F	G	G			F	F	F	G	G		
2700000	275	F	F	F					F	F	F	G	G		
3300000	335	F	F	F					F	F	F				
3900000	395	F	F	F					F	F	F				
4700000	475	F	F	F					F	F	G				
5600000	565	F	F	F					F	F	G				
6800000	685	F	F	F					F	F	G				
8200000	825	G	G	G					G	G	G				
10000000	106	G	G	G					G	G	G				
12000000	126	H	H												
15000000	156	H	H												
18000000	186	H	H												
22000000	226	H	H												
47000000	476														

7. CAPACITANCE RANGE(Con.)

7-2. X7S

Dimension		0402				0603				0805							
Cap(pF)	code	6.3V	10V	16V	25V	4V	6.3V	10V	16V	25V	4V	6.3V	10V	16V	25V	50V	100V
1000000	105																
1500000	155																
2200000	225	K							B	B							
3300000	335																
4700000	475														I		
6800000	685																
10000000	106																
22000000	226																
47000000	476																
100000000	107																
220000000	227																

Dimension		1206				1210			
Cap(pF)	code	6.3V	10V	16V	25V	6.3V	10V	16V	25V
1000000	105								
1500000	155								
2200000	225								
3300000	335								
4700000	475								
6800000	685								
10000000	106								
22000000	226			P*					
47000000	476	P*							
100000000	107					G*			
220000000	227								

** Means M tolerance only.

7-3. X6S

Dimension		0201		0402			0603					0805						
Cap(pF)	code	4V	6.3V	6.3V	10V	16V	25V	4V	6.3V	10V	16V	25V	4V	6.3V	10V	16V	25V	50V
1000000	105	L	L*	K/N	K	K												
1500000	155																	
2200000	225			K	K				B	B	B					I		
3300000	335																	
4700000	475							B	B									
6800000	685																	
10000000	106							B*	B*				I	I	I			
22000000	226							B*	B*				I	I*	I*			
47000000	476												I*	I*				
100000000	107																	
220000000	227																	

Dimension		1206				1210				
Cap(pF)	code	6.3V	10V	16V	25V	6.3V	10V	16V	25V	100V
1000000	105									
1500000	155									
2200000	225									
3300000	335									
4700000	475									
6800000	685									
10000000	106				P					
22000000	226		P	P*					G	
47000000	476	P				G	G			
100000000	107					G*	G*			
220000000	227									

** Means M tolerance only.

7. CAPACITANCE RANGE(Con.)

7-4. X5R

Dimension		0201			0402				0603						
Cap(pF)	code	6.3V	10V	16V	4V	6.3V	10V	16V	25V	4V	6.3V	10V	16V	25V	50V
1000000	105	L*	L*	L*		K	K	N	N		B	B	B	B	B
1500000	155										B	B			
2200000	225	L*				E/N	N*	K*			B	B	B	B	B*
3300000	335										B	B			
4700000	475					K	K*				B	B	B*	B*	
6800000	685														
10000000	106				K*	K*	K*			B	B	B*	B*	B*	
22000000	226					K*				B*	B*	B*			
47000000	476									B*	B*				
100000000	107														
220000000	227														

Dimension		0805						1206					
Cap(pF)	code	4V	6.3V	10V	16V	25V	50V	4V	6.3V	10V	16V	25V	50V
1000000	105			C	C	C	I						P
1500000	155		I	I	I	I			J	J			
2200000	225		I	I	I	I			J	J	P	P	
3300000	335		I	I	I	I			P	P	P		
4700000	475		I	I	I	I			P	P	P	P	P
6800000	685								P	P			
10000000	106		I	I	I	I			P	P	P	P	P
22000000	226		I	I*	I*	I*			P	P	P*	P*	
47000000	476		I*						P		P*		
100000000	107								P*				
220000000	227							P*					

Dimension		1210						
Cap(pF)	code	4V	6.3V	10V	16V	25V	35V	50V
1000000	105							
1500000	155			F	F			
2200000	225			F	F			
3300000	335							
4700000	475			F	F	F		
6800000	685							
10000000	106		F	F	F	F	G*	G*
22000000	226		G	G	G	G	G*	
47000000	476		G	G	G	G*		
100000000	107		G*	G*	G*			
220000000	227	G*	G*					

*** Means M tolerance only.

7. CAPACITANCE RANGE(Con.)

7-5. Y5V

Dimension		0603				0805				1206						
Cap(pF)	code	6.3V	10V	16V	25V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	35V	50V
1000000	105		S	B			X	X	C	C		M	M	M		M
1500000	155		S				C	C				M	M	M		
2200000	225	S	S				C	C				M	M	M		
3300000	335						C	C				J	J	J		
4700000	475						C	C				J	J	J	J	
6800000	685						I					J	J			
10000000	106					I	I					J	J			
22000000	226											P				
47000000	476															
100000000	107															
220000000	227															

Dimension		1210						1812				
Cap(pF)	code	6.3V	10V	16V	25V	35V	50V	10V	16V	25V	50V	100V
1000000	105		M	M	M		M	C	C	C	C	C
1500000	155		M	M	M			C	C	C	C	
2200000	225		M	M	M		E	C	C	C	C	
3300000	335		M	M	M			C	C	C	C	
4700000	475		M	M	C		E	C	C	C	C	
6800000	685		M	M	C			C	C	C	C	
10000000	106		C	C	E	F		C	C	C		
22000000	226		F	F								
47000000	476	F	F					G				
100000000	107	G										
220000000	227											

8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements																																																																																												
1.	Visual and Dimensions	---	* No remarkable defect. * Dimensions to confirm to individual specification sheet.																																																																																												
2.	Capacitance	<p>* Class II : (X7R, X7S, X6S, X5R, Y5V) Cap.≤10μF, 1.0±0.2Vrms, 1KHz±10%**. Cap.>10μF, 0.5±0.2Vrms, 120Hz±20%.</p> <p>** Test condition : 0.5±0.2Vrms, 1KHz±10%. X7R: 0805=106(6.3V), 0603/475(6.3V) X5R: 0201 ≥ 224 (6.3V,10V,16V)#1, 0402 ≥ 475 (6.3V,16V), 0402 ≥ 225(10V), 0603=106 (6.3V) TT18X ≥ 475(10V) , TT15X series X6S: 0201/474(4V),0201 ≥ 104 (6.3V,10V#1), 0402 ≥ 225 (6.3V), 0402/475 (10V), 0603/106 (6.3V), X7S: 0402/225(6.3V)</p> <p>#1 Excluding X5R/0201/105(6.3V);225(10V), X6S/0201/104(10V) (1.0±0.2Vrms · 1KHz±10%)</p> <p>*Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp.</p>	<p>* Shall not exceed the limits given in the detailed spec.</p> <p>* X7R/X7S/X6S/X5R :</p> <table border="1"> <thead> <tr> <th>Rated</th> <th>D.F.≤</th> <th colspan="2">Exception of D.F.≤</th> </tr> </thead> <tbody> <tr> <td rowspan="3">≥100V</td> <td rowspan="3">≤2.5%</td> <td>≤3.5%</td> <td>1206≥0.47μF, 1812≥4.7μF, 1825≥4.7μF, 2225≥4.7μF</td> </tr> <tr> <td>≤5%</td> <td>0603≥0.068μF, 0805>0.1μF, 1206>1μF, 1210≥2.2μF</td> </tr> <tr> <td>≤10%</td> <td>0805>0.22μF, 1210≥3.3μF</td> </tr> <tr> <td 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8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements																			
5.	Insulation Resistance	* To apply rated voltage for Max. 120sec.	* $\geq 10G\Omega$ or $RxC \geq 500\Omega \cdot F$, whichever is smaller. * Except :																			
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* Duration : 1 to 5 sec. * Charge and discharge current less than 50mA.																						
7.	Solderability	* Solder temperature : $235 \pm 5^\circ C$ for (0201~1210). * Solder temperature : $245 \pm 5^\circ C$ for (1808~2225). * Dipping time : 2 ± 0.5 sec.	* 75% min. coverage of all metalized area.																			
8.	Resistance to Soldering Heat	* Solder temperature : $260 \pm 5^\circ C$. * Dipping time : 10 ± 1 sec. * Preheating : 120 to $150^\circ C$ for 1 minute before immerse the capacitor in a eutectic solder. * Before initial measurement (Class II only) : To apply de-aging at $150^\circ C$ for 1hr then set for 24 ± 2 hrs at room temp. * Measurement to be made after keeping at room temp. for 48 ± 4 hrs (Class II).	* No remarkable damage. * Cap. change : X7R/X7S/X6S/X5R : Within $\pm 7.5\%$. Y5V : Within $\pm 20\%$. * D.F., I.R. : To meet initial requirements. * 25% max. leaching on each edge.																			
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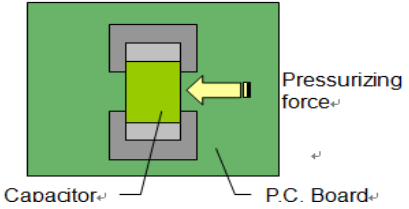
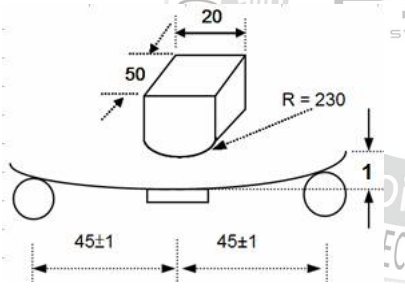
8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements							
10.	Humidity (Damp Heat) Steady State	* Test temp. : 40±2°C. * Humidity : 90~95%RH. * Test time : 500 +24/-0hrs. * Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp. * Measurement to be made after keeping at room temp. for 48±4 hrs (Class II).	* No remarkable damage. * Cap. change : X7R/X7S/X6S/X5R : Within ±12.5% for ≥10V**, within ±25% for 6.3V. **10V : Within ±25% for 0603≥4.7μF, 0402≥1μF, 0201≥0.1μF. Y5V : Within ±30% for ≥10V, within +30/-40% for 6.3V. * D.F. : ≤200% of initial requirement. * I.R. : ≥10V, ≥1GΩ or RxC≥50Ω-F, whichever is smaller. Except :							
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11.	Humidity (Damp Heat) Load	* Test temp. : 40±2°C. * Humidity : 90~95%RH. * Test time : 500 +24/-0hrs. * To apply voltage : Rated voltage (500V max.). * Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp. * Measurement to be made after keeping at room temp. for 48±4 hrs (Class II).	* No remarkable damage. * Cap. change : X7R/X7S/X6S/X5R : Within ±12.5% for ≥10V**, within ±25% for 6.3V. **10V : Within ±25% for 0603≥4.7μF, 0402≥1μF, 0201≥0.1μF. Y5V : Within ±30% for ≥10V, within +30/-40% for 6.3V. * D.F. : ≤200% of initial requirement. * I.R. : ≥10V, ≥500MΩ or RxC≥25Ω-F, whichever is smaller. Except :							
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8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements																																																																																																																
12.	High Temperature Load (Endurance)	<p>* Test temp. : X7R, X7S : 125±3°C. X6S : 105±3°C. X5R, Y5V : 85±3°C.</p> <p>* To apply voltage : (1) 10V≤Ur≤100V : 200% of rated voltage. or ≤6.3V or Cap.≥10μF : 150% of rated voltage. (2) 200V≤Ur≤500V : 150% of rated voltage. (3) =630V : 120% of rated voltage. (4) 100% of rated voltage for below range :</p> <table border="1"> <thead> <tr> <th>Size</th> <th>Dielectric</th> <th>Rated</th> <th>Capacitance</th> </tr> </thead> <tbody> <tr> <td rowspan="2">0201</td> <td rowspan="2">X5R/X7R/X7S/X6S</td> <td>≤10V</td> <td>C≥0.1μF</td> </tr> <tr> <td>≥16V</td> <td>C>0.1μF</td> </tr> <tr> <td rowspan="2">0402</td> <td rowspan="2">X5R/X7R/X7S/X6S /Y5V</td> <td>6.3V, 10V, 16V, 25V</td> <td>C≥1.0μF</td> </tr> <tr> <td>4V</td> <td>C≥22μF</td> </tr> <tr> <td rowspan="2">0603</td> <td rowspan="2">X5R/X7R/X7S/X6S</td> <td>6.3V, 10V</td> <td>C≥4.7μF</td> </tr> <tr> <td>25V, 35V</td> <td>C≥1.0μF</td> </tr> <tr> <td rowspan="2">0805</td> <td rowspan="2">X5R/X7R/X7S/X6S</td> <td>4V</td> <td>C≥47μF</td> </tr> <tr> <td>6.3V</td> <td>C≥22μF</td> </tr> <tr> <td rowspan="2">1206</td> <td rowspan="2">X5R/X7R/X7S/X6S</td> <td>10V~50V</td> <td>C≥10μF</td> </tr> <tr> <td>≤6.3V</td> <td>C≥47μF</td> </tr> <tr> <td rowspan="2">1210</td> <td rowspan="2">X5R/X7R/X7S/X6S</td> <td>16V</td> <td>C≥47μF</td> </tr> <tr> <td>X7R</td> <td>C≥3.3μF</td> </tr> </tbody> </table> <p>(5) 150% of rated voltage for below range :</p> <table border="1"> <thead> <tr> <th>Size</th> <th>Dielectric</th> <th>Rated Voltage</th> <th>Capacitance</th> </tr> </thead> <tbody> <tr> <td rowspan="2">0201</td> <td rowspan="2">X5R/X7R/X7S/X6S</td> <td>16V/25V</td> <td>C≥0.1μF</td> </tr> <tr> <td>X7R</td> <td>C≥0.022μF</td> </tr> <tr> <td rowspan="2">0402</td> <td rowspan="2">X5R/X7R/X7S/X6S</td> <td>50V</td> <td>C≥0.1μF</td> </tr> <tr> <td>10~25V</td> <td>C≥0.22μF</td> </tr> <tr> <td rowspan="2">0603</td> <td rowspan="2">X5R/X7R/X7S/X6S</td> <td>16V</td> <td>C≥0.47μF</td> </tr> <tr> <td>Y5V</td> <td>C≥0.082μF</td> </tr> <tr> <td rowspan="2">0805</td> <td rowspan="2">X5R/X7R/X7S/X6S</td> <td>≥50V</td> <td>C≥1.0μF</td> </tr> <tr> <td>10V, 16V, 50V</td> <td>C≥2.2μF</td> </tr> <tr> <td rowspan="2">1206</td> <td rowspan="2">X5R/X7R/X7S/X6S</td> <td>10~50V</td> <td>C≥4.7μF</td> </tr> <tr> <td>Y5V</td> <td>C≥0.47μF</td> </tr> <tr> <td rowspan="2">1210</td> <td rowspan="2">X5R/X7R/X7S/X6S</td> <td>50V</td> <td>C≥0.12μF</td> </tr> <tr> <td>≥100V</td> <td>C≥4.7μF</td> </tr> <tr> <td rowspan="2">1812</td> <td rowspan="2">X7R</td> <td>16V</td> <td>C≥1.0μF</td> </tr> <tr> <td>≥50V</td> <td>C≥1.0μF</td> </tr> <tr> <td rowspan="2">1825</td> <td rowspan="2">X7R</td> <td>100V</td> <td>C≥4.7μF</td> </tr> <tr> <td>≥100V</td> <td>C≥1.0μF</td> </tr> <tr> <td rowspan="2">2220</td> <td rowspan="2">X7R</td> <td>100V</td> <td>C≥1.0μF</td> </tr> <tr> <td>≥100V</td> <td>C≥1.0μF</td> </tr> <tr> <td rowspan="2">2225</td> <td rowspan="2">X7R</td> <td>100V</td> <td>C≥1.0μF</td> </tr> <tr> <td>≥100V</td> <td>C≥1.0μF</td> </tr> </tbody> </table> <p>(6) 120% of rated voltage for below range :</p> <table border="1"> <thead> <tr> <th>Size</th> <th>Dielectric</th> <th>Rated Voltage</th> <th>Capacitance</th> </tr> </thead> <tbody> <tr> <td>2220</td> <td>X7R</td> <td>≥100V</td> <td>C≥15μF</td> </tr> </tbody> </table> <p>* Test time : 1000 +24/-0 hrs. * Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp. * Measurement to be made after keeping at room temp. for 48±4 hrs (Class II). ** De-rating conditions :</p>	Size	Dielectric	Rated	Capacitance	0201	X5R/X7R/X7S/X6S	≤10V	C≥0.1μF	≥16V	C>0.1μF	0402	X5R/X7R/X7S/X6S /Y5V	6.3V, 10V, 16V, 25V	C≥1.0μF	4V	C≥22μF	0603	X5R/X7R/X7S/X6S	6.3V, 10V	C≥4.7μF	25V, 35V	C≥1.0μF	0805	X5R/X7R/X7S/X6S	4V	C≥47μF	6.3V	C≥22μF	1206	X5R/X7R/X7S/X6S	10V~50V	C≥10μF	≤6.3V	C≥47μF	1210	X5R/X7R/X7S/X6S	16V	C≥47μF	X7R	C≥3.3μF	Size	Dielectric	Rated Voltage	Capacitance	0201	X5R/X7R/X7S/X6S	16V/25V	C≥0.1μF	X7R	C≥0.022μF	0402	X5R/X7R/X7S/X6S	50V	C≥0.1μF	10~25V	C≥0.22μF	0603	X5R/X7R/X7S/X6S	16V	C≥0.47μF	Y5V	C≥0.082μF	0805	X5R/X7R/X7S/X6S	≥50V	C≥1.0μF	10V, 16V, 50V	C≥2.2μF	1206	X5R/X7R/X7S/X6S	10~50V	C≥4.7μF	Y5V	C≥0.47μF	1210	X5R/X7R/X7S/X6S	50V	C≥0.12μF	≥100V	C≥4.7μF	1812	X7R	16V	C≥1.0μF	≥50V	C≥1.0μF	1825	X7R	100V	C≥4.7μF	≥100V	C≥1.0μF	2220	X7R	100V	C≥1.0μF	≥100V	C≥1.0μF	2225	X7R	100V	C≥1.0μF	≥100V	C≥1.0μF	Size	Dielectric	Rated Voltage	Capacitance	2220	X7R	≥100V	C≥15μF	<p>* No remarkable damage. * Cap. change : X7R/X7S/X6S/X5R : Within ±12.5% for ≥10V**, within ±25% for ≤6.3V. **10V : Within ±25% for 0603≥4.7μF, 0402≥1μF, 0201≥0.1μF. Y5V : Within ±30% for ≥10V, within +30/-40% for ≤6.3V. * D.F. : ≤200% of initial requirement. * I.R. : ≥10V, ≥1GΩ or RxC≥50Ω-F, whichever is smaller. Except : Rated voltage I.R. 100V : All X7R; 1210≥3.3μF 50V : 0402≥0.01μF, 0603≥1μF, 0805≥1μF, 1206≥4.7μF, 1210≥4.7μF 35V : 0603≥1μF, 0805≥2.2μF, 1206≥2.2μF, 1210≥10μF 25V : 0201≥0.1μF, 0402≥0.22μF, 0603≥2.2μF, 0805≥2.2μF, 1206≥10μF, 1210≥10μF 16V : 0201≥0.1μF, 0402≥0.22μF, 0603≥1μF, 0805≥2.2μF, 1206≥10μF, 1210≥47μF 10V : 0201≥47nF, 0402≥0.47μF, 0603≥0.47μF, 0805≥2.2μF, 1206≥4.7μF, 1210≥47μF 6.3V; 4V; All X6S/X7S items; Size≥1812</p>
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8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements						
13.	Adhesive Strength of Termination (Robustness of termination)	<p>* Capacitors mounted on a substrate. A force of 5N(≤ 0603) or 10N(>0603) applied perpendicular to the place of substrate and parallel the line joining the center of terminations for 10 ± 1 second.</p> 	<p>* No remarkable damage or removal of the terminations.</p>						
14.	Resistance to Flexure of Substrate (Substrate bending test)	<p>* The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1mm per second until the deflection becomes 1mm.</p>  <p style="text-align: center;">Unit : mm</p>	<p>* No remarkable damage.</p> <table border="1" data-bbox="798 1030 1492 1131"> <thead> <tr> <th>Dielectric</th> <th>Cap. Change</th> </tr> </thead> <tbody> <tr> <td>X7R/X7S/X6S/X5R</td> <td>Within $\pm 12.5\%$</td> </tr> <tr> <td>Y5V</td> <td>Within $\pm 30\%$</td> </tr> </tbody> </table> <p>(This capacitance change means the change of capacitance under specified flexure of substrate from the capacitance measured before the test)</p>	Dielectric	Cap. Change	X7R/X7S/X6S/X5R	Within $\pm 12.5\%$	Y5V	Within $\pm 30\%$
Dielectric	Cap. Change								
X7R/X7S/X6S/X5R	Within $\pm 12.5\%$								
Y5V	Within $\pm 30\%$								
15.	Vibration Resistance	<p>* Vibration frequency : 10~55 Hz/min. * Total amplitude : 1.5mm. * Test time : 6 hrs. (Two hrs each in three mutually perpendicular directions) * Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24 ± 2 hrs at room temp. * Measurement to be made after keeping at room temp. for 48 ± 4 hrs (Class II).</p>	<p>* No remarkable damage. * Cap. change and D.F. : To meet initial spec.</p>						

9. PACKAGE DIMENSION AND QUANTITY

Size	Thickness (mm)	Paper tape		Plastic tape	
		7" reel	13" reel	7" reel	13" reel
0201(0603)	0.30±0.03	15k	70k	-	-
	0.30±0.05	15k	-	-	-
	0.30±0.09	15k	-	-	-
0402(1005)	0.50±0.05	10k	50k	-	-
	0.50 +0.02/-0.05	10k	50k	-	-
	0.50±0.20	10k	-	-	-
0603(1608)	0.50±0.10	4k	-	-	-
	0.80±0.07	4k	15k	-	-
	0.80 +0.15/-0.10	4k	15k	-	-
0805(2012)	0.50±0.10	4k	15k	-	-
	0.60±0.10	4k	15k	-	-
	0.80±0.10	4k	15k	-	-
	0.85±0.10	4k	15k	-	-
	1.25±0.10	-	-	3k	10k
1206(3216)	0.80±0.10	4k	15k	-	-
	0.85±0.10	4k	15k	-	-
	0.95±0.10	-	-	3k	10k
	1.15±0.15	-	-	3k	10k
	1.25±0.10	-	-	3k	10k
	1.60±0.20	-	-	2k	10k
	1.60 +0.30/-0.10	-	-	2k	9k
1210(3225)	0.85±0.10	-	-	3k	10k
	0.95±0.10	-	-	3k	10k
	1.25±0.10	-	-	3k	10k
	1.60±0.20	-	-	2k	-
	2.00±0.20	-	-	1k	6k
1808(4520)	2.50±0.30	-	-	1k	6k
	1.25±0.10	-	-	2k	10k
	1.60±0.20	-	-	2k	8k
1812(4532)	2.00±0.20	-	-	1k	6k
	1.25±0.10	-	-	1k	5k
	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	3k
1825(4563)	2.80±0.30	-	-	0.5k	-
	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	-
2220(5750)	2.80±0.30	-	-	0.5k	-
	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	-
2225(5763)	2.80±0.30	-	-	0.5k	-
	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-

Unit : pcs

9. PACKAGE DIMENSION AND QUANTITY

9.1. EMBOSSED TAPE DIMENSIONS

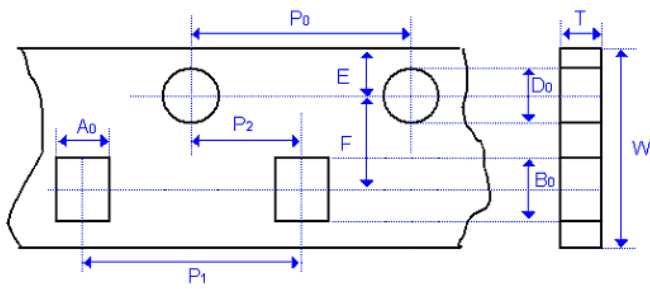


Fig. 9.1 The dimension of paper tape

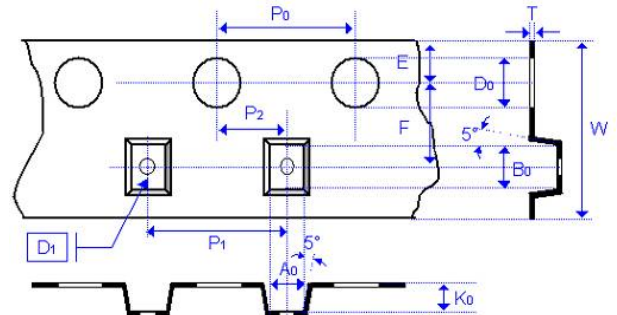


Fig. 9.2 The dimension of plastic tape

Size	0201	0402	0603		0805	
Chip Thickness	0.30±0.03	0.50±0.05 0.50±0.10	0.80±0.07	0.80 +0.15/-0.1	0.80±0.10	1.25±0.10 1.25±0.20
A ₀	0.39±0.07	0.70±0.20	1.00 +0.05/-0.1	1.02 +0.05/-0.1	1.50±0.10	<1.65
B ₀	0.69±0.07	1.20±0.20	1.80±0.10	1.80±0.10	2.30±0.10	<2.40
T	≤0.50	≤0.80	0.95±0.05	0.97±0.05	0.95±0.05	0.23±0.05
K ₀	-	-	-	-	-	<2.50
W	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10
P ₀	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
10xP ₀	40.00±0.10	40.00±0.10	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20
P ₁	2.00±0.05	2.00±0.05	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
P ₂	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D ₀	1.55±0.05	1.55±0.05	1.55±0.05	1.55±0.05	1.55±0.05	1.50 +0.10/-0
D ₁	-	-	-	-	-	1.00±0.10
E	1.75±0.05	1.75±0.05	1.75±0.05	1.75±0.05	1.75±0.05	1.75±0.10
F	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05
Unit :	mm	mm	mm	mm	mm	mm

Size	1206			1210		1812	
Chip Thickness	0.80±0.10	0.95±0.10 1.25±0.10	1.60±0.20 1.60+0.3/-0/1	0.95±0.10 1.25±0.10 1.60±0.20	2.50±0.30	1.25±0.10 1.60±0.20 2.00±0.20	2.50±0.30
A ₀	2.00±0.10	<2.00	<2.00	<3.05	<3.10	<3.90	<3.90
B ₀	3.50±0.10	<3.60	<3.70	<3.80	<4.00	<5.30	<5.30
T	0.95±0.05	0.23±0.05	0.23±0.05	0.23±0.05	0.23±0.05	0.25±0.05	0.25±0.05
K ₀	-	<2.50	<2.50	<2.50	<3.50	<2.50	<3.00
W	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	12.00±0.20	12.00±0.20
P ₀	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
10xP ₀	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20
P ₁	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	8.00±0.10	8.00±0.10
P ₂	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D ₀	1.55±0.05	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0
D ₁	-	1.00±0.10	1.00±0.10	1.00±0.10	1.00±0.10	1.50±0.10	1.50±0.10
E	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10
F	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	5.50±0.05	5.50±0.05
Unit :	mm	mm	mm	mm	mm	mm	mm

9. PACKAGE DIMENSION AND QUANTITY

Size	1825		2220		2225	
Chip Thickness	1.60±0.20 2.00±0.20	2.50±0.30	1.40±0.15 1.60±0.20 2.00±0.20	2.50±0.30	1.60±0.20 2.00±0.20	2.50±0.30
A ₀	<6.80	<6.80	<5.80	<5.80	<6.80	<6.80
B ₀	<5.30	<5.30	<6.50	<6.50	<6.50	<6.50
T	0.30±0.10	0.30±0.10	0.30±0.10	0.30±0.10	0.30±0.10	0.30±0.10
K ₀	<2.50	<3.10	<2.50	<3.10	<2.50	<3.10
W	12.00±0.20	12.00±0.20	12.00±0.20	12.00±0.20	12.00±0.20	12.00±0.20
P ₀	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
10xP ₀	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20
P ₁	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10
P ₂	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D ₀	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0
D ₁	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10
E	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10
F	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05
Unit :	mm	mm	mm	mm	mm	mm

9.2. REEL DIMENSIONS

Size	0201, 0402, 0603, 0805, 1206, 1210		1808, 1812, 1825, 2220, 2225
Reel size	7"	13"	7"
C	13.0 +0.5/-0.2	13.0 +0.7/-0.3	13.0 +0.5/-0.2
W ₁	8.4 +1.5/-0	8.4 +2.0/-0	12.4 +2.0/-0
A	178.0 ±0.10	330.0 ±1.0	178.0 ±0.10
N	60.0 +1.0/-0	100 ±1.0	60.0 +1.0/-0

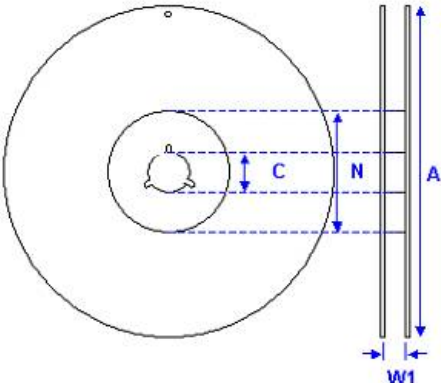


Fig. 9.3 The dimension of reel

10. APPLICATION NOTES

STORAGE

To prevent the damage of solderability of terminations, the following storage conditions are recommended :
 Indoors under 5 ~ 40°C and 20% ~ 70% RH.

No harmful gases containing sulfuric acid, ammonia, hydrogen sulfide or chlorine.

Packaging should not be opened until the capacitors are required for use. If opened, the pack should be re-sealed as soon as is practicable. Taped product should be stored out of direct sunlight, which might promote deterioration in tape or adhesion performance. The product is recommended to be used within 12 months after shipment and checked the solderability before use.

HANDLING

Chip capacitors are dense, hard, brittle, and abrasive materials. They are liable to suffer mechanical damage, in the form of cracks or chips. Chip Capacitors should be handled with care to avoid contamination or damage. To use vacuum or plastic tweezers to pick up or plastic tweezers is recommended for manual placement. Tape and reeled packages are suitable for automatic pick and placement machine.

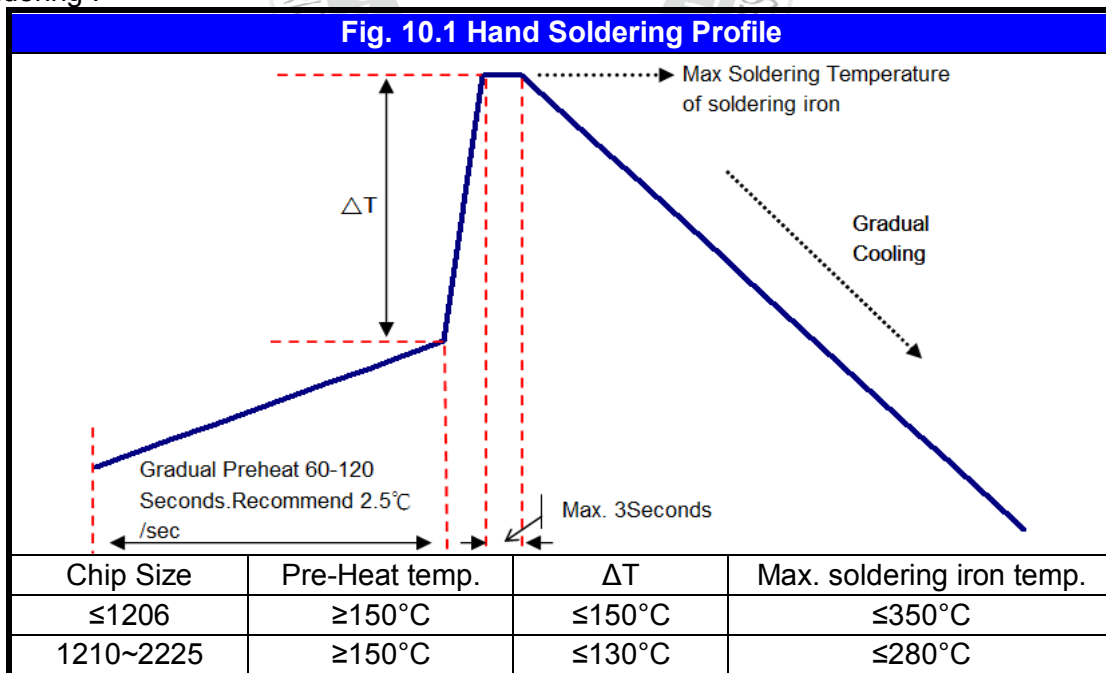
PREHEAT

In order to minimize the risk of thermal shock during soldering, a carefully controlled preheat is required. The rate of preheat should not exceed 3°C per second.

SOLDERING

Use middy activated rosin RA and RMA fluxes do not use activated flux. The amount of solder in each solder joint should be controlled to prevent the damage of chip capacitors caused by the stress between solder, chips, and substrate.

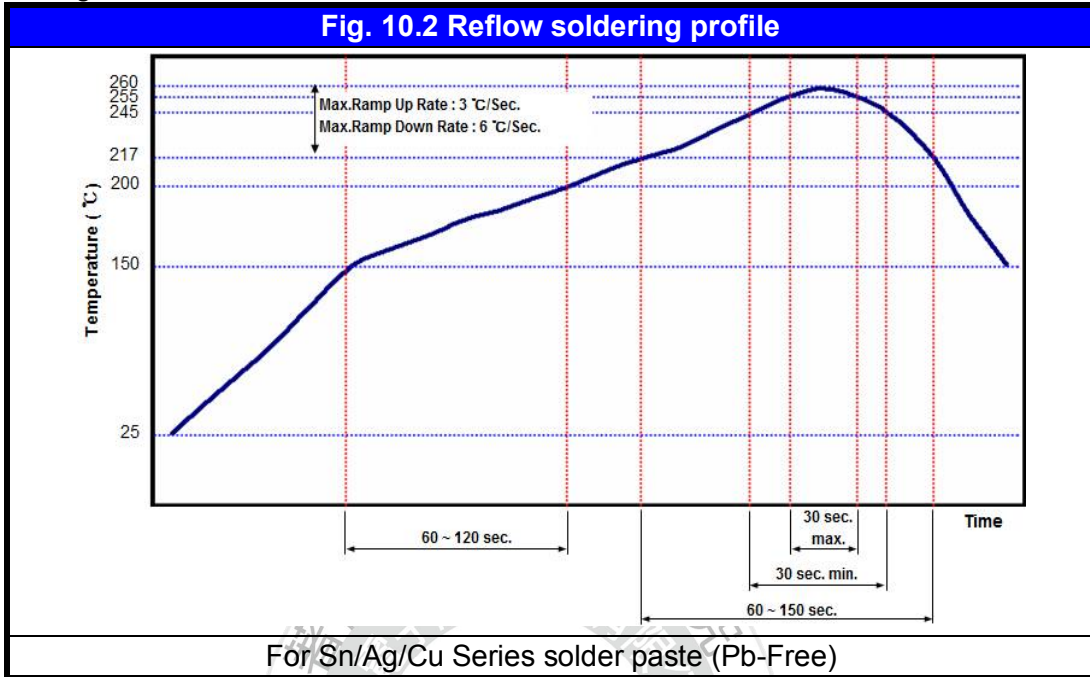
a.) Hand soldering :



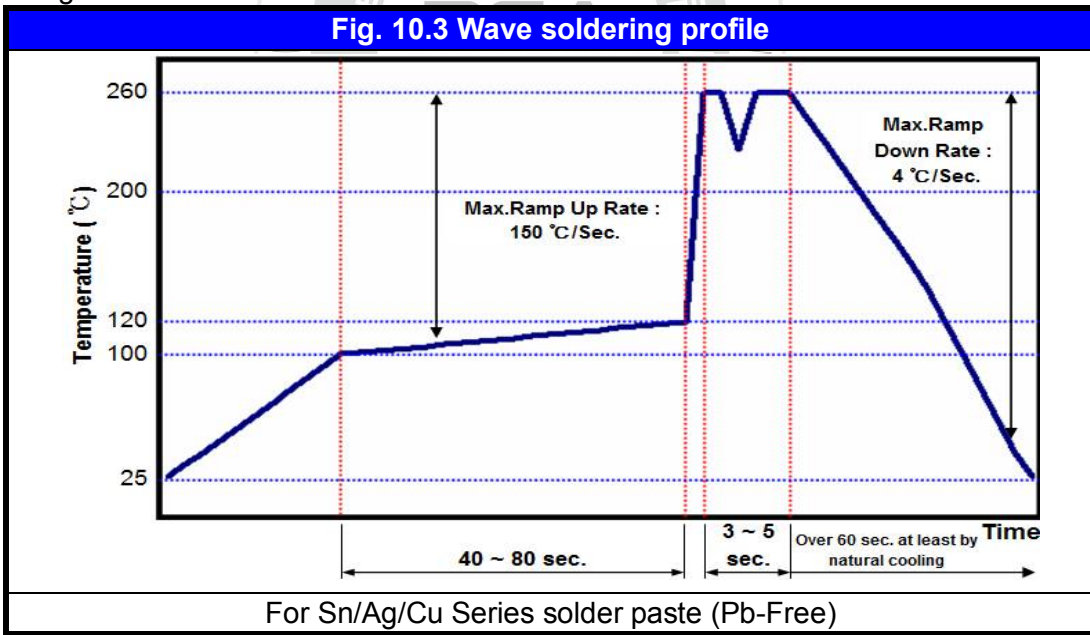
- * Soldering iron tip diameter ≤ 1.0 mm and wattage max. 20W.
- * The Capacitors shall be pre-heated and that the temperature gradient between the devices and the tip of the soldering iron.
- * The required amount of solder shall be melted on the soldering tip.
- * The tip of iron should not contact the ceramic body directly.
- * The Capacitors shall be cooled gradually at room temperature after soldering.
- * Forced air cooling is not allowed.

10. APPLICATION NOTES

b.) Reflow soldering :



c.) Wave soldering :



Soldering conditions :

Class I :

Size Inch (mm)	Temper. Cher.	Capacitance	Condition	
			Wave	Reflow
≤0402 (1005)	All Class I	All	X	O
0603 (1608)	All Class I	All	O	O
0805 (2012)	All Class I	All	O	O
1206 (3216)	All Class I	All	O	O
≥1210 (3225)	All Class I	All	X	O

10. APPLICATION NOTES

Soldering conditions :
 Class II :

Size Inch (mm)	Temper. Cher.	Capacitance	Condition	
			Wave	Reflow
≤0402 (1005)	All Class II	All	X	O
0603 (1608)	All Class II	Cap. <2.2μF	O	O
		Cap. ≥2.2μF	X	O
0805 (2012)	All Class II	Cap. <4.7μF	O	O
		Cap. ≥4.7μF	X	O
1206 (3216)	All Class II	Cap. <4.7μF	O	O
		Cap. ≥4.7μF	X	O
≥1210 (3225)	All Class II	All	X	O

Soldering height :

The solder climbing minimum height is suggesting to 25% of chip thickness or 500um whichever is less.
 (Reference from IPC-610E)

The diagram illustrates a cross-section of a chip on a substrate. The chip is shown in yellow and grey. A vertical double-headed arrow indicates the 'Chip Thickness'. A horizontal double-headed arrow at the bottom indicates the 'Soldering Height', which is the height of the solder joint between the chip and the substrate.

COOLING

After soldering, cool the chips and the substrate gradually to room temperature. Natural cooling in air is recommended to minimize stress in the solder joint.

CLEANING

All flux residues must be removed by using suitable electronic-grade vapor-cleaning solvents to eliminate contamination that could cause electrolytic surface corrosion. Good results can be obtained by using ultrasonic cleaning of the solvent. The choice of the proper system is depends upon many factors such as component mix, flux, and solder paste and assembly method. The ability of the cleaning system to remove flux residues and contamination from under the chips is very important.