RALEC	ALEC LRH Series Metal Alloy Low-Resistance	Document No.	IE-SP-089
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	Resistor Froduct Specifications	Page No.	1

1 Scope:

- 1.1 This specification is applicable to lead free and halogen free for LRH series low-inductance metal alloy low-resistance resistor.
- 1.2 The product is belong to the universal series.

2 Explanation Of Part Numbers:

	<u>2512</u>			<u>R003</u>	ئے	
Туре	Size (inch)	Number of Terminals	Rated Power	Resistance (4~6 Digits)	Tolerance	Packaging
Low-Inductance Metal Alloy Low Resistance Resistor	0402 0603 0805 1206 2512	2: 2 terminals	H=0.20W F=0.33W C=0.50W A=1.50W 1=1.00W 2=2.00W 3=3.00W	EX: R003 = 3mΩ R0015 = 1.50mΩ R0005 = 0.50mΩ R00075= 0.75mΩ	D=±0.5% F=±1.0% G=±2.0% J=±5.0%	4=4,000pcs 5=5,000pcs 10=10,000pcs

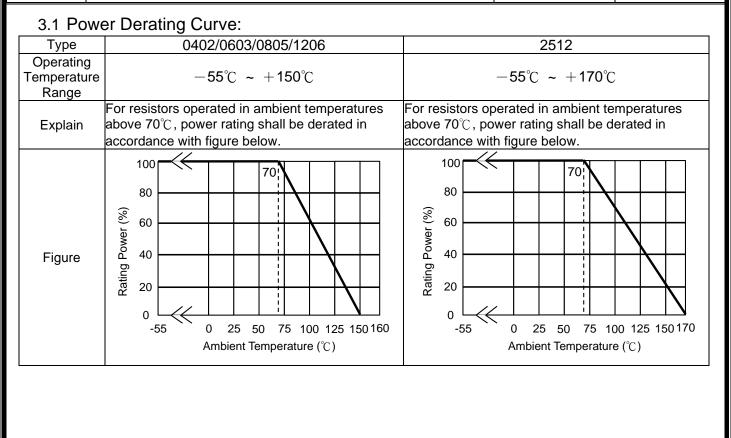
3 Product Specifications:

	# ^t			(lo)	. T.C.R	D	Resistance Range (mΩ)		Operating							
Туре	# of Terminals	Rating Power	Rating Current	Overload Current	(ppm/°C)	Inductance	D (±0.5%)	F (±1%) G (±2%) J (±5%)	Temperature Range							
					$\leq \pm 800$			1.5								
0402	2	0.20W			\leq ±200			$3{\leq}R{\leq}4$								
0402	2	0.2000			\leq ±125			5								
					\leq ±50			10								
					\leq ±450			$1 \le R < 4$								
0603	2	0.33W			\leq ±75]		$4 \le R < 8$								
					\leq ±50			$8 \leq R \leq 24$								
					\leq ±450			$1 \leq R < 2$								
0005		0.514		$lo=\sqrt{NP/R}$	$\leq \pm 100$			$2 \leq R < 3$	-55~+150°C							
0805 2	2	2 0.500			lr=√P/R	$II = \sqrt{P/R}$ Io: Overload Current (A)	\leq ±75	. En H		$3 \leq R < 5$						
						Ir: Rating Current (A) P :Rating Power(W)	P: Rating Power(W) R: R value(Ω)	\leq ±50	< 5nH		$5{\leq}R{\leq}19$]				
		0.5W	(R: R value(Ω	N: LRH2512 ÷ 5 Others ÷ 4	$\leq \pm 400$			$1 \leq R < 2$	
				0.5W		Culeis · 4	\leq ±75]		$2 \leq R < 4$	1					
4000					$\leq \pm 50$	1		$4{\leq}R{\leq}21$								
1206		2				\leq ±400	1		$1 \le R < 2$	1						
				1.0W			≦ ± 75	1		$2 \le R < 4$	1					
					\leq ±50	1		$4 {\leq} R {\leq} 10$	1							
		1.5W				1	7~50	3~100								
2512	2	2.0W			\leq ±50		7~50	3~70	-55~+170°C							
		3.0W					7~10	3~10	1							
ten	Chec	IE ked	Approved	QA Signing	(-+	K UNDER CONTRO		E	p.DATA Cent							
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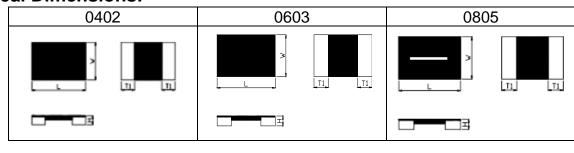
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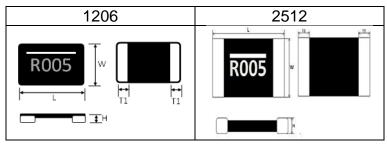
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4 Physical Dimensions:





Turne	Power	Resistance	Dimensions - in inches (millimeters)			
Туре	Rating (Watts)	Range (mΩ)	L	w	н	T1
0402	0.20W	1.5 3~5 10	0.039±0.004 (1.00±0.100)	0.020±0.004 (0.50±0.100)	0.014±0.004 (0.35±0.10)	0.010±0.004 (0.25±0.100)
0603	0.33W	1~24	0.063±0.008 (1.60±0.20)	0.031±0.008 (0.80±0.20)	0.014±0.004 (0.35±0.10)	0.012±0.006 (0.30±0.15)
		1			0.014±0.004 (0.35±0.10)	0.023±0.006 (0.60±0.15)
0805	0.50W	2	0.08±0.008 (2.0320±0.20)	0.05±0.008 (1.270±0.20)	0.014±0.004 (0.35±0.10)	0.02±0.006 (0.50±0.15)
		3~19		0.014±0.004 (0.35±0.10)	0.014±0.008 (0.35±0.20)	
		$1 \leq R < 3$				0.035±0.008 (0.90±0.20)
1206	0.5 1	$3 \leq R < 4$	0.126±0.008 (3.20±0.20)	0.063±0.008 (1.60±0.20)	0.016±0.008 (0.40±0.20)	0.028±0.008 (0.70±0.20)
		$4{\leq}R{\leq}21$				0.014±0.008 (0.35±0.20)
	4 5014	3~70				0.044±0.010 (1.118±0.254)
2512	1.50W	71~100	0.246±0.010 (6.248±0.254)	0.126±0.010 (3.202±0.254)	0.0254±0.010 (0.645±0.254)	0.034±0.010 (0.868±0.254)
	2.00W	3~70	· · · · · · · · · · · · · · · · · · ·			0.044±0.010
	3.00W	3~10				(1.118±0.254)

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4.1	Material	of Alloy

Туре	Material	Resistance
0402	Manganese-Copper Alloy	1.5mΩ / 3-4mΩ / 5mΩ /10mΩ
0603	Manganese-Copper Alloy	1mΩ- 24mΩ
0805	Manganese-Copper Alloy	1mΩ- 19mΩ
1206	Manganese-Copper Alloy	1mΩ- 21mΩ
2512	Manganese-Copper Alloy	3mΩ- 5mΩ
2012	Nickel-Chromium- Aluminum Alloy	6mΩ- 100mΩ

5 Reliability Performance:

5.1 Electrical Performance:

Test Item	Conditions of Test	Test Limits
Temperature Coefficient of Resistance (TCR)	 TCR (ppm/°C) = (R2-R1) R1 (T2-T1) R1: resistance of room temperature R2: resistance of 150 °C T1: Room temperature T2: Temperature at 150 °C Refer to JIS C 5201-1 4.8 	Refer to Paragraph 3. general specifications
Short Time Overload	Applied Overload for 5 seconds and release the load for about 30 minutes, then measure its resistance variance (Overload condition refer to below):TypePower (W)# of rated power 040204020.24 times06030.334 times08050.54 times12060.5 \cdot 14 times25122.05 times3.05 timesRefer to JIS C 5201-1 4.13	
Insulation Resistance	Put the resistor in the fixture, add 100 VDC in + ,- termin for 60secs then measured the insulation resistance betw electrodes and insulating enclosure or between electrod and base material. Refer to JIS-C5201-1 4.6	veen
Dielectric Withstanding Voltage	Applied 300VAC for 1 minute, and Limit surge current 5 mA (max.) Refer to JIS-C5201-1 4.7	0 No short or burned on the appearance.
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5.2 Mechani	cal /Constructional Performance:	
Test Item	Conditions of Test	Test Limits
Joint Strength of Solder	Test method: () Test item 1 (Adhesion): A static load using a R0.1 scratch tool shall be applied on the core of the component and in the direction of the arrow and held for 10 seconds and under 20N load measured its resistance variance rate.	Test item 1: (1).Variance rate on resistance : ±1.0% (2).No evidence of mechanical damage. No terminal peeling off. Test item 2: (1).Variance rate on resistance : ±1.0% (2).No evidence of mechanical damage. No terminal peeling off and core body cracked.
Resistance to Solder Heat	The tested resistor be immersed 25 mm/sec into molten solder of 260±5°C for 10±1secs. Then the resistor is left in the room for 1 hour, and measured its resistance variance rate. Refer to JIS-C5201-1 4.18	≦±0.5% No evidence of mechanical damage
Solderability	Add flux into tested resistors, immersion into solder bath in temperature $245\pm5^{\circ}$ C for 3 ± 0.5 secs. Refer to JIS-C5201-1 4.17	Solder coverage over 95%
Core Body Strength (1206 ((included)) above applies)	Applied R0.5 test probe at its central part then pushing 5N force on the sample for 10 sec. Refer to JIS-C5201-1 4.15	$\leq \pm 0.5\%$ No evidence of mechanical damage
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Test Item	Conditions of Test	Test Limits
Vibration	The resistor shall be mounted by its terminal leads to the supporting terminals on the solid table. The entire frequency range :from 10 Hz to 55 Hz and return to 10 Hz, shall be transferred in 1 min. Amplitude : 1.5mm This motion shall be applied for a period of 4 hours in each 3 mutually perpendicular directions (a total of 12hrs) Refer to JIS-C5201-1 4.22	
Resistance to solvent	The tested resistor be immersed into isopropyl alcohol of 20~25°C for 60secs, then the resistor is left in the room for 48 hrs. Refer to JIS-C5201-1 4.29	≦±0.5% No evidence of mechanical damage

5.3 Environmental Performance:

Test Item	Conditions of Test	Test Limits
Low Temperature Exposure (Storage)	Put the tested resistor in chamber under temperature -55 ± 2 °C for 1,000 hours. Then leaving the tested resistor in room temperature for 60 minutes, and measure its resistance variance rate. Refer to JIS-C5201-1 4.23.4	<u>≤±0.5%</u> No evidence of mechanical damage
High Temperature Exposure (Storage)	Put tested resistor in chamber under temperature $2512:170\pm5^{\circ}C$ (Others: $150\pm5^{\circ}C$) for 1,000 hours. Then leaving the tested resistor in room temperature for 60 minutes, and measure its resistance variance rate. Refer to JIS-C5201-1 4.23.2	<u>≤±1.0%</u> No evidence of mechanical damage
Temperature Cycling (Rapid Temperature Change)	Put the tested resistor in the chamber under the temperature cycling which shown in the following table shall be repeated 300 times consecutively. Then leaving the tested resistor in the room temperature for 60 minutes, and measure its resistance variance rate. Testing Condition Lowest Temperature $-55 + 0/-10^{\circ}$ C Highest Temperature $150 + 10/-0^{\circ}$ C Refer to JIS-C5201-1 4.19	0402 \circ 0603 \circ 0805 \circ 1206 : $\leq \pm 1.0\%$ 2512 : $\leq \pm 0.5\%$ No evidence of mechanical damage
Moisture Resistance (Climatic Sequence)	Put the tested resistor in chamber and subject to 10 cycles of damp heat and without power. Each one of which consists of the steps 1 to 7 (Figure 1). Then leaving the tested resistor in room temperature for 24 hr, and measure its resistance variance rate. Refer to MIL-STD 202 Method 106	<u>≤±0.5%</u> No evidence of mechanical damage
Bias Humidity	Put the tested resistor in chamber under $85\pm 5^{\circ}$ Cand $85\pm 5^{\circ}$ RH with 10% bias and load the rated voltage for 90 minutes on, 30 minutes off, total 1,000 hours. Then leaving the tested resistor in room temperature for 60 minutes, and measure its resistance variance rate. Refer to JIS-C5201-1 4.24	$0402 \circ 0603 : \leq \pm 1.0\%$ $0805 \circ 1206 \circ 2512 : \leq \pm 0.5\%$ No evidence of mechanical damage
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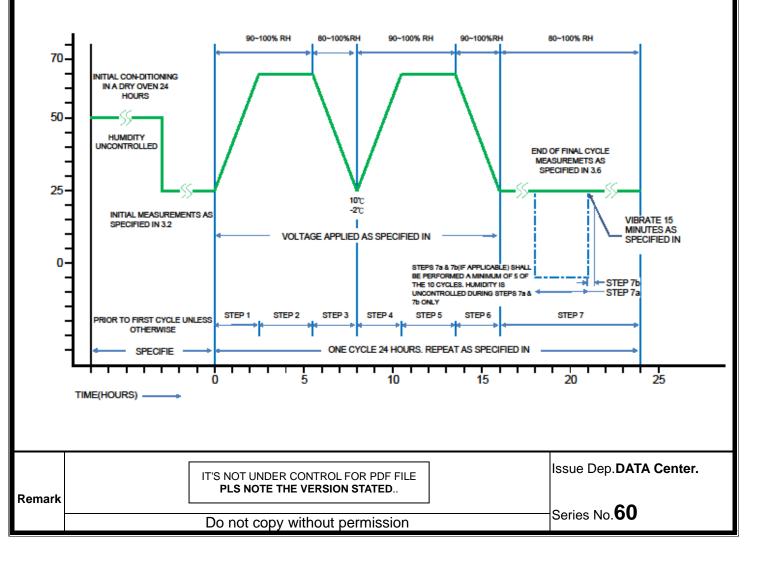
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Test Item	Conditions of Test	Test Limits	
	◎Test item (Thermal Shock test):		Max. 50 μ m
	Testing Condition		
	Minimum storage temperature	-55+0/-10° ℃	
	Maximum storage temperature	85+10/-0° ℃	
	Temperature-retaining time	10 min.	
	Number of temperature cycles	1,500	
Whisker Test	OInspection:		
	Inspect for whisker formation on specim the acceleration test specified in subciau magnifier (stereo microscope) of about 4 magnification. If judgment is hard in this		
	scanning electron microscope (SEM) of		
	higher magnification.		
	By JESD Standard NO.22A121 class 2.		

5.4 Operational Life Endurance:

Test Item	Conditions of Test	Test Limits
	Put the tested resistor in chamber under temperature 70±	$0402 \circ 0603 \circ 0805 \circ 1206$: $\leq \pm 1.0\%$
	2°C and load the rated voltage for 90 minutes on 30 minutes	2512∶≦±2.0%
Load Life	off, total 1000 hours. Then leaving the tested resistor in room temperature for 60 minutes, and measure its	No evidence of mechanical damage
	resistance variance rate. Refer to JIS-C5201-1 4.25	



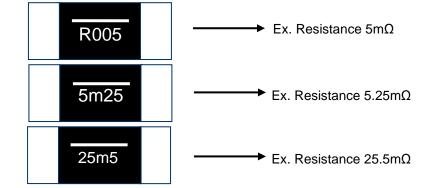
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6 Marking Format:						
6.1 M	Arking Styles by Laser(For LRH0805/LRH1	206):				
	LRH0805 LRH1206					
		R	.001			

6.2 LRH1206 . LRH2512 Series:

Product resistance is indicated by using two marking notation styles:

- a. "R" designates the decimal location in ohms, e.g.
 - For $1m\Omega$ the product marking is R001;
 - For $25m\Omega$ the product marking is R025;
 - For $100m\Omega$ the product marking is R100.
- b. "m" designates the decimal location in milliohms, e.g.
 - For 0.25mΩ the product marking is 0m25;
 - For $0.5m\Omega$ the product marking is 0m50;
 - For $5.5m\Omega$ the product marking is 5m50;
 - For $25.5m\Omega$ the product marking is 25m5.



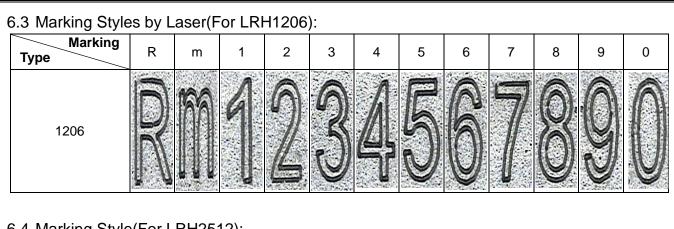
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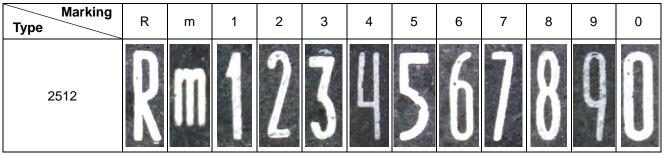
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6.4 Marking Style(For LRH2512):

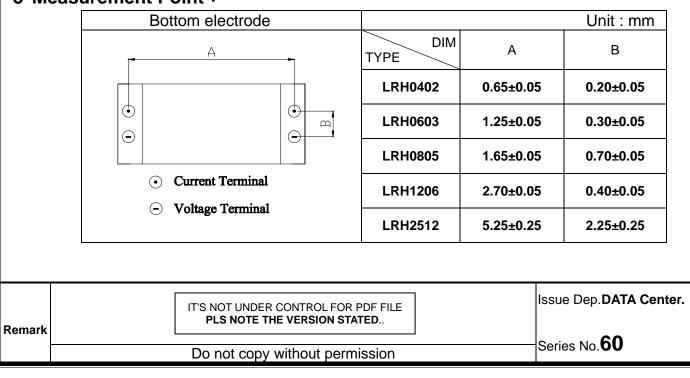


6.5 LRH0402 . LRH0603 No Marking.

7 Plating Thickness:

- 7.1 Ni : $\geq 2 \mu$ m
- 7.2 Sn(Tin) : \geq 3 μ m
- 7.3 Sn(Tin) : Matte Sn

8 Measurement Point :



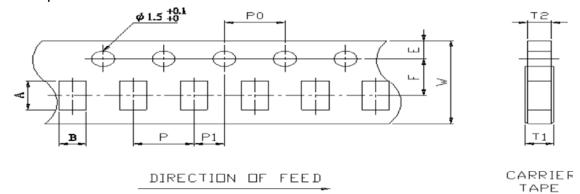
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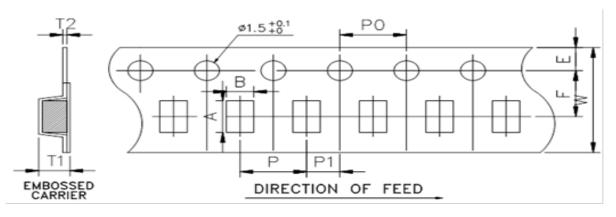
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9 Taping specifications:

9.1 Carrier Tape Dimensions:



9.2 Embossed Tape Dimensions:



Unit: mm

DIM Item	А	В	W	E	F	T1	T2	Р	P0	10*P0	P1
0402	1.15±0.05	0.65±0.05	8.0±0.20	1.75±0.10	3.5±0.05	0.40+0.2/-0	0.40±0.05	2.0±0.10	4.0±0.05	40.0±0.20	2.0±0.05
0603	1.80±0.10	1.00±0.10	8.0±0.20	1.75±0.10	3.5±0.05	0.40+0.2/-0	0.40±0.05	4.0±0.10	4.0±0.10	40.0±0.20	2.0±0.05
0805	2.30±0.10	1.55±0.10	8.0±0.20	1.75±0.10	3.5±0.05	0.40+0.2/-0	0.40±0.05	4.0±0.10	4.0±0.10	40.0±0.20	2.0±0.05
1206	3.50±0.20	1.90±0.20	8.0±0.20	1.75±0.10	3.5±0.05	0.60+0.2/-0	0.60±0.05	4.0±0.10	4.0±0.10	40.0±0.20	2.0±0.05
2512	6.75±0.10	3.50±0.10	12.0±0.15	1.75±0.10	5.5±0.10	1.30±0.10	0.20±0.05	4.0±0.10	4.0±0.10	40.0±0.20	2.0±0.10

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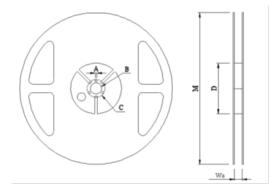
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9.3 Packaging model:

	T	Max. Packaging Quantity (pcs/reel)				
Туре	Tape width	Carrie	r Tape	Embossed Plastic Type		
	width	2mm pitch	4mm pitch	4mm pitch		
0402	8mm	10,000pcs				
0603	8mm		5,000pcs			
0805	8mm		5,000pcs			
1206	8mm		5,000pcs			
2512	12mm			4,000pcs		

9.4 Reel Dimensions:



Unit: mm

ltem	Reel Type / Tape	Wa	М	Α	В	С	D
0402	7" reel for 8 mm tape	9.0±0.5	178±2.0	2.0±0.5	13.5±0.5	21.0±0.5	60.0±1.0
0603	7" reel for 8 mm tape	9.0±0.5	178±2.0	2.0±0.5	13.5±0.5	21.0±0.5	60.0±1.0
0805 1206	7" reel for 8 mm tape	9.0±0.5	178±2.0	2.0±0.5	13.5±0.5	21.0±0.5	60.0±1.0
2512	7" reel for 12 mm tape	13.8±0.5	178±2.0	2.0±0.5	13.5±0.5	21.0±0.5	60.0±1.0

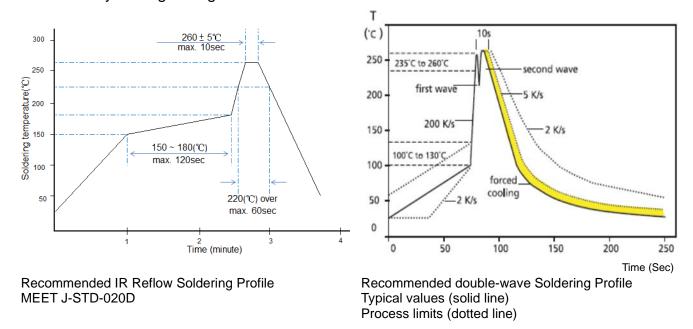
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10 Technical application notes: (This is for recommendation, please customer perform adjustment according to actual application)

10.1 Recommend soldering method:

10.1.1 This product is applicable to IR-reflow process only.(Infrared Reflow) Typical examples of soldering processes that provides reliable joints without any damage are given in below:



10.1.2 Soldering Iron: temperature $350^\circ\!\mathrm{C}\pm\!10^\circ\!\mathrm{C}\,$, dwell time shall be less than 3 sec.

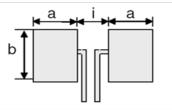
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10.2 Recommend Land Pattern:

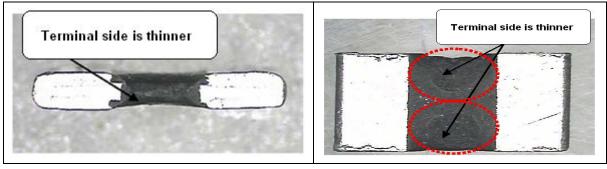
When a component is soldered, the resistance after soldering changes slightly depending on the size of the soldering area and the amount of soldering. When designing a circuit, it is necessary to consider the effect of a decrease or increase in its resistance.



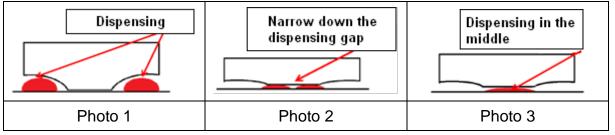
Туре	Power Rating	Resistance Range (mΩ)	Dimensions - in millimeters		
Type	(Watts)		а	b	i
	0.20	1.5	0.65	0.65 0.50	0.50
0402		3≦R≦4			
		5			
		10			
0603	0.33	1 ~ 24	1.00	1.27	0.50
0805	0.50	1~19	1.45	1.78	0.66
1206	0.50 1.00	$1 \leq R < 3$	1.65	2.18	0.60
		$3 \leq R < 4$	1.65	2.18	0.90
		$4 \leq R \leq 21$	1.65	2.18	1.00
	1.50	3~100	2.11		
2512	2.00	3 ~ 70		3.68	3.18
	3.00	3 ~ 10			

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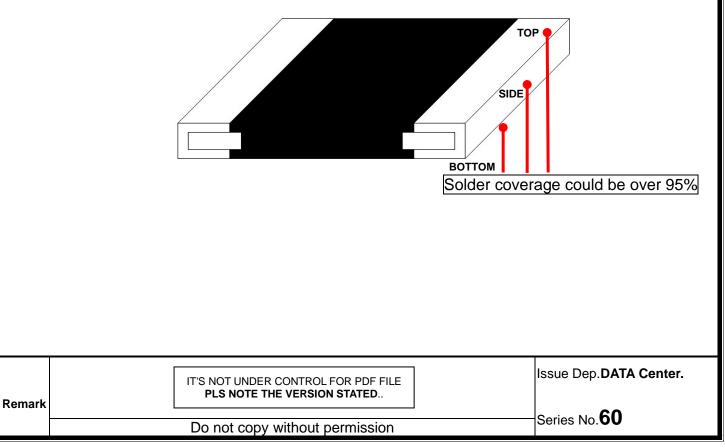
- 10.3 Recommend dispensing method (for LRH2512)
 - 10.3.1 The structure of RALEC metal alloy resistor that both side of main body would be thinner due to process factor (as the photo below).



10.3.2 When customer performs wave solder process shall take note on the dispensing gap. If the gap between two dispensing is over, the red-glue will not adhesive the resistor body and be dropped out (as photo 1). Therefore, we suggest customer to narrow down the dispenser gap (as photo 2), or dispenser on the body center (as photo 3)



10.4 Product warranted solder area



10.5 Environment Precautions:

This specification product is for general electronic use, RALEC will not be responsible for any damage, cost or loss caused by using this specification product in any special environment. If other applications need to confirm with RALEC.

If consumer intends to use our Company product in special environment or condition (including but not limited to those mentioned below), then will need to make individual recognition of product features and reliability accordingly.

- (a) Used in high temperature and humidity environment
- (b) Exposed to sea breeze or other corrosive gas, such as $CI_2 \cdot H_2S \cdot NH_3 \cdot SO_2$ and NO_2 .
- (c) Used in non-verified liquids including water, oil, chemical and organic solvents.
- (d) Using non-verified resin or other coating material to seal or coat our Company product.
- (e) After soldering, it is necessary to use water-soluble detergents to clean residual solder fluxes, even though no-clean fluxes are recommended.

10.6 Momentary Overload Precautions:

The product might be out of function when momentary overloaded. Please make sure to avoid momentary overloading while using and preserving.

10.7 Operation and Processing Precautions:

- (a) Avoid damage to the edge of resistor and protective layer caused by mechanical stress.
- (b) Handle with care when printing circuit board (PCB) is divided or fixed on support body, because bending of printing circuit board (PCB) mounting will make mechanical stress for resistors.
- (c) Make sure the power rating is under the limit when using the resistor. When power rating is over the limit, the resister will be overloaded. There might be machinery damage due to the climbing temperature.
- (d) If the resister will be exposed under massive impact load (shock wave) in a short period of time, the working environment must be set up well before use.
- (e) Please make evaluation and confirmation when the product is well used in your company and have a through consideration of it's fail-safe design to ensure the system safety.

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11 Storage and transportation requirement:

- 11.1 The temperature condition must be controlled at 25±5°C, the R.H. must be controlled at 60±15%. The stock can maintain quality level in two years °
- 11.2 Please avoid the mentioned harsh environment below when storing to ensure product performance and its' weldability. Places exposed to sea breeze or other corrosive gas, such as Cl2 \ H2S \ NH3 \ SO2 and NO2.
- 11.3 When the product is moved and stored, please ensure the correct orientation of the box. Do not drop or squeeze the box. Otherwise, the electrode or the body of the product may be damaged.

12 Inductance

Inductance characteristics: <5nH(Circuit frequency is below 1MHz)

13 Stock period:

The temperature condition must be controlled at $25\pm5^{\circ}$ C, the R.H. must be controlled at $60\pm15^{\circ}$ S. The stock can maintain quality level in two years.

14 Attachments

14.1 Document Revise Record (QA-QR-027)

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