

Enhanced Universal Dual/Quad LIN Transceiver Datasheet

1. Features and Benefits

- LIN 2.x/SAE J2602 and ISO17987-4 compliant
- Dual/Quad enhanced master transceiver function for each channel
- Backward compatible to quad-channel master transceiver MLX80001
- Small footprint QFN4x4 package (wettable flanks) and minimum external component count
- Dual/Quad versions with same package and footprint for cost/space optimized design
- Slew rate selection and High Speed Flash mode
- Wide operating voltage range V_s = 5 to 27 V
- Fully compatible to 3.3V and 5V devices
- Very low standby current consumption of (typ) 10μA in sleep mode
- WAKE input for local wake-up capability
- Remote and local wake-up source recognition
- Control output INH for external components
- Integrated termination (resistor & decoupling diode) for both LIN master & slave nodes
- TxD dominant time out function in slave configuration
- RxD dominant time out function in master configuration
- Sleep timer
- Low EME (emission) and high EMI (immunity) level
- High impedance LIN pin in case of loss of ground or battery
- Enhanced ESD robustness
 - o +/- 10kV according to IEC 61000-4-2 for pins LIN, Vs and WAKE

2. Ordering Information

Product Code	Temperature Code	Package Code	Option Code	Packing Form Code
MLX80002	K	LW	CAA-101	RE
MLX80004	K	LW	BAA-101	RE

Legend:

Temperature Code: $K = -40 \text{ to } 125^{\circ}\text{C}$

Package Code: LW = Quad Flat Package (QFN), wettable flanks

Option Code: BAA-101 = Design Revision

Packing Form: RE = Reel

Ordering example: MLX80004 KLW-BAA-101-RE

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3. General Description

The MLX80004(2) is a quad/dual LIN transceiver physical layer device for a single wire data link capable of operating in applications using baud rates up to 20kBd. It is compliant to LIN2.x as well as to the SAE J2602 specifications. The IC furthermore can be used in ISO9141 systems. The MLX80004 is functionally compatible to the MLX80001 quad master LIN transceiver.

The device is flexible for use in LIN – master applications and slave applications as well.

Due to the integrated master termination and the high ESD/EMC robustness of the device a minimum space and number of external components is required.

The number of LIN – channels can be easily adapted on the application requirements by combinations of quad and dual channel devices within the same foot print.

Because of the very low power consumption of the MLX80004 while being in sleep mode it's suitable for ECU applications with hard standby current requirements. The implemented high resistive LIN - termination in sleep mode as well as the RxD dominant time-out feature allows a comfortable handling of LIN short circuits to GND.

In order to reduce the power consumption in case of failure modes, the integrated sleep timer takes care for switching the IC into the most power saving sleep mode after Power-On or Wake-Up events are not followed by a mode change response of the microcontroller.

The MLX80004/2 has an improved EMI performance and ESD robustness according to the OEM Common Hardware Requirements for LIN in Automotive Applications Rev.1.2.

By using the MODEO/1 pins the application can be easily adapted on the required baud rate in order to optimize the EMC emissions. A high speed Flash Mode with disabled slew rate control is available as well.

To fulfill different OEM requirements, the integrated master termination can be disabled and external master resistors and decoupling diodes can be used. In this mode the MLX80004/2 can be used in slave applications as well.



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5. Block Diagram

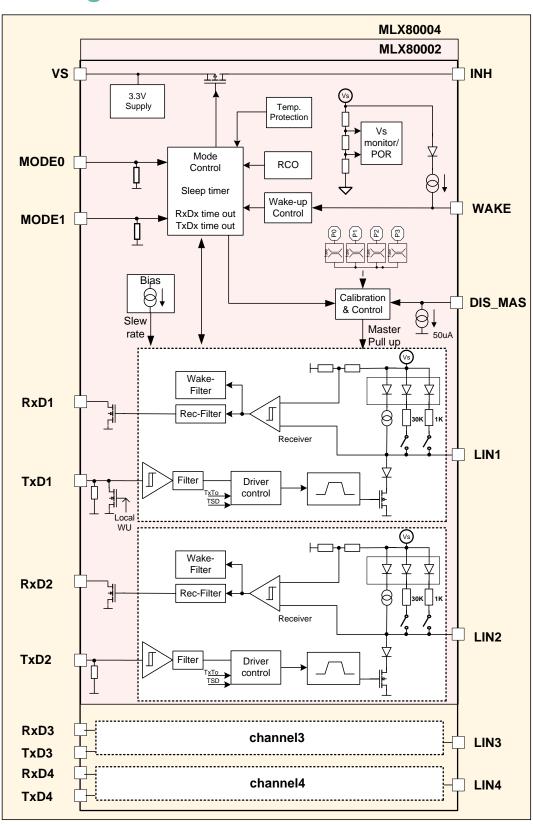




Figure 1: Block Diagram MLX80004/2.

6. Pin Description

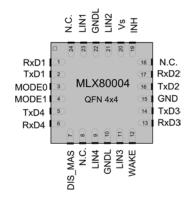


Figure 2: Pinout MLX80004 QFN4x4 24L

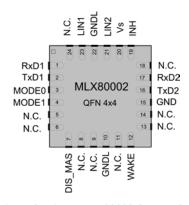


Figure 3: Pinout MLX80002 QFN4x4 24L

Table 1: Pin List

Pin	MLX80004	MLX80002	I/O-Type	Description
1	RxD1		0	Receive Data LIN Ch1, open drain
2	Tx	D1	I	Transmit Data LIN Ch1 (+ local WU-Flag)
3	MOI	DE0	I	Operating Mode Selection Input 1
4	MOI	DE1	I	Operating Mode Selection Input 2
5	TxD4	N.C.	I	Transmit Data LIN Ch4
6	RxD4	N.C.	0	Receive Data LIN Ch4, open drain
7	DIS_	MAS	I	disable integrated master resistor
8	N.	C.		
9	LIN4	N.C.	I/O	LIN Bus Ch4
10	GN	DL	G	Ground LIN
11	LIN3	N.C.	I/O	LIN Bus Ch3
12	WAKE		I	local wake up input, low active
13	RxD3	N.C.	0	Receive Data LIN Ch3, open drain
14	TxD3	N.C.	I	Transmit Data LIN Ch3
15	GND		G	Ground
16	Tx	D2	I	Transmit Data LIN Ch2
17	Rx	D2	0	Receive Data LIN Ch2, open drain
18	N.	C.		
19	IN	IH	0	HV High Side Control Pin
20	V	S	Р	Battery Voltage
21	LII	V2	I/O	LIN Bus Ch2
22	GN	IDL	G	Ground LIN
23	LII	V1	I/O	LIN Bus Ch1
24	N.	C.		
EPad	GND /	GNDL	G	Exposed Pad of Package (grounded heatsink) ¹

¹ For enhanced thermal and electrical performance, the exposed pad of the QFN package should be soldered to the board ground plane (and not to any other voltage level).

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7. Electrical Specification

All voltages are referenced to ground (GND). Positive currents flow into the IC.

The absolute maximum ratings (in accordance with IEC 60 134) given in the table below are limiting values that do not lead to a permanent damage of the device but exceeding any of these limits may do so. Long term exposure to limiting values may affect the reliability of the device.

7.1. Operating Conditions

Table 2: Operating Conditions

Nr.	Parameter	Symbol	Min	Max	Unit	Remark
101	Battery supply voltage [1] [2]	Vs	5	27	V	
102	Extended battery supply voltage	Vs_NON_OP	5	40	V	Parameter deviations allowed
103	Operating ambient temperature	T _{amb}	-40	+125	°C	
104	Voltage on low voltage I/Os (RxDx, TxDx, MODEx	RxDx, TxDx, MODEx	-0.3	5.5	V	

^[1] Vs is the IC supply voltage including voltage drop of reverse battery protection diode, $V_{DROP} = 0.4$ to 1V,

^[2] Operating voltage range of the LIN2.x/SAE J2602 plug & play specification is 7V...18V

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7.2. Absolute Maximum Ratings

Table 3: Absolute Maximum Ratings

Nr.	Parameter	Symbol	Condition	Min	Max	Unit
201	Battery Supply Voltage	Vs	Respective to GND	-0.3	40	V
202	Transients at battery supply voltage	V _{VS.tr1}	ISO 7637/2 pulse 1 ^[1]	-100		V
203	Transients at battery supply voltage	V _{VS.tr2}	ISO 7637/2 pulse 2[1]		75	V
204	Transients at high voltage signal pins	V _{LINtr1}	ISO 7637/3 pulses 1 ^[2]	-30		V
205	Transients at high voltage signal pins	V _{LINtr2}	ISO 7637/3 pulses 2 ^[2]		30	V
206	Transients at high voltage signal and power supply pins	V _{HVtr3}	ISO 7637/2 pulses 3A, 3B [3]	-150	100	V
207	DC voltage LINx	V _{LIN_DC}	Respective to GND and V _S Loss of Ground(V _{GND} =V _S)	-20 -30	40 40	V
208	DC voltage WAKE	V _{WAKE_DC}	Respective to GND and Vs Loss of Ground(V _{GND} =V _S)	-20 -30	40 40	V
209	DC voltage INH, DIS_MAS	V _{INH_DC} V _{DISMAS_DC}		-0.3	V _S + 0.3	V
210	DC voltage low voltage I/O's (RxDx,TxDx,MODEx)	V _{Iv_DC}		-0.3	7	V
211	ESD voltage, IEC 61000-4-2 [4]	V _{ESD}	Pin LIN, VS, WAKE	-10	10	kV
212	ESD voltage, HBM (CDF-AEC-Q100-002)	V _{ESD}	Pin LIN, V _{s,} WAKE, INH vs GND	-8	8	kV
212	E3D Vollage, Fibivi (CDI -AEC-Q100-002)	A F2D	All other pins	-3	3	kV
213	ESD voltage, CDM (CDF-AEC-Q100-011)	V _{ESD}		-1000	1000	V
214	Maximum latch - up free current at any Pin	I _{LATCH}		-500	500	mA
215	Thermal impedance	Θ JA	JEDEC 1s2p board		50	K/W
216	Storage temperature	T _{stg}		-55	150	°C
217	Junction temperature	T _{vj}		-40	150	°C

ISO 7637/2 test pulses are applied to VS via a reverse polarity diode and >10uF blocking capacitor. [1]

ISO 7637/3 test pulses are applied to LIN via a coupling capacitance of 100nF.

^[2] [3] ISO 7637/3 test pulses are applied to LIN via a coupling capacitance of 1nF. ISO 7637/2 test pulses are applied to VS via a reverse polarity diode and >10uF blocking capacitor

^[4] IEC 61000-4-2 validated by external Lab during product qualification (see application examples)

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7.3. Static Characteristics

Table 4: Static Characteristics

Unless otherwise specified all values in the following tables are valid for $V_S = 5$ to 27V and $T_j = -40$ to 150°C. All voltages are referenced to ground (GND), positive currents flow into the IC.

Nr.	Parameter	Symbol	Condition	Min	Тур	Max	Unit
PIN VS							
301	Undervoltage lockout	V _{S_UV}		2.4		4.8	V
302	Undervoltage lockout hysteresis ^[1]	Vs_uv_hys		0.1	0.3	0.7	V
303	Supply current, sleep mode	I _{Ssl}	$V_{MODEx} = 0V$, $Tj \le 85C$ $V_{WAKE} = V_{LINx} = V_{S} \le 14V$		9	15	μΑ
		-531	$V_{\text{MODex}} = 0V$, $Tj \le 125C$ $V_{\text{WAKE}} = V_{\text{LINX}} = V_{\text{S}} \le 18V$			20	μΑ
304	Supply current standby mode	I _{SBY}	V _{M0Dex} = 0V, after POR or WU	100	200	400	μΑ
305	Supply current active mode, dominant	Sd slave	$V_{M0Dex} = 5V, V_{TxD1-4} = 0V$ DIS_MAS = Vs (80004)		12	15	- mA
303	Standard transceiver mode	TSU_Stave	$V_{MODex} = 5V, V_{TxD1-2} = 0V$ DIS_MAS = Vs (80002)		7	9	110.0
306	Supply current active mode, dominant	la.	$V_{MODex} = 5V, V_{TxD1-4} = 0V$ DIS_MAS = 0V (80004)		100	125	- mA
300	Enhanced master mode	Sd_master	$V_{M0Dex} = 5V, V_{TxD1-2} = 0V$ DIS_MAS = 0V (80002)		50	65	IIIA
307	Supply current active mode, recessive	I _{Sr}	$V_{\text{MODex}} = 5V, V_{\text{TxD1-4}} = 5V$		3	5	mA
PIN LIN	Nx – Transmitter						
310	Transmitter internal capacitance[1]	CLIN	Capacitance on pins LINx to GND		30	40	pF
311	Short circuit bus current	I _{BUS_LIM}	$V_{LIN} = V_{S}$, $V_{MODex} = 5V$, $V_{TxDx} = 0V$	40	100	200	mA
312	Pull up resistance bus, normal & standby mode	R _{SLAVE}	$V_{DIS_MAS} = V_S$	20	30	60	kΏ
313	Pull up resistance bus, normal & standby mode	R _{Master}	V _{DIS_MAS} = 0V	900	1000	1100	Ω
314	Pull up current bus, sleep mode	I _{SLAVE_SLEEP}	$V_{LINx} = 0V$, $V_S = 12V$, $V_{MODex} = 0V$, $V_{TxDx} = 5V$	-100	-60	-20	μΑ
315	Voltage drop at int. diode in pull up path R _{SLAVE} [1]	V _{SerDiode}		0.4		1	V
316	Receiver dominant input leakage current including pull up resistor	IBUS_PAS_dom	V _{LINX} = 0V, V _S = 12V, V _{MODex} = 5V, V _{TXDx} = 5V, V _{DIS_MAS} = V _S	-400			μA
317	Receiver recessive input leakage current	BUS_PAS_rec	V_{LINx} =18V, V_S =5V, V_{MODex} = 5V, V_{TxDx} = 5V, Tamb<125°C			20	μΑ
318	Bus reverse current loss of battery [2]	I _{BUS_NO_BAT}	$V_S = 0V$, $0V < V_{LIN x} < 18V$ Tamb < 125°C			20	μΑ
319	Bus current during loss of ground [2]	I _{BUS_NO_GND}	V _S = V _{GND} = 12V, 0 < V _{LINX} < 18V	-10		50	μA
320	Transmitter dominant voltage [2]	Vol-	Rload = 500Ω , $V_S = 5V$	0		1.2	V
320	Transmitter dominant voltage [2]	Vol _{BUS}	Rload = 500Ω , V _S >= 7V	0		0.2×Vs	v
321	Transmitter recessive voltage [2]	Voh _{BUS}	$V_{MODex} = 0/5V, V_{TxDx} = 5V$	0.8×Vs		1×V _S	V

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Nr.	Parameter	Symbol	Condition	Min	Тур	Max	Unit
PIN LIN	Nx – Receiver						
322	Receiver dominant voltage	V _{BUSdom}				0.4×Vs	V
323	Receiver recessive voltage	V _{BUSrec}		0.6×Vs			V
324	Center point of receiver threshold	V _{BUS_CNT}	$V_{BUS_cnt} = (V_{BUSdom} + V_{BUSrec})/2$	0.475×V _S	0.5×V _S	0.525×V _S	V
325	Receiver hysteresis	V _{HYS}	V _{HYS} = (V _{BUSrec} -V _{BUSdom})			0.175×Vs	V
PIN MC	DDE0/1, TxD2/3/4						
331	High level input voltage	V _{ih_xx}	Rising edge	2			V
332	Low level input voltage	V _{il_xx}	Falling edge			0.8	V
333	pull down resistor	R _{pd_xx}	V _{ih_xx} = 5V	200	350	600	kΩ
334	Leakage Current	I _{leak_xx}	$V_{il_xx} = 0V$	-5		5	μΑ
PIN Tx	D1			ı		1	
341	High level input voltage	V _{ih_TxD1}	Rising edge	2			V
342	Low level input voltage	V _{il_TxD1}	Falling edge			0.8	V
343	pull down resistor	R _{pd_TxD1}	$V_{TxD1} = 5V$	200	350	600	kΩ
344	Low level output voltage	V _{ol_txd1}	I _{TxD1} = 2mA Local WU flag			0.6	V
345	Leakage Current	I _{leak_TxD1}	V _{TxD1} = 0V	-5		5	μΑ
PIN Rx	Dx						
351	Low level output voltage	V _{ol_rxdx}	$I_{RxDx} = 2mA$			0.6	V
352	Leakage Current high	I _{leakh_rxdx}	$V_{RxDx} = 5V, V_{TxDx} = 5V, V_{M0/1}$ = 5V	-5		5	μΑ
353	Leakage Current low	l _{leakl_rxdx}	$V_{RxDx} = 0V, V_{TxDx} = 5V, V_{M0Dex}$ = 5V	-5		5	μA
PIN INI	1	l	- 50				
361	On resistance INH	R _{on_INH}	V _S =12V, T _j ≤125°C		20	50	Ω
362	Leakage current INH high	I _{leakh_inh}	V _{MODex} = 0V,V _{INH} = 27V	-5		5	μΑ
363	Leakage current INH low	 leakl_inh	$V_{M0Dex} = V_{INH} = 0V$,	-5		5	μA
PIN W	AKE	1		I		1	1
371	High level input voltage	V _{ih_WAKE}	Sleep mode	V _S -1V			V
372	Low level input voltage	V _{II_WAKE}	Sleep mode			V _S -3.3V	V
373	Pull up current WAKE	I _{WAKE_PU}	V _{WAKE} = 0	-30	-10	-1	μΑ
374	Leakage current WAKEhigh	I _{WAKE_lk}	V _{WAKE} = V _S =27V	-5		5	μΑ
	I and the second						

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Nr.	Parameter	Symbol	Condition	Min	Тур	Max	Unit		
PIN DIS	PIN DIS_MAS								
381	High level input voltage	Vih_DIS_MAS	Active modes	4		V _S +0.3V	V		
382	Low level input voltage	Vil_dis_mas	Active modes			1.9	V		
383	Pull down current DIS_MAS	Idis_mas_pd	Active modes		50	60	μΑ		
384	Leakage current DIS_MAS_low	I _{DIS_MAS_Iki}	$V_{DIS_MAS} = 0V$	-5		5	μΑ		
385	Leakage current DIS_MAS_high	I _{DIS_MAS_lkh}	V _{DIS_MAS} = 27V, sleep mode	-5		5	μA		
Therma	al Protection								
391	Thermal shutdown ^[1]	T _{sd}		155	170	190	°C		
392	Thermal hysteresis[1]	T _{hys}			10	30	°C		

No production test, guaranteed by design and qualification In accordance to SAE J2602

^[1] [2]

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7.4. Dynamic Characteristics

Table 5: Dynamic Characteristics

Unless otherwise specified all values in the following table are valid for V_S = 5 to 27V and T_i = -40 to 150°C.

Nr.	Parameter	Symbol	Condition	Min	Тур	Max	Unit
401	Propagation delay receiver [1]	t _{rx_pdf}	C _{RxD} =25pF falling edge			6	μs
402	Propagation delay receiver [1]	t _{rx_pdr}	C _{RxD} =25pF rising edge			6	μs
403	Propagation delay receiver symmetry	t _{rx_sym}	Calculate t _{rx_pdf} - t _{rx_pdr}	-2		2	μs
404	Receiver debounce time [2]	t _{rx_deb}	LIN rising & falling edge	0.5		4	μs
411	LIN duty cycle 1 [2] [3] [5]	D1	20kbps operation, normal mode Vs = 7 to 18V	0.396			
412	LIN duty cycle 2 [2] [3] [5]	D2	20kbps operation, normal mode Vs = 7 to 18V			0.581	
413	LIN duty cycle 3 [2] [3] [5]	D3	10.4kbs operation, low speed mode Vs = 7 to 18V	0.417			
414	LIN duty cycle 4 [2] [3] [5]	D4	10.4kbs operation, low speed mode Vs = 7 to 18V			0.590	
415	trec(max) - tdom(min) [4] [5]	Δt3	10.4kbs operation, low speed mode			15.9	μs
416	tdom(max) - trec(min) [4] [5]	Δt4	10.4kbs operation, low speed mode			17.28	μs
421	Remote Wake-up filter time	t _{wux_remote}	sleep mode, LIN dominant time before rising edge	30		150	μs
422	Local Wake-up filter time	twu_local	sleep mode, WAKE falling edge	10		50	μs
431	Delay from Standby to Sleep Mode	t _{dsleep}	V _{MODEx} = 0	150		500	ms
432	TxDx dominant time out time	t _{TxDx_to}	active modes, $V_{TxDx} = 0$	27		60	ms
433	RxDx dominant time out time	T _{RxDx_to}	active modes, V _{LINx} = 0, V _{DIS_MAS} = 0	27		60	ms
441	MODEx – debounce time	T _{MODE_deb}	active ←> sleep mode transitions	1	2	5	μs
442	DIS_MAS – debounce time	TDIS_MAS_deb	master ←> slave transitions	1	2	5	μs

This parameter is tested by applying a square wave signal to the LIN. The minimum slew rate for the LIN rising and falling edges is 50V/us

^[2] See Figure 4– LIN timing diagram

Standard loads for duty cycle measurements are $1K\Omega/1$ nF, $660\Omega/6.8$ nF, $500\Omega/10$ nF, internal master termination disabled

^[4] in accordance to SAE J2602, see Figure 5

 $^{[5] \}qquad \text{ for supply voltage ranges Vs=5...7V and Vs=18...27V parametric deviations are possible} \\$



7.4.1. Duty Cycle Calculation

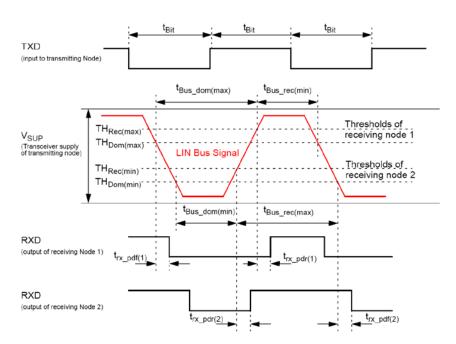


Figure 4: LIN timing diagram (reference LIN2.1 specification)

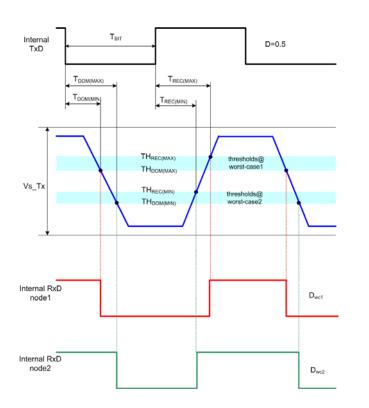


Figure 4: LIN timing diagram, relation between propagation delay and duty cycle (reference SAE J2602 specification)

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As shown in Figure 4, both worst case duty cycles can be calculated as follows :

$$D_{wc1} = t_{BUS_rec(min)} / (2 t_{Bit})$$

$$D_{wc2} = t_{BUS_rec(max)} / (2 t_{Bit})$$

Thresholds for duty cycle calculation for the plug & play specification in accordance to LIN2.0 / SAE J2602:

Baud rate	20kBd	10.4kBd
T _{BIT}	50µs	96µs
D _{wc1}	D1	D3
D _{wc2}	D2	D4
TH _{REC(MAX)}	0.744 × V _{S_TX}	0.778 × V _{S_TX}
TH _{DOM(MAX)}	0.581 × V _{S_TX}	0.616 × V _{S_TX}
TH _{REC(MIN)}	0.422 × V _{S_TX}	0.389 × V _{S_TX}
TH _{DOM(MIN)}	0.284 × V _{S_TX}	0.251 × V _{S_TX}

Table 6: Data Transmission Rates



8. Functional Description

The MLX80004/2 is the physical layer interface between the master/slave microcontroller and the single wire LIN bus network.

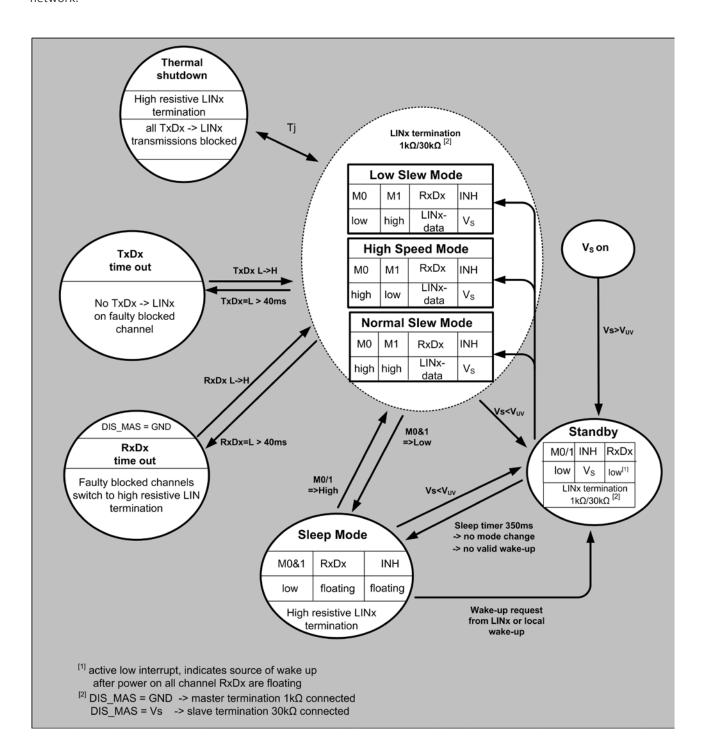


Figure 5: State Diagram of the MLX80004/2



8.1. Operating Modes

Table 7: Operating Modes

Mode	MODE0	MODE1	TxDx	RxDx	INH	LIN transceiver
Standby	0	0	weak pulldown/ active low [1]	floating/ active low [2]	Vs	Off
Active	1 1 0	1 0 1	weak pulldown/ input for transmit data stream	output for LIN data stream	Vs	On [3] [4] [5]
Sleep	0	0	weak pull down	floating	floating	Off

- [1] Indicates the wake up flag in case of local wake up
- [2] After power on RxDx is floating. If any wake up(local or remote) occurs it will be indicated by active low
- [3] Active low interrupt at pin RxD will be removed when entering normal mode
- [4] Wake up source flag at pin TxD1 will be removed when entering normal mode
- [5] Active modes will be entered by a low -> high transition on pin MODEx. When recessive level (high) on pin TxDx is present the transmit path will be enabled

8.2. Initialization and Standby mode

When the battery supply voltage Vs exceeds the specified threshold V_{S_UV} , the MLX80004/2 automatically enters an intermediate standby mode. The INH output becomes HIGH (Vs) and can be used for a battery driven interrupt or to switch on an external ECU – voltage regulator. The pins RxDx are floating and the integrated master (slave) pull up resistor with decoupling diode pulls the pin LIN. The transmitter and the receiver are disabled.

If no mode change occurs to any active mode via a MODEO/1 LOW to HIGH transition within the time stated (typically 350ms), the IC enters the most power saving sleep mode and the INH output will become floating (logic 0).

Furthermore the standby mode will be entered after a valid local or remote wake up event, when the MLX80004/2 is in sleep mode. The entering of the standby mode after wake up will be indicated by an active LOW interrupt on pin RxDx.

The MLX80004/2 enters the standby mode as well in case of a battery under-voltage condition. That happens while being in sleep mode or any active mode.

8.3. Active Modes

By entering the active modes the MLX80004/2 can be used as interface between the single wire LIN bus and the microcontroller. The incoming bus traffic is detected by the receiver and transferred via the RxDx output pin to the microcontroller. (see Figure 4, LIN timing diagram)

The active modes can be entered being in sleep or standby mode, when the pin(s) MODE0/1 are driven HIGH.

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MODE0	MODE1	Mode
L	L	Sleep Mode
Н	L	High Speed Mode (slew rate control disabled)
L	Н	Low speed mode
Н	Н	Normal Mode

Table 8: Mode Selection Table

8.3.1. High Speed mode

This mode allows high speed data download up to 100Kbit/s. The slew rate control is disabled. The falling edge is the active driven edge, the speed of the rising edge is determined by the network time constant.

8.3.2. Low speed mode

This mode is the recommended operating mode for J2602 applications with a maximum baud rate of 10.4kBd. The slew rate control of any channel is optimized for minimum radiated noise, especially in the AM band.

8.3.3. Normal speed mode

Transmission bit rate in normal mode is up to 20kbps. The slew rate control of any channel is optimized for maximum allowed bit rate in the LIN specification package 2.x.

8.4. Sleep Mode

The most power saving mode of the MLX80004/2 is the sleep mode. The mode change into sleep mode is possible regardless of the voltage levels on the LINx bus, pins WAKE or TxDx. The MLX80004/2 offers two procedures to enter the sleep mode:

- The sleep mode will be entered if both the pins MODE0 and MODE1 are being driven LOW for longer than the specified filter time (t_{MODE deb}) when in active modes.
- If the MLX80004/2 is in standby mode after power-on or wake-up, a sleep counter is started and switches the transceiver into sleep mode after the specified time (typ. 350ms) if the microcontroller of the ECU will not confirm the active operation by setting MODE0/1 pins to logic HIGH. This feature allows faulty blocked LIN nodes to reach the most power saving sleep mode anyway.

Being in sleep mode the INH pin becomes floating and can be used to switch off the ECU voltage regulator in order to minimize the current consumption of the complete LIN node (preferred feature in slave applications). The transmitters are disabled and the pins RxDx are disconnected from the receive path and become floating. The master(slave) termination resistor (LIN pull up resistor with decoupling diode between pins LIN and Vs) is disconnected, only a weak LIN pull up current of typically 50uA is applied to the LINx bus (see chapter 9 Fail-safe Features)

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8.5. Wake Up

When in sleep mode the MLX80004/2 offers three wake-up procedures:

- In applications with continuously powered ECU a wake up via mode transition to active modes is possible by setting the MODEx pins to high level. (see chapter 4.3 Active Modes)
- Remote wake-up via LINx bus request
 - After a falling edge on the LINx bus followed by a dominant voltage level for longer than the specified value($t_{wu\ remote}$) and a rising edge on pin LINx will cause a remote wake up (see Figure 6 at page 19)
- Local wake-up via a negative edge on pin WAKE
 - A negative edge on the pin WAKE and a dominant voltage level for longer than the specified time (t_{wu_local}) will cause a local wake-up. The current for an external switch has to be provided by an external pull up resistor R_{WK} . For a reverse current limitation in case of a closed external switch and a negative ground shift or an ECU loss of ground a protection resistor R_{WK_prot} between pin WAKE and the switch is recommended. (see Figure 7 at page 20)

The pin WAKE provides a weak pull up current towards the battery voltage that provides a HIGH level on the pin in case of open circuit failures or if no local wake up feature is required. In such applications it is recommended to connect the pin WAKE to pin Vs via a resistor of 10k ohms.

8.6. Wake Up Source Recognition

The device can distinguish between a local wake-up event (pin WAKE) and a remote wake-up event in dependence of the requesting LINx bus.

Local Wake Up

In case of a local wakeup via WAKE pin, the wake up request is indicated by an active LOW on pin RxD1. The wake-up source flag is set and is indicated by an active LOW on pin TxD1.

The wake-up source flag can be read if an external pull up resistor at TxD1 towards the microcontroller supply voltage has been added and the MLX80004/2 is still in standby mode:

When the microcontroller confirms an active mode operation by setting the pin MODE0/1 to HIGH, both the wake-up request on pin RxD1 as well as the wake-up source flag on pin TxD1 are reset immediately.

Remote Wake Up

In case of a remote wake-up via a LINx bus, the source of the wake-up request will be indicated by the RxDx pin that belongs to the LINx pin. (example: LOW level on RxD4 and floating RxD1-3 indicate a wake-up request on LIN4). The wake up source flag at TxD1 remains floating.

This allows following the wake-up request of the requesting LIN bus while remaining the other LIN bus channels in recessive mode (no wake up occurs in these LIN networks).

After a mode transition into any active mode by setting the pin MODE0/1 to HIGH, the active LOW wake-up request on pin RxDx is reset immediately.

If the device is not set into an active mode after a wake up request (either local or remote) then it will return into sleep mode after t_{dsleep} .





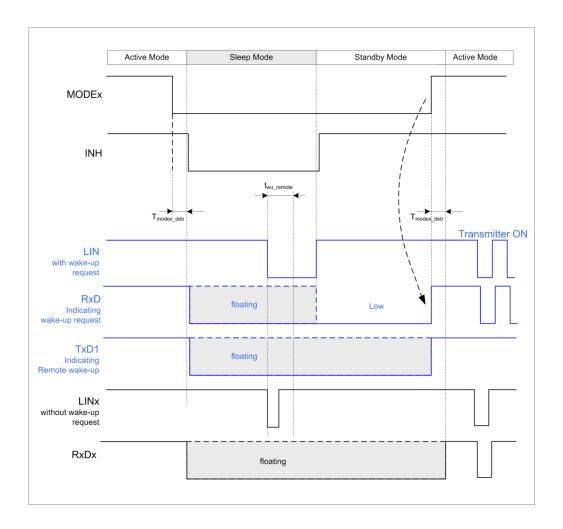


Figure 6: remote wake up and wake-up source recognition



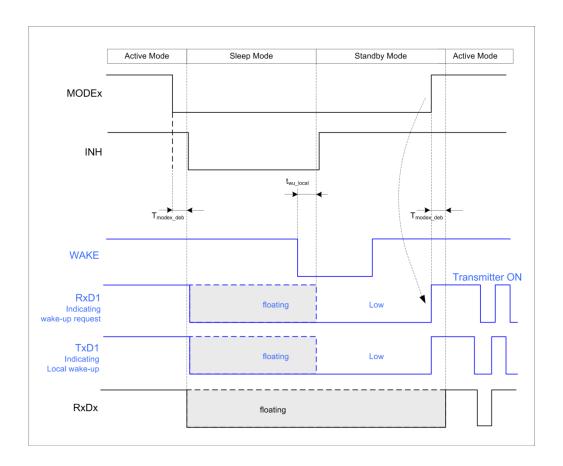


Figure 7: local wake up and wake-up source recognition

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8.7. Master / Slave configuration

The target applications of the MLX80004/2 are BCM master modules with multiple LIN channels. In order to be able to use the same module for a wide variety of applications with different stages of extension, a space efficient and cost effective adaptation on the number of LIN channels is desired.

The MLX80004/2 device family offers the combination of quad and dual channel LIN transceiver within the same advanced package and a compatible foot print.

By the integration of the LIN master-termination (decoupling diode and 1K resistor) the external circuitry can be minimized in terms of space as well as BOM (bill of material). The RxD time-out feature allows the handling of a LIN short to ground failure without software support by the microcontroller. This application mode is called enhanced master mode, compatible to the functionality of the quad – LIN transceiver MLX80001.

In case of different BCM requirements it may happen that the *external* master termination is desired only. To cover these applications the pin DIS MAS has been introduced:

DIS_MAS	Mode	LIN termination	Supported fail safe features
GND	Enhanced Master Mode	Active mode : Diode $\&~1k\Omega$ sleep mode :Diode $\&~60\mu A$	 RxDx time-out, independent disconnect of master termination in case of LINx short to ground TxDx time-out, independent disable of faulty dominant blocked transmit path
Vs	Standard Transceiver Mode	Active mode : Diode & $30 \text{k}\Omega$ sleep mode :Diode & $60 \mu\text{A}$	TxDx time-out, independent disable of faulty dominant blocked transmit path

Table 9: Time Out Modes

In case of externally mounted master termination (standard transceiver mode), the handling of a LIN short to ground is not possible. By using the standard transceiver mode, the MLX80004/2 can be used in slave applications as well. To pull the pin DIS_MAS to high even in case the external ECU regulator is switched off in sleep mode. The pin shall be connected to Vs via an external resistor. (see Figure 8 at page 24, application example) In the standard transceiver mode, only the TxDx time-out feature is enabled.

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9. Fail-safe Features

9.1. Loss of battery

If the ECU is disconnected from the battery, the bus pin is in high impedance state. There is no impact to the bus traffic and to the ECU itself. Reverse current is limited to $< 20\mu A$

9.2. Loss of Ground

In case of an interrupted ECU ground connection there is no influence to the bus lines. The current from the ECU to the LINx pins is limited by the weak pull up current of the pin LINx, the integrated master termination (DIS_MAS = GND) as well as the integrated slave termination (DIS_MAS = V_s) is disconnected in order to fulfill the SAE J2602 requirements for the loss of ground current (<100 μ A @12V).

9.3. Short circuit to battery

The transmitter output currents are limited to the specified value in case of short circuit to battery in order to prevent high current densities and thermal hot spots in the LIN drivers. In dependency of the ambient temperature as well as the battery voltage the junction temperature can exceed the specified value and a thermal overload condition occurs (see chapter 4.5)

9.4. Ground shift and short circuit to ground

If the LIN bus wiring is shorted to negative shifted ground levels, there is no current flow from the ECU ground to the LIN bus and no distortion of the bus traffic occurs.

A LIN bus short to ground condition can cause an undesired current flow. The MLX80004/ offers different opportunities to handle the LIN short to ground, see chapter 4.7.

9.5. Thermal overload

The MLX80004 and the MLX80002 is protected against thermal overloads. If the chip junction temperature exceeds the specified value, all transmitters are disabled and the master termination is switched off in order to reduce the power consumption. The receiver is still working during the thermal shutdown state. The pins RxDx indicate the voltage level from the LINx pins also if the circuit is in thermal shut down. The circuit returns automatically to the normal mode after thermal recovery.

9.6. Undervoltage lock out

If the battery supply voltage is missing or decreased under the specified value (V_{S_UV}), all transmitters are disabled to prevent undefined bus traffic.

While in sleep mode, the MLX80004/2 enters the standby mode if Vs drops below the internal power on reset threshold ($V_{INH} = V_s$).

9.7. Open Circuit protection

- The pins TxDx provide a weak pull down. The transmitter cannot be enabled.
- The pins MODE0/MODE1 provide a weak pull down to prevent undefined active mode transitions.
- If the battery supply voltage is disconnected, the pins RxDx are floating
- The pin WAKE provides a weak pull up current towards supply voltage Vs to prevent local wake-up requests.
- The pin DIS MAS provides a pull down current of 50uA.

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9.8. TxDx faulty start protection

After power-on or wake-up a dominant level on TxDx will not lead to a dominant LINx level if the IC is being switched into an active mode. Only in case of recessive level before applying the first dominant level the transmit path will be enabled.

9.9. RxDx dominant time-out

A dominant LINx level longer than the specified time (typ. 40ms) indicates a faulty blocked bus. The master pull-up resistor of the affected LIN channel will be disconnected from the network in order to prevent thermal overload conditions or failure currents from the battery without any intervention from the microcontroller. Only a weak pull-up current (typ.60uA) is applied on the LIN bus. The RxD time-out will be reset with the next dominant -> recessive transition on the LIN bus if the failure disappears.

The RxDx time-out is only active in the Enhanced Master Mode, while the master termination is enabled.

9.10. TxDx dominant time-out

In case of a faulty blocked permanent dominant level on pin TxDx the transmit path will be disabled after the specified time t_{TxDx_to} (typ. 40ms). The data transmission is released again as soon as the failure disappears by the next rising edge of TxDx.

The TxDx time-out is active in both, the Standard Transceiver and Enhanced Master Mode.



10. Application Example

10.1. Enhanced Master Mode

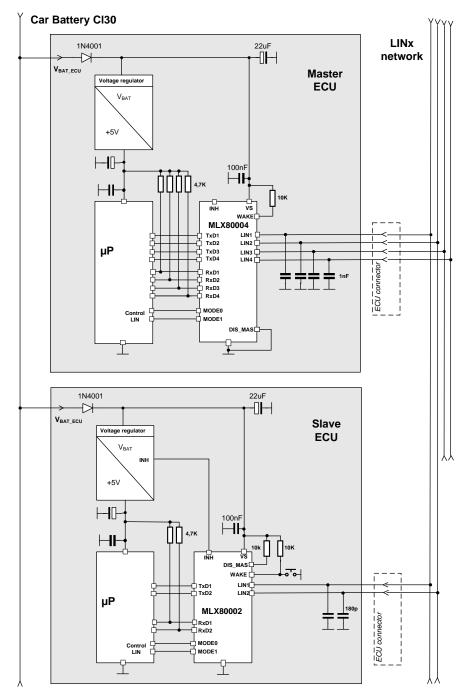


Figure 8:

Application example using enhanced master mode with minimized external components and LIN short to GND feature.

Note: All pins of MLX80004/MLX80002 with "N.C." are internally not connected.



10.2. Standard Transceiver Mode

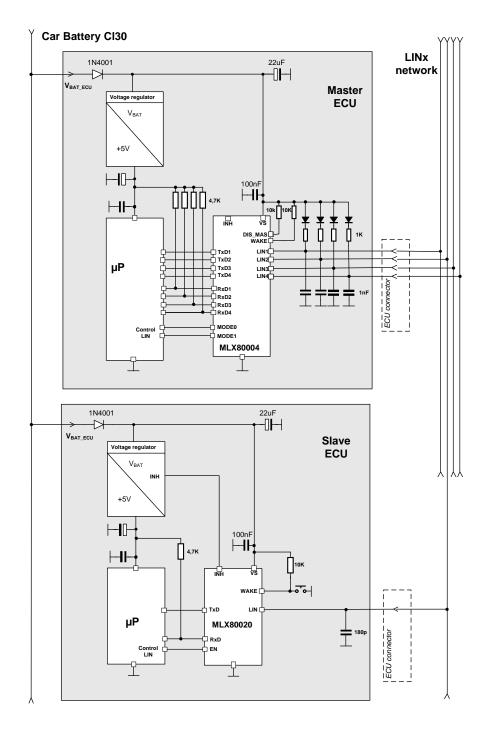


Figure 9:

Application example using standard transceiver mode without LIN short to GND feature.

Note: All pins of MLX80004/MLX80002 with "N.C." are internally not connected.



10.3. Application Circuitry for EMC

In order to minimize EMC influences, the external application circuitry shall be designed as followed:

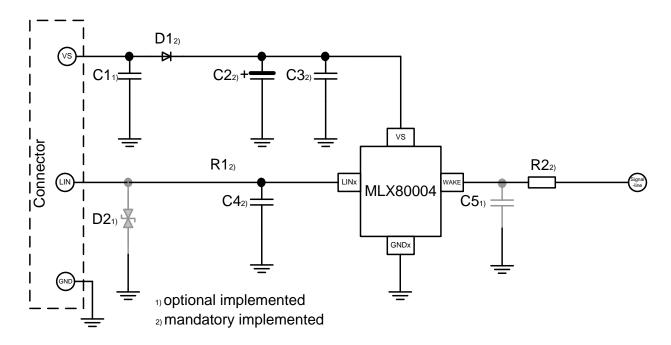


Figure 10: Typical Application Circuitry for EMC



10.3.1. External Circuitry on Supply Lines

In order to minimize EMC influences, the external application circuitry shall be designed as followed:

Name	Mounting	Min	Recommended	Max	Dim	Comment
C1	recommended	-	100	-	nF	Ceramic SMD: 10%, 0805, ≥50V; close to the connector
D1	mandatory					Inverse-polarity protection diode
C2	mandatory	1	22	100	μF	Tantal SMD: 10%, 7343, 35V
C3	mandatory	-	100	-	nF	Ceramic SMD: 10%, 0805, ≥50V; close to the pin

Table 10: External Components on Supply Lines

10.3.2. External Circuitry on LIN Lines

In order to minimize EMC influences, the external application circuitry shall be designed as followed:

Name	Mounting	Min	Recommended	Max	Dim	Comment
D2	no	-	PESD1LIN	-		ESD protection Diode: SOD323 close to the connector;
C4	mandatory	-	220/1000	-	pF	Ceramic SMD: 10%, 0805, \geq 50V; $C_{Slave} \leq C_{D2} + C_4 + C_{IC}$ $C_{Slave} \leq$ 250pF/ $C_{Master} \leq$ 1nF

Table 11: External Components on LIN Lines

10.3.3. External Circuitry on Signal Lines

In order to minimize EMC influences, the external application circuitry shall be designed as followed:

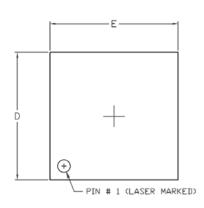
Name	Mounting	Min	Recommended	Max	Dim	Comment
C5	no	0.1	1	100	nF	Ceramic SMD: 10%, 0805, ≥50V;
R2	mandatory	5k	10k	100k	Ω	Serial resistor: 0805

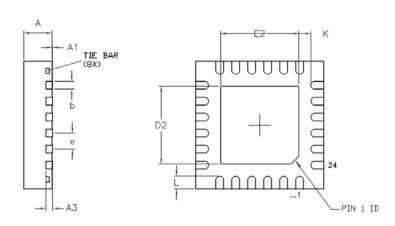
Table 12: External Components on Signal Lines



11. Package Mechanical Specification

The devices are assembled in a QFN4x4 24L package with wettable flanks.





COMMON DIMENSIONS AND TOLERANCES

S	ALL DIMENS	ION ARE IN I	MILLIMETERS				
SYMBOL	МІМІМИМ	NOMINAL	MAXIMUM				
Α	0.80	0.90	1.00				
A1	0	0.02	0.05				
A3	0.20 REF						
D	3.90	4.00	4.10				
E	3.90	4.00	4.10				
D2	2.35	2.45	2.55				
E2	2.35	2.45	2.55				
L	0.30	0.40	0.50				
K	0.20						
b	0.18	0.25	0.30				
е		0.50 BSC					

- NOTE :
 1. EXPOSED TIE BAR SHOULD BE KEPT FREE FROM SOLDER.
 2. (OPTIONAL) SIDE WALL IMMERSION TIN PLATING MIN 1um THICK.

Figure 11: Package outline drawing and dimensions

Package Ojc [°C/W]		Oja [°C/W] (JEDEC 1s0p board)	Oja [°C/W] (JEDEC 1s2p board)	
QFN4x4	16	154	50	

Table 13: Thermal resistance values of package



12. Package Marking Information

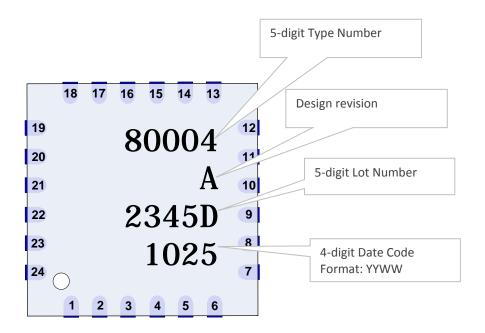
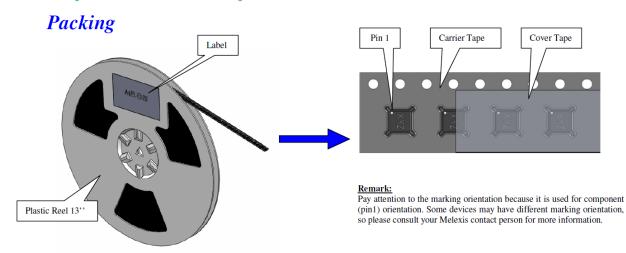


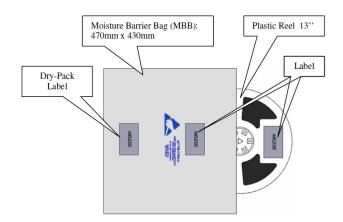
Figure 12: Package marking, example for MLX80004 in QFN4x4 24L



13. Tape and Reel Specification



<u>Plastic 13" Reel:</u> Made by antistatic high-impact molded polystyrene. The mechanical integrity of the reel is not affected by humidity.



Moisture Barrier Bag (MBB):

Made in 5 different layers with total thickness of 0.18mm. At the core is a layer of polyester sandwiched between aluminum shields. The outside layer: dissipative polyester, innermost layer: static dissipative polyethylene.

Packing Materials:

Embossed Plastic Carrier Tape:

Made by Tri-Laminate PS+C material (polystyrene with carbon). Typical carrier tape material thickness 0,21mm.

Cover Tape:

All Cover Tapes used by Melexis are Heat Activated and antistatic.

The main ABX type of Cover Tape is constructed in two layers, a 0.0254mm thick polyester base film covered by a 0.0279mm thick heatactivated adhesive coating layer.

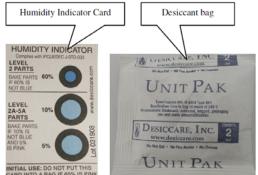




Note: that the above mentioned labels are just examples which represent the label layout!

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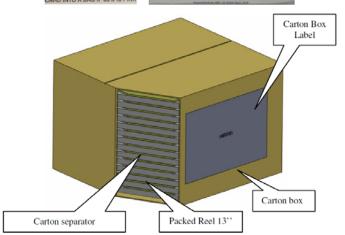


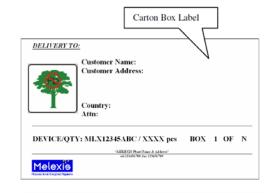
Humidity Indicator Card (HIC):

Moisture sensitive blotting paper card with 3 spots for 5%, 10% and 60%.

Desiccant bag: Desiccant material: Bentonite Clay. Bag size: 2Units

Packing of single reel:
Each full reel is labeled and separately packed into labeled MBB. All devices with MSL level from 2 to 6 are packed with Desiccant Bag and HIC. Devices with MSL1 are packed in MBB but without desiccant bag and HIC.



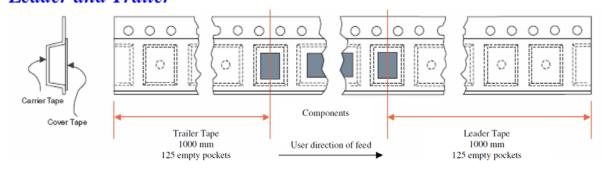


Each vacuum sealed MBB is horizontally placed into standard outer carton box. Carton separators are applied between each MBB package, as long as on the bottom and top of the outer box.

QFN4x4x0.9 - 24L Packing information						
Parameter	Carton packing type E02					
rarameter	Carton Box A	Carton Box B*				
Box Size (mm)	450 x 420 x 260	450 x 420 x 160				
QTY/Reel	5000pcs	5000pcs				
Reel Size	13''	13''				
Reels/Box	11pcs	6pcs				
QTY/Box	55 000pcs	30 000pcs				
Weight/Box (kg)	8	6				

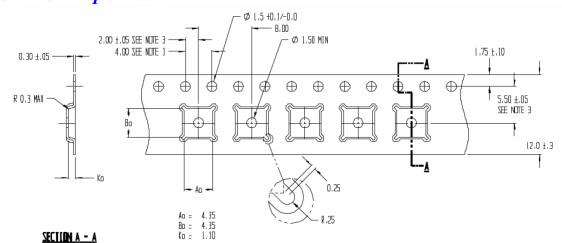
^{*} Carton box B is used as last box in shipment, or when the shipping reel quantity is lower, or equal than 6 reels.

Leader and Trailer

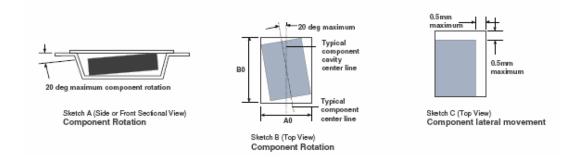




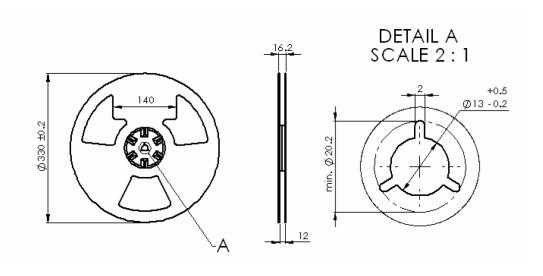
Carrier Tape Data



Component Rotation and Lateral Movement



Plastic Reel Data



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14. ESD and EMC

In order to minimize EMC influences, the PCB has to be designed according to EMC guidelines. The products MLX80004/2 are ESD sensitive devices and have to be handled according to the rules in IEC61340-5-2.

The products MLX80004/2 are evaluated according AEC-Q100-002 (HBM) and AEC-Q100-011 (CDM).

The extended ESD/EMC tests (acc. to IEC 61000-4-2, LIN Conf. Test Specification Package for LIN2.1, OEM hardware requirements for LIN, CAN and FlexRay Interfaces in automotive applications – Audi, BMW, Daimler, Porsche, Volkswagen - Rev. 1.3/2012) have been tested by external certificated test houses. The test reports are available on request.

14.1. Automotive Qualification Test Pulses

Automotive test pulses are applied on the module in the application environment and not on the naked IC. Therefore attention must be taken, that only protected pins (protection by means of the IC itself or by means of external components) are wired to a module connector. In the recommended application diagrams, the reverse polarity diode together with the capacitors on supply pins, the protection resistors in several lines and the load dump protected IC itself will protect the module against the below listed automotive test pulses. The exact value of the capacitors for the application has to be figured out during design-in of the product according to the automotive requirements.

For the LIN pin the specification "LIN Physical Layer Spec 2.1 (Nov. 24, 2006)" is valid. Supply Pin VS is protected via the reverse polarity diode and the supply capacitors. No damage will occur for defined test pulses. A deviation of characteristics is allowed during pulse 1 and 2; but the module will recover to the normal function after the pulse without any additional action. During test pulse 3a, 3b, 5 the module will work within characteristic limits.

14.2. Test Pulses On supply Lines

Parameter	Symbol	Min	Max	Dim	Coupling	test condition, functional status		
Transient test pulses in accordance to ISO7637-2 (supply lines) & , VS=13.5V, TA=(23 ± 5)°C & (Document: "Hardware Requirements for LIN, CAN and FlexRay Interfaces in Automotive Applications"; Audi, BMW, Daimler, Porsche, VW; 2009-12-02)								
Test pulse #1	vpulse1	-100		V	Direct	5000 pulses, functional state C		
Test pulse #2	vpulse2		75	V	Direct	5000 pulses, functional state A		
Test pulse #3a	vpulse3a	-150		V	Direct	1h,functional state A		
Test pulse #3b	vpulse3b		100	V	Direct	1h,functional state A		
Load dump test pulse	e in accordance	to ISO7637-2	(supply lines),	VS=13.0V,	TA=(23 ± 5)°C			
Test pulse #5b	vpulse5b	65 (+13V (VS))	87 (+13V (VS))	V	Direct	1 pulse clamped to 27V (+13V (VS)), (32V (+13V (VS))for applications for north America), functional state C		

Table 14: Test pulses Supply Line



14.3. Test pulses on Pin LIN

Parameter	Symbol	Min	Max	Dim	Coupling	test condition, functional status
Transient test pulses in accordance to ISO7637-3, VS=13.5V, TA=(23 ± 5)°C & (Document: "Hardware Requirements for LIN, CAN and FlexRay Interfaces in Automotive Applications"; Audi, BMW, Daimler, Porsche, VW; 2009-12-02)						
Test pulse 'DCC slow'	Vpulse_ slow+	-100		V	Direct capacitive coupled: 1nF	1000 pulses, functional state D
Test pulse 'DCC slow +'	Vpulse_ slow-		75	V	Direct capacitive coupled: 1nF	1000 pulses, functional state D
Test pulse 'DCC fast a'	Vpulse_ fast_a	-150		V	Direct capacitive coupled: 100pF	10 min, functional state D
Test pulse 'DCC fast b'	Vpulse_ fast_b		100	V	Direct capacitive coupled: 100pF	10 min, functional state D

Table 15: Test pulses LIN

14.4. Test pulses on signal lines

Parameter	Symbol	Mi n	Max	Dim	Coupling	test condition, functional status	
Transient test pulses in accordance to ISO7637-3 (signal lines). VS=13.5V, TA=(23 ± 5)°C							
Test pulse 'DCC slow'	Vpulse_ slow+	-30	-8	V	Direct capacitive coupled:100nF	1000 pulses, functional state C	
Test pulse 'DCC slow +'	Vpulse_ slow-	+8	+30	V	Direct capacitive coupled:100nF	1000 pulses, functional state A	
Test pulse 'DCC fast a'	Vpulse_ fast_a	-60	-10	V	Direct capacitive coupled:100pF	10 min, functional state A	
Test pulse 'DCC fast b'	Vpulse_ fast_b	10	40	V	Direct capacitive coupled:100pF	10 min, functional state A	

Table 16: Test pulses signal lines

Description of functional state

- A: All functions of the module are performed as designed during and after the disturbance.
- B: All functions of the module are performed as designed during the disturbance:

 One or more functions can violate the specified tolerances. All functions return automatically to within their normal limits after the disturbance is removed. Memory functions shall remain class A.
- C: A function of the module does not perform as designed during the disturbance but returns automatically to the normal operation after the disturbance is removed.
- D: A function of the module does not perform as designed during the disturbance and does not return automatically to the normal operation after the disturbances is removed.

 The device needs to be reset by a simple operation/action to return to the specified limits/function.



14.5. Test circuitry for automotive transients

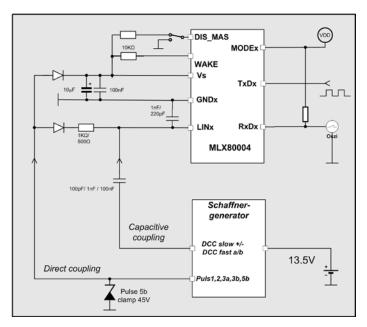


Figure 13: Test circuit for automotive transients

Figure 13 shows the general requirement on the test circuitry for applying automotive transient test pulses. In order to represent the most critical network impedance, the LINx pins has to be connected via 1kOhm / decoupling diode to the Schaffner test generator. Including the integrated master termination of 1kOhm, the minimum network resistance of 500Ohm can be simulated by adding an external 1Kohm resistor.

In slave application mode (DIS_MAS = Vs), the external coupling has to be applied via 5000hm resistor.



14.6. EMC Test pulse definition

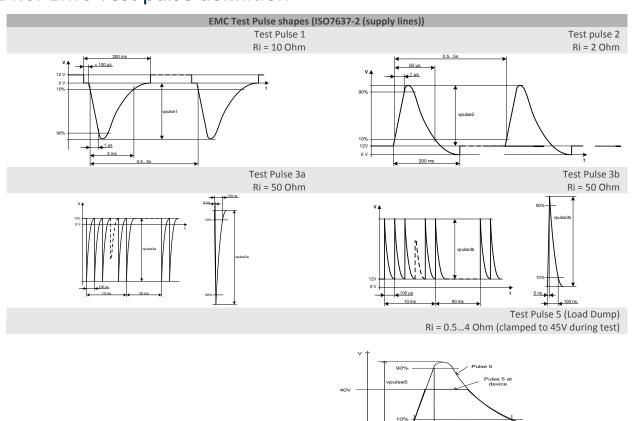


Table 17: Test pulses shapes ISO7637-2

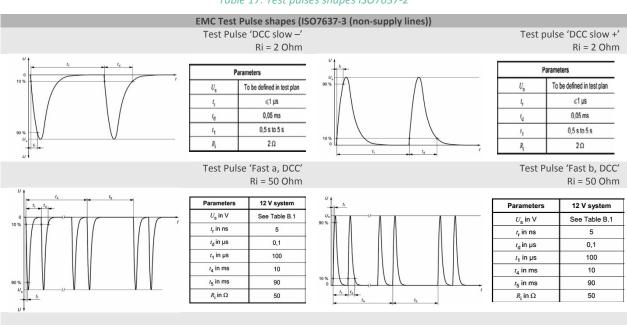


Table 18: Test pulses shapes ISO7637-3

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Enhanced Universal Dual/Quad LIN Transceiver Datasheet



15. Standard information regarding manufacturability of Melexis products with different soldering processes

Our products are classified and qualified regarding soldering technology, solderability and moisture sensitivity level according to following test methods:

Reflow Soldering SMD's (Surface Mount Devices)

- IPC/JEDEC J-STD-020
 - Moisture/Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices (classification reflow profiles according to table 5-2)
- EIA/JEDEC JESD22-A113
 Preconditioning of Nonhermetic Surface Mount Devices Prior to Reliability Testing (reflow profiles according to table 2)

Wave Soldering SMD's (Surface Mount Devices) and THD's (Through Hole Devices)

- EN60749-20
 - Resistance of plastic- encapsulated SMD's to combined effect of moisture and soldering heat
- EIA/JEDEC JESD22-B106 and EN60749-15
 Resistance to soldering temperature for through-hole mounted devices

Iron Soldering THD's (Through Hole Devices)

EN60749-15
 Resistance to soldering temperature for through-hole mounted devices

Solderability SMD's (Surface Mount Devices) and THD's (Through Hole Devices)

 EIA/JEDEC JESD22-B102 and EN60749-21 Solderability

For all soldering technologies deviating from above mentioned standard conditions (regarding peak temperature, temperature gradient, temperature profile etc) additional classification and qualification tests have to be agreed upon with Melexis.

The application of Wave Soldering for SMD's is allowed only after consulting Melexis regarding assurance of adhesive strength between device and board.

Melexis recommends reviewing on our web site the General Guidelines soldering recommendation (http://www.melexis.com/Quality_soldering.aspx) as well as trim&form recommendations (http://www.melexis.com/Assets/Trim-and-form-recommendations-5565.aspx).

For wettable flanks packages, please refer to the Melexis Application Note "QFN wettable flanks specific handling".

Melexis is contributing to global environmental conservation by promoting **lead free** solutions. For more information on qualifications of **RoHS** compliant products (RoHS = European directive on the Restriction Of the use of certain Hazardous Substances) please visit the quality page on our website: http://www.melexis.com/quality.aspx

Enhanced Universal Dual/Quad LIN Transceiver Datasheet



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