

448 Series Fuse











Agency Approvals

AGENCY	AGENCY FILE NUMBER	AMPERE RANGE
71 .	E10480	0.062A - 15A
(29862	0.062A - 15A
PS	NBK030205-E10480A NBK030205-E10480B	1A - 1.6A 2A - 5A

Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	OpeningTime
100%	1/16 –15	4 hours, Minimum
200%	1/16 –10	5 sec., Maximum
	12 –15	20 sec., Maximum

Description

The lead-free Nano^{2®} SMF Fuse is a very small, square surface mount fuse that is RoHS compliant, Halogen Free and 100% lead-free. This product is fully compatible with lead-free solder alloys and higher temperature profiles associated with lead-free assembly.

Features

- RoHS compliant, Leadfree and Halogen Free
- · Very fast-acting
- Small size
- Wide range of current rating available (0.062A to 15A)
- Wide operating temperature range
- Low temperature de-rating

Applications

- Notebook PC
- LCD/PDPTV
- LCD monitor
- LCD/PDP panel
- LCD backlight inverter
- Portable DVD player
- Power supply
- Networking
- PC server
- Cooling fan system

- Storage system
- Telecom system
- Wireless basestation
- · White goods
- Game console
- Office Automation equipment
- Battery charging circuit protection
- Industrial equipment

Additional Information







Surface Mount Fuses $NANO^{2@}$ Fuse > Very Fast-Acting > 448 Series

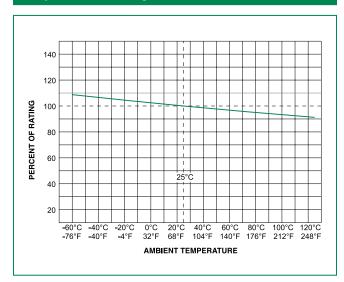
Electrical Specifications by Item

Ampere	Amp Code	Max	Interrupting Rating	Nominal Cold	Nominal	Age	ncy Appr	ovals
Rating (A)		Voltage Rating (V)		Resistance (Ohms)	Melting I ² t (A ² sec)	71	(PS E
0.062	.062	125		5.50	0.00023	Х	Х	
0.080	.080	125		4.42	0.00043	X	х	
0.100	.100	125		2.90	0.00082	X	Х	
0.125	.125	125		2.58	0.00130	X	х	
0.160	.160	125		1.76	0.00280	X	Х	
0.200	.200	125		1.65	0.00380	X	х	
0.250	.250	125		0.95	0.01520	X	X	
0.315	.315	125		0.7015	0.02650	X	х	
0.375	.375	125		0.6155	0.02400	X	Х	
0.400	.400	125		0.4895	0.04160	X	х	
0.500	.500	125		0.3800	0.10000	X	X	
0.630	.630	125		0.3125	0.121	X	х	
0.750	.750	125		0.2290	0.206	X	Х	
0.800	.800	125	50A @125VAC/VDC 300A @32 VDC PSE: 100A @100VAC	0.1907	0.272	X	х	
1.00	001.	125		0.08630	0.441	Х	Х	X
1.25	1.25	125		0.06619	0.900	X	х	X
1.50	01.5	125		0.06514	0.900	X	Х	X
1.60	01.6	125		0.06261	1.122	X	х	Х
2.00	002.	125		0.03529	0.812	Х	Х	X
2.50	02.5	125		0.02934	1.156	Х	х	Х
3.00	003.	125		0.02445	1.720	X	Х	X
3.15	3.15	125		0.02300	1.810	Х	х	X
3.50	03.5	125		0.02100	2.300	Х	Х	Х
4.00	004.	125		0.01577	3.970	Х	х	Х
5.00	005.	125		0.01531	4.490	×	X	X
6.30	06.3	125		0.01044	12.10	×	x	x
7.00	007.	125		0.00900	13.92	×	X	X
8.00	008.	125		0.00780	18.33	х	x	×
10.00	010.	125	35A @125 VAC 50A @125 VDC 300A @32 VDC PSE: 100A @100VAC	0.00700	28.00	х	×	x
12.00	012.	85		0.00533	47.59	Х	х	
15.00	015.	85	50A @65 VAC/VDC 300A @24 VDC 200A @85 VDC	0.00394	78.4	х	х	

- I²t calculated at 8ms. - Resistance is measured at 10% of rated current, 25°C



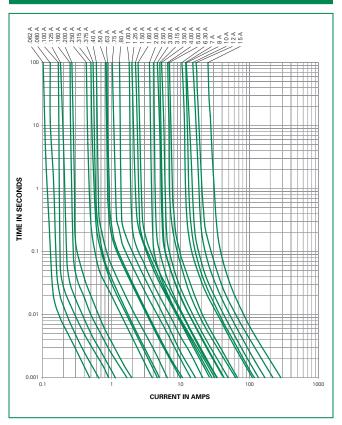
Temperature Re-rating Curve



Note:

 Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

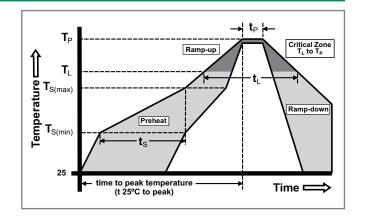
Average Time Current Curves



Soldering Parameters

Reflow Condition		Pb – Free assembly	
	-Temperature Min (T _{s(min)})	150°C	
Pre Heat	-Temperature Max (T _{s(max)})	200°C	
	-Time (Min to Max) (t _s)	60 – 120 secs	
Average ramp up rate (Liquidus Temp (T _L) to peak		5°C/second max.	
T _{S(max)} to T	L - Ramp-up Rate	5°C/second max.	
D (1	-Temperature (T _L) (Liquidus)	217°C	
Reflow	-Temperature (t _L)	60 - 90 seconds	
PeakTemperature (T _P)		260+ ^{0/-5} °C	
Time within 5°C of actual peak Temperature (t _p)		20 - 40 seconds	
Ramp-down Rate		5°C/second max.	
Time 25°C to peak Temperature (T _P)		8 minutes max.	
Do not exceed		260°C	

Wave Soldering Parameters	260°C Peak Temperature, 10 seconds max.



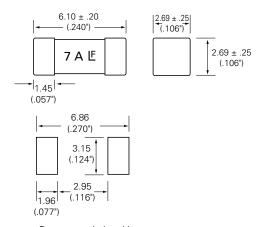
Surface Mount Fuses NANO^{2®} Fuse > Very Fast-Acting > 448 Series

Product Characteristics

80.4.1.1	Body: Ceramic		
Materials	Terminations: Gold-plated Caps		
Product Marking	Brand, Amperage Rating		
Operating Temperature	-55°C to 125°C		
Moisture Sensitivity Level	Level 1, J-STD-020		
Solderability	MIL-STD-202, Method 208		
Insulation Resistance (after Opening)	MIL-STD-202, Method 302, Test Condition A (10,000 ohms minimum)		

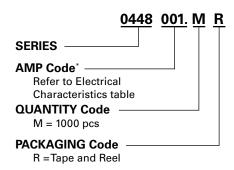
Thermal Shock	MIL-STD-202, Method 107, Test Condition B, 5 cycles, -65°C to 125°C, 15 minutes @ each extreme		
Mechanical Shock	MIL-STD-202, Method 213, Test I: Deenergized. 100G's pk amplitude, sawtooth wave 6ms duration, 3 cycles XYZ+xyz = 18 shocks		
Vibration	MIL-STD-202, Method 201: 0.03" amplitude, 10-55 Hz in 1 min. 2hrs each XYZ=6hrs		
Moisture Resistance	MIL-STD-202, Method 106, 10 cycles		
Salt Spray	MIL-STD-202, Method 101, Test Condition B (48hrs)		
Resistance to Soldering Heat	MIL-STD-202, Method 210, Test condition B (10 sec at 260°C)		

Dimensions



Recommended pad layout

Part Numbering System



*Example:

1.5 amp product is 0448<u>01.5</u>MR (1 amp product shown above).

Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
12mm Tape and Reel	EIA RS-481-1 (IEC 286, part 3)	1000	MR

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