

AP-CON ARCP SERIES SPECIFICATION

1. Application

This specification shall be specified to conductive polymer aluminum solid electrolytic capacitors of ARCP series.

2. Composition of part number

<u>6R3</u>	<u>ARCP</u>	<u>821</u>	M	<u>10A2</u>	<u>PZT</u>
Rated voltage	Series code	Capacitance	Cap tolerance	Size code	Special code

2.1 Rated voltage code

Table 1 Rated voltage and surge voltage							
Rated voltage code	Rated voltage (V)	Surge voltage (V)					
6R3	6.3	7.2					
7R5	7.5	8.6					
100	10	11.5					
120	12	13.8					
160	16	18.4					
250	25	28.8					
350	35	40.3					

2.2 Capacitance code

Table 2Rated capacitance

Capacitance code	Capacitance (uF)
3R3	3.3
100	10
821	820
122	1200

2.3 Capacitance tolerance code

Capacitance tolerance				
Cap tolerance				
±20%				
ſ				

THIS DRAWINGS AND SPECIFICA TECHNOLOGY CO. LTD AND SHA	鈺邦科技股	份有限公司			
AS THE BASIC FOR THE MANUF. DEVICES WITHOUT PERMISSION	E APAC	APAQ 7	APAQ TECHNOLOGY CO., LTD		
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED 1	BY:梁名琮	APPROVED BY : 🎘	朝宗
TITLE : AP-CON ARCP SERIES	DOCUMENT	T MES008286		REV	
IIILE · AP-CON AKCY SERIES	NO.	MESO	18280	A0	

2.4 Size code

Table 4 Dimension of radial type capacitors

Size code	Diameter	Case length	
Size code	(mm)	(mm)	
06A1	6.3	11	

2.5 Special code

Special code	Remark		
PZ	CP wire : 0.6±0.05mm		
Т	Package Type: Taping Type		

3. Rating

3.1 Category temperature range

-55 to +105 °C

3.2 Surge voltage

Rated voltage * 1.15

3.3 Rated ripple current

Rated ripple current shall be in accordance with standard ratings list. These current are rms values of sine wave of 100kHz at 105 °C.

3.4 Standard ratings

Table 5 Standard ratings

WV /Vdc (SV)	Cap (µF)	Size Code	Leakage current (µA)	tan δ	ESR (mΩmax/20°C, 100k to 300kHz)	Rated ripple current (mArms/105°C 100kHz)	Part No.
25 (28.8)	330	06A1	1,650	0.10	18	3,000	250ARCP331M06A1PZT

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APA TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED	Q A	鈺邦科技股位	分有限公司	
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS O DEVICES WITHOUT PERMISSION.	R RAG	APAQ 1	ECHNOLOGY CO., I	LTD
DESIGNED BY:陳明宗 DRAWN BY:呂姿儀	CHECKED F	SY:梁名琮	APPROVED BY : 🎙	朝宗
TITLE · AD CON ADCD SEDIES SDECIEICATION	DOCUMENT	MES008286		REV
TITLE : AP-CON ARCP SERIES SPECIFICATION	NO.	MESO	/0200	A0

4. Construction and dimensions.

4.1 Construction

Radial type capacitors shall be enclosed wound element, where anode and cathode foils with lead wire termination shall be winded together with separator, with conductive polymer electrolyte in a plastic coated aluminum case and sealed up tightly with rubber.

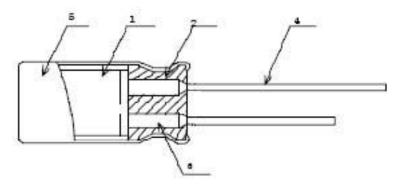


Fig. 1 Cross-section view

	Composit	ions	Materials	
1		Anode foil	Aluminum	
	Element	Cathode foil	Aluminum	
		Separator	Synthetic fiber	
2	Seal		Rubber	
3	Aluminum tab		Aluminum	
4	Lead wire		Tinned Lead	
5	Case		Plastic coated aluminum	

Table 6 Construction

4.2 Outer dimensions

Outer dimensions shall be in accordance with Fig. 2, and the dimensions in each size shall be specified on Table 7.

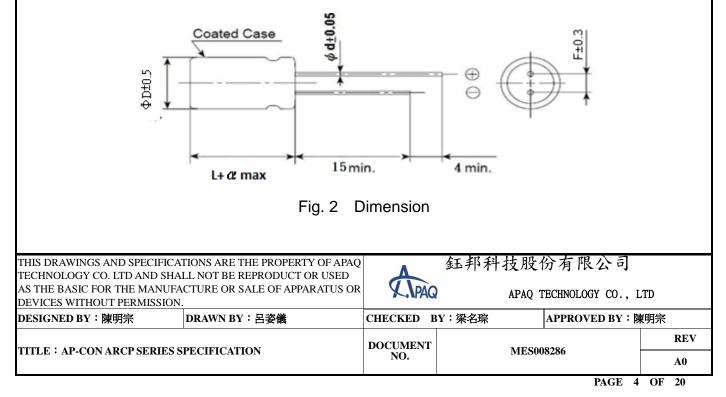


Table 7 Dimension							
Size ΦD±0.5 L α Φd±0.05 F=							
code	(mm)	(mm)	(mm)	(mm)	(mm)		
06A1	6.3	11	-0.5~1	0.6	2.5		

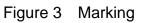
5. Marking

The following items shall be marked on each capacitor, as showed in Fig. 3.

- (1) Polarity
- (2) Series
- (3) Year code: Z-2019,A-2020,B-2021
- (4) Production period code
- (5) Manufacturer's identification mark
- (6) Rated capacitance
- (7) Rated voltage
- (8) The color of marking ink is Red



+



-CON ARCP SERIES SPECIFICATION DOCUMENT MES008286	A0		
DOCUMENT DOCUMENT	REV		
BY:陳明宗 DRAWN BY:呂姿儀 CHECKED BY:梁名琮 APPROVED BY	陳明宗		
ITHOUT PERMISSION.	ATRO TECHNOLOGI CO., ETD		
SIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR APAQ TECHNOLOGY CO.	נידי ז		
GY CO. LTD AND SHALL NOT BE REPRODUCT OR USED			
INGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ 鈺邦科技股份有限公司			
INGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ 纸邦科技股份有限公司			

6.Specification for automatic insertion

6.1 Tape Adhesion

The adhesion of the hold-down tape to the carrier tape shall be a minimum 1N.

6.2 Component Adhesion

The component, when tested as shown Fig. 4 applying the force of 5N, shall not be removal the tape.

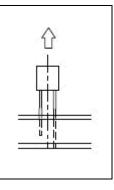


Fig. 4

- 7. The electrical and mechanical performance and testing method
 - 7.1 Measurement condition

Each measurement shall be conducted at a temperature of 15 to 35 °C, and relative humidity of 45 to 85%. Furthermore, these measurements shall be preferably conducted at a temperature of 20±2 °C, and relative humidity of 60 to 70%, while the capacitors shall be kept enough time in the measuring temperature.

7.2 Voltage treatment

If leakage current is doubtful, measure it after performing voltage treatment, which shall contain the following steps:

- (1) Applied DC rated voltage to the capacitors for 60 minutes at 105 ± 2 °C.
- (2) Cooled down to room temperature with applying voltage.
- (3) Discharged through a resistor of approximately $1\Omega/V$.
- 7.3 Electrical performance
 - 7.3.1 Tolerance on rated capacitance

Rated capacitance shall meet within -20% to +20% (M) tolerance against the rated capacitance measured at 120Hz \pm 10% at 20 \pm 2 °C.

	TIONS ARE THE PROPERTY OF APAQ		鈺邦科技股位	份有限公司	
	LL NOT BE REPRODUCT OR USED	A			
AS THE BASIC FOR THE MANUFA DEVICES WITHOUT PERMISSION	ACTURE OR SALE OF APPARATUS OR	X. APAG	APAQ 7	TECHNOLOGY CO., I	.TD
DEVICES WITHOUT PERMISSION	•				
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	Y:梁名琮	APPROVED BY:阿	明宗
		DOCUMENT		2226	REV
TITLE : AP-CON ARCP SERIES SPECIFICATION		NO.	MES008286		A0
		1		PAGE 6	OF 20

7.3.2 Leakage current

DC rated voltage shall be applied between anode and cathode lead wire terminations of a capacitor through $1k\Omega$ protective resistance, and the leakage current shall be less than or equal to the value listed in table 5 after 2 minutes with the voltage reaching the rated value at 20 ± 2 °C.If the value is doubtful, measure the leakage current after performing voltage treatment as described in section 7.2.

7.3.3 Tangent of loss angle (tan δ)

Tan δ values shall be less than or equal to 0.10 measured at 120Hz±10% at 20±2 °C.

7.3.4 Equivalent Series Resistance (ESR)

ESR at 100kHz measured under the following conditions listed in Table 8 shall be less than or equal to the value in Table 5.

Agilent Technology 4263B or equivalent
Agilent Technology 16047E or equivalent
Short and Open compensation would be required.
Short correction is performed using the shorting
plate made of 0.5 thickness copper plate with gold
coating.
500mV
100kHz
Point of lead wire within 1mm form the body

Table 8 Measurement requirement of ESR

7.3.5 Impedance at high and low temperature

Impedance at 100kHz at -55±3 °C or 105±2 °C shall meet the values listed in Table 9.

	Table 9	Impedance at lov	w or high temperature
--	---------	------------------	-----------------------

Impedance ratio	Performance
Z(-55 °C)/Z(+20 °C)	≤ 1.25
Z(105 °C)/Z(+20 °C)	≤ 1.25

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ			鈺邦科技股伯	分有限公司	
	LL NOT BE REPRODUCT OR USED CTURE OR SALE OF APPARATUS OR	A			
DEVICES WITHOUT PERMISSION		X.NPAG	APAQ T	ECHNOLOGY CO., L	,TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	SY:梁名琮	APPROVED BY:関	朝宗
TITLE : AP-CON ARCP SERIES S	DECIFICATION	DOCUMENT	MES00	9797	REV
IIILE · AF-CON ARCF SERIES S	PECIFICATION	NO.	MESU	8280	A0
				PAGE 7	OF 20

7.4 Mechanical performance

7.4.1 Pull strength of lead wire terminations

With the body of a capacitor fixed, the load listed in Table 10 shall be applied to the lead wire termination in its draw out direction, gradually up to the specified value and held for 10±1 seconds. After this test, that capacitor shall not appear any change defective in use.

	3				
Lead wire diameter (mm)	Load strength (N)	Load strength (kgf)			
0.35 <d≦0.5< td=""><td>5</td><td>0.51</td></d≦0.5<>	5	0.51			
0.5 <d≦0.8< td=""><td>10</td><td>1.0</td></d≦0.8<>	10	1.0			

 Table 10
 Pull strength load of lead wire terminations

7.4.2 Bending strength of lead wire terminations

Bending strength load listed in Table 11 shall be hung at the end of the lead wire termination, and the body of a capacitor shall be bent 90° and return to its original position. This operation shall be performed around 2 to 3 seconds. Then the body shall be bent 90° at the opposite direction and return to its original position at same speed. At this test, that capacitor shall no appear any change defective in use.

Table 11 Bending strength load of lead wire terminations

Lead wire diameter (mm)	Load strength (N)	Load strength (kgf)
0.35 <d≦0.5< td=""><td>2.5</td><td>0.255</td></d≦0.5<>	2.5	0.255
0.5 <d≦0.8< td=""><td>5</td><td>0.51</td></d≦0.8<>	5	0.51

7.4.3 Vibration

Vibration cycle should vary from 10 to 55Hz with total amplitude of 1.5mm and return to10Hz in about 1 minute. Vibration applied to a capacitor should be three directions, which each perpendicular to the other two as longitudinal axis of capacitor set as z axis, and last for 2 hours in each direction. During this test, measured electrical value shall be stabilized when that capacitor is measured 5 times within 30 minutes before completion of test, and the appearance shall not appear any remarkable abnormality. A capacitor shall be fixed at the point of 4mm or less from the body as shown in Figure 5.

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ		٨	鈺邦科技股伯	分有限公司	
TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		E NPAG	APAQ T	ECHNOLOGY CO., L	TD
DESIGNED BY:陳明宗 DRAWN BY:呂姿儀		CHECKED F	SY:梁名琮	APPROVED BY:陳	明宗
TITLE . AD CON ADOR SEDIES SDECIEICATION		DOCUMENT	MESO	9297	REV
TITLE : AP-CON ARCP SERIES SPECIFICATION		NO.	MES00	8280	A0

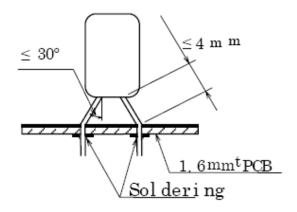


Figure 5 Vibration test

7.4.4 Solderability

A lead wire termination shall be dipped for 2 ± 0.5 seconds in the flux of ethanol or isopropylalcohol solution ($25\pm2\%$) of colophonium. Then that lead wire terminations shall be immersed to a solder (H60A, H60S or H63A) of 235 ± 5 °C and up to the point 1.5 to 2.0mm from the body and kept for 2 ± 0.5 seconds, and pulling it out. After this test, at least 95% of circumferential surface of the dipped portion of termination shall be covered with new solder.

7.4.5 Resistance to soldering heat

A Capacitor shall be inserted to a printed circuit board having a thickness of 1.6mm up to the point 1.5 to 2.0mm from the body. Then the lead wire termination shall be dipped for 5 to 10 seconds in the flux of ethanol solution (25±2%) of colophonium. And then the lead wire termination shall be immersed to the solder (H60A, H60S or H63A) of 260±5 °C and up to the point of the Printed circuit board and kept for 10±1 seconds, and pulling it out. After this test, characteristics shall meet the value in Table 12.

	0
Characteristics	Performance
Capacitance change	Within \pm 5% of the value before test
tanδ	Not exceed than the value in Table 5
Leakage current	Not exceed than the value in Table 5
Visual	No remarkable abnormality

Table12 Soldering heat resistance

7.4.6 Resistance to solvent

A Capacitor shall be immersed for 30±5 seconds in isopropylalcohol at 20 to 25 °C and then pull it out. After this test, marking and visual shall meet the requirement in Table 13.

	TIONS ARE THE PROPERTY OF APAQ		鈺邦科技股位	份有限公司		
	LL NOT BE REPRODUCT OR USED CTURE OR SALE OF APPARATUS OR	A PAG		TECHNOLOGY CO., I	.TD	
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	BY:梁名琮	APPROVED BY : 🕅	明宗	
	RECIEICATION	DOCUMENT	MESO	2226]	REV
TITLE : AP-CON ARCP SERIES SPECIFICATION		NO. MES008286		A0		
		1	1	PAGE 9	OF 2	20

Table 13 Solvent resistance				
Characteristics	Performance			
Marking	Easily readable			
Appearance	Not appear any abnormality			

7.5 Environmental performance

7.5.1 Damp heat, steady state

A capacitor shall be subjected to a temperature of 60 ± 2 °C and relative humidity of 90 to 95% without voltage applied for a period of 1000+24/-0 hours. Then that capacitor shall be taken out from the above condition to a temperature of 20 °C and it shall meet the characteristics in Table 14.

	Bamp noar pononnanoo
Characteristics	Performance
Appearance	No significant damage
Capacitance change	$\leq \pm 20\%$ of the initial value
tanδ	\leq 150% of the initial specified value
ESR	\leq 150% of the initial specified value
Leakage current	\leq the initial specified value

Table 14	Damp heat performance	е
	Dump neur penormano	

7.5.2 Endurance

A capacitor shall be subjected to a temperature of 105±2 °C with test voltage applied for a period of 2,000+72/-0 hours and take out from the above condition to a temperature of 20 °C. After this test, that capacitor shall meet the characteristics in Table 15. Besides, the applied voltage shall increase up from 0V to test voltage step by step

(maximum 5 minutes), and the impedance of the source shall be equal to about $3\Omega/V$.

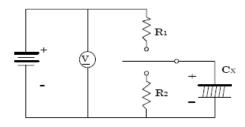
ppearanceNo significant damagecapacitance change $\leq \pm 20\%$ of the initial value
$\leq 150\%$ of the initial specified value
SR \leq 150% of the initial specified value
eakage current \leq the initial specified value

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		OR CAPAG	鈺邦科技股份有限公司 APAQ TECHNOLOGY CO., LTD		.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED I	CHECKED BY:梁名琮 APPROVED BY:陳明宗		
		DOCUMENT	MESO		REV
TITLE : AP-CON ARCP SERIES SPECIFICATION					

7.5.3 Surge voltage

The following specifications in Table 16 shall be satisfied when the capacitors are restored to +20 °C after the surge voltage is applied at a cycle of 360 seconds which consists charge for 30 ± 5 seconds through a protective resistor of $1k\Omega$ and discharge for 330 seconds, for 2000 cycles at 105 ± 2 °C.

Table 16	Surge voltage performance
Characteristics	Performance
Appearance	No significant damage
Capacitance change	$\leq \pm 20\%$ of the initial value
tanδ	\leq 150% of the initial specified value
ESR	\leq 150% of the initial specified value
Leakage current	\leq the initial specified value



V:DC voltmeter

R1 : Protective resistor $1k\Omega$

R2 : Discharging resistor $1k\Omega$

 $C_{x} \mathbin{\vdots} \operatorname{Capacitor} \operatorname{under} \operatorname{test}$

Fig. 6 Surge voltage circuit

7.5.4 Rapid temperature change

The characteristics of a capacitor kept under the temperature cycle indicated in Figure 7 for 5 cycles and followed the voltage treatment as described in section 6.2 shall meet the characteristics in Table 17.

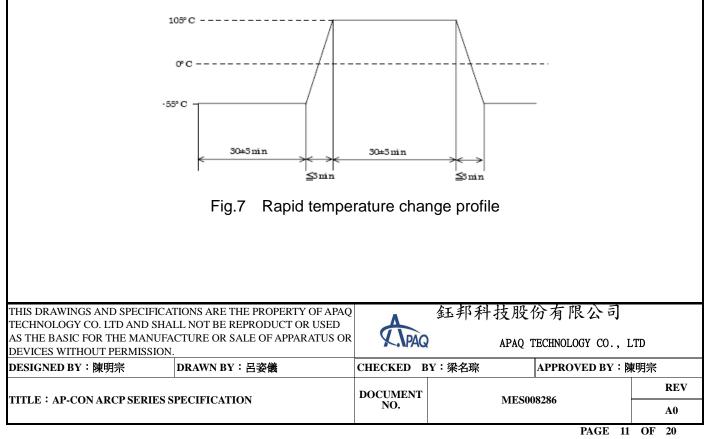


Table 17 Rapid temperature change performance					
Characteristics	Performance				
Appearance	No significant damage				
Capacitance change	$\leq \pm 10\%$ of the initial value				
tanδ	\leq the initial specified value				
ESR	\leq the initial specified value				
Leakage current	\leq the initial specified value				

8. Instructions of Capacitors

- 8.1 Cautions on use of Capacitor
 - 8.1.1 Polarity

Solid electrolytic capacitors are polarized capacitors. Use capacitors after verifying their positive and negative polarities. If these capacitors are installed in the reverse polarity, its life may shorten because of increasing leakage current or short circuit.

- 8.1.2 Types of circuits in which capacitors are prohibited from being used ARCP series may be heated by soldering to increase in its leakage current slightly. This may have some influence on the characteristics capacitors in the following circuits.
 - (1) Time constant circuit
 - (2) Coupling circuit
 - (3) High impedance voltage holding circuit
 - (4) Connection of two or more capacitors in series for higher withstand voltage.

8.1.3 Over voltage

If ARCP series is applied a voltage higher than the rated voltage for an instantaneous period, it may be defected due to short circuit. Note that the voltage over the rated voltage must not be applied to capacitors.

8.1.4 Repeat of rapid charging and discharging

If ARCP series is used in a rapid charging and discharging circuit or receive the flow of excess rush current, its life may shorten by large leakage current or short circuit. The charging and discharging current through ARCP series should be less than 10A.

8.1.5 Soldering

Capacitors should be soldered under the soldering conditions defined in the delivery specifications. Some improper soldering condition may cause the leakage current of capacitors to increase or other parameters to change.

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ		2				
TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED		A		• • • • • •		
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR		PAG	APAQ TECHNOLOGY CO., LTD		.TD	
DEVICES WITHOUT PERMISSION				110		
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	HECKED BY:梁名琮 APPROVED BY:陳明宗			
		DOCUMENT			I	REV
TITLE : AP-CON ARCP SERIES SPECIFICATION		NO.	MES00	18286	I	40
		1	1	PAGE 12	OF 2	20

8.1.6 Use of capacitors for industrial equipment

When capacitors are used for industrial equipment, the circuits should be designed to have sufficient margins in the ratings of capacitors including capacitance and impedance. Without sufficient margins in the characteristics, the reliability of the capacitors may be reduced by their shorter life. Always contact us if you want to use capacitors for equipment affecting human lives such as space, aviation, atomic power, and medical devices. Never use capacitors for the used without our prior approval.

8.2 Notes on circuit designs for capacitors

8.2.1 Rating and performance

Use capacitors within the rating and performance ranges defined in the brochures and delivery specification of capacitors after checking the operating and installation environments.

8.2.2 Operating temperature

If ARCP series is used at a temperature higher than the upper specified temperature (105°C), its life may be remarkably shortened or the leakage current may increase to cause defective.

8.2.3 Ripple current

Never make current larger than the rated ripple current through ARCP series. If excess ripple current flows through ARCP series, internal heat may be generated largely to make its life shortened or cause it to be defected due to short circuit.

8.2.4 Leakage current

Depending on the soldering conditions, the leakage current of ARCP series may increase slightly. The application of DC voltage enables the capacitors to be repaired by itself. This leads the leakage current to be smaller gradually. The leakage current can be reduced fast if the DC voltage, which is less than the rating voltage, is applied at the temperature close to the upper specified temperature.

8.2.5 Applied voltage

- (1) To secure the reliability of capacitors, it is recommended that the voltage applied to them should be less than 80% of the rated voltage.
- (2) The peak value of the ripple voltage superimposed with the DC voltage should be less than the rated voltage.

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED		٨	鈺邦科技股伯	分有限公司	
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		ENPAG	APAQ TECHNOLOGY CO., LTD		.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	SY:梁名琮	APPROVED BY:网	明宗
		DOCUMENT	IENT MEGAAAAA		REV
TITLE : AP-CON ARCP SERIES SPECIFICATION		NO.	NO. MES008286		A0
				PAGE 13	OF 20

8.2.6 Failure mode

ARCP series contains a conductive polymer as material of cathode electrode. Therefore, like other solid electrolyte capacitors, the life ends mostly due to random failure mode, mainly short circuit. If a current continuously flow through the capacitor due to short circuit, the capacitor would be overheated higher than 300°C and then aluminum case of the capacitor would be removed by increasing internal pressure due to the vaporization of materials.

8.2.7 Insulation

- (1) Plastic coated case of capacitors is not secured to insulate. Do not use capacitors in areas requiring insulation.
- (2) Isolate the case of ARCP series from the positive and negative terminals and adjacent circuit patterns.

8.2.8 Design of printed circuit board

Take note on the following subjects when capacitors are installed on printed circuit boards:

- (1) Verify that the lead spacing fit hole pitches on printed circuit board.
- (2) Do not place heating components on boards to be close to capacitors or in the backside of them.
- (3) If capacitors are mounted on a double-sided PC board, design the board so that extra or through holes may not be opened below them.

8.2.9 Parallel connection

If ARCP series is connected with another type of a capacitor in parallel, larger ripple current may flow through one of capacitors. Take the current balance among them into account in circuit designs.

8.2.10 Using temperature and frequency

The electric characteristics of capacitors depend on the variations of the ambient temperature and frequency. Check the variations in designing circuits.

8.3 Notes on installation of capacitors

- 8.3.1 Notes on pre-installation of capacitors
 - (1) Do not reuse capacitors installed in a unit with the power supply turned on for another unit. No used capacitors shall be reused excluding those removed to measure their electric characteristics in periodical inspection.
 - (2) If ARCP series stored for a long period may often increase in its leakage current, connect a resistor of approximately $1k\Omega$ to the capacitors for voltage treatment.

THIS DRAWINGS AND SPECIFICA TECHNOLOGY CO. LTD AND SHA	Δ	鈺邦科技股位	汾有限公司			
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		APAQ TECHNOLOGY CO., LTD		.TD		
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED BY:梁名琮 APPROVED BY:陳明宗		明宗		
		DOCUMENT	MES008286			REV
TITLE : AP-CON ARCP SERIES SPECIFICATION		NO.	MESU	08280		A0
				PAGE 14	OF	20

8.3.2 Notes at installation of capacitors

- (1) Install capacitors in a unit after confirming that their ratings (rated capacitance and rated voltages) meet the conditions of the unit.
- (2) Install capacitors in the correct polarities.
- (3) Take care not to drop capacitors on floors. Do not use capacitors dropped on floors.
- (4) Do not deform capacitors to install them in units.
- (5) Install ARCP series on a printed circuit board after confirming that its lead pitch is equivalent to the corresponding hole pitch.
- (6) At the picking, mounting, and locating by an automatic inserter or the cutting of the leads of ARCP series by an automatic mounter, some stress may be applied to the ARCP series. Take note on the shock.
- (7) Do not apply any excess force with the terminals of capacitors.

8.3.3 Heating

In preheating or heating for adhesion and fixing of other electronic components, the temperature put to capacitors should be less than 120°C. The total heating period should be shorter the 90 seconds.

8.3.4 Soldering by soldering iron

(1) Capacitors should be soldered under the conditions as follows:

The iron tip at the temperature of 400±10°C or less may be put to each lead of ARCP series for shorter than 3+1 seconds.

- (2) The lead wire terminations of capacitors may be required to be processed because the distance between the terminals is not equivalent to that of corresponding holes on the printed circuit board. Process the terminations so that no stress may be applied to the capacitors itself before soldering.
- (3) Do not make the tip of a soldering iron be in contact with capacitors themselves.
- (4) The leakage current of soldered capacitors may increase slightly depending on several conditions including pre-heating, soldering temperature and period, and board material and thickness. However, the leakage current decreases gradually by the self-repair characteristic of capacitors when they are used with voltage application.

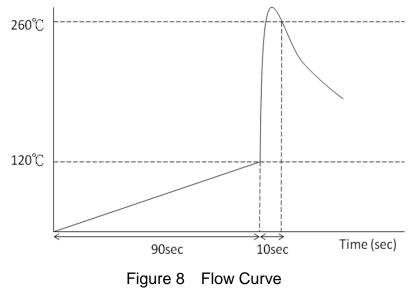
8.3.5 Flow soldering

(1) Do not dip capacitors themselves into melted solder in soldering. Only provide soldering for the board surface in the backside of the surface on which the capacitors are mount

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED		Δ	鈺邦科技股伯	分有限公司	
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		X . PAG	APAQ T	ECHNOLOGY CO., L	.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	SY:梁名琮	APPROVED BY:网	明宗
TITLE : AP-CON ARCP SERIES SPECIFICATION		DOCUMENT	MESOAPAPZ		REV
TITLE • AF-CON ARCP SERIES S	PECIFICATION	NO. MES008286		A0	
				PAGE 15	OF 20

(2) Solder capacitors under the soldering conditions as follows.

- (a) Pre-heat condition: atmosphere temperature 120°C or less for up to 90 seconds
- (b) Soldering condition: solder temperature 260°C or less for up to 10 seconds.
- (3) Note that flux may not adhere to any substances except lead wires.
- (4) Do not make any other components fallen at capacitors in soldering.



- 8.3.6 Handling of capacitors after soldering
 - (1) Do not incline, bend, and twist capacitors.
 - (2) Do not grab capacitors as a handle to carry the printed circuit board.
 - (3) Do not hit objects against capacitors. When printed circuit boards are piled up, do not make them and/or other components be in contact with capacitors.
 - (4) Do not drop printed circuit boards with capacitors installed.
- 8.3.7 Cleaning of printed circuit board

As long as the cleaning agents prescribed in the catalogue or the specification sheets are used, the cleaning does not give the capacitors any damage. For CFCs substitutions and other cleaning agents, consult us before actual use.

8.3.8 Fixing and coating materials

Contact us for fixing and coating materials appropriate for capacitors and their heat curing conditions.

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAC	2	鈺邦科技股位	分有限公司	
TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OI DEVICES WITHOUT PERMISSION.	E APAG	APAQ 1	ECHNOLOGY CO., L	.TD
DESIGNED BY:陳明宗 DRAWN BY:呂姿儀	CHECKED H	KED BY:梁名琮 APPROVED BY:陳明宗		明宗
	DOCUMENT	MESO	9797	REV
TITLE : AP-CON ARCP SERIES SPECIFICATION	NO.	MES00	8280	A0

- 8.4 Notes on use of capacitors in unit
 - (1) Never make your fingers contact with the lead wire terminations of capacitors.
 - (2) Do not make lead wire terminations of ARCP series to be in contact with each other through a conductor. Do not put conductive liquid such as acid and alkali solutions on capacitors.
 - (3) Confirm that the unit including capacitors is placed in proper conditions. Do not place the unit in the following areas:
 - (a) Area in which they are directly exposed to water, brine, or oil or in condensation status.
 - (b) Area filled with poisonous gases including hydrogen sulfide, sulfurous acid, nitrous acid, chlorine and ammonia.
 - (c) Area to which ultraviolet and/or radial rays are radiated
 - (4) Provide aging for a unit containing capacitors within the period defined for them.
 - (5) It is recommended to use a unit containing capacitors in the normal temperature range of 15°C to 35°C and the normal humidity range of 75% or less.
- 8.5 Action at emergency
 - (1) At the occurrence of short circuit in ARCP series, some heat is generated from it if the short-current rather small. If the short current exceeds the above value, the capacitors is heated excessively. If so, turn off the power of the unit without your face and hands being close to the capacitors.
 - (2) Never lick the electrolyte of conductive polymer in capacitors. If the electrolyte is put on your skin, wash it away carefully with soap.
 - (3) The materials of seal rubber used for capacitors are flammable. If an adjacent component is burned, seal rubber of the capacitors may burn. Take sufficient note on the installation procedures and locations of capacitors and the pattern designs of printed circuit boards.

8.6 Storage

- (1) Store capacitors in an area in the temperature range between 15°C to 35°C and the relative humidity of 75% or less without direct sunshine. In addition, store them in the package states if possible.
- (2) Capacitors should be stored for up to three years to maintain their good soldering features and characteristics.
- (3) Capacitors are recommended that you shall open the bag just before use and capacitors shall be used up. If some quantity was not need, please seal it with adhesive tape.
- (4) Never store capacitors in any area in which they are directly exposed to water, brine, or oil or in condensation status.

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED		Δ	鈺邦科技股伯	份有限公司		
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		APAQ TECHNOLOGY CO.,		LTD		
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	SY:梁名琮	APPROVED BY :	陳明宗	
		DOCUMENT	MESO			REV
TITLE : AP-CON ARCP SERIES SPECIFICATION		NO.	MES00	18280		A0
			·	PAGE 17	7 OF	20

- (5) Never store capacitors in any area filled with poisonous gases including hydrogen sulfide, sulfurous acid, nitrous acid, chlorine, and ammonia.
- (6) Never store capacitors in any area to which ultraviolet and/or radial rays are radiated.

8.7 Exhaustion of capacitors

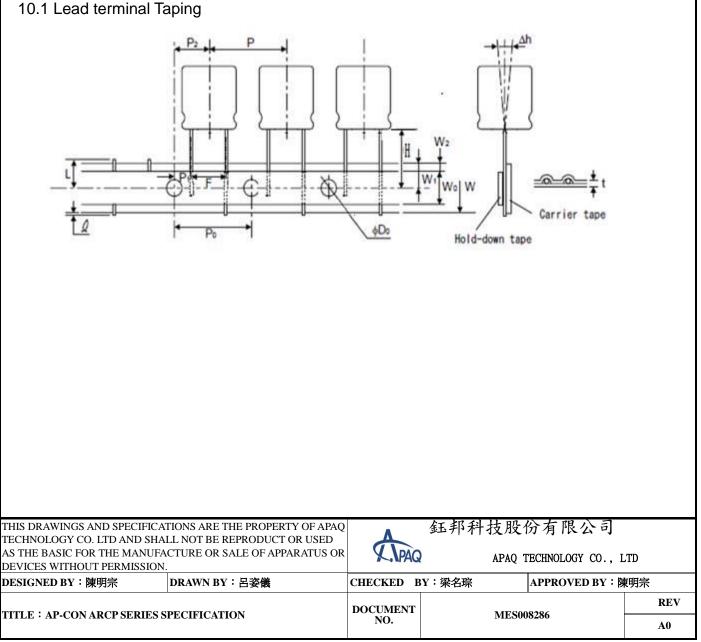
Capacitors are composed of organic compounds, resins and metals. Request an industrial dispose company to dispose of used capacitors.

9. Export Trade Control Ordinance

Item 41-4 in Section 2 of Appendix Table 1 (Section 49 in Chapter 1 of MITI's Ordinance) and Item 7 in Section 7 of Appendix Table 1 (Section 6 in Chapter 6 of MITI's Ordinance) state export regulations on pulse use capacitors (750V of higher) and high voltage use capacitors(5,000V or higher).

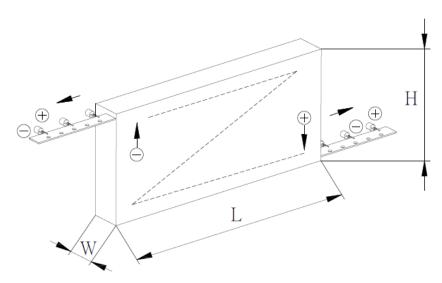
However, aluminum electrolytic capacitors are less than 750V in their voltage range, so that the regulations do not apply to the aluminum electrolytic capacitors.

10. Package



Size Code F P P0 P1 P2 △h W W0 W1 W2 H DD0 t Ø Tolerance 0.8 ±1.0 ±0.2 ±0.5 ±1.0 ±1.0 ±0.5 min ±0.5 max ±0.75 ±0.2 ±0.3 max 05X7 0.2 ±1.0 ±0.2 ±0.5 ±1.0 ±1.0 ±0.5 min ±0.5 max ±0.75 ±0.2 ±0.3 max 05X8 0 18 9.5 9 2.5 18.5 4 0.6 0 05A1 5577 5.35 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 06X6 0 0 12.7 12.7 5.1 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 06X8 0 12.7 12.7 12.7 18.5 0 <t< th=""><th>0</th><th>-</th><th>-</th><th>DO</th><th></th><th>D0</th><th>A 1-</th><th>147</th><th>14/0</th><th>14/4</th><th>14/0</th><th></th><th><u>۸</u> ۵۵</th><th>4</th><th>(unit</th><th></th></t<>	0	-	-	DO		D 0	A 1-	147	14/0	14/4	14/0		<u>۸</u> ۵۵	4	(unit	
Tolerance · 11.0 10.2 10.5 11.0 10.5 min 10.5 max 10.7 10.2 10.3 max 05X7 2 12.7 2.5 12.7 5.35 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 06X6 0	Size Code		Р	PO	P1	P2	∆n	vv	wo	W1	W2	н	ΦΟΟ	t	¥	L
05X8 05A0 2 12.7 12.7 5.35 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 05X1 55X7 55 55 55 55 55 55 55 55 55 55 5<	Tolerance		±1.0	±0.2	±0.5	±1.0	±1.0	±0.5	min	±0.5	max	±0.75	±0.2	±0.3	max	max
05A0 05A1 05A1 2 12.7 12.7 5.35 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 05X7 05X0 0 8 9.5 9 2.5 18.5 4 0.6 0 06X5 0 6X5 0 18 9.5 9 2.5 18.5 4 0.6 0 06X6 0 06A1 0 0 18 9.5 9 2.5 18.5 4 0.6 0 06A4 0 0 0 18 9.5 9 2.5 18.5 4 0.6 0 06X8 0.5 12.7 12.7 4.6 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 08A2 0.5 12.7 12.7 3.85 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 10A3 5 12.7 12.7 3.85 6.35 </td <td>05X7</td> <td></td>	05X7															
05A1 2 12.7 12.7 5.35 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 05X7 55A0	05X8															
05A1 1 <td>05A0</td> <td>2</td> <td>127</td> <td>127</td> <td>5 35</td> <td>6 35</td> <td>0</td> <td>18</td> <td>95</td> <td>٩</td> <td>25</td> <td>18 5</td> <td>А</td> <td>0.6</td> <td>0</td> <td>11</td>	05A0	2	127	127	5 35	6 35	0	18	95	٩	25	18 5	А	0.6	0	11
55A0 0 <td>05A1</td> <td>Ł</td> <td>12.7</td> <td>12.7</td> <td>0.00</td> <td>0.00</td> <td>Ū</td> <td>10</td> <td>5.5</td> <td>5</td> <td>2.5</td> <td>10.5</td> <td>-</td> <td>0.0</td> <td>Ŭ</td> <td></td>	05A1	Ł	12.7	12.7	0.00	0.00	Ū	10	5.5	5	2.5	10.5	-	0.0	Ŭ	
06X5 06A 06X6 06A7 06X8 2.5 12.7 12.7 5.1 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 06A1 06A1 06A4 0 06A4 0 </td <td>55X7</td> <td></td>	55X7															
06X6 0677 0677 0678 2.5 12.7 12.7 5.1 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 06A4 06A4 06A4 06A4 06A4 0 06A6 0 </td <td>55A0</td> <td></td>	55A0															
06X7 06X8 06A0 2.5 12.7 12.7 5.1 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 06A0 06A1 06A1 0 0 18 9.5 9 2.5 18.5 4 0.6 0 06A2 3.5 12.7 12.7 4.6 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 08X6 0 0 18 9.5 9 2.5 18.5 4 0.6 0 08A6 0 0 18 9.5 9 2.5 18.5 4 0.6 0 08A6 0 10A0 10A2 12.7 12.7 3.85 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 10A3 5 12.7 12.7 3.85 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 10A6 10B0 1 1 1	06X5															
06X8 2.5 12.7 12.7 5.1 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 06A0 06A1 0	06X6															
06A0 06A1 06A1 06A4 06A4 06A4 06A4 06A4 06A4 08X6 08X6 08X8 08A2 3.5 12.7 12.7 4.6 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 08A6 08B0 10A0 10A2 10A3 5 12.7 12.7 3.85 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 10A0 10A2 5 12.7 12.7 3.85 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 10A6 10B0 10A5 10.6 18 9.5 9 2.5 18.5 4 0.6 0 10A6 10B0 10A5 10A5 18 9.5 9 2.5 18.5 4 0.6 0 10A6 10B0 10A5 10A5 10A5 10A5 10A5 12.5 18.5 4 0.6 0 10400	06X7															
06A1 06A1 06A4 0 <t< td=""><td>06X8</td><td>2.5</td><td>12.7</td><td>12.7</td><td>5.1</td><td>6.35</td><td>0</td><td>18</td><td>9.5</td><td>9</td><td>2.5</td><td>18.5</td><td>4</td><td>0.6</td><td>0</td><td>11</td></t<>	06X8	2.5	12.7	12.7	5.1	6.35	0	18	9.5	9	2.5	18.5	4	0.6	0	11
06A4 Image: constraint of the state of th	06A0															
08X6 08X8 3.5 12.7 12.7 12.7 4.6 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 08A6 08B0 0 10A0 10A2 10A3 5 12.7 12.7 3.85 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 10A0 10A2 10A3 5 12.7 12.7 3.85 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 10A6 10B0 10B0 10.6 18 9.5 9 2.5 18.5 4 0.6 0 10B0	06A1															
08X8 3.5 12.7 12.7 4.6 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 08A6 08B0 10A0 10A2 10A3 5 12.7 12.7 3.85 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 10A0 10A2 10A3 5 12.7 12.7 3.85 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 10A3 10B0 10B0 10B0 10B0 10B0 18 9.5 9 2.5 18.5 4 0.6 0 10B0 12.0	06A4															
08A2 3.5 12.7 12.7 12.7 4.6 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 08A6 08B0 10 1 <td>08X6</td> <td></td>	08X6															
08A6 08B0 0<	08X8															
08B0 Image: Constraint of the second se	08A2	3.5	12.7	12.7	4.6	6.35	0	18	9.5	9	2.5	18.5	4	0.6	0	11
10A0 10A2 10A3 5 12.7 12.7 3.85 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 10A6 10B0 10	08A6															
10A2 10A3 5 12.7 12.7 3.85 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 10A6 10B0 10 <td< td=""><td>08B0</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>	08B0															
10A3 5 12.7 12.7 3.85 6.35 0 18 9.5 9 2.5 18.5 4 0.6 0 10A6 10B0 Image: State of the stat	10A0															
10A6 10B0	10A2															
10B0 10B0 Is DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ CHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR VICES WITHOUT PERMISSION. APAQ TECHNOLOGY CO., LTD	10A3	5	12.7	12.7	3.85	6.35	0	18	9.5	9	2.5	18.5	4	0.6	0	11
IS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ CHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR WICES WITHOUT PERMISSION.	10A6															
CHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR WICES WITHOUT PERMISSION.	10B0															
CHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR VICES WITHOUT PERMISSION.																
	CHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR EVICES WITHOUT PERMISSION.				ED S OR		PAQ		APAQ	TECHNOI	logy co	., LTD				
THE : AD CON ADOD SEDIES SDECIFICATION DOCUMENT MESO09296						IEUNE	יזם ע	术白环		AFFK	A U D D	■・際明治	示 RE			

10.2 Minimum Packing Quantities 10.2.1 Zig-zag pack type



Size	L(mm)max	W(mm) max	H(mm) max
06X5/06X6	335	39	260
05X8/55X8/06X7	335	42	260
06X8/08X6/08X8	000	42	200
05A0/05A1/55X9			
55A0/06A0/06A1	335	45	260
08A2/10A0/10A2			
08A6/08B0/06A4	335	53	260
10A3/10A6/10B0	335	55	260

10.2.2 Package quantities

The capacitors should be packed in the following quantities listed in Table 18.

Table 18						
Size code(Φ D) Quantities (pier						
Φ5	2000					
Φ6.3	2000					
Φ8	1200					
Φ10	650					

TECHNOLOGY CO. LTD AND SHA	TIONS ARE THE PROPERTY OF APAQ LL NOT BE REPRODUCT OR USED ACTURE OR SALE OF APPARATUS OR	A DET THERE WAS A THEAT				
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	BY:梁名琮 APPROVED BY:陳明宗		明宗	
		DOCUMENT			RI	EV
TITLE : AP-CON ARCP SERIES	SPECIFICATION	NO.	MES00	8286	A0	
		1	1	PAGE 20	OF 20)