

X-CON BRAND

CONDUCTIVE POLYMER ALUMINUM SOLID CAPACITORS

PRODUCT SPECIFICATION 規格書

CUSTOMER: (客戶):

DATE: (日期):2017-05-02

CATEGORY (品名)	: CONDUCTIVE POLYMER ALUMINUM SOLID CAPACITORS
DESCRIPTION (型号)	: ULR 10V330μF (φ6.3x8)
VERSION (版本)	: 01
Customer P/N	: /
SUPPLIER	: /

SUPPLIER		CUST	OMER
PREPARED (拟定)	CHECKED (审核)	APPROVAL (批准)	SIGNATURE (签名)
李婷	王国华		

SPECIFICATION					ALTERN	ATION HIS	ГORY
	ULR SERIES					ECORDS	•
Rev.	Date	Mark	Page	Contents	Purpose	Drafter	Approver

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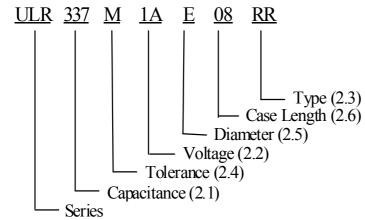
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1. Application

This specification applies to conductive polymer aluminum solid capacitors used in electronic equipment.

2. Part Number System



2.1 <u>Capacitance code</u>

Code	337
Capacitance (µF)	330

2.2 <u>Rated voltage code</u>

Code	1A
Voltage (W.V.)	10

2.3 <u>Type</u>

Code	RR
Туре	Bulk

- 2.4 <u>Capacitance tolerance</u> "M" stands for $-20\% \sim +20\%$
- 2.5 <u>Diameter</u>

Code	Е
Diameter	6.3

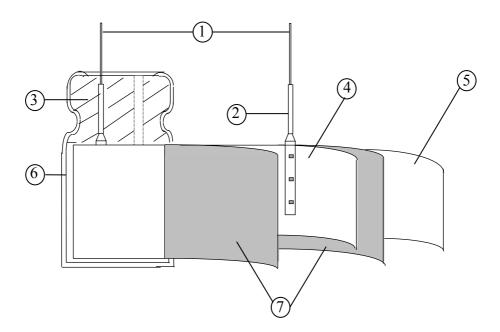
2.6 <u>Case length</u> 08=08mm,

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3.Construction

Single ended type to be produced to fix the terminals to anode and cathode foil, and wind together with paper, and then wound element to be formed and carbonized, impregnated with polymer and polymerized, then will be enclosed in an aluminum case. Finally sealed up tightly with end seal rubber.



No	Component	Material
		Tinned Copper Line
1	Lead Line	or CP Line(Pb Free)
2	Terminal	Aluminum
3	Sealing Material	Rubber
4	Al-Foil (+)	Aluminum
5	Al-Foil (-)	Aluminum
6	Case	Aluminum
7	Electrolyte paper	Manila Hemp

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4. Characteristics

Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows:

Ambient temperature:15°C to 35°CRelative humidity:45% to75%Air Pressure:86kPa to 106kPa

If there is any doubt about the results, measurement shall be made within the following conditions: Ambient temperature: $20^{\circ}C \pm 2^{\circ}C$ Relative humidity : 60% to 70%Air Pressure : 86kPa to 106kPa

Operating temperature range

The ambient temperature range at which the capacitor can be operated continuously at rated voltage is -55°C to 105°C.

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PERFORMANCE
e WV (V.DC) 10 SV (V.DC) 12.5
<condition>After DC Voltage is applied to capacitors through the series protective resistor (1k $\Omega \pm 10 \Omega$) so that terminal voltage may reach the rated voltage .The leakage current when measured after 2 minutes shall not exceed the values of the following equation. In case leakage current value exceed the value shown in Table 3 , remeasure after voltage treatment that applies the rated voltage shown in 4.1 for 120minutes at 105 °C<criteria> See Table 3</criteria></br></condition>
<condition> See 4.2, for measuring frequency, voltage and temperature.<criteria>Working voltage (v)10 tan δ (max.)0.10</criteria></condition>
<condition> Measuring frequency : 100kHz to 300kHz; Measuring temperature:$20\pm2^{\circ}C$ Measuring point : 1mm max from the surface of a sealing resin on the lead wire.<criteria> (20°C)Less than the initial limit(See Table 3).</criteria></condition>

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		STEP	Temperature(°C)	Item	Characteristics
	1	20±2	Measure: Capacitance tanδ Impedance		
		2	-55+3	Z-55°C / 20°C	≤1.25
	Temperature	3	Keep at 15 to 35°C for 15 minutes or more		
4.6	characteristic	4	105±2	Z105°C / 20°C	≤1.25
				∆ C/C 20°C	Within \pm 5% of step1
		5	20 ± 2	tanð	Less than or equal to the value of item 4.4
		<con.< td=""><td>dition></td><td></td><td></td></con.<>	dition>		
		The C voltag <crit< b=""></crit<>		he result should meet	
		The C voltag <crit< b=""> Item</crit<>	apacitor is stored at a tem e for 2000 +48/0 hours. T eria> Perfe	he result should meet	the following table:
		The C voltag <crit< b=""> Item</crit<>	apacitor is stored at a tem e for 2000 +48/0 hours. T eria> Perfe acitance Change With	The result should meet prmance in $\pm 20\%$ of initial c than or equal to 1.5	the following table:
	Load	The C voltag < Crit Item Capa	apacitor is stored at a tem e for 2000 +48/0 hours. T eria> Perfe icitance Change With Less item	The result should meet prmance $\frac{1000}{10000000000000000000000000000000$	the following table:
4.7	Load life test	The C voltag <crit Item Capa tan δ ESR</crit 	apacitor is stored at a tem e for 2000 +48/0 hours. T eria> Perfe acitance Change With Less item Less item	The result should meet prmance $\frac{1000}{10000000000000000000000000000000$	the following table: apacitance times of the value of times of the value of

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			l be 15~35℃.
	Surge	Item	Performance
4.8	test	Capacitance Change	Within $\pm 20\%$ of initial capacitance
		tan δ	Less than or equal to 1.5 times of the value of item 4.4
		ESR	Less than or equal to 1.5 times of the value of item 4.5
		Leakage current	Less than or equal to the value of item 4.3
		Attention: This test su hypothesizing that over v	nulates over voltage at abnormal situation, and not be oltage is always applied.
		-	xposed for 1000±48 hours in an atmosphere of 90~95%RH at istic change shall meet the following requirement.
		Capacitance Change	Within $\pm 20\%$ of initial capacitance
	Dome	tan δ	Less than or equal to 1.5 times of the value of item 4.4
4.9	Damp heat	ESR	Less than or equal to 1.5 times of the value of item 4.5
	test	Leakage current	Less than or equal to the value of item 4.3
		Appearance	Notable changes shall not be found.

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4.10	Maximum permissible (ripple current)	The At 1 Tab The rate	100kHz and le 3 combined v	can b ralue c id sha ipliers	e applied at a of D.C voltag ll not reverse	current is the n maximum oper ge and the peak e voltage. $1 kHz \leq f < 10 kHz$ 0.30	ating tempera	ature see shall not	exceed the 0kHz≤ 500kHz 1.00
4.11	Rapid change of temperature	Cycle Test Perfc	ormance: The bacitance cha	cycle: g.1 e capa	s acitors shall	meet the follow	$30 \pm 3 \text{ min}$ n or less le	$-105\pm2^{\circ}$ C Room temp $-55\pm3^{\circ}$ C	perature
			tan δ eakage curre		Less than o	or equal to value or equal to the	e of item 4.4		r
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		a) Lead pull strengt							
			A static load force shall be applied to the terminal in the axial direction and acting in a direction away from the body for 10 ± 1 s.						
				- I					
		Lead	wire diameter (mi	m)	Load force (N)				
		0.5	$< d \leq 0.8$		10				
		b) I and handing							
		b) Lead bending When the capac	vitor is placed in a	vertical positi	on and the weight specif	fied in the			
					capacitor is slowly rotate				
4.12	Lead strength				al position thus complet				
7.12	Lead Strength	for 2~3seconds				_			
			bends are made in						
			ire diameter (mm))	Load force (N)				
		0.5 <	$d \leq 0.8$		5				
		Performance: T			following value after a)	or b) test.			
		Item		erformance					
		Leakage curre			al to the value of item4.	3			
		Outward Appe	earance No	o cutting and s	lack of lead terminals				
		Frequency: 10 to 55 Amplitude: 0.75mm Direction :X Y Duration: 2hours/ az The capacitors are s	(Total excursion 1 Z (3 axes) xial (Total 6 hours	1.5mm)	5 → 10Hz				
4.13	Resistance to vibration				- ≤0.3mm				
4.13		capacitance when the	Fig2 Fig2 Fitance value shall e value is measure	2 not show dras ed within 30 m	tic change compared to ninutes. Prior to the com	pletion of			
4.13		capacitance when the	Fig2 Fig2 Fitance value shall e value is measure	2 not show dras ed within 30 m	tic change compared to	pletion of			
		capacitance when the exam, Capacitance of exam.	Fig2 Fig2 Fitance value shall e value is measure	not show dras ed within 30 m within $\pm 5\%$	tic change compared to ninutes. Prior to the com compared to the initial v	pletion of			
	vibration	capacitance when the exam, Capacitance of exam.	Fig2 Fitance value shall e value is measure difference shall be	not show dras ed within 30 m within $\pm 5\%$	tic change compared to ninutes. Prior to the com compared to the initial v	pletion of			

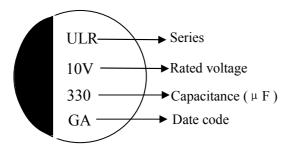
4.14	Solderability	The capacitor shall be tested under the following conditions:Solder: Sn-3Ag-0.5CuSoldering temperature: 245±3°CImmersing time: 3±0.5sImmersing depth: 1.5~ 2.0mm from the root.Flux: Approx .25% rosinPerformance: At least 95% of the dipped portion of the terminal shall be covered with new solder.
4.15	Resistance to soldering heat	A) Solder bath method Lead terminals of a capacitor are placed on the heat isolation board with thickness of 1.6±0.5mm. It will dip into the flux of isopropylachol solution of colophony. Then it will be immersed at the surface of the solder with the following condition: Solder : Sn-3Ag-0.5Cu Soldering temperature : 260 ±5°C Immersing time : 10±1s Heat protector: t=1.6mm glass -epoxy board B) Soldering iron method Bit temperature : 400 ±10°C Application time : 3+1/-0 s Heat protector: t=1.6mm glass -epoxy board For both methods, after the capacitor at thermal stability, the following items shall be measured: Item Performance Capacitance Change Within ±5% of initial capacitance tan δ Less than or equal to the value of item 4.4 ESR Less than or equal to the value of item 4.3 (after voltage treatment) Appearance Notable changes shall not be found.

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5. Product Marking

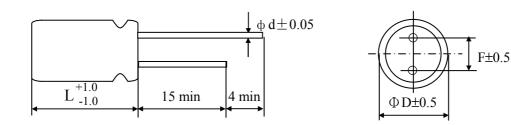
Marking Sample:



Code Year	C 2013	D 2014	Е 2015	G 2017	-	M	anufact	ured we	eek: see	Table	2
Year 2013 2014 2015 2017 Table 2 Image: Manufactured weak: see Table 2 Image: Manufactured weak: see Table 2											
Week	1	2	3	4	5	6	7	8	9	10	11
Code	Α	В	С	D	Е	F	G	Н	Ι	J	K
Week	12	13	14	15	16	17	18	19	20	21	22
Code	L	М	N	0	Р	Q	R	S	Т	U	V
Week	23	24	25	26	27	28	29	30	31	32	33
Code	W	Х	Y	Z	<u>A</u>	B	<u>C</u>	D	E	F	<u>G</u>
Week	34	35	36	37	38	39	40	41	42	43	44
Code	H	Ī	<u>J</u>	<u>K</u>	L	M	N	<u>0</u>	<u>P</u>	Q	<u>R</u>
Week	45	46	47	48	49	50	51	52]		
Code	<u>S</u>	<u>T</u>	U	V	W	<u>X</u>	Y	<u>Z</u>			

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6. Product Dimensions, Impedance & Maximum Permissible Ripple Current Unit: mm



φD	6.3
L	8
F	2.5
φd	0.6

Table 3

Work Volt (V	age	Capacitance (µF)	Dimension (D×L, mm)	Maximum permissible ripple current at 105°C 100kHz (mA rms)	ESR at 20°C100kHz (m Ω)	Leakage current (µA) 2min
10	0	330	6.3X8	3500	10	660

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7. Application Guideline:

X-CON Solid Aluminum Electrolytic Capacitor should be used compliance with the following guidelines

7-1Circuit design

Prohibited Circuits for use

Do not use the capacitors with the following circuits.

- 1) Time constant circuits
- 2) Coupling circuits
- 3) Circuits which are greatly affected by leakage current
- 4) High impedance voltage retention circuits.
- 7-2. Voltage

1) Over voltage

The application of over-voltage and reverse voltage below can cause increases in leakage current and short circuits. Applied voltage, refers to the voltage value including the peak value of the transitional instantaneous voltage and the peak Value of ripple voltage, not just steady line voltage. Design your circuit so that the peak voltage does not exceed the stipulated voltage.

Over voltage exceeding the rated voltage may not be applied even for an instant as it may cause a short circuit.

2) Applied voltage

① Sum of the DC voltage value and the ripple voltage peak values must not exceed the rated voltage.

(2) When DC voltage is low, negative ripple voltage peak value must not become a reverse voltage that exceeds 10% of The rated voltage.

③ Use the X-CON within 20% of the rated voltage for applications which may cause the reverse voltage during the Transient phenomena when the power is tunid off or the source is switched.

7-3 Sudden charge and discharge restricted

Sudden charge and discharge may result in short circuit's large leakage current. Therefore, a protection circuits are recommended to design in when on of the following condition is expected.

1) The rush current exceeds 10A

2) The rush current exceeds 10 times of allowable ripple current of X-CON.

A protection resistor (1K Ω) must be inserted to the circuit during the charge and discharge when measuring the leakage Current.

7-4 Ripple current

Use the capacitors within the stipulated permitted ripple current. When excessive ripple current is applied to the capacitor, It causes increases in leakage current and short circuits due to self- heating. Even when using the capacitor under the Permissible ripple current, reverse voltage may occur if the DC bias voltage is low.

7-5 Leakage current

There is a risk of leakage current characteristics increasing even if the following use environments are within the stipulated range However, even if leakage current increases once, it has the characteristic that leakage current becomes small in most cases after voltage is applied due to its self-correction mechanism.

7-6 Failure rate

The main failure mode of X-CON is open mode primarily caused by electrostatic capacity drop at high temperature (i.e.wear out failure), besides random short circuit mode failures primarily caused by over voltage occurs as minor one. The time it takes to reach the failures mode can be extended by using the X-CON with reduced ambient temperature, ripple current and applied voltage.

7-7 Capacitor insulation

1) Insulation in the marking sleeve is not guaranteed. Be aware that the space between the case and the negative electrode Terminal is not insulated and has some resistance.

2) Be sure to completely separate the case, negative lead terminal, and positive lead terminal and PCB patterns with each other.

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7-8 Precautions for using capacitors

X-CON capacitors should not be used in the following environments.

1) Environments where the capacitor is subject to direct contact with salt water or oil can directly fall on it.

2) Environments where capacitors are exposed to direct sunlight.

3) High temperature (Avoid locating heat generating components around the X-CON and on the underside of the

PCB), or humid environments where condensation can form on the surface of the capacitor.

4) Environments where the capacitor is in contact with chemically active gases.

5) Acid or alkaline environments.

6) Environment subject to high-frequency induction.

7) Environment subject to excessive vibration and shock.

8.Long Term Storage

Store the X-CONs in sealed package bags after delivery per the table below;

X-CON Type	Before unsealing
Radial lead type packed in bags	Must be used within 24~36 months after delivery(unsealed status)
Radial lead type packed in taping method	Must be used within 24~36 months after delivery(unsealed status)

9. Mounting Precautions Mounting phase Things to note before mounting Disposal 1) Used X-CON capacitors Not reused 2) LC-increased X-CON capacitors Apply them with rated voltage in series with 1K Ω after long storage resistance for 1 hour at the range between 60 and 70° C Not reused 3) X-CON capacitors dropped to the floor Products without remarkable polar, capacitance and rated 4) Precautions on polar, capacitance Before mounting voltage shouldn't be available and rated voltage The products can be used only when said pitch is matched 5) Precautions on the pitch between lead terminal and PCB The products can be used for production only when lead 6) Precautions on the stress that lead terminal and body are not subject stress. terminal and body of X-CON capacitors enduring in mounting Both temperature and duration in mounting should meet 1) Soldering with a soldering iron the requirements of out-going SPEC; no stress should be allowed to occur in mounting; Don't let the tip of the soldering iron touch the X-CON itself. X-CON capacitor body should be prohibited to submerge Mounting 2) Flow soldering in melted solder; both temperature and duration in mounting should meet the requirements of out-going SPEC; The rosin is not allowed to adhere to any where other than lead terminal. 1) Precautions on mounting status Do not tilt, bend twists X-CON; Do not allow other matter touch X-CON. 2) Washing the PCB (available Used immersion or ultrasonic waves to clean for a total of cleaning agent 1) high quality less than 5 minutes and the temperature be less than 60° C; After mounting alcohol-based cleaning fluid such as The conductivity, PH, specific gravity and water cleaning, X-CON products should be dried with hot air (less than st-100s, 750L,750M;2) Detergents including substitute freon such as the maximum operating temperature). AK-225AES and IPA) Issued-date: 2017-05-02 Name Specification Sheet – ULR 01 15 Version Page STANDARD MANUAL

10. It refers to the latest document of "Environment-related Substances standard" (WI-HSPM-QA-072).

	Substances					
	Cadmium and cadmium compounds					
Heavy metals	Lead and lead compounds					
	Mercury and mercury compounds					
	Hexavalent chromium compounds					
	Polychlorinated biphenyls (PCB)					
Chloinated	Polychlorinated naphthalenes (PCN)					
organic	Polychlorinated terphenyls (PCT)					
compounds	Short-chain chlorinated paraffins(SCCP)					
	Other chlorinated organic compounds					
Drominated	Polybrominated biphenyls (PBB)					
Brominated organic compounds	Polybrominated diphenylethers(PBDE) (including					
	decabromodiphenyl ether[DecaBDE])					
	Other brominated organic compounds					
Tributyltin comp	oounds(TBT)					
Triphenyltin con	npounds(TPT)					
Asbestos						
Specific azo con	npounds					
Formaldehyde						
Polyvinyl chlorid	de (PVC) and PVC blevds					
Beryllium oxide						
Beryllium copp	per					
Specific phthala	tes (DEHP,DBP,BBP,DINP,DIDP,DNOP,DNHP)					
Hydrofluorocarb	oon (HFC), Perfluorocarbon (PFC)					
Perfluorooctane	sulfonates (PFOS)					
Specific Benzoti	iazole					

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