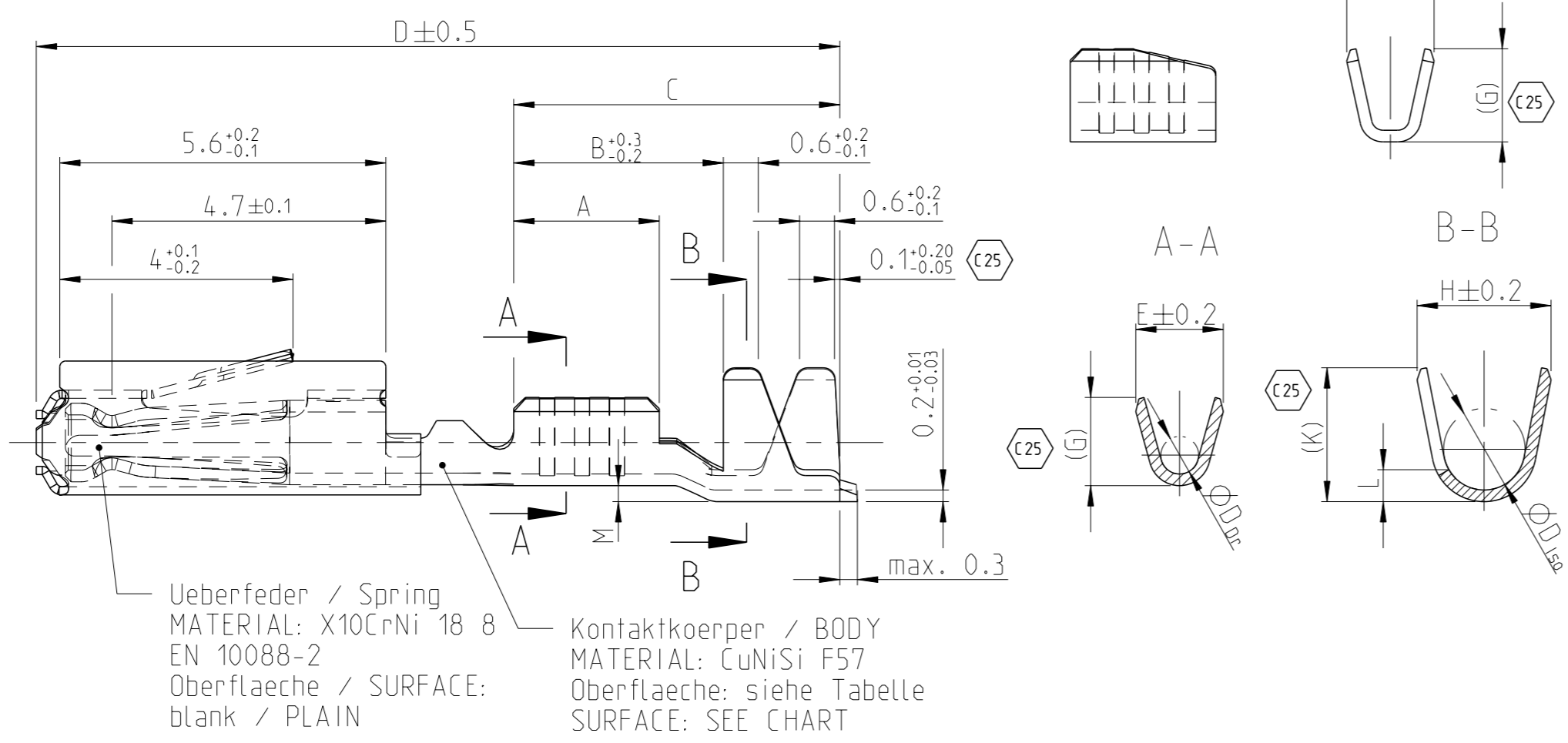
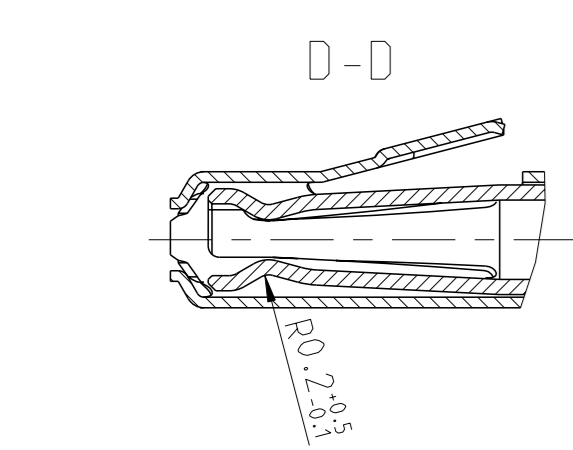
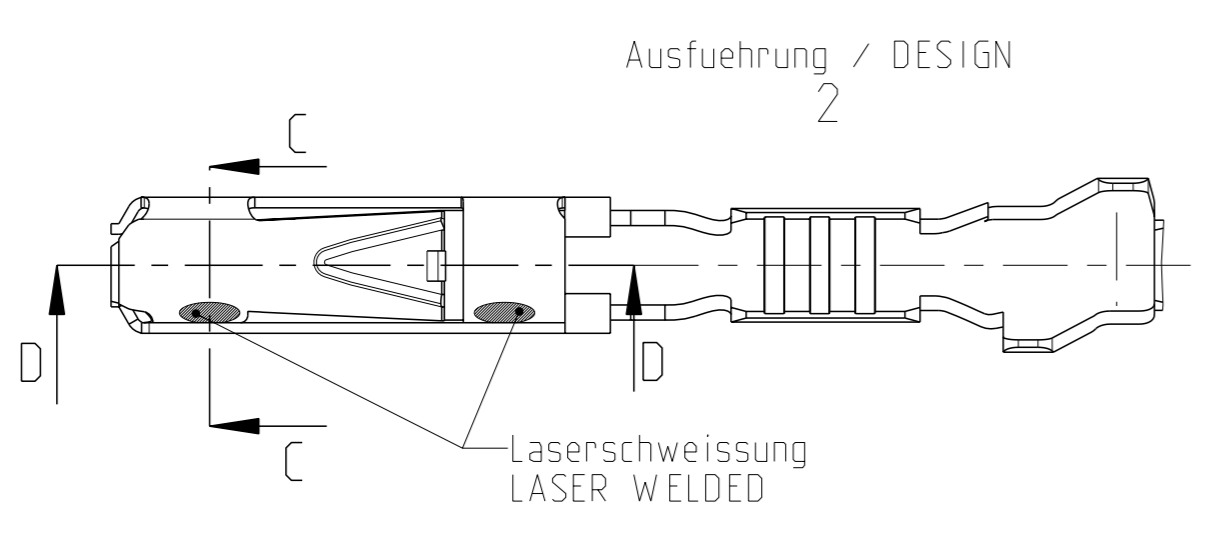
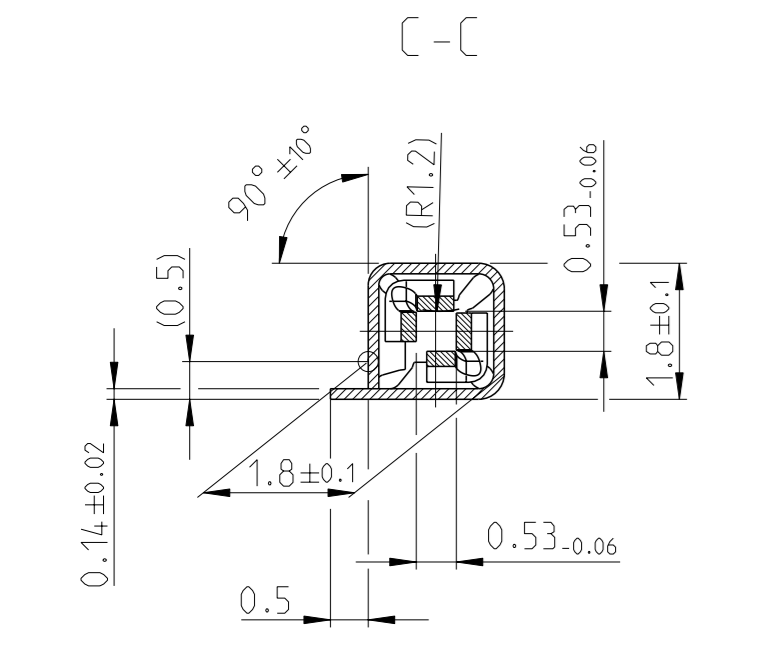


Normale Anwendung  
 USUAL APPLICATION

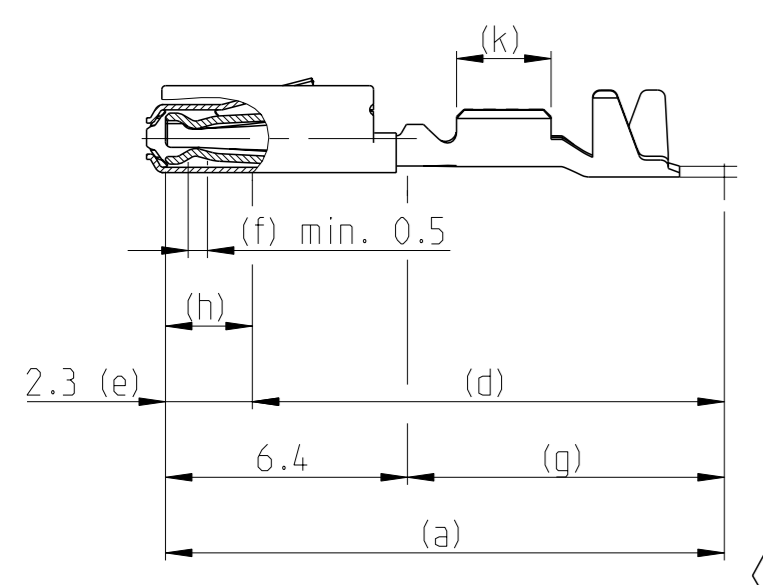


Ueberfeder / Spring  
 MATERIAL: X10CrNi 18 8  
 EN 10088-2  
 Oberflaeche / SURFACE:  
 blank / PLAIN

Kontaktkoerper / BODY  
 MATERIAL: CuNiSi F57  
 Oberflaeche: siehe Tabelle  
 SURFACE: SEE CHART



Oberflaeche / FINISH

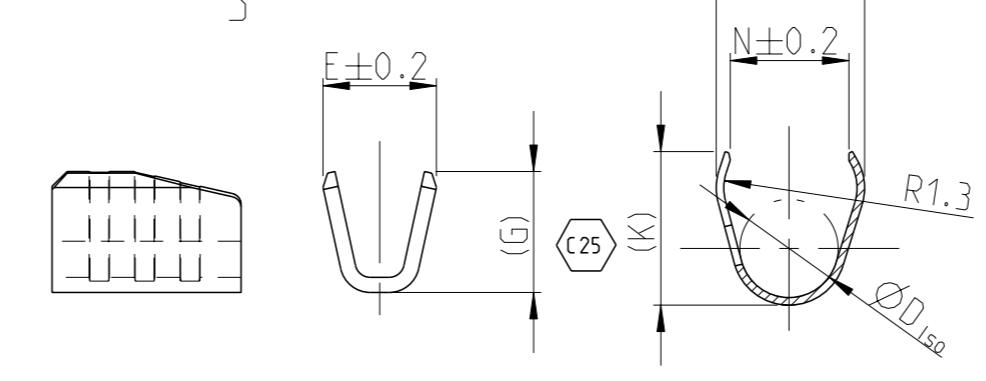


Sn: verzinnete Ausfuehrung  
 TINNED  
 (a) Kontaktkoerper: 0.8 - 2 µm Sn  
 BODY: 0.8 - 2 µm Sn

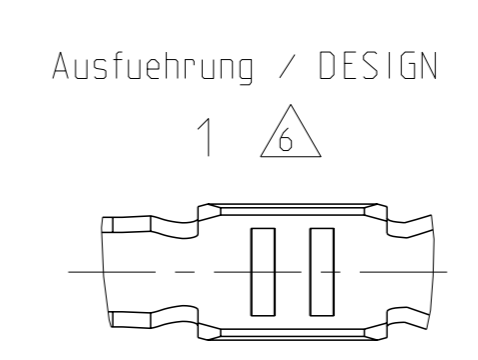
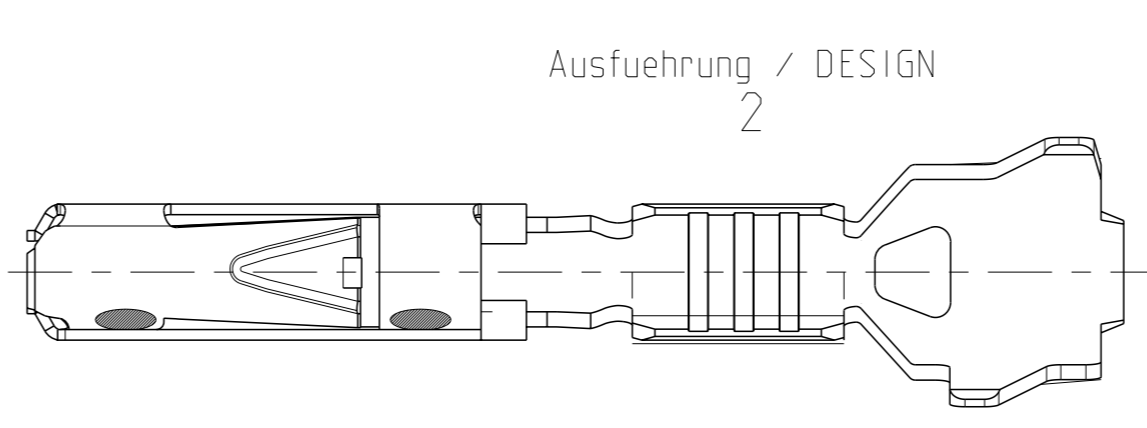
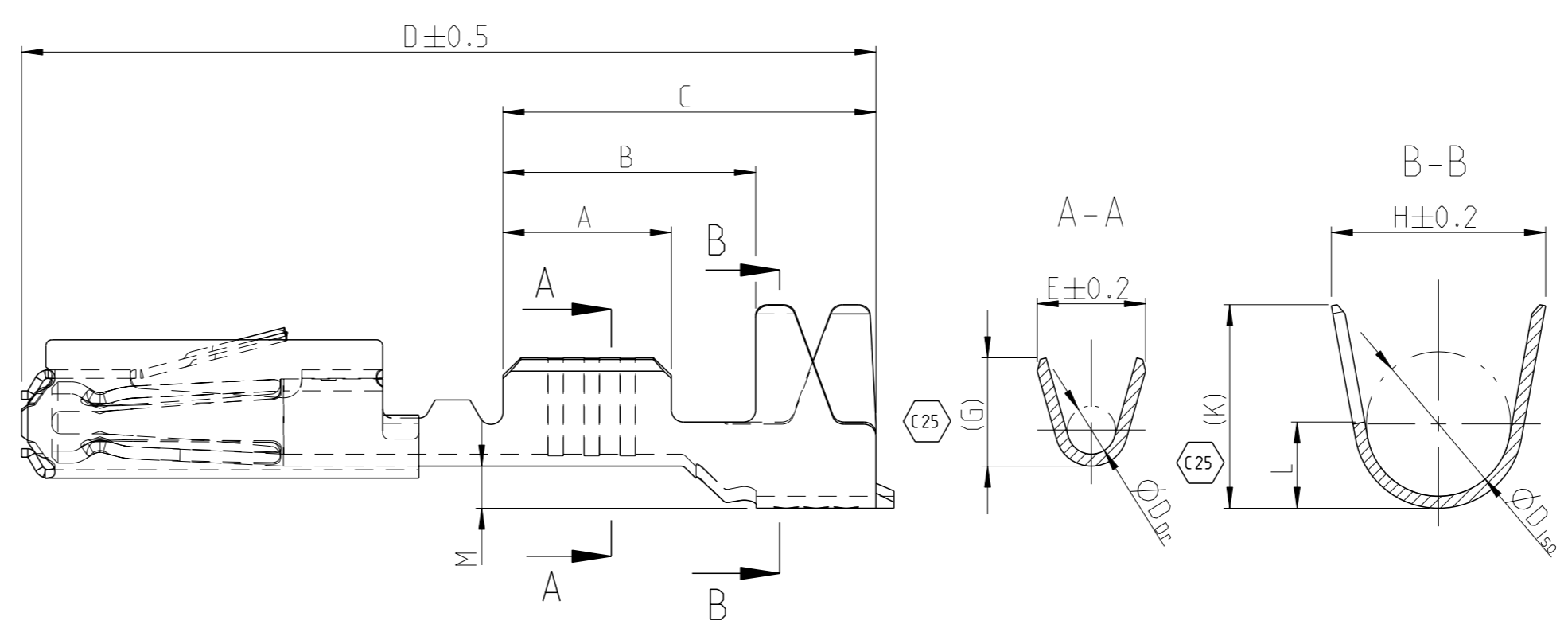
Ag: versilbert  
 SILVER  
 (e) min. 0.3 µm Ag  
 (f) min. 2.8 µm Ag INSIDE  
 min. 2.8 µm Ag innen  
 (g) min. 0.2 µm Sn  
 (k) min. 0.8 - 2 µm Sn

Au (galvanisch): galvanisch vergoldet  
 GOLD-ELECTROPLATED  
 (d) 0.05-1 µm Ni, beidseitig  
 0.05-1 µm Ni, ON BOTH SIDES  
 (e) 1-3 µm Ni, beidseitig  
 1-3 µm Ni, ON BOTH SIDES  
 (f) min. 1.8 µm Au ueber (e), innen  
 MIN. 1.8 µm Au OVER (e), INSIDE  
 (g) min. 0.2 µm Sn ueber (d), beidseitig  
 MIN. 0.2 µm Sn OVER (d), ON BOTH SIDES  
 (h) Au galvanisch auslaufend  
 Au OVERPLATING  
 (k) min. 0.8 - 2.0 µm Sn

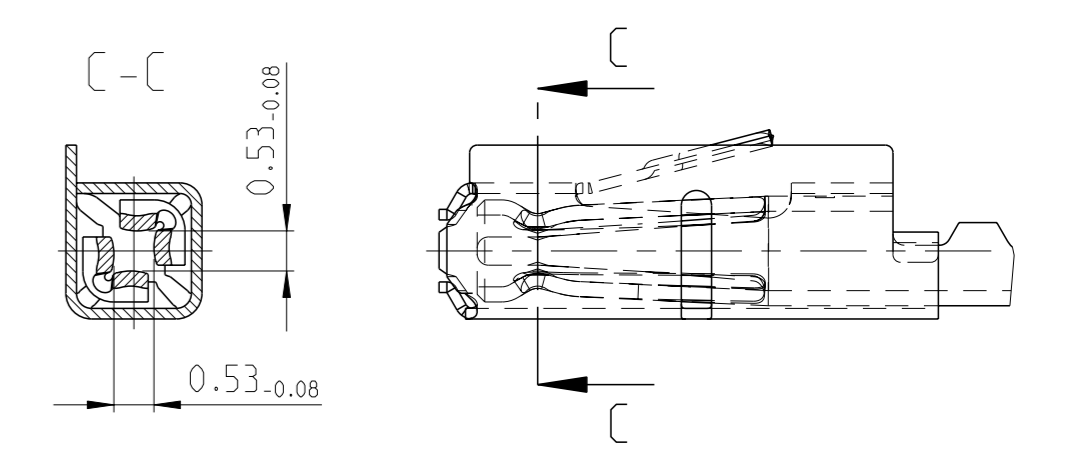
Ausfuehrung / DESIGN 3



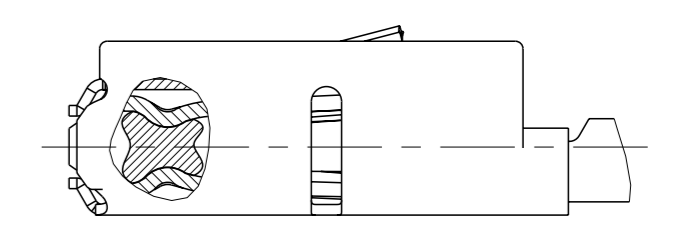
Einzelichtungssystem  
 SINGLE WIRE SEAL SYSTEM



versilberte/vergoldete Ausfuehrung  
 SILVER/GOLD VERSION



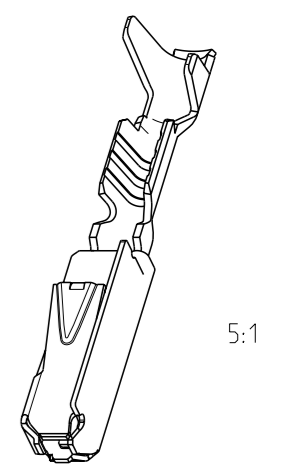
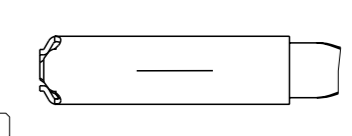
GEL VERSION



Bestell-Nr. Ausfuehrung ORDER NO. DESIGN 2	Bestell-Nr. Ausfuehrung ORDER NO. DESIGN 3	Rev.	Bestell-Nr. Ausfuehrung ORDER NO. DESIGN 1	Rev.	VERSION	DGB Wire Size Range mm <sup>2</sup>	Oberflaeche SURFACE	Laenge LENGTH mm	Drahtcrimp WIRE CRIMP mm	Iso-crimp INSU-CRIMP mm	Gewicht WEIGHT g	Vergaerung Spec. APPLICATION SPEC.	DGB Wire Size Range mm <sup>2</sup>	Isolations Ø INSULATING DIA. mm	fuer Kammer Ø3.45 FOR CAVITY DIA. 3.45 mm	Blindstopfen RUBBER PLUG	fuer Kammer Ø4 FOR CAVITY DIA. 4 mm	Blindstopfen RUBBER PLUG
6-965906-5	E	1-965906-5	D	0.50-0.75	Au-Gel	A = 2.8 B = 4.2 C = 6.2 D = 14.3 M = 0.7	E = 2 G = 2.1 D <sub>Dr</sub> = 1	H = 3.5 K = 3.4 L = 1.5 D <sub>Iso</sub> = 2.4	0.13	114-18025	0.75	1.4-1.9	967067-1	gruen GREEN	963142-1	schwarz BLACK	blau / BLUE	
5-965906-6	D	965906-6	C	0.25-0.35	Ag	A = 2.5 B = 3.9 C = 5.9 D = 14 M = 0.7	E = 1.8 G = 1.4 D <sub>Dr</sub> = 0.8	H = 3.5 K = 3.4 L = 1.5 D <sub>Iso</sub> = 2.4	0.13	114-18025	0.35	0.9-1.4	967067-2	gelb YELLOW	963142-2	grau GREY	blau / BLUE	
5-965906-5	E	965906-5	D	0.13 / 0.17	Au	A = 2.5 B = 4.3 C = 6.2 D = 13.7 M = 0.6	E = 1.5 G = 1.4	H = 4 K = 3.9 L = 3.1 D <sub>Iso</sub> = 2.6	0.1	114-18025	0.13	0.85-1.25	967067-2	gelb YELLOW	963142-2	grau GREY	blau / BLUE	
5-965906-1	D	965906-1	C	0.50-0.75	Ag	A = 2.8 B = 3.8 C = 5.6 D = 13.7 M = 0.2	E = 2 G = 2.1 D <sub>Dr</sub> = 1	H = 2.7 K = 2.9 L = 0.7 D <sub>Iso</sub> = 1.6	0.11	114-18021	0.50-0.75							
5-962885-6	J	962885-6	H	0.25-0.35	Au-Gel	A = 2.5 B = 3.6 C = 5.6 D = 13.7 M = 0.2	E = 1.8 G = 1.4 D <sub>Dr</sub> = 0.8	H = 2.3 K = 2.3 L = 0.6 D <sub>Iso</sub> = 1.4	0.11	114-18021	0.25-0.35							
5-962885-5	K	962885-5	J	0.13 / 0.17	Au	A = 2.5 B = 3.7 C = 5.4 D = 13.7 M = 0	E = 1.5 G = 1.4	H = 2 K = 1.9 D <sub>Iso</sub> = 1.1	0.1	114-18021	0.13 / 0.17							
5-962885-1	J	962885-1	H	0.08-0.22	Sn	A = 2.5 B = 3.7 C = 5.4 D = 13.7 M = 0	E = 1.5 G = 1.5 D <sub>Dr</sub> = 0.65	H = 2 K = 2 D <sub>Iso</sub> = 1.1	0.1	114-18021	0.08-0.22							
2141826-6	A																	
2141826-5	A																	
2141826-1	A																	
6-963715-5	K	1-963715-5	J	0.50-0.75	Au-Gel	A = 2.8 B = 3.8 C = 5.6 D = 13.7 M = 0.2	E = 2 G = 2.1 D <sub>Dr</sub> = 1	H = 2.7 K = 2.9 L = 0.7 D <sub>Iso</sub> = 1.6	0.11	114-18021	0.50-0.75							
5-963715-6	J	963715-6	H	0.25-0.35	Ag	A = 2.5 B = 3.6 C = 5.6 D = 13.7 M = 0.2	E = 1.8 G = 1.4 D <sub>Dr</sub> = 0.8	H = 2.3 K = 2.3 L = 0.6 D <sub>Iso</sub> = 1.4	0.11	114-18021	0.25-0.35							
5-963715-5	K	963715-5	J	0.13 / 0.17	Au	A = 2.5 B = 3.7 C = 5.4 D = 13.7 M = 0	E = 1.5 G = 1.4	H = 2 K = 1.9 D <sub>Iso</sub> = 1.1	0.1	114-18021	0.13 / 0.17							
5-963715-1	J	963715-1	H	0.08-0.22	Sn	A = 2.5 B = 3.7 C = 5.4 D = 13.7 M = 0	E = 1.5 G = 1.5 D <sub>Dr</sub> = 0.65	H = 2 K = 2 D <sub>Iso</sub> = 1.1	0.1	114-18021	0.08-0.22							
6-928999-5	T	1-928999-5	S															
5-928999-6	S	928999-6	R															
5-928999-5	T	928999-5	S															
5-928999-1	S	928999-1	R															
2141824-6	A																	
2141824-5	A																	
2141824-1	A																	
1355717-6	A																	
1355717-5	C																	
1355717-1	C																	

Bemerkungen

- Datumscode (Woche/Jahr z.B. KW 38/Jahr 2009) und TE-Revision (z.B. Rev.A) DATE CODE (WEEK/YEAR E.G. WEEK NUMBER 38/YEAR 2009) AND TE REVISION (E.G. REV. A)
- Passend zu Stiftkontakt siehe Zeichnung 929453 SUITABLE FOR PIN CONTACT SEE DRAWING 929453
- Einzelheiten der Ausfuehrung bleiben dem Hersteller ueberlassen DETAILS OF DESIGN ARE LEFT TO MANUFACTURER
- Nur fuer FLR-Leitung nach DIN 72551 Teil 6 FOR FLR-CONDUCTOR ACCORDING TO DIN 72551-6 ONLY
- 
- nicht fuer Neuanwendung NOT FOR NEW APPLICATION
- zugverstaerkte Leitung nach LV 112-4 REINFORCED WIRE ACCORDING LV 112-4
- Bei doppelt fallenden Werkzeugen wird die erste Ueberfeder mit einer Kennzeichnung "-" versehen WITH DOUBLE OUT DIES THE FIRST SPRING WILL BE PROVIDED WITH AN INDICATION "-"
- Varianten von Design1 werden durch die entsprechenden Versionen von Design2 ersetzt VARIANTS OF DESIGN1 ARE SUPERSEDED BY CORRESPONDING VERSIONS OF DESIGN2



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN S. Garcia 05JAN1999	TE Connectivity	
DIMENSIONS: mm		CHK R. Jetter 05JAN1999	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APV M. Reicher 13AUG2003	MOS	
Ø ±0.2		PRODUCT SPEC	Tabellenzeichnung Buchsenkontakt	
MATERIAL		APPLICATION SPEC	TABLE SOCKET CONTACT	
FINISH		114-18021 / 114-18025	SIZE	CAGE CODE DRAWING NO
WEIGHT		114-18021 / 114-18025	A1	00779
CUSTOMER DRAWING		SCALE 10:1	SHEET 1 of 1	REV C25