



常州超音

SPECIFICATION FOR APPROVAL

承 认 书

Description : 蜂鸣器

Vender's Part No. : cy-12085G-3016-P4

Cstomer name :

Supplier name : 常州超音电子有限公司

Version No. : 1.1

CUSTOMER'S APPROVED SIGNATURE		

CHANGZHOU CHAOYIN ELECTRONIC CO.,LTD
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Approved By	Checked By	Made By
		Nong 2014/08/12

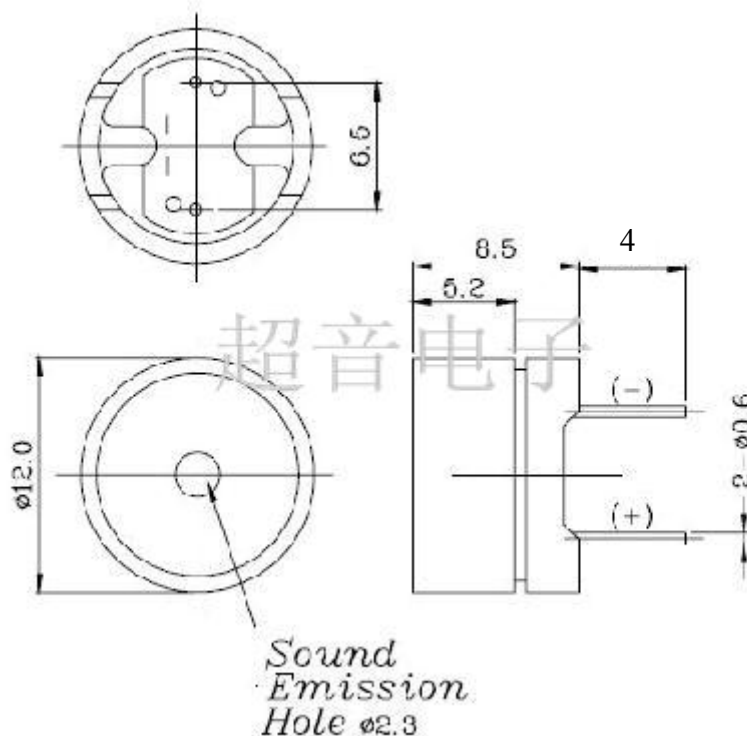
A. SCOPE

This specification applies magnetic buzzer, **cy-12085G-3016-P4**

B. SPECIFICATION

No.	Item	Unit	Specification	Condition
1	Oscillation Frequency	KHz	2.048	
2	Operating Voltage	V _{O-P}	2-5	
3	Rated Voltage	V _{O-P}	3.3	
4	Current Consumption	mA	MAX. ≤35	at Rated Voltage
5	Sound Pressure Level	dB	MIN.85	at 10cm at Rated Voltage
6	Coil Resistance	Ω	16±4	
7	Operating Temperature	°C	-20~ +70	
8	Storage Temperature	°C	-30 ~ +80	
9	Dimension	mm	Φ12* H8.5	See appearance drawing
10	Weight (MAX)	gram	1.2	
11	Housing Material		PPO 高温(Black)	支持波峰焊 260 度
12	Leading Pin		Tin Plated Brass(Sn)	针长 4.0MM
13	Environmental Protection Regulation		RoHS	

C. APPEARANCE DRAWING

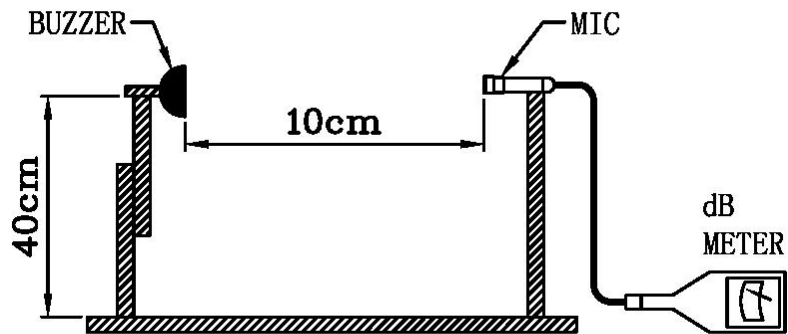


D.TESTING METHOD

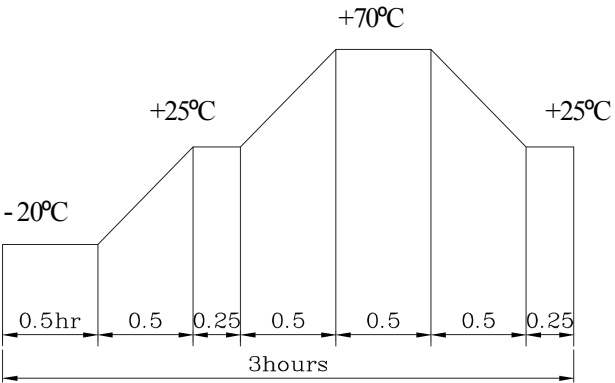
Standard Measurement conditions

Temperature: $25\pm 2^{\circ}\text{C}$ Humidity:45-65%

In the measuring test, buzzer is placed as follows:



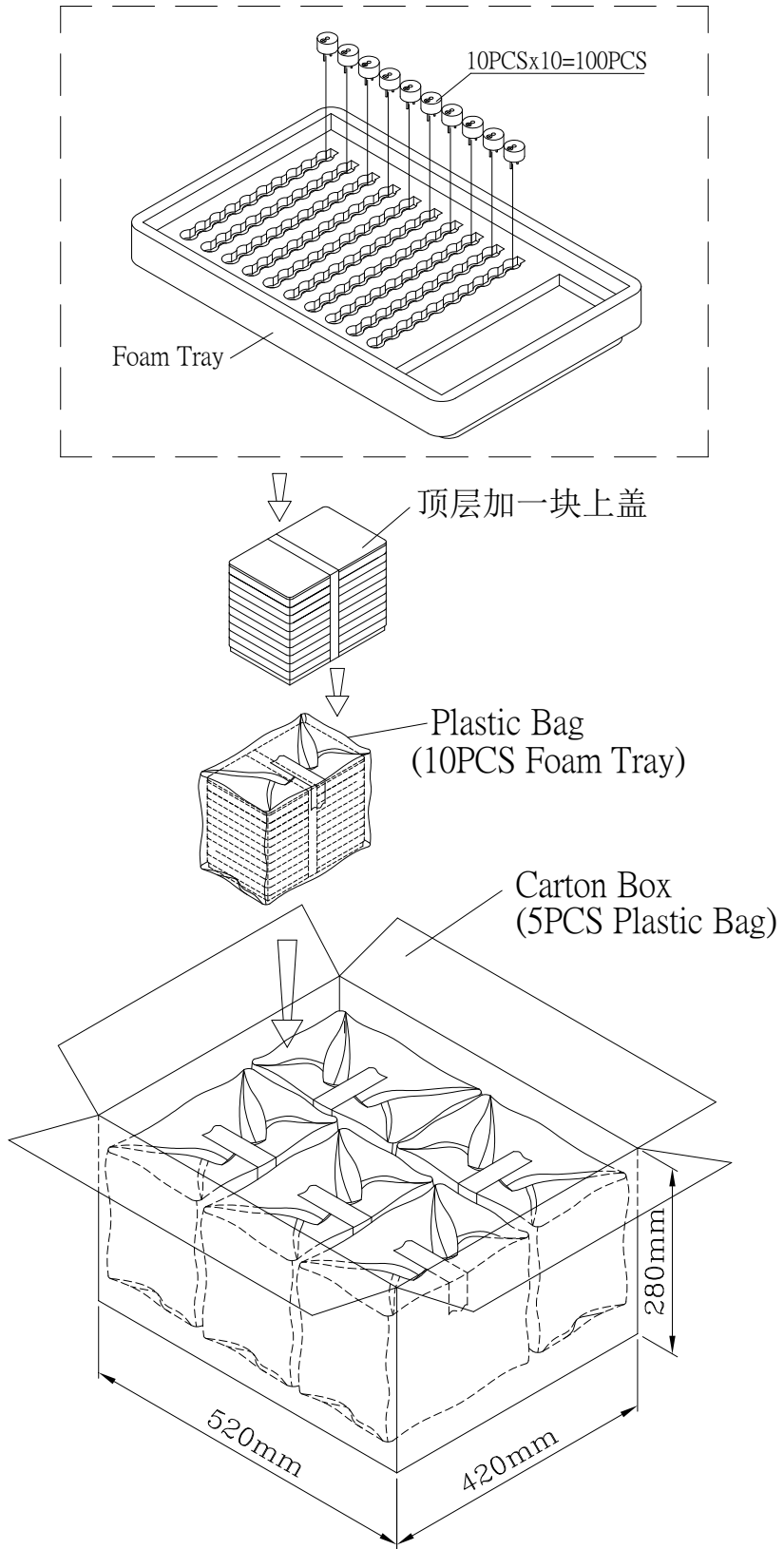
E. RELIABILITY TEST

NO.	ITEM	TEST CONDITION AND REQUIREMENT
1	High Temperature Test (Storage)	After being placed in a chamber with 80 2°C for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: 10dB.
2	Low Temperature Test (Storage)	After being Placed in a chamber with -30 2°C for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: 10dB.
3	Humidity Test	After being Placed in a chamber with 90-95% R.H. at 40 2°C for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: 10dB.
4	Temperature Cycle Test	<p>The part shall be subjected to 5 cycles. One cycle shall be consist of :</p>  <p>The diagram shows a temperature cycle profile over a 3-hour period. It starts at -20°C for 0.5 hours, then ramps up to +25°C in 0.5 hours, holds at +25°C for 0.25 hours, ramps up to +70°C in 0.5 hours, holds at +70°C for 0.5 hours, ramps down to +25°C in 0.5 hours, holds at +25°C for 0.25 hours, and finally ramps down to -20°C in 0.5 hours. The total duration is 3 hours.</p> <p>Allowable variation of SPL after test: 10dB.</p>
5	Drop Test	Drop on a hard wood board of 4cm thick, any directions ,6 times, at the height of 75cm . Allowable variation of SPL after test: 10dB.
6	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to 55 Hz band of vibration frequency to each of 3 perpendicular directions for 2 hours . Allowable variation of SPL after test: 10dB.
7	Solderability Test	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of +300 5°C for 3 1 seconds . 90% min. lead terminals shall be wet with solder (Except the edge of terminals).
8	Terminal Strength Pulling Test	The force of 9.8N(1.0kg) is applied to each terminal in axial direction for 10 seconds. No visible damage and cutting off.

TEST CONDITION.

Standard Test Condition	:	a) Temperature : +5 ~ +35°C	b) Humidity : 45-85%	c) Pressure : 860-1060mbar
一般测试条件	:	a) 温度 : +5 ~ +35°C	b) 湿度 : 45-85%	c) 气压 : 860-1060mbar
Judgment Test Condition	:	a) Temperature : +25 ± 2°C	b) Humidity : 60-70%	c) Pressure : 860-1060mbar
争议时测试条件	:	a) 温度 : +25 ± 2°C	b) 湿度 : 60-70%	c) 气压 : 860-1060mbar

F. PACKING STANDARD



Foam Tray	240mmx160mmx30mm	1x100PCS=100PCS
Plastic Bag		10x100PCS=1000PCS
Carton Box	520mmx420mmx280mm	5x1000PCS=5,000PCS