



SPECIFICATION FOR APPROVAL
承 认 书

Description : 蜂鸣器 Buzzer

Vender's Part No. : Cy-SMD-1102-5041

Customer's. Part No. : _____

Serial No. : _____

Version No. : 1.1

CUSTOMER'S APPROVED SIGNATURE		

ChangZhou Chaoyin Electronics Co., Ltd.
常州超音电子有限公司

ADD:中国江苏常州武进庙桥新联工业集中区 58 号
TEL: +86-0519-88298758
FAX: +86-0519-86464158
Http: //www.smdbuzzer.net

Approved By	Checked By	Made By
ShenWuMing 2007-02-16	ZhangWei 2007-02-16	LiLlin 2007-02-16

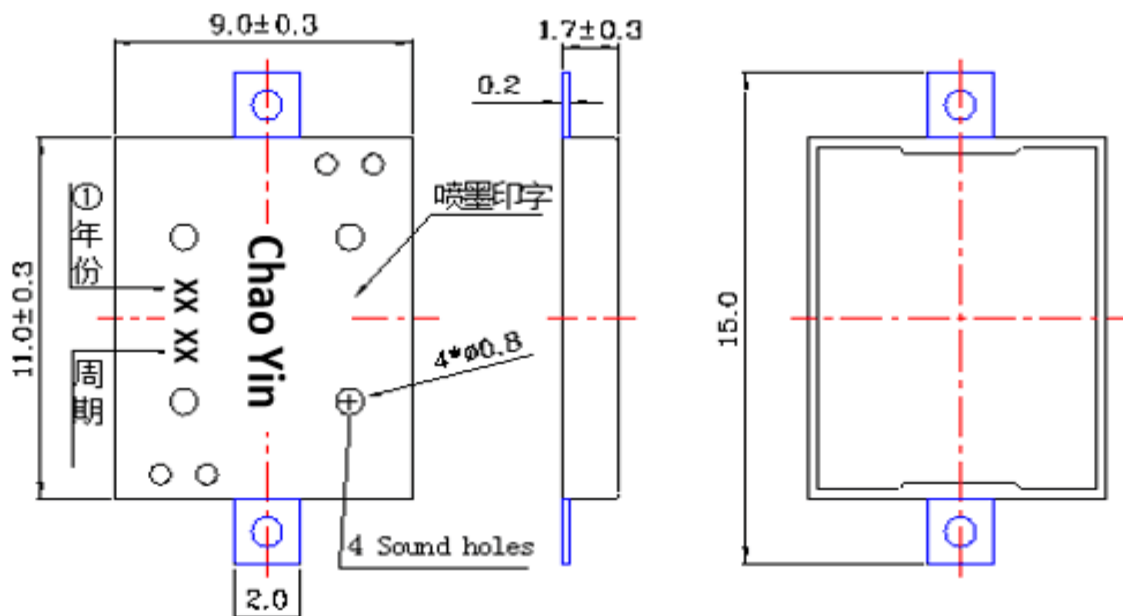
A. SCOPE

This specification applies Piezo buzzer, : **Cy-SMD-1102-3041**

B. SPECIFICATION

No.	Item	Unit	Specification	Condition
1	Oscillation Frequency	Hz	4100	Square Wave
2	Operating Voltage	Vp-p	1~20	
3	Rated Voltage	Vp-p	5	
4	Current Consumption	mA	MAX. 3	at Rated Voltage
5	Sound Pressure Level	dB	MIN. 70	at 10cm at Rated Voltage
6	Electrostatic Capacity	pF	12000±30%	at 120Hz 1V
7	Operating Temperature	°C	-25~ +85	
8	Storage Temperature	°C	-40 ~ +85	
9	Dimension	mm	11.0 x 9.0 x H1.7	See appearance drawing
10	Weight (MAX)	gram	0.3	
11	Housing Material		LCP(Black)	
12	Leading Pin		Tin Plated Brass(Sn)	See appearance drawing
13	Environmental Protection Regulation		RoHS	

C. APPEARANCE DRAWING



Tol : ± 0.3

Unit: mm

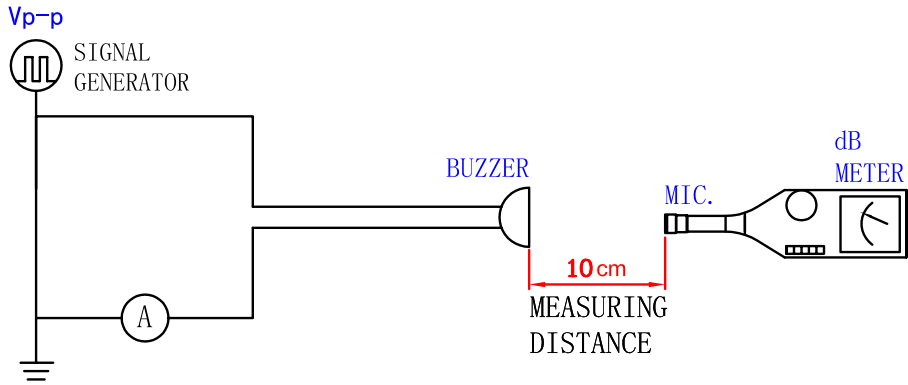
D. TESTING METHOD

Standard Measurement conditions

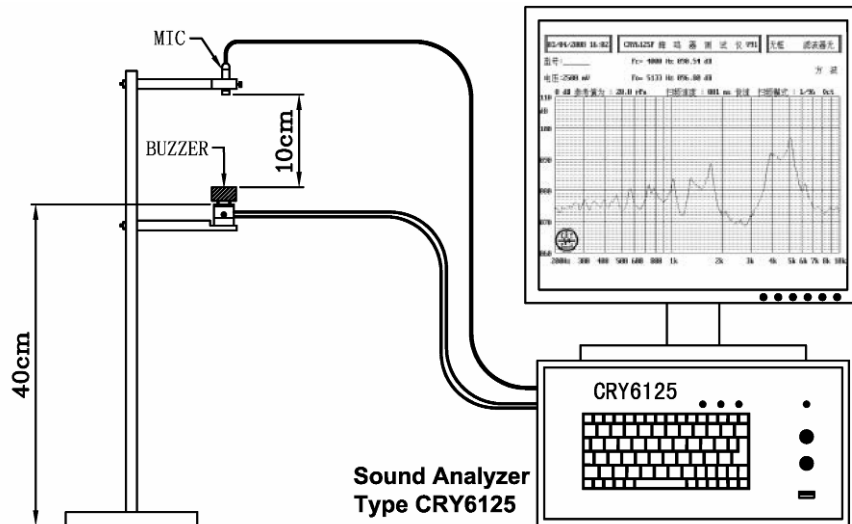
Temperature: $25 \pm 2^\circ\text{C}$ Humidity: 45-65%

Acoustic Characteristics:

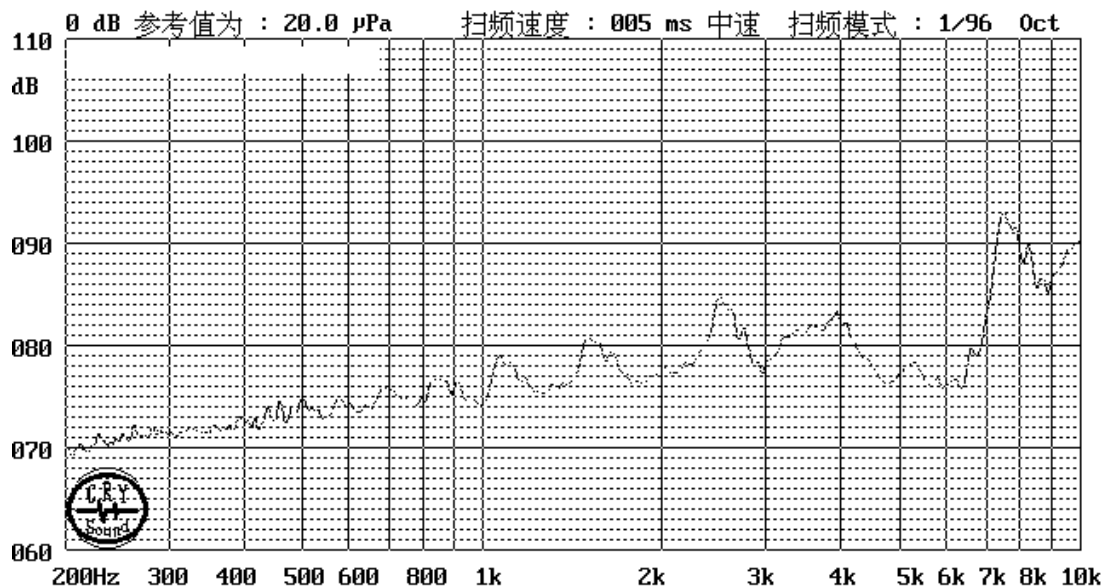
The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below



In the measuring test, buzzer is placed as follows:



E. Typical Frequency Response Curve

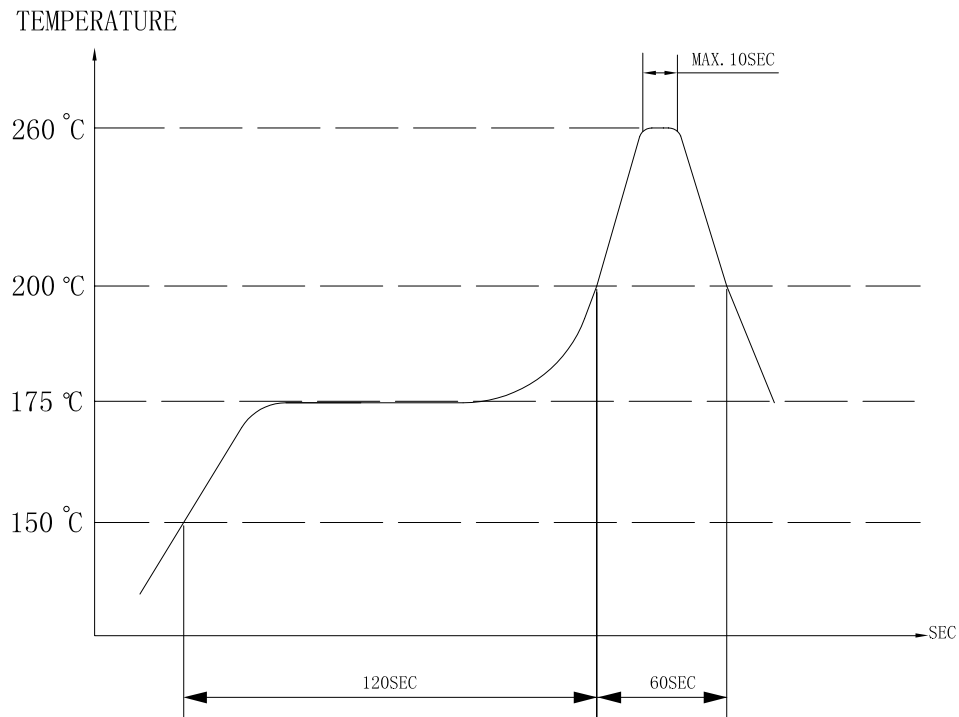


F. Soldering Condition

(1) Recommendable reflow soldering condition is as follows

(Reflow soldering is twice)

Note: It is requested that reflow soldering should be executed after heat of product goes down to normal.



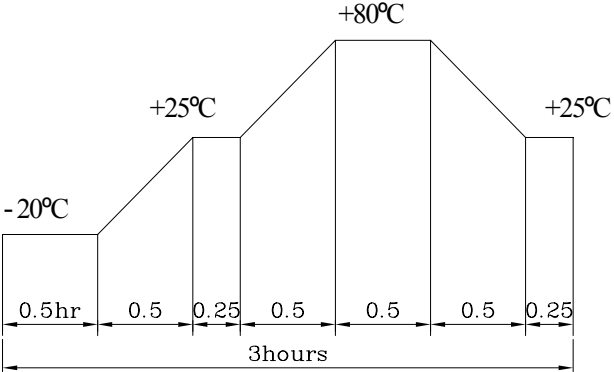
Heat resistant line

(Used when heat resistant reliability test is performed)

(2) Manual soldering

Manual soldering temperature 350° C within 5 sec.

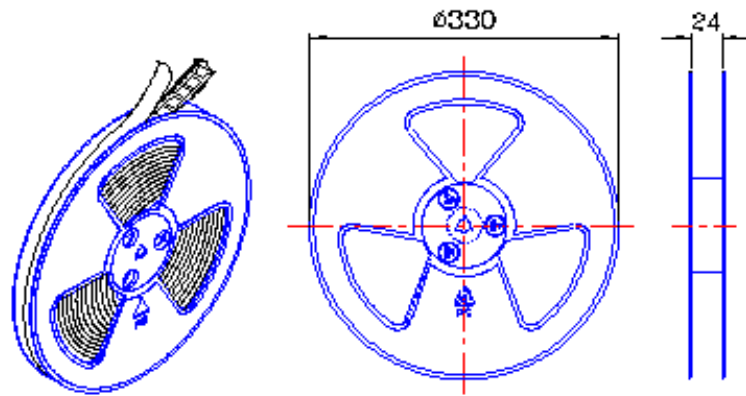
G. RELIABILITY TEST

NO.	ITEM	TEST CONDITION AND REQUIREMENT
1	High Temperature Test (Storage)	After being placed in a chamber with $80\pm 2^{\circ}\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm 10\text{dB}$.
2	Low Temperature Test (Storage)	After being Placed in a chamber with $-30\pm 2^{\circ}\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm 10\text{dB}$.
3	Humidity Test	After being Placed in a chamber with 90-95% R.H. at $40\pm 2^{\circ}\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm 10\text{dB}$.
4	Temperature Cycle Test	<p>The part shall be subjected to 5 cycles. One cycle shall be consist of :</p>  <p>Allowable variation of SPL after test: $\pm 10\text{dB}$.</p>
5	Drop Test	Drop on a hard wood board of 4cm thick, any directions ,6 times, at the height of 75cm . Allowable variation of SPL after test: $\pm 10\text{dB}$.
6	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to 55 Hz band of vibration frequency to each of 3 perpendicular directions for 2 hours . Allowable variation of SPL after test: $\pm 10\text{dB}$.
7	Solderability Test	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $+300\pm 5^{\circ}\text{C}$ for 3 ± 1 seconds . 90% min. lead terminals shall be wet with solder (Except the edge of terminals).
8	Terminal Strength Pulling Test	The force of 9.8N(1.0kg) is applied to each terminal in axial direction for 10 seconds. No visible damage and cutting off.

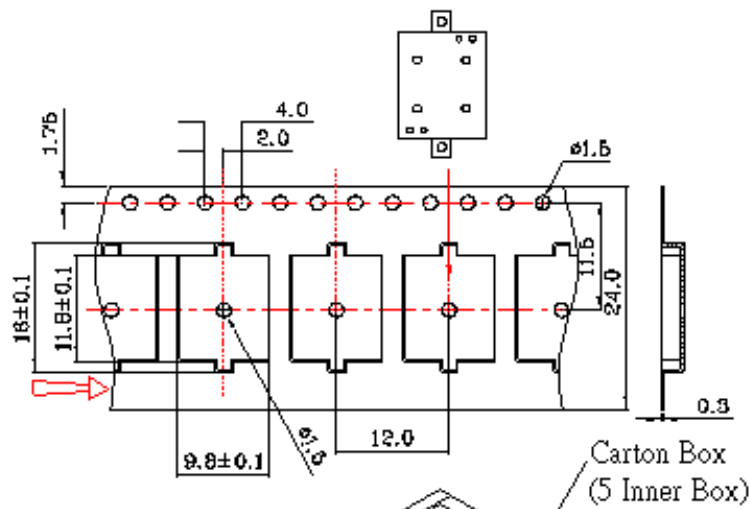
TEST CONDITION.

Standard Test Condition	:	a) Temperature : $+5 \sim +35^{\circ}\text{C}$	b) Humidity : 45-85%	c) Pressure : 860-1060mbar
一般测试条件	:	a) 温度 : $+5 \sim +35^{\circ}\text{C}$	b) 湿度 : 45-85%	c) 气压 : 860-1060mbar
Judgment Test Condition	:	a) Temperature : $+25 \pm 2^{\circ}\text{C}$	b) Humidity : 60-70%	c) Pressure : 860-1060mbar
争议时测试条件	:	a) 温度 : $+25 \pm 2^{\circ}\text{C}$	b) 湿度 : 60-70%	c) 气压 : 860-1060mbar

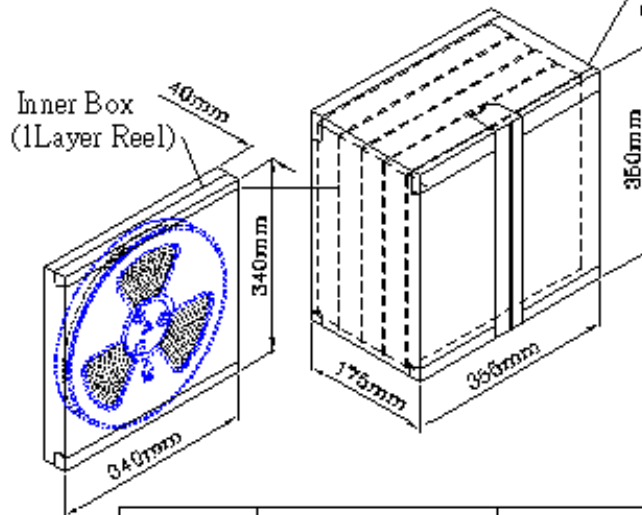
H. PACKING STANDARD



1 Reel : 2500PCS



Carton Box
(5 Inner Box)



Inner Box	340mm×340mm×40mm	1×2500PCS=2500PCS
Carton Box	350mm×350mm×175mm	5×2500PCS=12,500PCS

Revision History

修改项目	修改前	修改后	修改日期	修改人	确认人