# SPECIFICATION FOR APPROVAL

# 承认书

DESCRIPTION : BUZZER

PART NO. : cy-SMD-9019-3040

USER' S PART NO. :

DATE : 2007. 06. 15

CUSTOMER APPROVED :

Approved By	Checked By	Made By

# CHANGZHOU CHAOYIN ELECTRONIC CO., LTD 常州超音电子有限公司

Add:中国江苏常州武进庙桥新联工业集中区 58 号

Tel:+86-0519-88298758 Fax:+86-0519-86464158 Http://www.smdbuzzer.net

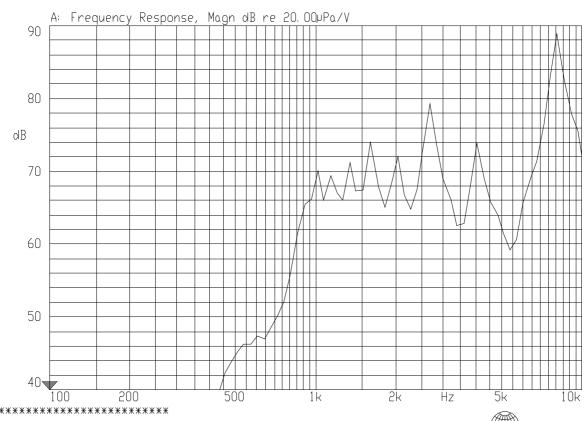
#### 1. Electrical Characteristics

VER .:0

Operating Voltage	1VP-P-25VP-P Max25Vp-p	
Current Consumption	Max 1mA at 3Vp-p/Square Wave/4.0KHz	
Sound Pressure Level	Min 70dB at 10cm/ 3Vp-p/Square Wave/4.0KHz	
Electrostatic Capacity	12000±30%pF at 120Hz/	
Operating Temperature (°C)	<b>-</b> 30∼ +70	
Storage Temperature (°C)	-40 ~ +85	
Dimension	L9×W9×H1.9mm	

## 2. Typical Frequency Response Curve

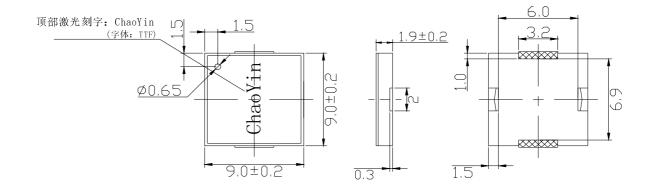


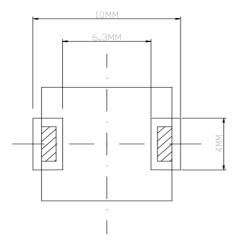


Mode: SSR

#### 3. Dimensions and Material

## **3-1 Shape** Unit: mm





注: 建议PCB基板尺寸图样

### 3-2 Material

Housing	LCP plastic resin (Color : White)
Terminal	SMD Type
Weight (Gram)	0.2

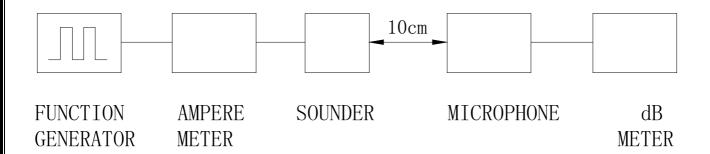
#### **4. TESTING METHOD**

#### · Standard Measurement conditions

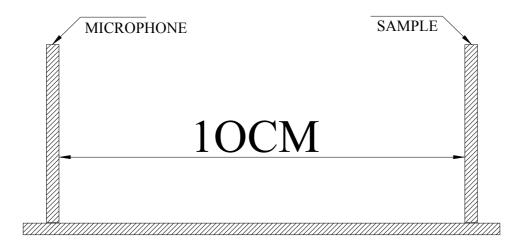
Temperature:  $25\pm2$  C Humidity: 45-60%

#### · Acoustic Characteristics

The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below.



In the measuring test, buzzer is placed as follows:



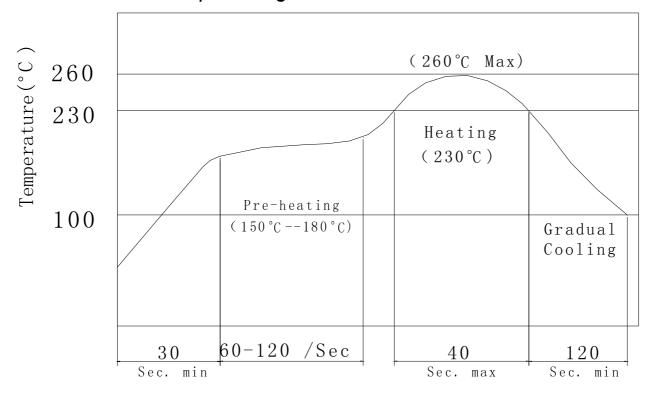
### 5. RELIABILITY

ITEMS	METHOD OF TEST AND MEASUREMENTS	PERFORMANCE
Coldness	After 98 hours of being exposed to -30 ${\mathcal C}$	No abnormality
withstanding	environment, should be returned to normal	shall exist
	environment for 2 hours, then re-proceed to test.	
Hotness	After 98 hours of being exposed to +80 ${\mathcal C}$	No abnormality
withstanding	environment, should be returned to normal	shall exist
	environment for 2 hours, then re-proceed to test.	
Humidity	After 98 hours of being exposed to 40 $^{\circ}\!$	No abnormality
withstanding	environment in actual operation, should be	shall exist
	returned to normal environment for 2 hours, then	
	re-proceed to test.	
Durability	Testing after 1,000 hours actual continuous	No abnormality
	operation.(at standard measurement conditions)	shall exist
Drop	A natural drop from 75cm high down to the	No abnormality
withstanding	ground.	shall exist
Vibration	Vibration of 2,000 cycles per minute, 2mm	No abnormality
withstanding	amplitude, applied in X, Y and Z directions for 30	shall exist
	minutes each.	

#### 6. Soldering Condition

(1)Recommendable reflow soldering condition is as follows (Reflow soldering is twice)

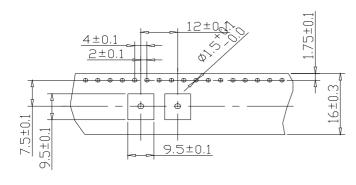
Note: It is requested that reflow soldering should be executed after heat of product goes down to normal.



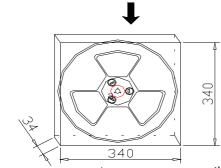
Heat resistant line (Used when heat resistant reliablity test is performed)

(2) Manual soldering Manual soldering temperature 350 C within 10 sec.

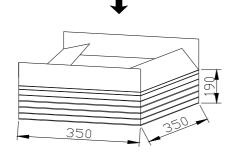
# 7.PACKING:



2000PCS/SP00L 每卷放2000只



1ROLL CARRIER REEL/INNER BOX;1卷放入一内盒



10000PCS/CTN 每箱放10000只(5只内盒)