



湖南艾华集团股份有限公司

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客户Customer: /

日期 Date: 2020.8.14

承 认 书

SPECIFICATION

种 类: 固态铝电解电容器

Description: Aluminum Solid Electrolytic Capacitors

艾华料号 AISHI P/N: Part of VZ series

系列 SERIES: VZ

规格尺寸 ITEM:

客户料号 Customer P/N:

编号 No.: CRS-FX-2008124

审核 APPROVED BY

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| 审核 APPROVED BY | | |
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| 制作 PREPARED BY | 审核 CHECKED BY | 批准 APPROVED BY |
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| Issue Date | starts | File | Description | Component | No./rev |
| 2020-8-14 | Released | Approval Sheet-VZ | | CRS-2020-VZ / 01 | |

制定/修订履历表 **Make/revised curriculum vitae**

| 编号 NO. | 版本 Version | 日期 Date | 目录 Content |
|----------------|------------------|-----------|------------|
| CRS-FX-2008124 | CRS-2020-VZ / 01 | 2020-8-14 | 新建 |

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|-----------------------|---------|--------------------|---------|----|------|---|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 2 |
| STANDARD MANUAL | | | | | | |

| | | | | | |
|------------|----------|-------------------|-------------|------------------|---------|
| Issue Date | starts | File | Description | Component | No./rev |
| 2020-8-14 | Released | Approval Sheet-VZ | | CRS-2020-VZ / 01 | |

1. 概述 Scope

此承认书使用于含有导电高分子电解质的VZ系列固态电解电容

These specifications specify VZ series of the Aluminum Solid Capacitors with Conductive Polymer Electrolyte.

2. 使用温度范围 Operating Temperature Range

使用温度范围是指电容在额定电压下可以稳定运行的环境温度范围

Operating temperature range is the range of ambient temperature at which the capacitor can be operated continuously at rated voltage. -55 ~ +105°C (2.5V ~ 100V)

3. 特性 Characteristics

除非另有说明, 标准的测量和测试环境条件如下:

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests are as follows.

环境温度 Ambient temperature : 15 to 35°C 相对湿度 Relative humidity: 45 to 85%

大气力压 Air pressure: 86kpa to 106kpa

若对结果有疑问, 测试则按如下标准进行

If there may be doubt on the results, measurements shall be made within the following limits.

环境温度 Ambient temperature : 20±2°C 相对湿度 Relative humidity: 60 to 70%

大气压 Air pressure: 86kpa to 106kpa

4. 额定电压、浪涌电压和额定温度 Rated voltage, Surge voltage and Rated temperature

| 额定电压 Rated voltage(V) | 额定温度 Rated temperature(°C) | 浪涌电压 Surge voltage (V) | 电压种类 Category voltage(V) |
|--------------------------|-------------------------------|---------------------------|-----------------------------|
| 2.5 | 105 | 2.88 | 2.5 |
| 6.3 | 105 | 7.25 | 6.3 |
| 10 | 105 | 11.5 | 10 |
| 16 | 105 | 18.4 | 16 |
| 25 | 105 | 28.75 | 25 |
| 35 | 105 | 40.25 | 35 |
| 50 | 105 | 57.5 | 50 |
| 63 | 105 | 72.45 | 63 |
| 80 | 105 | 92 | 80 |
| 100 | 105 | 115 | 100 |

5. 高低温阻抗 Impedance at high and low temperature

阻抗 Impedance at 100kHz at -55±3°C or 105±2°C


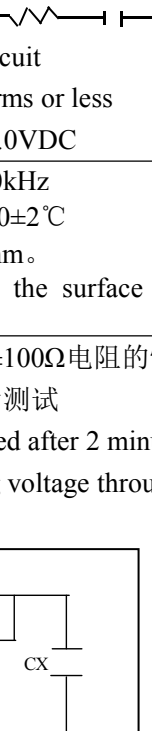
| 阻抗比 Impedance ratio | 性能 Performance |
|-----------------------|----------------|
| Z (-55°C) / Z (+20°C) | ≤1.25 |
| Z (105°C) / Z (+20°C) | ≤1.25 |

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|-----------------------|---------|--------------------|---------|----|------|---|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 3 |
| STANDARD MANUAL | | | | | | |

| | | | | | |
|------------|----------|-------------------|-------------|------------------|---------|
| Issue Date | starts | File | Description | Component | No./rev |
| 2020-8-14 | Released | Approval Sheet-VZ | | CRS-2020-VZ / 01 | |

6.性能 Performance

6.1 电性能 Electrical Characteristics

| 序号 No. | 项目 Item | 测试方法 Test method | 性能 Performance |
|-----------|---------------------------------|--|--|
| 6.1.1 | 额定电压 Rated voltage | DC:2.5V~63V | |
| 6.1.2 | 电容量 Capacitance | 测试频率 Measuring frequency: 120Hz 测试电路 Measuring circuit:  | 参考特性表 Refer to characteristic table |
| 6.1.3 | 损失角正切值 Dissipation Factor | 等效串联电路 Series equivalent circuit 测试电压 Measuring voltage: 1.0Vrms or less 直流偏压 DC bias voltage : +1.5~2.0VDC | 参考特性表 Refer to characteristic table |
| 6.1.4 | 等效串联电阻 ESR | 测试频率 Measuring frequency:100kHz 测试温度 Measuring temperature:20±2℃ 测量位置: 不得超过导针焊点 2mm。 Measuring point :2mm max from the surface of a sealing resin on the lead wire | 参考特性表 Refer to characteristic table |
| 6.1.5 | 漏电流 Leakage current | 直流漏电流在20℃, 有串联1000±100Ω电阻的情况 下以直流工作电压且充电2min 后测试 DC leakage current shall be measured after 2 minutes application of the DC rated working voltage through the1000 Ω resistor at 20℃  R : 1000±100Ω A :直流电流表 DC current meter S1 : 开关 Switch S2 : 保护当前表开关 S2 : Switch for protect of current meter V : 电压表 DC voltage meter CX : 测试电容 Testing capacitor | 参考特性表 Refer to characteristic table |

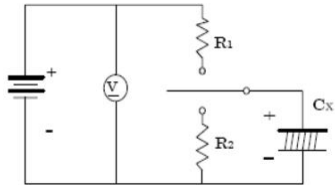
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| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 4 |
| STANDARD MANUAL | | | | | | |

| | | | | | |
|------------|----------|-------------------|-------------|------------------|---------|
| Issue Date | starts | File | Description | Component | No./rev |
| 2020-8-14 | Released | Approval Sheet-VZ | | CRS-2020-VZ / 01 | |

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|---|--|------------|-------------------------------|-------------------|---------------------------------------|--|
| 6.1.6 | 高温&低温性 Characteristics at Hight Temperature & Low Temperature | 步骤 Step | 温度 (°C) Tempera ture | 时间 (h) Time | 测试项目 Measurement item | Step 1:容量、损失角在规格值内 Capacitance,tan δ shall meet the specified value Step 2:容差±10% Capacitance change :Within±10% of step1 阻抗比率小于 1.25 Z (-55°C)/ Z (20°C) Less than 1.25 Step 4: 漏电小于规格值的 150% Leakage current ≤ 150% of the initial value. 阻抗比率小于 1.25 Z (105°C)/ Z (20°C) Less than 1.25 Step 5: 容差±5% Capacitance change :Within±5% of step1 损失角在规格值内 tan δ shall meet the specified value. |
| | | 1 | 20±2 | 2 | 容量、损失角正切、阻 抗 Capacitance,tan δ , Z | |
| | | 2 | -55±3 | 2 | 容量、阻抗 Capacitance, Z | |
| | | 3 | 20±2 | 0.5 | | |
| | | 4 | 105±2 | 2 | 阻抗、漏电 Z ,LC | |
| | | 5 | 20±2 | 2 | 容量、损失角正切 Capacitance,tan δ | |
| 备注 Remarks: 120Hz: Capacitance,tan δ 100KHz: Z ,ESR | | | | | | |

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|-----------------------|---------|--------------------|---------|----|------|---|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 5 |
| STANDARD MANUAL | | | | | | |

| | | | | | |
|------------|----------|-------------------|-------------|------------------|---------|
| Issue Date | starts | File | Description | Component | No./rev |
| 2020-8-14 | Released | Approval Sheet-VZ | | CRS-2020-VZ / 01 | |

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| 6.1.7 | 浪涌电压 Surge voltage | <p>额定浪涌电压充电 30s 后，在室温下放电 5min30s。这一过程重复 1000 次，每一次循环的时间为 6 min，测试温度为 15℃-35℃。测试电路如下图所示： Rated surge voltage shall be applied (switch on) for 30 seconds and then shall be applied (switch off) with discharge for 5min30 seconds at room temperature . This cycle shall be repeated for 1000 cycles . Duration of one cycle is 6 minutes . Test temperature: 15℃-35℃ The test circuit is as follows: Test circuit :</p>  <p>⓪ : DC voltmeter R1 : Protective resistor 1kΩ R2 : Discharging resistor 1kΩ Cx : Capacitor under test (10pcs)</p> <p>备注：若浪涌电压测试标准不能满足整机实际 ON/OFF 要求，请在样品阶段与我司 RD 确认，并将具体测试要求反馈给我司，包括测试电压、浪涌电流、充放频率、循环次数、测试温度及性能表现等。Remark : If the surge voltage test standard is inconsistent with the actual ON/OFF requirements of the machine, Please confirm with our RD at the sample stage.And feedback the specific test requirements to our company, including test voltage,surge current, charge and discharge frequency, cycle times, test temperature and performance, etc.</p> | <p>漏电流 ≤ 规格值 Leakage current ≤ initial specified value 容量改变在初始值的 ±20% 内 损失角 ≤ 规格值的 150% Capacitance change Within ±20% of the initial value tan δ ≤ 150% of the initial value. 等效串联电阻 ≤ 规格值的 150% ESR ≤ 150% of the initial specified value.</p> |
|-------|-----------------------|--|--|

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|-----------------------|---------|--------------------|---------|----|------|---|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 6 |
| STANDARD MANUAL | | | | | | |

| | | | | | |
|------------|----------|-------------------|-------------|------------------|---------|
| Issue Date | starts | File | Description | Component | No./rev |
| 2020-8-14 | Released | Approval Sheet-VZ | | CRS-2020-VZ / 01 | |

6.2 机械性能Mechanical Performance

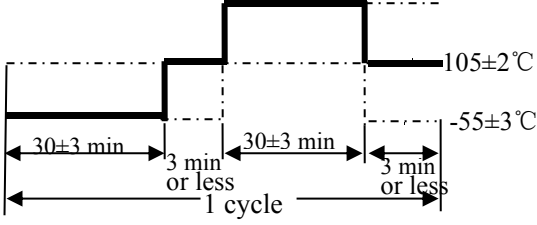
| 序号 No. | 项目 Item | 测试方法 Test method | 性能 Performance |
|-----------|-----------------------|---|---|
| 6.2.1 | 振动 Vibration | 依照 KS C 6421(W) 和 KS C 6035 To comply with KS C 6421(W) and KS C 6035 频率: 10 到 55Hz(1 分钟间隔/10→55→10 Hz) Frequency :10 to 55Hz(1 minute interval / 10→55→10Hz) 振幅: 0.75mm(整体偏移 1.5mm) Amplitude : 0.75mm (Total excursion 1.5mm) 方向: X, Y, Z (3 轴) Direction : X, Y, Z (3 axes) 持续时间: 2 小时/轴 (共 6 小时) Duration : 2 hours / axial (Total 6 hours) | 性能: 容量在30 分钟内测量, 与初始值相比不应有较大的差异, 其改变在±5%以内 Performance :Capacitance value should not show drastic change compared to the initial capacitance when the value is measured within 30 minutes .Prior to the completion of exam ,capacitance change should be within ±5% compared to the initial value after the exam. 外观: 导针不得断裂 Appearance:Don't lead wire broken |
| 6.2.2 | 可焊性 Solder ability | 温度: 235 ± 5 °C Temperature : 235 ± 5 °C 持续时间: 2 ± 0.5 秒 Duration : 2 ± 0.5 seconds 焊料:25wt%的松香(JIS K5902)//乙醇(JIS K 8101) Flux:Rosin (JIS K5902)//Ethanol(JIS K8101); About 25 wt. % | 性能: 至少95%的浸渍表面覆盖有新的焊料 Performance: At least 95% of surface area of the dipped portion of the terminal shall be covered with new solder. |

6.3 耐受能力Endurance Performance

| 序号 No. | 项目 Item | 测试方法 Test method | 性能 Performance |
|-----------|--------------------------------------|--|--|
| 6.3.1 | 耐焊接热 Resistance to soldering heat | 测试条件 Test condition (1)汽相焊接的方法: 焊膏用于印刷电路板上后, 再安装电容器, 电容器应保持在气相液 260±5°C 的温度下 10±1 秒。 Vapor phase soldering method: Solder paste should be applied to the printed wiring boards and then the capacitors are mounted on it. After that, the capacitor should be maintained in the vapor phase bath at a temperature of 260 ±5 ° C for 10 ±1 seconds. (2)焊接方法 Soldering iron method: 温度 Temperature: 400 ±10 ° C 持续时间 Duration: 3+1/-0seconds | 容量变化在初始值的±5%内 Capacitance change: Within ± 5% of initial capacitance 损失角≤ 规格值的 150% Tanδ≤150%of the initial specified value. 等效串联电阻≤ 规格值的 150% ESR ≤ 150% of the initial specified value. 漏电流≤规格值 Leakage current ≤initial specified value. |

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|-----------------------|---------|--------------------|---------|----|------|---|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 7 |
| STANDARD MANUAL | | | | | | |

| | | | | | |
|------------|----------|-------------------|-------------|------------------|---------|
| Issue Date | starts | File | Description | Component | No./rev |
| 2020-8-14 | Released | Approval Sheet-VZ | | CRS-2020-VZ / 01 | |

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| 6.3.2 | 稳态湿热 (恒稳态) Resistance to damp heat (steady state) | 温度 Temperature : $60 \pm 2^\circ\text{C}$ 相对湿度 Relative humidity : 90% ~ 95% 持续时间 Duration : 2000 (-0/+48) hrs 使用电压: 无负荷 Applied voltage : without load | 电容变化在初始值的 $\pm 20\%$ 内 Capacitance change within $\pm 20\%$ of initial value 损失角 \leq 规格值的 150% $\tan \delta \leq 150\%$ of the initial specified value. 等效串联电阻 \leq 规格值的 150% ESR $\leq 150\%$ of the initial specified value. 漏电流 \leq 规格值 Leakage current \leq initial specified value. |
| 6.3.3 | 快速变温 Rapid change of temperature |  <p>Fig.1</p> 加载电压: 无负载 Applied voltage: No load 循环次数: 5 次 Cycle number: 5 CYCLES 测试图 Test diagram: Fig. 1 | 容量改变在初始值的 $\pm 10\%$ 内 Capacitance change : Within $\pm 10\%$ of the initial capacitance 损失角 \leq 规格值 Tan δ : Less than or equal to the specified value 漏电流 \leq 规格值 Leakage current : Less than or equal to the specified value |
| 6.3.4 | 负载寿命 Load Life | 电容在 $105 \pm 2^\circ\text{C}$,加载直流电2000 小时后,需在室温下放置 2 小时才可进行测试 After 2000 hours continuous application of DC rated working voltage at $105 \pm 2^\circ\text{C}$, the measurements shall be performed after 2 hours exposed at room temperature | 容量变化: 在初始值的 $\pm 20\%$ 内 Capacitance change within $\pm 20\%$ of the initial value 损失角: 小于规格值的 150% $\tan \delta \leq 150\%$ of the initial specified value. 阻抗 \leq 规格值的 150% ESR $\leq 150\%$ of the initial specified value. 漏电流 \leq 规格值 Leakage current \leq initial specified value. 外观: 没有明显的损伤 Appearance: No significant damage |

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|-----------------------|---------|--------------------|---------|----|------|---|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 8 |
| STANDARD MANUAL | | | | | | |

| Issue Date | starts | File | Description | Component | No./rev |
|------------|----------|-------------------|-------------|------------------|---------|
| 2020-8-14 | Released | Approval Sheet-VZ | | CRS-2020-VZ / 01 | |

备注

如果有任何疑问，测量漏电压修复后的电流。

电压修复：直流额定电压加载到电容器上120分钟的105℃。

应在室温下冷却2小时后再测量

REMARKS

If any doubt arises, measure the leakage current after following voltage treatment.

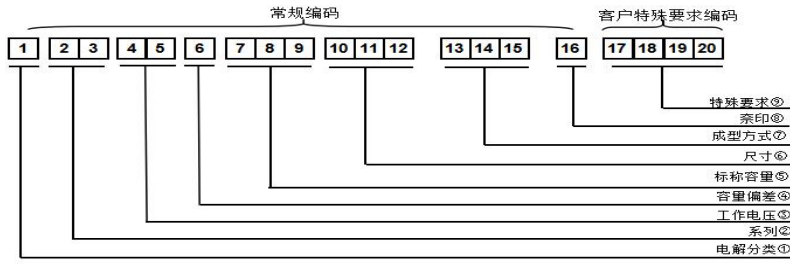
Voltage treatment : DC rated voltage are applied to the capacitors for 120 minutes at 105℃.

The measurements should be measured after 2 hours exposed at room temperature

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|-----------------------|---------|--------------------|---------|----|------|---|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 9 |
| STANDARD MANUAL | | | | | | |

| | | | |
|------------|----------|-------------------|-------------------|
| Issue Date | starts | File Description | Component No./rev |
| 2020-8-14 | Released | Approval Sheet-VZ | CRS-2020-VZ / 01 |

7. 成品物料编码原则(备注: 当客户有特殊要求时会在料号后面增加“1 码”或“2 码”特殊码)



① 电解分类 Category

| 电容类型 | 代码 |
|------|-----|
| Type | 1 位 |
| 固态电容 | s |

② 系列 Series code

| 系列 | | 代码 | |
|-------------------|----|-----|-----|
| | | 2 位 | 3 位 |
| 插件式 (Dip Type) | VZ | V | Z |

③ 工作电压 Voltage ④ 容量偏差 Capacitance Tolerance ⑤ 标称容量 Capacitance code

| WV(M) | 代码 | |
|-------|-----|-----|
| | 4 位 | 5 位 |
| 2.5 | 0 | E |
| 6.3 | 0 | J |
| 10 | 1 | A |
| 16 | 1 | C |
| 25 | 1 | E |
| 35 | 1 | V |
| 50 | 1 | H |
| 63 | 1 | J |
| 80 | 1 | B |
| 100 | 1 | K |

| Tol. | 代码 |
|---------|-----|
| (%) | 6 位 |
| -10~+10 | K |
| -20~+20 | M |
| -10~+30 | Q |
| -10~+50 | T |
| -10~+20 | V |
| -8~+20 | H |
| -0~+20 | A |
| -0~+30 | |
| -5~+20 | C |
| +6~+20 | J |
| -10~-20 | B |
| -5~+5 | D |
| -0~+10 | E |
| -5~-20 | F |
| -15~+5 | N |
| -15~+15 | W |
| -15~+20 | G |

| WV(M) | 代码 | | |
|-------|-----|-----|-----|
| | 7 位 | 8 位 | 9 位 |
| 4.7 | 4 | R | 7 |
| 15 | 1 | 5 | 0 |
| 22 | 2 | 2 | 0 |
| 33 | 3 | 3 | 0 |
| 47 | 4 | 7 | 0 |
| 56 | 5 | 6 | 0 |
| 68 | 6 | 8 | 0 |
| 82 | 8 | 2 | 0 |
| 100 | 1 | 0 | 1 |
| 150 | 1 | 5 | 1 |
| 220 | 2 | 2 | 1 |
| 330 | 3 | 3 | 1 |
| 470 | 4 | 7 | 1 |
| 560 | 5 | 6 | 1 |
| 680 | 6 | 8 | 1 |
| 820 | 8 | 2 | 1 |
| 1000 | 1 | 0 | 2 |

⑥ 尺寸 Size code

| 直径 | 代码 |
|--------------------|------|
| $\Phi D_{\pm 0.5}$ | 10 位 |
| 6.3 | E |
| 8 | F |
| 10 | G |

| 高度 | Code | |
|---------------|------|------|
| $L_{\pm 0.3}$ | 11 位 | 12 位 |
| 6 | 0 | 6 |
| 9 | 0 | 9 |
| 11.5 | B | R |
| 12.5 | C | R |

⑦ 成型方式 Terminal Code

| 描述 | 代码 | 代码 | 代码 |
|---------------|------|------|------|
| Specification | 13 位 | 14 位 | 15 位 |
| 贴片、座板 | D | 0 | 0 |
| 贴片、编带 | E | 0 | 0 |

⑧ 奈印 Marking Code

| 捺印 | 代码 |
|---------|------|
| Marking | 16 位 |
| 艾华(大红色) | R |

⑨ 特殊要求 Special requirements

| 特殊要求码 | 代码 | 代码 | 代码 | 代码 |
|----------------------|------|------|------|------|
| Special requirements | 17 位 | 18 位 | 19 位 | 20 位 |
| 正常品 | A | | | |
| 加工尺寸特殊 | B | | | |
| DF 特殊 | D | | | |
| ESR 特殊 | E | | | |
| 胶粒特殊 | G | | | |
| 直径特殊 | C | | | |
| 高度特殊 | H | | | |
| LC 特殊 | L | | | |
| CP 线径特殊 | Q | | | |
| RC 特殊 | R | | | |
| 寿命特殊 | S | | | |
| ESR+LC 特殊 | E | L | 1 | 1 |
| LC+RC 特殊 | L | R | 1 | 1 |
| ESR+RC 特殊 | E | R | | |

省略位由大写字母 X 补齐

| | | | | | | |
|-----------------------|---------|--------------------|---------|----|------|----|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 10 |
| STANDARD MANUAL | | | | | | |

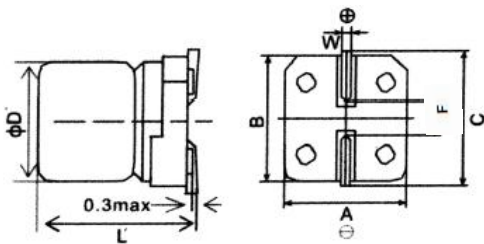
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|------------|----------|-------------------|-------------------|
| Issue Date | starts | File Description | Component No./rev |
| 2020-8-14 | Released | Approval Sheet-VZ | CRS-2020-VZ / 01 |

◆ SPECIFICATIONS

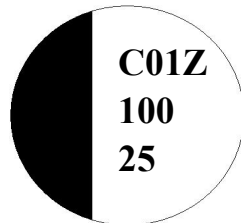
| Items | Characteristics | | | | | | | | | | | |
|--|--|--------------------------------------|------|----|----|----|----|----|----|------|-----|------------------|
| Category Temperature Range | -55 to +105°C | | | | | | | | | | | |
| Rated Working Voltage Range | 2.5 to 100Vdc | | | | | | | | | | | |
| Nominal Capacitance Range | 22~2200 μF | | | | | | | | | | | |
| Capacitance Tolerance | ±20%(M) (at 20°C, 120Hz) | | | | | | | | | | | |
| DC Leakage Current | I ≤ 0.2CV (at 20°C after 2 minutes) | | | | | | | | | | | |
| | Where, I : Max. leakage current (μA), C : Nominal capacitance (μF), V : Rated voltage (V) | | | | | | | | | | | |
| Dissipation Factor (tan δ) | Rated Voltage (VDC) | 2.5 | 6.3 | 10 | 16 | 25 | 35 | 50 | 63 | 80 | 100 | (at 20°C, 120Hz) |
| | tanδ (Max.) | 0.08 | 0.12 | | | | | | | 0.15 | | |
| ESR(100K~300KHz,20°C) | Value in characteristics table | | | | | | | | | | | |
| Temperature Characteristic (Impedance Ratio at 100KHz) | Z (+105°C) / Z (+20°C) ≤ 1.25 | | | | | | | | | | | |
| | Z (-55°C) / Z (+20°C) ≤ 1.25 | | | | | | | | | | | |
| Endurance | After applying rated voltage for 2000 hours at 105°C, the capacitors shall meet the following requirements. | | | | | | | | | | | |
| | Appearance | No significant damage | | | | | | | | | | |
| | Capacitance Change | ≤±20% of the initial value | | | | | | | | | | |
| | D.F. (tanδ) | ≤150% of the initial specified value | | | | | | | | | | |
| | ESR | ≤150% of the initial specified value | | | | | | | | | | |
| Leakage Current | ≤The initial specified value | | | | | | | | | | | |
| Humidity Test | After subjecting 90 to 95% RH for 2000 hours at 60°C.no voltage, The capacitors shall meet the requirement as surge test. | | | | | | | | | | | |
| Surge Test | After subjecting to 1,000 cycles each consisting of charge with the surge voltage specified at normal temperature for 30 seconds through a protective resistor and discharge for 5 minutes 30 seconds, the capacitors shall meet the following requirements. | | | | | | | | | | | |
| | Appearance | No significant damage | | | | | | | | | | |
| | Capacitance Change | ≤±20% of the initial value | | | | | | | | | | |
| | D.F. (tanδ) | ≤150% of the initial specified value | | | | | | | | | | |
| | ESR | ≤150% of the initial specified value | | | | | | | | | | |
| Leakage Current | ≤The initial specified value | | | | | | | | | | | |

*Note : If any doubt arises, measure the leakage current after following voltage treatment.
Voltage treatment : DC rated voltage are applied to the capacitors for 120 minutes at 105C.

◆ DIMENSIONS [mm]



◆ MARKING



C:年编码 Year code(C-2020)
01:周编码 Week code
Z:系列 Series(Z-VZ)
额定电容 Rated Capacitance (100-100uF)
额定电压 Rated voltage (25-25WV)
奈印油墨为红色 The color of marking ink is red.

| Size Code | Φ 6.3x6 | Φ 6.3x9 | Φ8 | Φ10 |
|-----------|-----------|-----------|---------|---------|
| F±0.2 | 1.9 | 1.9 | 3.1 | 4.5 |
| A±0.2 | 6.6 | 6.6 | 8.3 | 10.3 |
| B±0.2 | 6.6 | 6.6 | 8.3 | 10.3 |
| C±0.2 | 7.2 | 7.2 | 9 | 11 |
| ΦR | 0.65±0.15 | 0.65±0.15 | 0.9±0.2 | 0.9±0.2 |
| L' | L'±0.5 | L'±0.3 | L'±0.3 | L'±0.3 |

年份代码

| | | | | | | | | |
|----|------|------|------|------|------|------|------|------|
| 年份 | 2020 | 2021 | 2022 | 2023 | 2024 | 2025 | 2026 | 2027 |
| 代码 | C | D | E | F | H | J | K | N |
| 年份 | 2028 | 2029 | 2030 | 2031 | 2032 | 2033 | 2034 | 2035 |
| 代码 | P | Q | S | T | U | V | X | Y |

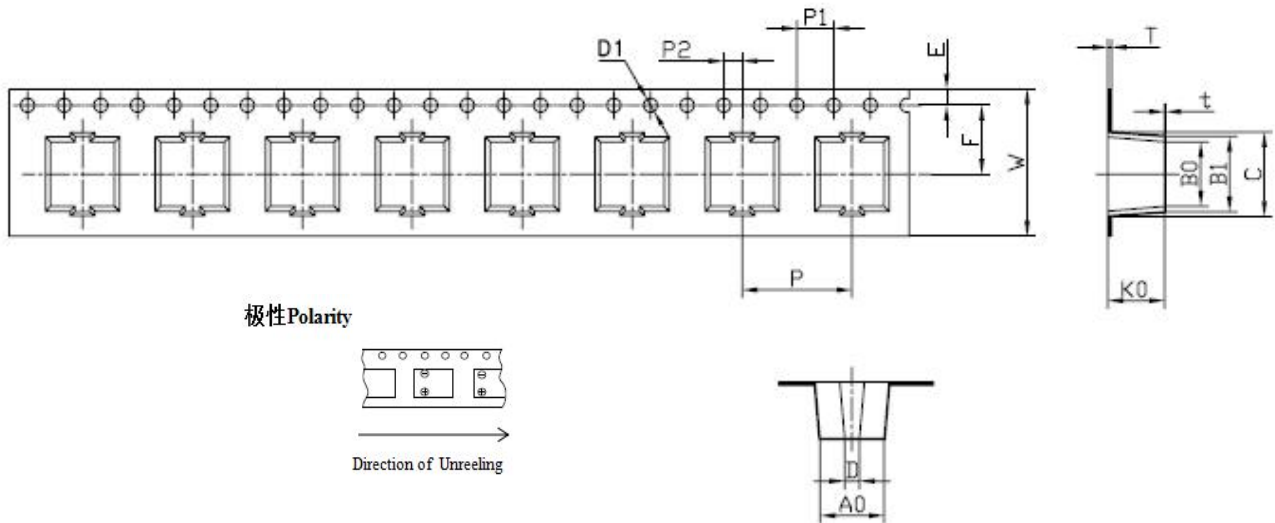
| | | | | | | |
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| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 11 |
| STANDARD MANUAL | | | | | | |

| | | | | | |
|------------|----------|-------------------|-------------|------------------|---------|
| Issue Date | starts | File | Description | Component | No./rev |
| 2020-8-14 | Released | Approval Sheet-VZ | | CRS-2020-VZ / 01 | |

纹波电流频率系数 Frequency coefficient for ripple current

| | | | | |
|----------------|---------------------------------------|---|---|--|
| 频率 Frequency | $120\text{Hz} \leq f < 1 \text{ KHz}$ | $1 \text{ KHz} \leq f < 10 \text{ KHz}$ | $10 \text{ KHz} \leq f < 100 \text{ KHz}$ | $100 \text{ KHz} \leq f < 300 \text{ KHz}$ |
| 系数 Coefficient | 0.05 | 0.3 | 0.7 | 1.00 |

12. 匣盒带 Box cassette (单位 Unit:mm)



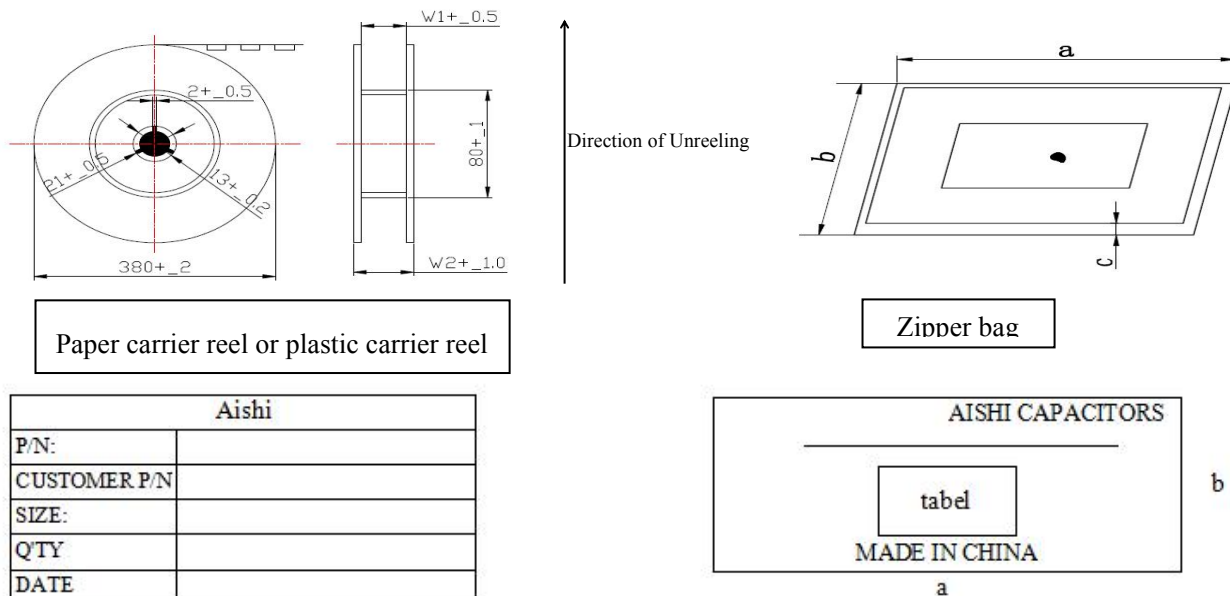
| 尺寸编码 Size Code | D1 | K0 | P | P1 | P2 | T | W | E | F | A0/B0 | B1 | D |
|-------------------|------|-----------|-------|------|------|-------|-------|------|------|-------|------|------|
| | | +0.1/-0 | ±0.1 | ±0.1 | ±0.1 | ±0.05 | ±0.1 | ±0.3 | ±0.1 | ±0.05 | ±0.2 | ±0.1 |
| Φ 6.3 * L | 1.50 | L+0.5/1.0 | 12.00 | 4.00 | 2.00 | 0.50 | 16.00 | 1.75 | 7.5 | 7.00 | 8.1 | 1.60 |
| Φ 8 * L | 1.50 | L+0.5 | 16.00 | 4.00 | 2.00 | 0.50 | 24.00 | 1.75 | 11.5 | 8.7 | 9.9 | 2.00 |
| Φ 10 * L | 1.50 | L+0.5 | 16.00 | 4.00 | 2.00 | 0.50 | 24.00 | 1.75 | 11.5 | 10.7 | 11.9 | 2.00 |

| | | | | | | |
|-----------------------|---------|--------------------|---------|----|------|----|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 12 |
| STANDARD MANUAL | | | | | | |

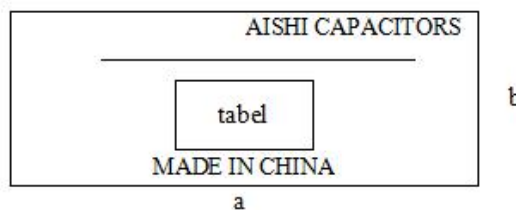
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| Issue Date | starts | File Description | Component No./rev |
| 2020-8-14 | Released | Approval Sheet-VZ | CRS-2020-VZ / 01 |

13. 包装 Packing

Taping: Standard



| Aishi | |
|--------------|--|
| P/N: | |
| CUSTOMER P/N | |
| SIZE: | |
| Q'TY | |
| DATE | |



| 分类 Classification | 标准 Standard | | | | |
|---------------------------------|--------------------------------|--|--|-----------------------------------|--------|
| 产品尺寸 Product size D*L(mm) | 承载卷轴 Carrier reel/ (pcs) | 外包箱 Outer carton/ (paper carrier reel) | 外包箱 Outer carton/ (plastic carrier reel) | 承载卷轴尺寸 Carrier reel size/ (mm) | |
| | | 390*225*390 (mm) | 390*225*390 (mm) | W1±1 | W2±1.0 |
| Φ6.3 | 1000 | 8 | 10 | 18 | 22 |

| 产品尺寸 Product size D*L(mm) | 承载卷轴 Carrier reel/ (pcs) | 外包箱 Outer carton/ (paper carrier reel) 390*225*390 (mm) | 承载卷轴尺寸 Carrier reel size/ (mm) | |
|---------------------------------|--------------------------------|---|--------------------------------|--------|
| | | | W1±1 | W2±1.0 |
| Φ8 | 500 | 6 | 26 | 32 |
| Φ10 | 500 | 6 | 26 | 32 |

| | | | | | | |
|-----------------------|---------|--------------------|---------|----|------|----|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 13 |
| STANDARD MANUAL | | | | | | |

| Issue Date | starts | File | Description | Component | No./rev |
|------------|----------|-------------------|-------------|------------------|---------|
| 2020-8-14 | Released | Approval Sheet-VZ | | CRS-2020-VZ / 01 | |

14. 操作注意事项 Operating Precautions

14.1 极性 Polarity

Aishi CAP是具有正负极的固态铝电解电容，使用中不可反接，若接反，则电容会因为漏电流不断增大或短路而造成寿命缩短。

AishiCAP is a solid aluminum electrolytic capacitor with positive and negative electrodes. Do not reverse the polarity when using. If it is used with the polarities reversed, its life may shorten because of increasing leakage current or short circuit.

14.2 禁止电路 Prohibited circuits

因为焊接及其它动作可造成电容的漏电流增加，AishiCAP不可使用在下列电路中：

Since problems can be expected due to leakage current increasing during soldering and other processes, AishiCAP cannot be used in the following circuits

- 1)高阻抗电路 High impedance circuits
- 2)耦合电路 Coupling circuits.
- 3)时限恒量电路 Time constant circuits
- 4)为提高耐电压而串联两个或多个电容于电路中
- 4)Connection of two or more capacitors in series for higher withstand voltage
- 5)电路因漏电流过大而有坏的影响
- 5) Circuits to get bad influence by big leakage current

* 除漏电流的波动上升外，电容的使用条件如在承认书中规定的高温和低温，温热和耐受性条件都会影响电容量。若电容作为时限恒量电容使用，因其对电容量的变动的敏感性，电容量的改变会造成影响。不要将其作为时限恒量电容使用，同时若因电压原因要串联多个AishiCAP电容，请联系湖南艾华集团股份有限公司。

* In addition to the leakage current fluctuation above, the operational conditions such as characteristics at high and low temperature, damp heat and endurance stipulated in the specifications will affect the capacitance. The fluctuation of the capacitance may cause problem if it is used as a time constant capacitor, which is extremely sensitive to the fluctuation of the capacitance. Do not use it as a time constant capacitor. Additionally, please contact Hunan Aihua Group Co.,Ltd. or Aishi for usage of two or more AishiCAP in series for voltage proof.

14.3 过电压 Over voltage

电压若超过额定电压，即便只是一瞬间也可能造成短路

Over voltage exceeding the rated voltage may not be applied even for an instant as it may cause a short circuit.

14.4 快速充放电 Rapid charge and discharge

快速充放电是不适用的（为了维持高的可靠性）。若充放瞬间电流超过10A或10倍允许纹波电流超过10A，为防止快速的充放电造成电容短路、漏电增大及容量衰减，电路中应加上一个保护电路用以分流过大的电流，用保护电路。

Rapid charging and discharging is unsuitable (for maintenance of high-proof reliability). If the instantaneous current of charging and discharging is more than 10A or 10 times of the allowable ripple current is more than 10A, in order to prevent the capacitor short, leakage increase and capacity reduction caused by rapid charging and discharging, a protection circuit shall be added to the circuit to reduce the excessive current.

| | | | | | | |
|-----------------------|---------|--------------------|---------|----|------|----|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 14 |
| STANDARD MANUAL | | | | | | |

| | | | | | |
|------------|----------|-------------------|-------------|------------------|---------|
| Issue Date | starts | File | Description | Component | No./rev |
| 2020-8-14 | Released | Approval Sheet-VZ | | CRS-2020-VZ / 01 | |

14.5 焊接注意事项 Considerations when soldering

焊接条件要在承认书的规定范围内。若没有遵守承认书的条件，则电容漏电流可能急剧增加，容量衰减。

The soldering conditions are to be within the range prescribed in specifications. If the specifications are not followed, there is a possibility of the cosmetic deflection, the intensive increase of leakage current, and the capacitance reduction.

使用需知 Things to be noted before mounting

(a) 已安装过的或加过电压的 AishiCAP 请勿再使用。经历了周期性电性能测试的 AishiCAP 不可再用。

(a) Do not reuse AishiCAP that have been assembled in a set and energized. Excluding AishiCAP that have been removed for measuring electrical characteristics during a periodic inspection, AishiCAP cannot be reused.

(b) AishiCAP 贮藏一段时间后，漏电流可能会增大，使用前，请在 105℃，额定电压及接有 1 kΩ 电阻的条件下充电 2 小时。

(b) Leakage current may increase when AishiCAP are stored for a long period of time. In this case, apply rated voltage for 2 hours at 105 deg. C with load of 1 kohm resistor.

(c) 流体焊接 Reflow soldering

不可用于 SMD 系列 Do not use flow soldering for SMD type

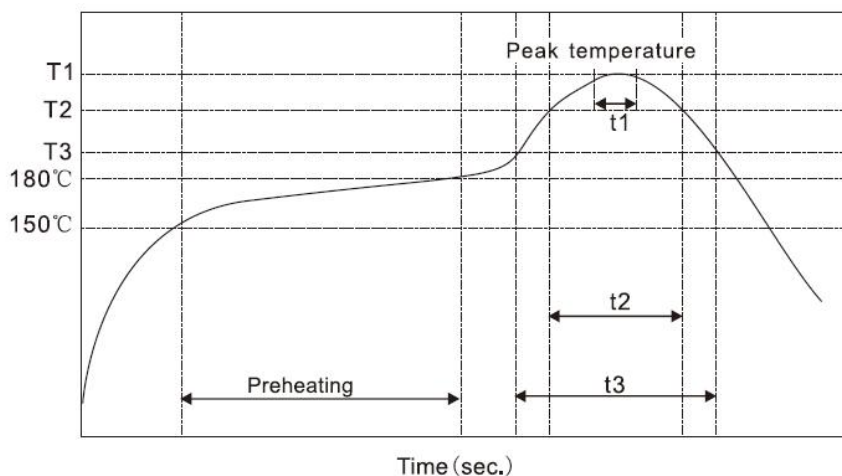
流体焊接 Reflow soldering

焊接条件应该在下列范围内。

Soldering condition should be under the following ranges.

建议流体焊接条件

Recommended reflow soldering condition



| Item | Preheating | T1(°C) | T2(°C) | T3(°C) | t1(sec.) | t2(sec.) | t3(sec.) | Reflow cycle |
|-------------|------------------------------|--------|--------|--------|----------|----------|----------|--------------|
| Condition 1 | 150°C to 180°C within 90sec. | ≤260 | 230 | 200 | ≤10 | ≤40 | ≤60 | 1 |
| Condition 2 | | ≤250 | 230 | 200 | ≤10 | ≤40 | ≤60 | 2 |

| | | | | | | |
|-----------------------|---------|--------------------|---------|----|------|----|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 15 |
| STANDARD MANUAL | | | | | | |

| Issue Date | starts | File | Description | Component | No./rev |
|------------|----------|-------------------|-------------|------------------|---------|
| 2020-8-14 | Released | Approval Sheet-VZ | | CRS-2020-VZ / 01 | |

(d)焊接后处理 Handling after soldering

在这之后，不要倾斜，弯曲或扭曲 Do not tilt, bend or twist the AishiCAP after it
不可通过抓捏AishiCAP来移动印刷电路板Do not move the PCB with catching AishiCAP itself.
堆叠印刷电路板时确保AishiCAP没有碰触到其它电路板或部件

When stacking PCBs,make sure that the AishiCAP does not touch other PCBs or components.

不可将AishiCAP与其它物品堆放Do not dump the AishiCAP with objects.

14.6 AishiCAP用于工业设备 Use of AishiCAP for industrial equipments

为确保AishiCAP在工业设备上的可靠性，设计必须与之相符。

To ensure reliability when the AishiCAP is used in industrial equipments, design must allow for its

14.7 AishiCAP用于生命保障系统 Use of AishiCAP for human life equipments

若使用于与人类生命有关的设备上（如空间设备、航空设备、原子设备等），请与湖南艾华集团股份有限公司详细咨询，不要使用没有湖南艾华集团股份有限公司承认文件的AishiCAP。

In case of using in equipments regarding human life(e.g. Space equipment, aeronautic equipment and atomic equipment etc.), be sure to talk over the matter with Hunan Ai hua Group Co., Ltd or Aishi. Don't use without recognition document of Hunan Ai hua Group Co., Ltd or Aishi.

14.8 贮存Storage

1)请将AishiCAP贮存于温度在5to 35℃之间，相对湿度在75%以下的没有阳光直射的环境中，如果可能可贮存于包裹中。(如果在35到85℃，他应该少于三个月)

1) Store AishiCAP with the temperature range between 5to 35℃ (If between 35 to 85℃, it should be less than three months) , and the relative humidity of 75% or less without direct sunshine and store AishiCAP in the package states if possible.

2)AishiCAP请在使用前再打开包装袋并且快速用完。

2) AishiCAP are recommended that you shall open the bag just before use and AishiCAP shall be used up.

3)不要在有水、盐水、油及凝结状况的地方贮存AishiCAP

3) Never store AishiCAP in which it is directly exposed to water, brine, oil or in condensation status.

4) 禁止在含有毒气体的区域放置AishiCAP（如：硫化氢、亚硫酸、亚硝酸、氯气、氨水等）

4) Never store AishiCAP in any area filled with poisonous gases(including hydrogen sulfide, sulfurous acid, nitrous acid, chlorine and ammonia).

5)禁止在有紫外线或放射性辐射的区域放置AishiCAP。

5) Never store AishiCAP in any area to which ultraviolet and/or radial rays are radiated.

6)存储时间storage time

开封前：出货后一年内Before unseal : within 1 year after delivery

开封后：打开后7天内 After seal : within 7 days from opening

存放时间超过3年的电解电容器应报废处理 If storage time more than three years,the products need to be discarded

14.9 清洗Cleaning

关于HCFC，可用高浓酒精，石油，匝烯，水和表面活性剂以及别的溶剂（单独或混合使用）浸泡，用超声波，煮沸，蒸发等方法按制作者的建议清洗。更多详情请联系。

| | | | | | | |
|-----------------------|---------|--------------------|---------|----|------|----|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 16 |
| STANDARD MANUAL | | | | | | |

| Issue Date | starts | File | Description | Component | No./rev |
|------------|----------|-------------------|-------------|------------------|---------|
| 2020-8-14 | Released | Approval Sheet-VZ | | CRS-2020-VZ / 01 | |

Concerning about HCFC, higher alcohol system, petroleum system, terpene system, water system with surface active agent and other solvents the washing way (separateness or combinations) by soak, ultrasonic wave, boil, vapor etc. is confirmed under the maker's recommendation. Please contact us if you require further details.

14.10 AishiCAP设计电路的说明 Notes on circuit designs for AishiCAP

14.10.1 执行Performance

在承认书中指定的额定性能范围内使用AishiCAP。

Use AishiCAP within the rating and performance ranges defined in this specifications.

14.10.2 使用温度和纹波电流 Operating temperature and ripple current

如果AishiCAP的使用温度超过了上限温度（105℃）或是有过载纹波电流通过，则有较大可能使寿命缩短或漏电流增大，造成AishiCAP失效。

If AishiCAP is used at a temperature higher than the upper category temperature(105℃), or excess ripple current flows through AishiCAP, there are high possibilities of life cycle reduction or leakage current increasing to cause AishiCAP defective.

14.10.3 漏电流 Leakage current

漏电流会因焊接条件而有些微的上升，加载直流电压可使电容自我修复，漏电流逐渐减小。

The leakage current of AishiCAP may increase slightly by soldering conditions. The application of DC voltage enables the capacitors to be repaired by itself and this leads the leakage current to be smaller gradually.

14.10.4 使用电压 Applied voltage

为了保证AishiCAP的可靠性，加载到AishiCAP上的电压最好小于其额定电压的80%。纹波电压的峰值应小于额定电压。

For the reliability of AishiCAP, it is recommended that the voltage applied to AishiCAP should be less than 80% of the rated voltage. The peak value of the ripple voltage should be less than the rated voltage.

14.10.5 失效模式 Failure mode

AishiCAP含有导电聚合物，其寿命的终止大部分是由于偶然失效模式，主要是短路。如果短路，AishiCAP将会因持续电流流过而过热，然后铝壳会因内部压力的增加而脱离电容。

AishiCAP contains a conductive polymer. The life ends mostly due to random failure mode, mainly short circuit. In case of short circuit, AishiCAP can be overheated by continuous current flow, then case of AishiCAP would be removed by internal pressure increasing.

14.10.6 变更提前通知 Advance consultation for changing

如果承认书改变，我们会提前通知

It is conducted under an advance consultation with you if this specification is changed.

| | | | | | | |
|-----------------------|---------|--------------------|---------|----|------|----|
| Issued-date:2020-8-14 | Name | Approval Sheet- VZ | | | | |
| | File No | VZ | Version | 01 | Page | 17 |
| STANDARD MANUAL | | | | | | |

| WV (Vdc) | Cap (µF) | Size ØD×L (mm) | ESR (mΩ, 20°C, 100kHz)(max) | Rated ripple current (mArms/105°C, 100kHz) | Leakage current (µA)(max) | Part Number | |
|----------|----------|----------------|-----------------------------|--|---------------------------|----------------------|----------------------|
| 2.5 | 220 | 6.3×4.5 | 20 | 2700 | 500 | SVZ0EM221E4RE00RAXXX | |
| | 330 | 6.3×4.5 | 20 | 2700 | 500 | SVZ0EM331E4RE00RAXXX | |
| | 330 | 6.3×6 | 20 | 2700 | 500 | SVZ0EM331E06E00RAXXX | |
| | 390 | 6.3×6 | 20 | 2800 | 500 | SVZ0EM391E06E00RAXXX | |
| | 470 | 6.3×6 | 20 | 2900 | 500 | SVZ0EM471E06E00RAXXX | |
| | 560 | 6.3×6 | 20 | 3000 | 500 | SVZ0EM561E06E00RAXXX | |
| 680 | 6.3×9 | 15 | 4300 | 500 | SVZ0EM681E09E00RAXXX | | |
| 6.3 | 220 | 6.3×4.5 | 20 | 2700 | 500 | SVZ0JM221E4RE00RAXXX | |
| | 220 | 6.3×6 | 20 | 2800 | 500 | SVZ0JM221E06E00RAXXX | |
| | 270 | 6.3×6 | 20 | 3000 | 500 | SVZ0JM271E06E00RAXXX | |
| | 330 | 6.3×6 | 20 | 2100 | 500 | SVZ0JM331E06E00RAXXX | |
| | 470 | 6.3×9 | 15 | 3500 | 592 | SVZ0JM471E09E00RAXXX | |
| | 560 | 6.3×9 | 15 | 3700 | 706 | SVZ0JM561E09E00RAXXX | |
| | 1000 | 8×11.5 | 15 | 4300 | 1260 | SVZ0JM102FBRE00RAXXX | |
| | 1500 | 8×11.5 | 15 | 4400 | 1890 | SVZ0JM152FBRE00RAXXX | |
| 2200 | 10×12.5 | 15 | 5600 | 2772 | SVZ0JM222GCRE00RAXXX | | |
| 10 | 100 | 6.3×4.5 | 50 | 2500 | 500 | SVZ1AM101E4RE00RAXXX | |
| | 120 | 6.3×6 | 30 | 2700 | 500 | SVZ1AM121E06E00RAXXX | |
| | 220 | 6.3×6 | 30 | 2700 | 500 | SVZ1AM221E06E00RAXXX | |
| | 220 | 6.3×9 | 20 | 3000 | 500 | SVZ1AM221E09E00RAXXX | |
| | 330 | 6.3×9 | 20 | 3100 | 660 | SVZ1AM331E09E00RAXXX | |
| | 470 | 6.3×9 | 30 | 3400 | 940 | SVZ1AM471E09E00RAXXX | |
| | 470 | 8×9.5 | 22 | 3400 | 940 | SVZ1AM471F9RE00RAXXX | |
| | 560 | 8×11.5 | 20 | 3600 | 1120 | SVZ1AM561FBRE00RAXXX | |
| | 560 | 10×12.5 | 20 | 5000 | 1120 | SVZ1AM561GCRE00RAXXX | |
| | 1000 | 8×11.5 | 15 | 4200 | 2000 | SVZ1AM102FBRE00RAXXX | |
| | 1000 | 10×12.5 | 15 | 4400 | 2000 | SVZ1AM102GCRE00RAXXX | |
| | 1500 | 10×12.5 | 15 | 4400 | 3000 | SVZ1AM152GCRE00RAXXX | |
| | 16 | 47 | 6.3×4.5 | 50 | 2000 | 500 | SVZ1CM470E4RE00RAXXX |
| | | 47 | 6.3×6 | 40 | 1700 | 500 | SVZ1CM470E06E00RAXXX |
| 68 | | 6.3×6 | 40 | 2000 | 500 | SVZ1CM680E06E00RAXXX | |
| 100 | | 6.3×4.5 | 50 | 2000 | 500 | SVZ1CM101E4RE00RAXXX | |
| 100 | | 6.3×6 | 30 | 2400 | 500 | SVZ1CM101E06E00RAXXX | |
| 120 | | 6.3×4.5 | 50 | 2000 | 500 | SVZ1CM121E4RE00RAXXX | |
| 150 | | 3.5×12 | 30 | 1000 | 500 | SVZ1CM151S12ET0RAXXX | |
| 150 | | 6.3×6 | 30 | 2400 | 500 | SVZ1CM151E06E00RAXXX | |
| 150 | | 6.3×9 | 25 | 2600 | 500 | SVZ1CM151E09E00RAXXX | |
| 180 | | 6.3×6 | 60 | 2500 | 576 | SVZ1CM181E06E00RAXXX | |
| 180 | | 6.3×9 | 25 | 2700 | 576 | SVZ1CM181E09E00RAXXX | |
| 220 | | 6.3×9 | 25 | 2500 | 704 | SVZ1CM221E09E00RAXXX | |
| 270 | | 6.3×9 | 25 | 2600 | 864 | SVZ1CM271E09E00RAXXX | |
| 270 | | 8×9.5 | 25 | 2800 | 864 | SVZ1CM271F9RE00RAXXX | |
| 330 | | 6.3×9 | 25 | 2600 | 1056 | SVZ1CM331E09E00RAXXX | |
| 330 | | 8×11.5 | 20 | 4000 | 1056 | SVZ1CM331FBRE00RAXXX | |
| 330 | | 10×12.5 | 20 | 5000 | 1056 | SVZ1CM331GCRE00RAXXX | |
| 560 | | 8×11.5 | 20 | 3500 | 1792 | SVZ1CM561FBRE00RAXXX | |
| 680 | | 10×12.5 | 20 | 4000 | 2176 | SVZ1CM681GCRE00RAXXX | |
| 1000 | | 10×12.5 | 20 | 4100 | 3200 | SVZ1CM102GCRE00RAXXX | |
| 25 | 22 | 6.3×4.5 | 100 | 400 | 500 | SVZ1EM220E4RE00RAXXX | |
| | 22 | 6.3×6 | 80 | 1600 | 500 | SVZ1EM220E06E00RAXXX | |
| | 27 | 6.3×6 | 50 | 1100 | 500 | SVZ1EM270E06E00RAXXX | |
| | 33 | 6.3×4.5 | 100 | 400 | 500 | SVZ1EM330E4RE00RAXXX | |
| | 47 | 6.3×4.5 | 100 | 400 | 500 | SVZ1EM470E4RE00RAXXX | |
| | 47 | 6.3×6 | 50 | 1800 | 500 | SVZ1EM470E06E00RAXXX | |
| | 47 | 6.3×9 | 35 | 2000 | 500 | SVZ1EM470E09E00RAXXX | |
| | 56 | 6.3×4.5 | 60 | 1000 | 500 | SVZ1EM560E4RE00RAXXX | |
| | 56 | 6.3×6 | 50 | 1800 | 500 | SVZ1EM560E06E00RAXXX | |
| | 68 | 6.3×4.5 | 60 | 900 | 500 | SVZ1EM680E4RE00RAXXX | |
| | 68 | 6.3×6 | 50 | 1800 | 500 | SVZ1EM680E06E00RAXXX | |
| | 100 | 6.3×4.5 | 60 | 1000 | 500 | SVZ1EM101E4RE00RAXXX | |
| | 100 | 6.3×6 | 50 | 2100 | 500 | SVZ1EM101E06E00RAXXX | |
| | 100 | 6.3×9 | 30 | 2400 | 500 | SVZ1EM101E09E00RAXXX | |
| | 150 | 6.3×9 | 30 | 2500 | 750 | SVZ1EM151E09E00RAXXX | |
| | 220 | 6.3×9 | 30 | 2500 | 1100 | SVZ1EM221E09E00RAXXX | |
| | 220 | 8×11.5 | 30 | 2600 | 1100 | SVZ1EM221FBRE00RAXXX | |
| | 330 | 8×11.5 | 30 | 2700 | 500 | SVZ1EM331FBRE00RAXXX | |
| | 330 | 10×12.5 | 22 | 2800 | 1650 | SVZ1EM331GCRE00RAXXX | |
| | 470 | 8×11.5 | 30 | 2800 | 2350 | SVZ1EM471FBRE00RAXXX | |
| | 470 | 10×12.5 | 22 | 3100 | 2350 | SVZ1EM471GCRE00RAXXX | |
| | 560 | 10×12.5 | 22 | 3300 | 2800 | SVZ1EM561GCRE00RAXXX | |
| | 680 | 10×12.5 | 22 | 3300 | 3400 | SVZ1EM681GCRE00RAXXX | |
| | 35 | 22 | 6.3×6 | 60 | 1100 | 500 | SVZ1VM220E06E00RAXXX |
| 27 | | 6.3×6 | 60 | 1100 | 500 | SVZ1VM270E06E00RAXXX | |
| 33 | | 6.3×6 | 60 | 1100 | 500 | SVZ1VM330E06E00RAXXX | |
| 47 | | 6.3×6 | 45 | 1100 | 500 | SVZ1VM470E06E00RAXXX | |
| 47 | | 6.3×9 | 50 | 1500 | 500 | SVZ1VM470E09E00RAXXX | |
| 68 | | 6.3×6 | 45 | 1100 | 500 | SVZ1VM680E06E00RAXXX | |
| 68 | | 6.3×9 | 40 | 1800 | 500 | SVZ1VM680E09E00RAXXX | |
| 100 | | 6.3×9 | 40 | 2100 | 700 | SVZ1VM101E09E00RAXXX | |
| 100 | | 8×9.5 | 40 | 2800 | 700 | SVZ1VM101F9RE00RAXXX | |
| 100 | | 8×11.5 | 30 | 3000 | 700 | SVZ1VM101FBRE00RAXXX | |
| 150 | | 8×11.5 | 30 | 3000 | 1050 | SVZ1VM151FBRE00RAXXX | |
| 220 | | 8×11.5 | 30 | 2400 | 1540 | SVZ1VM221FBRE00RAXXX | |
| 270 | | 8×11.5 | 30 | 2500 | 1890 | SVZ1VM271FBRE00RAXXX | |
| 270 | | 10×12.5 | 30 | 2700 | 1890 | SVZ1VM271GCRE00RAXXX | |

| | | | | | | |
|-----|-----|---------|----|------|------|----------------------|
| | 330 | 10×12.5 | 30 | 2700 | 2310 | SVZ1VM331GCRE00RAXXX |
| | 470 | 10×12.5 | 30 | 3000 | 3290 | SVZ1VM471GCRE00RAXXX |
| 50 | 22 | 6.3×6 | 80 | 800 | 500 | SVZ1HM220E06E00RAXXX |
| | 33 | 6.3×6 | 80 | 850 | 500 | SVZ1HM330E06E00RAXXX |
| | 47 | 6.3×9 | 60 | 1400 | 500 | SVZ1HM470E09E00RAXXX |
| | 68 | 8×11.5 | 30 | 2000 | 680 | SVZ1HM680FBRE00RAXXX |
| | 82 | 8×11.5 | 30 | 2000 | 820 | SVZ1HM820FBRE00RAXXX |
| | 82 | 10×12.5 | 30 | 2000 | 820 | SVZ1HM820GCRE00RAXXX |
| | 100 | 8×11.5 | 30 | 2000 | 1000 | SVZ1HM101FBRE00RAXXX |
| | 100 | 10×12.5 | 30 | 2100 | 1000 | SVZ1HM101GCRE00RAXXX |
| | 120 | 8×11.5 | 30 | 2000 | 1200 | SVZ1HM121FBRE00RAXXX |
| | 150 | 10×12.5 | 30 | 2100 | 1500 | SVZ1HM151GCRE00RAXXX |
| | 220 | 10×12.5 | 30 | 2300 | 2200 | SVZ1HM221GCRE00RAXXX |
| 63 | 22 | 6.3×6 | 80 | 450 | 500 | SVZ1JM220E06E00RAXXX |
| | 33 | 6.3×9 | 60 | 500 | 500 | SVZ1JM330E09E00RAXXX |
| | 47 | 8×9.5 | 60 | 1000 | 592 | SVZ1JM470F9RE00RAXXX |
| | 56 | 8×11.5 | 40 | 1400 | 706 | SVZ1JM560FBRE00RAXXX |
| | 100 | 10×12.5 | 40 | 1600 | 1260 | SVZ1JM101GCRE00RAXXX |
| 80 | 27 | 8×11.5 | 50 | 600 | 500 | SVZ1BM270FBRE00RAXXX |
| | 47 | 10×12.5 | 50 | 900 | 752 | SVZ1BM470GCRE00RAXXX |
| | 68 | 10×12.5 | 50 | 900 | 1088 | SVZ1BM680GCRE00RAXXX |
| 100 | 22 | 8×11.5 | 50 | 600 | 500 | SVZ1KM220FBRE00RAXXX |
| | 47 | 10×12.5 | 50 | 900 | 940 | SVZ1KM470GCRE00RAXXX |