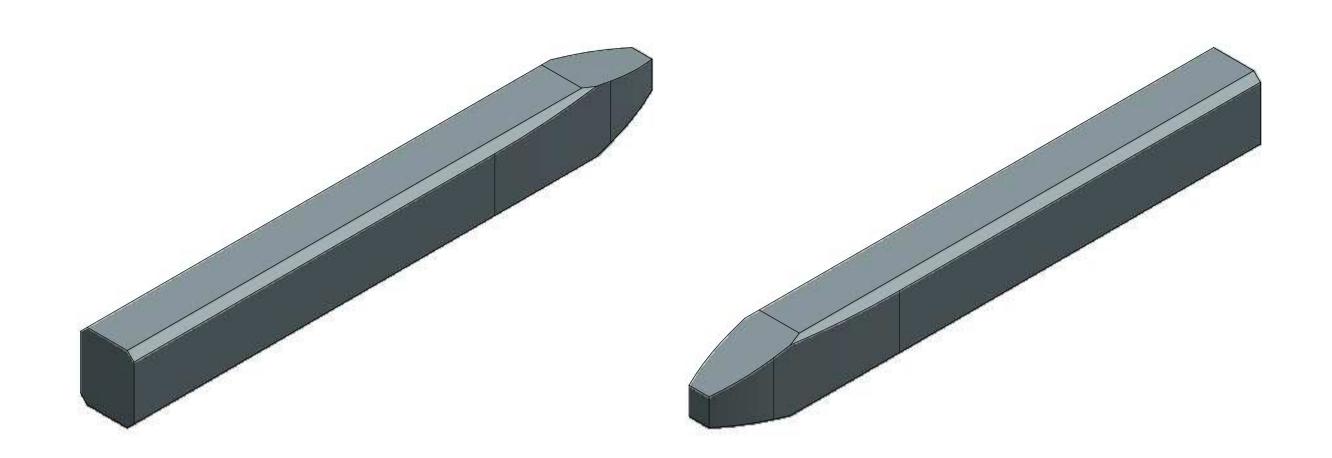
NOTES

1. GENERAL:

- 1.1. ALL PRODUCT SPECIFICATIONS AND THEIR RELATED DOCUMENTS USING THIS FEATURE MUST REFERENCE THIS DOCUMENT AS THE CONTROLLING SPECIFICATION AND USE THE SAME BALLOON NUMBERS.
- 1.2. COMPLIANCY TO THIS DOCUMENT:
 - a) COMPLIANCY MAY BE CLAIMED BY MEETING THE REQUIREMENTS IN THIS SPECIFICATION WITH THE DEVIATION IDENTIFIED AND MAY BE REFERENCED IN OTHER DOCUMENTS (DRAWINGS, DVP&R, ETC.) AS 'CONFORMS TO MOLEX 347350050 REV X.X'.
 - b) PRODUCTS DESIGNED AFTER THE DATE OF RELEASE OF THIS DOCUMENT SHALL BE COMPLIANT TO THE CURRENT REVISION OF THIS DOCUMENT.
 - c) PRODUCTS THAT HAVE MET PREVIOUS REVISION(S) OF THIS DOCUMENT SPECIFICATION SHALL STILL BE CONSIDERED 'MOLEX STANDARDS COMPLIANT' TO THOSE REVISIONS AND DO NOT NEED TO BE RE-VALIDATED.
- 1.3. DEVIATIONS TO THIS DOCUMENT ARE ALLOWABLE UNDER THE FOLLOWING CONDITIONS:
 - a) ALL DEVIATIONS SHALL SHOW EQUAL OR BETTER PERFORMANCE (ELECTRICAL/MECHANICAL) AS REQUIRED BY VALIDATION SPECIFICATION.
 - b) EXCEPTIONS ARE CLEARLY IDENTIFIED ON THE PRODUCT SPECIFICATION.
 - c) ALL DEVIATIONS ARE APPROVED BY THE FOLLOWING INDIVIDUALS:
 - PERSON WHO HAS INTERFACE RESPONSIBILITY
 - PERSON WITH DESIGN STANDARD APPROVER AUTHORITY
 - d) ALL RECORDS OF DEVIATION APPROVALS SHALL BE INCLUDED WITH CHANGE NOTICE DOCUMENTATION.
- 2. DESIGN MATERIALS:
- 2.1. BASE MATERIAL TYPE : COPPER ALLOY
- 3. DESIGN GEOMETRY:
- 3.1. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND MASTER FOR THIS PART WITH EXCEPTION TO UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN ON THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION.
- 3.2. PRODUCT DESIGN MODEL NUMBER(S): SEE BOM TABLE
- 3.3. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009
- 3.4. EDGES OF UNDEFINED SHAPE PER ISO 13715.
- 3.5. DIMENSIONS AND TOLERANCES APPLY BEFORE AND AFTER PLATING.
- 3.6. GENERAL TOLERANCES: SEE TITLE BLOCK
- 4. DESIGN MANUFACTURING:

RELEASE STATUS P1 RELEASE DATE 2020/05/23 03:21:07

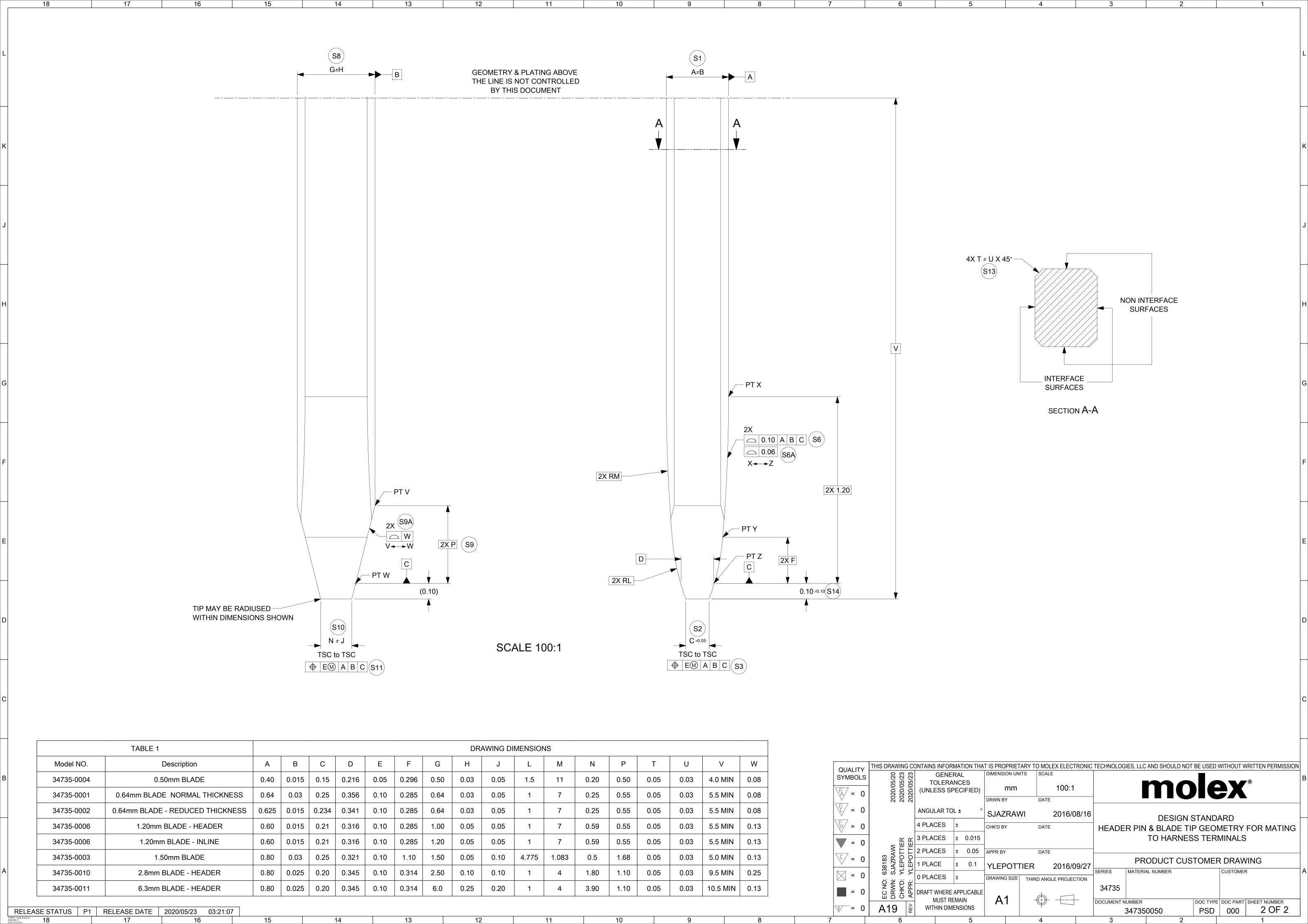
- 4.1. ANY REMAINING PROCESS LUBRICANT MUST NOT VARNISH OR DEGRADE ELECTRICAL PERFORMANCE. PROCESS LUBRICANTS SHOULD BE APPROVED BY THE RESPONSIBLE ENGINEER.
- 4.2. ALLOWABLE BURR: 0.03mm MAX UNLESS OTHERWISE SPECIFIED
- 4.3. FOR UNPLATES BLADES TOOLING MARKS SPANNING ACROSS OR ALONG THE INTERFACING PROFILE OF THE BLADE SHOULD BE FURTHER INSPECTED. A TOOLING MARK DEEPER THAN 1 MICRON SHOULD NOT BE ACCEPTED.



SCALE 50:1

0.5 MM PIN VIEW SHOWN FOR REPRESENTATION PURPOSES ONLY

QUALITY SYMBOLS	DLS R R GENERAL		DIMENSION UN	ITS S	SCALE					_			
\bar{\bar{\bar{\bar{\bar{\bar{\bar{	2020/05/20 2020/05/23 2020/05/23	TOLERANCES (UNLESS SPECIFIED)		100 100			50:1		mo		XÉ	(R)	
<u> </u>	20 20 20			DRWN BY	Ι	DATE					\		
= 0		ANGULAR TO)L ± °	SJAZRAV	VI	2016/08/16		DESIGN	STANDA	ARD			
= 0		4 PLACES	±	CHK'D BY	[DATE	HEADE	R PIN & BLADE TI	_		FOR MATIN	IG	
= 0	WI TIER TIER	3 PLACES	± 0.015					TO HARNES	SS TERM	MINALS			
V	<i>7</i> ⊢ ⊢	2 PLACES	± 0.05	APPR BY		DATE							
= 0	638183 SJAZRA YLEPOT YLEPOT	1 PLACE	± 0.1	YLEPOTT	ΓIER	2016/09/27		PRODUCT CUS	STOMEF				
= 0		0 PLACES	±	DRAWING SIZE	THIRD	O ANGLE PROJECTION	SERIES	MATERIAL NUMBER		CUSTOMER	R		
= 0	EC NO: DRWN: CHK'D: APPR:	DRAFT WHERE MUST RI			_4		34735						
<u>©</u> = 0	A19 ≧	WITHIN DIM		A1	70		DOCUMENT I	NUMBER 347350050	PSD	DOC PART	SHEET NUMBER 1 OF 2		



17 16		13 12	11	10 9 <u>9</u>	8	7 6	5 4	32	1
TABLE OF CONTENTS						ITERFACE CHART			
SHEET DESCRIPTION		PART NUMBER	KEY	COVER COLOR	TERMINAL POS	SITIONS PLUGGED	CPA INCLUDED	INTERFACE PART NUMER	R
NOTES AND BOM		349674001	A	BLACK	N	NONE	YES	349684801	
CONFIGURATIONS		349674002	В	LIGHT GRAY	N	NONE	YES	349684802	
RECEPTACLE CONNECTOR ASSEMBI	_Y	349674003	С	DARK GRAY	N	NONE	YES	349684803	
		349674004	D	STONE GRAY	N	NONE	YES	349684804	
		349674021	_	BLACK	<u>'</u>	2	YES	349684801	
			A			2			
		349674005	A	BLACK		NONE	NO	349684801	
		349674006	В	LIGHT GRAY	N	NONE	NO	349684802	
		349674007	С	DARK GRAY	N	NONE	NO	349684803	
		349674008	D	STONE GRAY	N	NONE	NO	349684804	
		349674025	Α	BLACK		2	NO	349684801	
		349674051	A	BLACK		1.2	YES	349684801	
		040014001		DEAGR		1.2	1 LO	<u> </u>	
1X4	1. GENERAL: A. APPLICATION SPECTOR -CONTAINS: POUR CONNECTOR MATING, SERE CHECKING, COUNTAINS: POUR CONTAINS: POUR	S OTHERWISE SPECIFIED CIFICATION SEE: AS-34894-0001 PRODUCT INTRODUCTION, PRODUCT A ASSEMBLY, PACKAGING INFORMAT EVICE INSTRUCTIONS, ELECTRICAL OF CRIMPING, AND TROUBLESHOOTING USED WITH THIS ASSEMBLY: 0 SEALED RECEPTACLE TERMINALS ATION ON TERMINALS SEE MOLEX DECIFICATION PS-34905-001. DUCT SPECIFICATION SEE 349670007 PRODUCT INTRODUCTION, PRODUCT D PRODUCT VALIDATION. TO USCAR 2 REV 6.	TION, CONNECTOR CONTINUITY PRAWING 349050400 ANI PS	TERMINAL POSITION 1 D TERMINAL	1.80 PIT		CONNECTOR HOUSING—	NECTOR POSITION ASSURNCE (CPA)	
	RATINGS: T3 D. DESIGNED TO MAT	E WITH DEVICE INTERFACE AS SPEC	CIFIED IN PART NUMBER	R AND INTERFACE		RING SEAL			
		DRAWING 349684800 FOR INTERFAC		., ., .				ADDED	PN 349674051
		D WITH ISL IN PRE-LOCK POSITION (W SHEET 3).					ED NOTE 4
		FICATION PER MOLEX DRAWING: PK							N 643321
		I COMPLIANCE TO MOLEX CHEMICAL CKAGING SPECIFICATION: ES-40000-						REMOVED TEF	RMINAL CHART FROM
		BMITTED UNDER THE MOLEX PART N			TERMINAL HOUS	SING —			DED REF DIM TO ID
	(COMPANY ID#13255	5)						D	ATUMS.
	2. DESIGN - MATERIAL	C.						E TERMINAL HC	DUSING RIBS ADDED
		ING: SPS/NYLON GF20 BLACK						D1 UPDATED INFO	ORMATION IN NOTES
	TERMINAL HOUSING							COVER GEO	OMETRY UPDATE,
	COVER:	SPS/NYLON GF20 COLORS IN PA	ART NUMBER CHART						CHANGES, NOTES
	ISL: MAT SEAL:	SPS GF30 NATURAL INHERENTLY LUBRICATED SILIC	ONE LIGHT BLUE	00//50					HANGES .RT NUMBER CHART
	RING SEAL:	INHERENTLY LUBRICATED SILIC		COVER				C4 CODDECTIONS	S & CLARIFICATIONS
	CPA (OPTIONAL):	PBT GF30 RED					INDEPENDENT SECONDARY LOCI	1 (102)	TRY CHANGES
	2 DECION CEOMETE	DV.							MARKING LOCATION
	3. DESIGN - GEOMETR	RY: A IS BASIC (NO TOLERANCE) AND MU	IST BE TAKEN FROM					B2 UPDATED IN	NTERFACE CHART
		TS LATEST REVISION.						B1 UPDATED IN	ITERFACE LAYOUT
	B. GEOMETRIC DIMEN	ISIONS AND TOLERANCES PER ASM	E Y14.5M-2009					B COMPONEN	IT MODEL UPDATE
		IENSIONED DETAILS PER ISO13715					INCORPOTION AND INCO	A1 UPDATED VIEWS	
		AS SHARP TO BE R 0.2 MAX. BE 0.15 MAX RAISED IN 0.25 MAX RE	CESS PAD				INSPECTION NUMB	, , , , , , , , , , , , , , , , , , ,	R UPDATES
		CYCLING CODE, CAVITY ID, VENDOR					LAST NUMBER: 15 ADDED:	1 INITIA	AL RELEASE
	AND CUSTOMER MA						REMOVED: 2,4,7,8,9,13	REV REV D	ESCRIPTION
		HALL MEET COSMETIC STANDARD F MARKED WITH PART NUMBER AND	` ,		FU	0.440010		ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE U	JSED WITHOUT WRITTEN PERMISS
		NCES REQUIRED FOR MATING THE		O USCAR 25-3 SECTION 8/8.2	\		CURRENT REV DESC: SEE REVISION TA	(BLE	lov
	FOR HAND PLUG CO					GENERAL TOLERANCES		mo	
					\\F	(UNLESS SPECIFIED)			
					\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	ANGULAR TOL ± 3.0 °	EC NO: 643321	MINI50 SEALED 1	X4 RCPT ASSY
						4 PLACES ±	DRWN: RMV02	2020/08/13	
					DI S	SYMBOLS	CHK'D: JRUTTER APPR: JCONDON	2020/08/13 2020/08/19 PRODUCT CUSTO	OMER DRAWING
						Z PLAGES 1 0.1	INITIAL REVISION:	DOCUMENT NUMBER	DOC TYPE DOC PART REVIS
						1 PLACE ± 0.2	DRWN: MNS02	2016/04/26 349674000	PSD 000 E
							APPR: KDEKOSKI THIRD ANGLE PROJECTION DRAWING	2016/05/19 SERIES MATERIAL NUMBER CUSTOMER	SHEET NUMBE
TUS P1 RELEASE DATE 2020/08/19	16:29:15					MUST REMAIN WITHIN DIMENSIONS	A1-SIZE	34967 SEE CHART	1 OF 3
17 16	15 14	13 12	11	10 9	8	7 6	5 4	3 2	1

 DOCUMENT STATUS
 P1
 RELEASE DATE
 2020/08/19

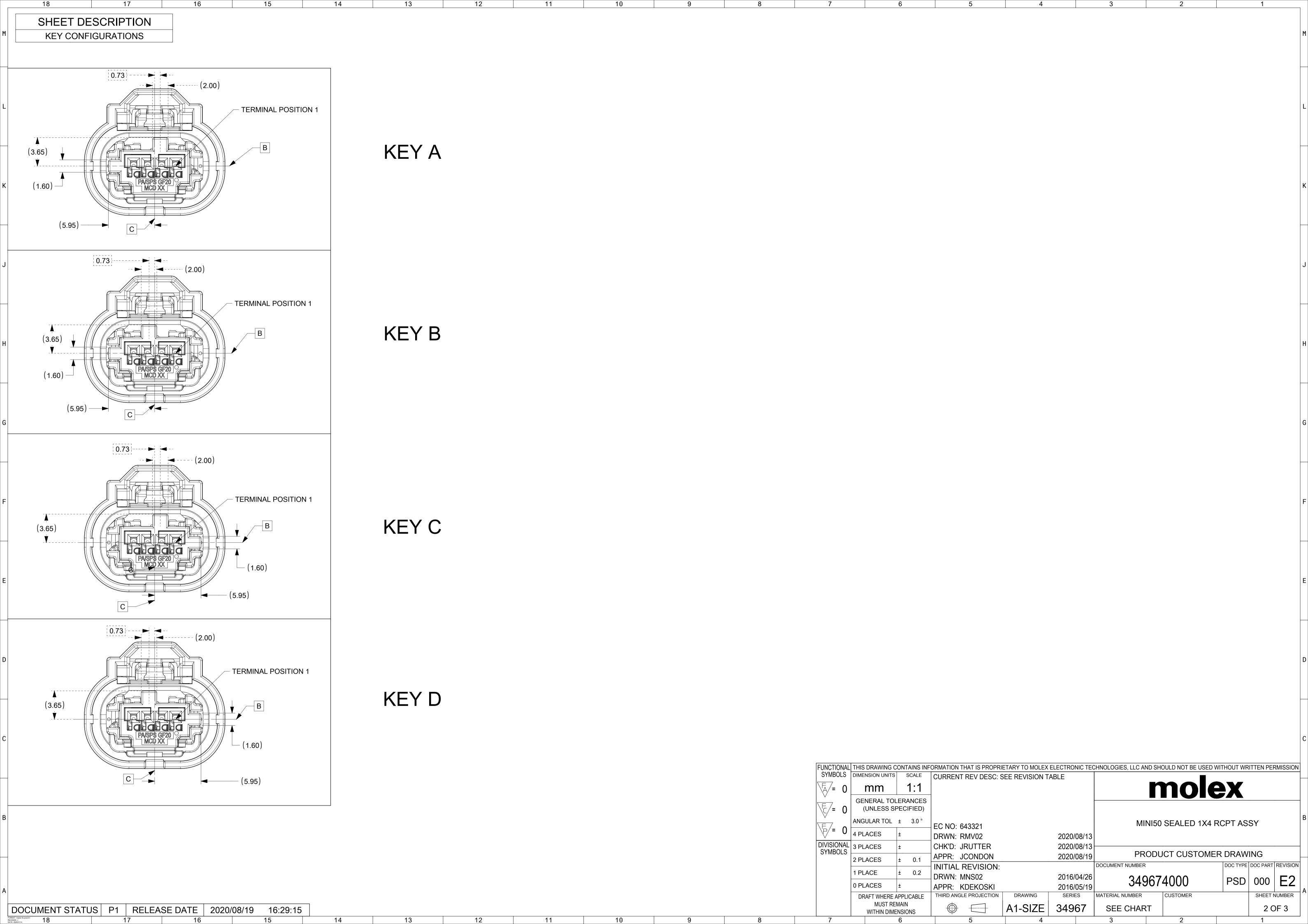
 FORMAT Finaliser'd-byroid-A1 REVISION J. DATE: 200001/14
 18
 17
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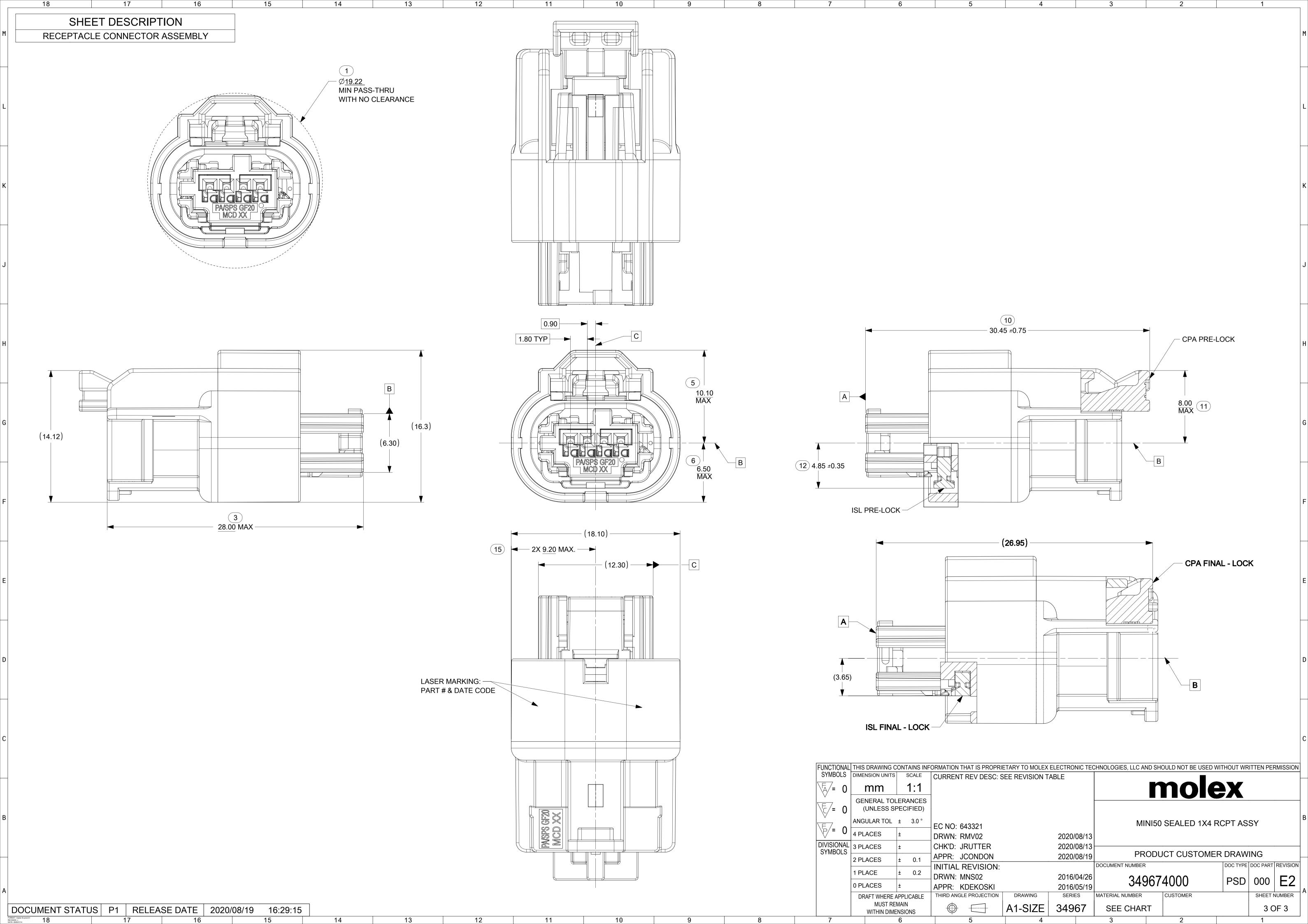
18

SHEET NO.

17

16





18 	17 16 15	14 13 12 11 10 9 8 7	6 5
	TABLE OF CONTENTS		
SHEET NO.	SHEET DESCRITION	NOTES: VALID UNLESS OTHERWISE SPECIFIED	DESC
1	INTERFACE NOTES AND BOM		1x4, KE
2	INTERFACE KEY CONFIGURATIONS	1. GENERAL:	1x4, KEY B
3 4	INTERFACE DEFINITION INTERFACE DATUM TARGETS	REFER TO "SAE/USCAR 12 CONNECTOR GUIDELINES" AND "SAE/USCAR 2 PERFORMANCE SPECIFICATION FOR AUTOMOTIVE ELECTRICAL CONNECTOR SYSTEMS" FOR ADDITIONAL	1x4, KEY 0 1x4, KEY D
		REQUIREMENTS.	
		2. DESIGN - MATERIALS:	
		a. HOUSING: SPS/NYLON 20% GLASS FILLED OR EQUIVALENT FLAMMABILITY REQUIREMENT: PER ISO3795 OR GM3191 1. BURN RATE 100mm/MIN MAXIMUM 2. MATERIAL MUST BE SELF EXTINGUISHING	
		 b. BLADE TERMINAL: SEE MOLEX SALES DRAWING 347350050. FOR MATERIAL, DIMENSIONAL, PLATING AND COATING REQUIREMENTS AND ANY BLADE TERMINAL DESIGN INFORMATION NOT SHOWN ON REFERENCED OR THIS DRAWING SEE EWCAP DWG NO. EWCAP-001. 1. TIN PLATING: 2.5-4.0 MICROMETERS MATTE TIN OVER 1.25-2.25 MICROMETERS DUCTILE SULFAMATE NICKEL 2. SILVER PLATING: 1.9-3.3 MICROMETERS SILVER OVER 1.0-1.8 MICROMETERS DUCTILE SULFAMATE NICKEL. ANTI-TARNISH: SYNTHETIC HYDROCARBON CONTACT SURFACE FINISH OR EQUIVALENT APPLIED WITHOUT VOID TO CONTACT AREA 	
		c. STANDARD COLORS FOR KEYING (SEE CHART). DEVATION REQUIRES APPROVAL OF AUTHORIZED PERSON.	
		3. DESIGN - GEOMETRY:	
	1X4	 a. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND THE MASTER FOR THIS PART WITH THE EXCEPTION OF UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN IN THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION. b. PRODUCT DESIGN MODEL NUMBER(S): SEE MATING INTERFACE CHART c. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2009 d. GENERAL TOLERANCES: SEE TITLE BLOCK e. EDGES AND UNDIMENSIONED DETAILS PER ISO13715 f. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX. g. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD. THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER. (FOR SMALL PARTS: LETTERING SHALL BE 0.10 MAX RAISED IN 0.15 MAX RECESS PAD) 	
		4. DESIGN - MANUFACTURING:	
		 a. ALLOWABLE FLASH MAX 0.20 HIGH BY MAX 0.13 THICK. b. ALLOWABLE SPLIT/PARTING LINE MISMATCH 0.2 MAX. c. EJECTOR PIN MARKS TO BE FLUSH TO 0.25 MAX DEPRESSED. LOCATION MUST BE APPROVED BY PRODUCT ENGINEERING. EJECTOR PIN MARKS NOT PERMISSIBLE ON OR NEAR DATUM TARGET AREA. d. ALLOWABLE GATE VESTIGE FLUSH TO 0.25 MAX RECESS. LOCATION MUST BE APPROVED BY PRODUCT ENGINEERING. e. NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING. f. NO PARTING LINES, MISMATCHES OR EJECTOR MARKS PERMISSIBLE WITHIN THE INDICATED SURFACE. TOOLING FOR INDICATED SURFACE MUST BE PROCESSED TO A SURFACE FINISH OF NTMA #70 (400 PAPER). g. BLADE TERMINAL ENVIRONMENTAL BARRIER (USED WITH SILVER PLATED TERMINALS) SHALL NOT BE PRESENT ON ANY SURFACE OTHER THAN THE BLADE TERMINALS h. NO PARTING LINES, FLASH, MISMATCHES OR EJECTOR MARKS PERMISSIBLE ON THE INDICATED NOSE SURFACE OR TRANSITION TO INTERNAL SHROUD SURFACE. 	
			INSPECT LAST NUMBER: I
		QUAL SYMB: = =	ADDED: ICD-21A REMOVED: ICD-2 ITY OLS O
			: 0 DRAFT WHERE APPLICABLE MUST REMAIN
RELEASE STATUS F	P1 RELEASE DATE 13.04.2017 17:09:18	\bigvee =	: 0 C3 분 WITHIN DIMENSIONS

15

RELEASE STATUS P1 RELEASE DATE 13.04.2017 17:09:18

14

MATING INTERFACE CHART						
DESCRIPTION	COLOR	MODEL NUMBER	KEY			
1x4, KEY A, BLACK	BLACK	349684801	А	L		
1x4, KEY B, LIGHT GRAY	LIGHT GRAY	349684802	В			
1x4, KEY C, DARK GRAY	DARK GRAY	349684803	С			
1x4, KEY D, STONE GRAY	STONE GRAY	349684804	D			

C2 REMOVED SUBJECT TO CHANGE NOTE REVISED NOTES. SIMPLIFIED DIMENSIONING. REMOVED ICD-17, 19, 29, 31. ADDED ICD-3A, 7A, 8A, 9A, 27A. INSPECTION NUMBER LOG ADDED FP TO 12, 13, 16. LAST NUMBER: ICD-31 GEOMETRY CHANGES ADDED: ICD-21A, 21B, 3A, 7A, 8A, 9A REMOVED: ICD-20,23,24,25, 17, 19, 29, 31 REV **REV DESCRIPTION** NTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION **GENERAL** molex® **TOLERANCES** 1:1 (UNLESS SPECIFIED) DATE DRWN BY ANGULAR TOL ± 3.0 MNS02 2016/04/21 4 PLACES MINI50 SEALED 1X4 INTERFACE CHK'D BY DATE 3 PLACES 2 PLACES ± 0.1 APPR BY PRODUCT CUSTOMER DRAWING 2016/05/04 SERIES 1 PLACE 0.2 KDEKOSKI 0 PLACES DRAWING SIZE THIRD ANGLE PROJECTION

A1

CUSTOMER MATERIAL NUMBER

ADDED SEE NOTE 2b TO PIN DETAILS, SHEET 3

SEE CHART DOCUMENT NUMBER DOC TYPE DOC PART SHEET NUMBER PSD 000

349684800

