

#### 99-213/GHC-YW1X1E/2C

#### **Features**

- Side view LED.
- Lead frame package with individual 2 pins.
- Wide viewing angle.
- Soldering methods: IR reflow soldering.
- Pb-free.
- The product itself will remain within RoHS compliant version.



### **Descriptions**

 The 99-213 series is available in soft orange, green, blue and yellow. Due to the package design, the LED has wide viewing angle, low power consumption.
This feature makes the LED ideal for light guide application.

### **Applications**

- LCD back light.
- Mobile phones .
- Indicators.
- Illuminations.
- Switch lights.

#### **Device Selection Guide**

Chip	Emitted Color	Resin Color	
Material	Emitted Color	Kesiii Coloi	
InGaN	Brilliant Green	Water Clear	

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 3 Page: 1 of 10

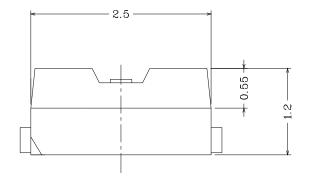
Device No. :DSE-0005675 Prepared date: 30-Aug.-2011 Prepared by: Irene Lin Revision : 3 Release Date: 2013-10-24 18:23:06.0

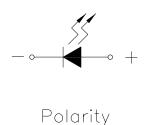
LifecyclePhase: Approved Expired Period: Forever

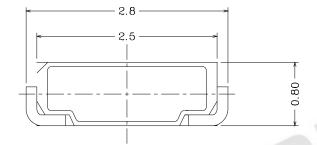


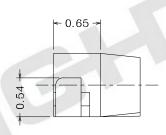
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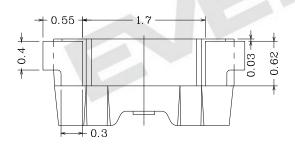
## **Package Outline Dimensions**



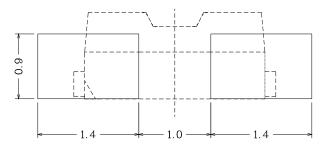








Recommended soldering pad design



**Notes:** Tolerances Unless Dimension  $\pm 0.1$ mm, Unit = mm

Everlight Electronics Co., Ltd.

Device No.: DSE-0005675

Revision : 3

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http://www.everlight.com

Rev. 3

Page: 2 of 10

Prepared date: 30-Aug.-2011

Prepared by: Irene Lin Release Date:2013-10-24 18:23:06.0

**Expired Period: Forever** 



### 99-213/GHC-YW1X1E/2C

**Absolute Maximum Ratings (Ta=25** 

Parameter	Symbol	Rating	Unit	
Reverse Voltage	$V_R$	5	V	
Forward Current	$I_{\mathrm{F}}$	25	mA	
Peak Forward Current (Duty 1/10 @10ms)	$I_{FP}$	100	mA	
Power Dissipation	Pd	95	mW	
Electrostatic Discharge(HBM)	ESD	150	V	
Operating Temperature	Topr	<b>-</b> 40 ∼ +85		
Storage Temperature	Tstg	<b>-</b> 40 ∼ +90		
Soldering Temperature	Tsol		for 10 sec. r 3 sec.	

<sup>1.</sup> The products are sensitive to static electricity and must be carefully taken when handling products.

#### **Electro-Optical Characteristics (Ta=25**

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition	
Luminous Intensity	$I_{V}$	1120		2250	mcd		
Viewing Angle	2θ1/2		120		deg		
Peak Wavelength	λр		518		nm	- I <sub>F</sub> =20mA	
Dominant Wavelength	λd	520		535	nm		
Spectrum Radiation Bandwidth	λ		35		nm		
Forward Voltage	$V_{\mathrm{F}}$	2.75		3.65	V		
Reverse Current	$I_R$			50	uA	V <sub>R</sub> =5V	

#### **Notes:**

1. Tolerance of Luminous Intensity: ±11%

2. Tolerance of Dominant Wavelength: ±1nm

3. Tolerance of Forward Voltage: ±0.1V

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 3 Page: 3 of 10

Device No. :DSE-0005675 Prepared date: 30-Aug.-2011 Prepared by: Irene Lin Revision : 3 Release Date: 2013-10-24 18:23:06.0

LifecyclePhase: Expired Period: Forever



### 99-213/GHC-YW1X1E/2C

**Bin Range of Luminous Intensity** 

=						
Bin Code	Min.	Max.	Unit	Condition		
W1	1120	1420				
W2	1420	1800	mcd	I <sub>F</sub> =20mA		
X1	1800	2250				

**Bin Range of Dominant Wavelength** 

Group	Bin Code	Min.	Max.	Unit	Condition
	X	520	525		
Y	Y	525	530	nm	I <sub>F</sub> =20mA
	Z	530	535	4	

**Bin Range of Forward Voltage** 

8, 1	T	-8-	Г		
Groups	Bin Code	Min.	Max.	Unit	Condition
	5	2.75	3.05		
Е	6	3.05	3.35	V	I <sub>F</sub> =20mA
	7	3.35	3.65		

#### **Notes:**

1. Tolerance of Luminous Intensity: ±11%

2. Tolerance of Dominant Wavelength: ±1nm

3. Tolerance of Forward Voltage: ±0.1V

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 3 Page: 4 of 10

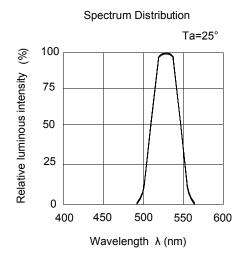
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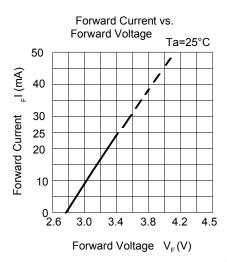
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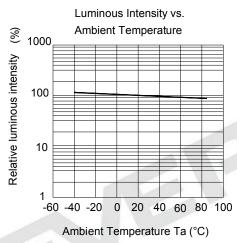


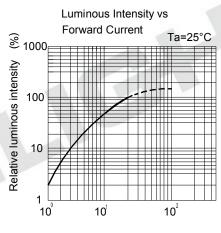
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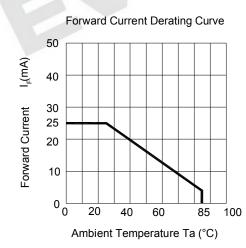
## **Typical Electro-Optical Characteristics Curves**

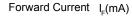


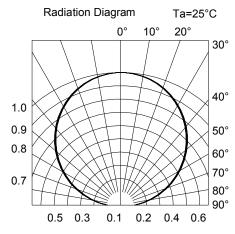












Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 3 Page: 5 of 10

Device No. :DSE-0005675 Prepared date: 30-Aug.-2011 Prepared by: Irene Lin Revision : 3 Release Date:2013-10-24 18:23:06.0

LifecyclePhase: Approved Expired Period: Forever



### 99-213/GHC-YW1X1E/2C

#### **Label Explanation**

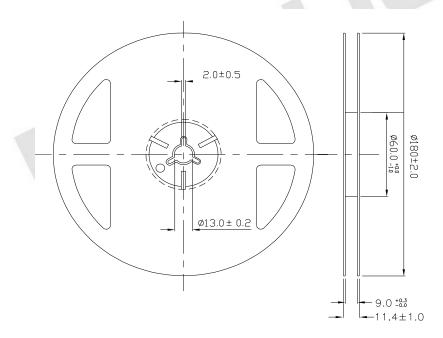
**CAT: Luminous Intensity Rank** 

**HUE: Dom. Wavelength Rank** 

**REF: Forward Voltage Rank** 



#### **Reel Dimensions**



**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm; Unit = mm

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 3 Page: 6 of 10

Device No. :DSE-0005675 Prepared date: 30-Aug.-2011 Prepared by: Irene Lin

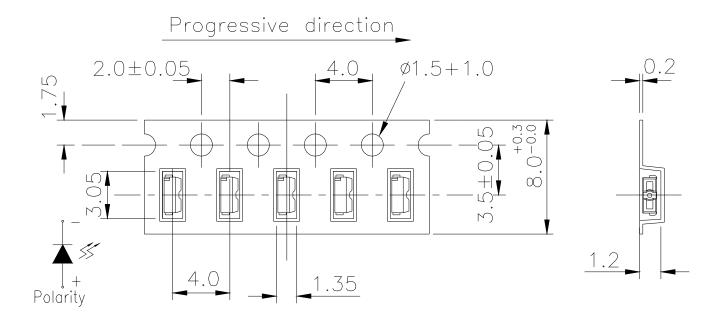
Revision : 3 Release Date:2013-10-24 18:23:06.0

LifecyclePhase: Expired Period: Forever Expired Period: Forever



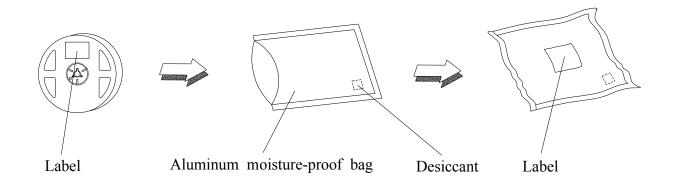
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#### Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel



**Note:** 1. The tolerances unless mentioned is  $\pm 0.1$ mm; Unit = mm 2. Minimum packing amount is 250/500/1000/2000 pcs per reel

#### **Moisture Resistant Packaging**



Everlight Electronics Co., Ltd.

Device No. :DSE-0005675

Revision : 3

LifecyclePhase:

http://www.everlight.com

Prepared date: 30-Aug.-2011

Prepared by: Irene Lin Release Date:2013-10-24 18:23:06.0

Page: 7 of 10

Rev. 3

**Expired Period: Forever** 



## 99-213/GHC-YW1X1E/2C

### **Reliability Test Items and Conditions**

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD: 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp.: 260 ±5 Max. 10 sec.	6 Min.	22 pcs.	0/1
2	Temperature Cycle	H:+100 15min ∫5 min L:-40 15min	300 Cycles	22 pcs.	0/1
3	Thermal Shock	$H: +100$ 5min $\int 10 \sec L: -10$ 5min	300 Cycles	22 pcs.	0/1
4	High Temperature Storage	Temp. : 100	1000 Hrs.	22 pcs.	0/1
5	Low Temperature Storage	Temp. : -40	1000 Hrs.	22 pcs.	0/1
6	DC Operating Life	$I_F = 20 \text{ mA} / 25$	1000 Hrs.	22 pcs.	0/1
7	High Temperature / High Humidity	85 /85%RH	1000 Hrs.	22 pcs.	0/1

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 3 Page: 8 of 10

Device No. :DSE-0005675 Prepared date: 30-Aug.-2011 Prepared by: Irene Lin Revision : 3 Release Date: 2013-10-24 18:23:06.0

LifecyclePhase: Expired Period: Forever Expired Period: Forever



#### 99-213/GHC-YW1X1E/2C

#### **Precautions for Use**

1. Over-current-proof

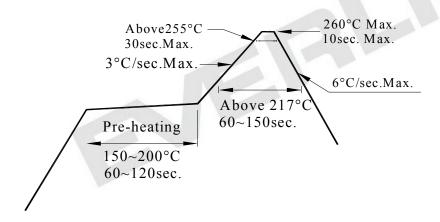
Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change ( Burn out will happen ).

#### 2. Storage

- 2.1 Moisture proof bag should only be opened immediately prior to usage.
- 2.2 Environment should be less than 30 and 90% RH when moisture proof bag is opened.
- 2.3 After opening the package MSL Conditions stated on page 1 of this spec should not be exceeded.
- 2.4 If the moisture sensitivity card indicates higher than acceptable moisture, the component should be baked at min. 60deg +/-5deg for 24 hours.

#### 3. Soldering Condition

3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 3 Page: 9 of 10

Device No. :DSE-0005675 Prepared date: 30-Aug.-2011 Prepared by: Irene Lin Revision : 3 Release Date: 2013-10-24 18:23:06.0

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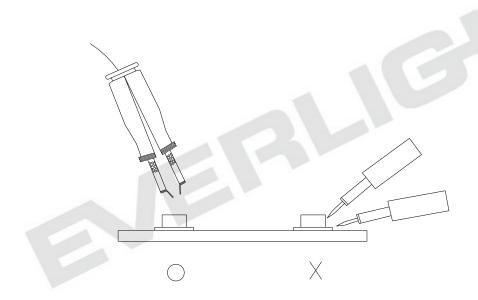
#### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350 for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5. Repairing

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Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 3 Page: 10 of 10

Device No. :DSE-0005675 Prepared date: 30-Aug.-2011 Prepared by: Irene Lin

Revision : 3 Release Date:2013-10-24 18:23:06.0

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