Metal Film Resistors



INTRODUCTION

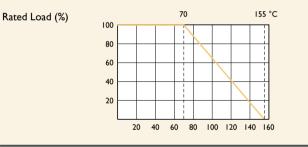
The MFO Series Metal Film Professional Resistors are manufactured using a vacuum sputtering system to deposit multiple layers of mixed metal alloys and passivative materials onto a carefully treated high grade ceramic substrate. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps. The resistors are coated with layers of blue color lacquer.

FEATURES

Power Rating	0.4W, 0.6W
Resistance Tolerance	±0.5%, ±1%, ±5%,
T.C.R.	±50ppm/°C

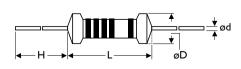
DERATING CURVE

For resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with the curve below.



Ambient Temperature (°C)

DIMENSIONS



STYLE	DIMENSION	N		
Miniature	L	øD	н	ød
MF0204	3.4±0.3	1.9±0.2	28±2.0	0.45±0.05
MF0207	6.3±0.5	2.4±0.2	28±2.0	0.55±0.05

Unit: mm

Note:			

ELECTRICAL CHARACTERISTICS

STYLE	MF0204	MF0207
Power Rating at 70°C	0.4W	0.6W
Maximum Working Voltage	250V	350V
Maximum Overload Voltage	500V	700V
Voltage Proof on Insulation	300V	500V
Resistance Range	1Ω - $10M\Omega$ & 0Ω for E24 & E96 series value	
Operating Temp. Range	-55°C to +155°C	
Temperature Coefficient	±50ppm/°C	

Note: Special value is available on request

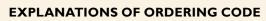
ENVIRONMENTAL CHARACTERISTICS

PERFORMANCE TEST	TEST METHOD	APPRAISE	
Short Time Overload	IEC 60115-1 4.13	2.5 times RCWV for 5 Sec.	±0.25%+0.05Ω
Voltage Proof on Insulation	IEC 60115-14.7	in V-block for 60 Sec., test voltage by type	By type
Temperature Coefficient	IEC 60115-1 4.8	-55°C to +155°C	By type
Insulation Resistance	IEC 60115-1 4.6	in V-block for 60 Sec.	>10,000ΜΩ
Solderability	IEC 60115-1 4.17	235±5°C for 3±0.5 Sec.	95% Min. coverage
Solvent Resistance of Marking	IEC 60115-1 4.30	IPA for 5±0.5 Min. with ultrasonic	No deterioration of coatings and markings
Robustness of Terminations	IEC 60115-1 4.16	Direct load for 10 Sec. in the direction of the terminal leads	≥2.5kg (24.5N)
Periodic-pulse Overload	IEC 60115-1 4.39	4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec. off)	±1.0%+0.05Ω
Damp Heat Steady State	IEC 60115-1 4.24	40±2°C, 90-95% RH for 56 days, loaded with 0.1 times RCWV	±1.5%+0.05Ω
Endurance at 70°C	IEC 60115-1 4.25	70±2°C at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off)	±1.5%+0.05Ω
Temperature Cycling	IEC 60115-1 4.19	-55°C ⇔ Room Temp. ⇔ +155°C ⇔ Room Temp. (5 cycles)	±0.75%+0.05Ω
Resistance to Soldering Heat	IEC 60115-1 4.18	260±3°C for 10±1 Sec., immersed to a point 3±0.5mm from the body	±0.25%+0.05Ω

Note: RCWV(Rated Continuous Working Voltage) = $\sqrt{Power Rating \times Resistance Value}$ or Max. working voltage listed above, whichever less.

Revision: 201304

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MFR	- 2	F	T	E E	52-	IOOR
Code I - 3	Code 4 - 6	Code 7	Code 8	Code 9	Code 10 - 12	Code 13 - 17
Series Name	Power Rating	Tolerance	Packing Style	Temperature Coef-	Forming Type	Resistance Valu
iee Index	-05 = ød0.5mm	P = ±0.02 %	T = Tape/Box	ficient of Resistance	26- = 26mm	0RI = 0.1
	-06 = ød0.6mm	$A = \pm 0.05 \%$	R = Tape/Reel	- = Base on Spec.	52- = 52.4mm	100R = 100
	-07 = ød0.7mm	$B = \pm 0.1 \%$	B = Bulk	A = ±5 ppm/°C	73- = 73mm	10K = 10,000
	-08 = ød0.8mm	C = ±0.25%		B = ±10 ppm/°C	81- = 81mm	10M = 10,000,00
	-10 = ød1.0mm	D = ±0.5 %		C = ±15 ppm/°C	91- = 91mm	
	-14 = ød1.4mm	F = ±1 %		S = ± 20ppm/°C	F = FType	
	-12 = 1/6W	G = ±2 %		D = ±25 ppm/°C	FK = FKType	
	-25 = 1/4W	J = ±5 %		E = ±50 ppm/°C	FKK = FKK Type	
	25S = 1/4WS	K = ±10 %		$F = \pm 100 \text{ ppm/°C}$	FFK = F-form Kink	
	-50 = 1/2W	- = Base on Spec.		G = ±200 ppm/°C	M = M-Type Forming	
	50S = 1/2WS]	H = ±250 ppm/°C	MB = M-form W/flat	
	100 = IW			1 = ±300 ppm/°C	MT = MT Type Forming	
	IWS = IWS			J = ±350 ppm/°C	MR = MRType	
	200 = 2VV				AV = AVIsert	
	2WS = 2WS				PN = PANAsert	
	204 = 0.4VV					
	207 = 0.6VV					
	300 = 3VV					
	3WS = 3WS					
	3WM = 3WM					
	400 = 4VV					
	500 = 5VV					
	5WS = 5WS					
	5SS = 5VVSS					
	700 = 7VV					
	7WS = 7WS					
	10A = 10W					
	20A = 20W					
	30A = 30W					
	40A = 40W					
	50A = 50W					
	10S = 10W/S					
	15A = 15W					
	25A = 25W					
	10B = 100VV					
	25B = 250W					

EXCEPTION:

• Cement series:

<Code 8>: Special packing style code

B: Bulk with wirewound or metal oxide sub-assembly for resistance value W: Bulk with ceramic based wirewound sub-assembly for resistance value $% \mathcal{W}$

M: Bulk with metal oxide sub-assembly for resistance value

F: Bulk with Fiberglass based wirewound sub-assembly for resistance value

<Code 10-12>: Without forming code

Example: SQP500JB-10R

• JPW series:

<Code 13-17>: without resistance value code

Example: JPW-06-T-52-