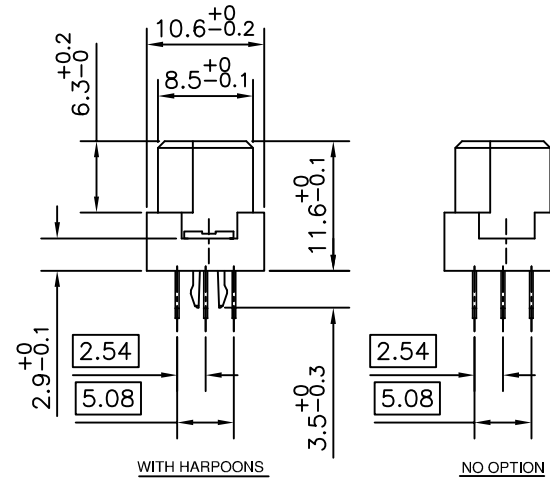


P.C.B DRILLING DETAILS

- NOTES:
1. THE "LF" PRODUCTS MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004.
 2. LEAD FREE OR RoHS DIRECTIVE LABELING TO BE PROVIDED AS PER GS-14-920 FOR LEAD FREE VERSION.
 3. FOR GENERAL CHARACTERISTICS AND RoHS INFORMATION, REFER DRAWING C-8609-0000A.



TECHNICAL SPECIFICATION	
INSULATOR MATERIAL	: POLYESTER THERMOPLASTIC UL94V-0, GREY
	HOUSING CAN WITHSTAND EXPOSURE TO LEAD FREE WAVE SOLDERING TEMPERATURE OF 260-265°C FOR STRAIGHT CONNECTORS AS IT IS IN CLASSICAL LEAD WAVE SOLDERING AT 235-250°C
CONTACT / HARPOON MATERIAL	: COPPER ALLOY
CONTACT PLATING	
ACTIVE ZONE	: Au / GXT™ OVER NICKEL
TERMINATION ZONE	
LEAD FREE VERSION	: TIN (PURE MATTE) OVER NICKEL
HARPOON PLATING	
LEAD FREE VERSION	: TIN (PURE MATTE) OVER NICKEL
ELECTRICAL DATA	
CURRENT RATING AT 20°C	: 1.5 A
CURRENT (I MAX)	: 2 A
TEMPERATURE RANGE	: -55°C/+125°C
CONTACT RESISTANCE	: ≤ 20mΩ
INSULATION RESISTANCE	: ≥ 10 ⁶ MΩ
TEST VOLTAGE (rms)	: 1000V
MECHANICAL DATA	
INSERTION FORCE PER CONTACT	: ≤ 0.94N
EXTRACTION FORCE PER CONTACT	: ≥ 0.15N
REFERENCE SPECIFICATIONS : DIN 41612 / IEC 603-2	
SERIES	8609 3 48 8 1 14 7 5 8 V1LF
ROWS FITTED WITH CONTACTS	
Rows a-b-c	3 48
Rows a-c	4 32
NUMBER OF CONTACTS	
TYPE OF INSULATOR	
3 ROW FEMALE INSULATOR	8
METHOD OF MOUNTING	
STANDARD MOUNTING - STYLE C	1
TERMINATION	
STRAIGHT SPILL (LONG)	14
STRAIGHT SPILL (SHORT)	24
OPTIONS	
NO OPTION	7
WITH HARPOONS	H
PERFORMANCE CLASS	
4 - DIN 41612 CLASS 3	4
5 - DIN 41612 CLASS 2	5
6 - DIN 41612 CLASS 1	6
8 - AS PER MIL C 55302/JSS 50808	8
PITCH PER ROW	
5.08	8
SPECIAL CODE	
V1LF	LEAD FREE VERSION

mat'l. code		surface		tolerance		projection		product family	
-		ISO 1302 ✓		ISO 406 ISO 1101		mm		8609	
ltr		ecn no		dr		date		title	
A		I04-0100		MINI		09/11/2004		DIN STANDARD RECEPTACLE	
B		I05-0042		MINI		19/05/2005		STRAIGHT SPILL DIN 41612 STYLE-C	
C		I06-0063		MINI		01/06/2006			
D		ELX-I-30201		AMAL		16/05/2018		dwg no	
				dr		MINI K VANDANATH 29/09/2004		sheet 1 of 1	
				engr		RAKHEE GEORGE 29/09/2004		size	
				chr		M JACOB 16/05/2018		A3	
				appd		BIJU K PAUL 16/05/2018		type	
sheet		revision		D				Product Customer Drawing	
index		sheet		1					