

### **Film Capacitors**

EMI Suppression Capacitors (MKP)

 Series/Type:
 B32922H/J ... B32926H/J

 Date:
 June 2018

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#### **EMI suppression capacitors (MKP)**

#### X2 / 305 V AC

#### B32922H/J ... B32926H/J

#### **Typical applications**

- X2 class for interference suppression
- "Across the line" applications
- Severe ambient conditions
- For connections in series with the mains
- Capacitive power supply
- Energy meters

#### Climatic

- Max. operating temperature: 110 °C
- Climatic category (IEC 60068-1:2013): 40/110/56

#### Construction

- Dielectric: metallised polypropylene (MKP)
- Wound film technology
- Plastic case (UL 94 V-0)
- Epoxy resin sealing (UL 94 V-0)

#### Features

- Self-healing properties
- High stability of capacitance value
- AEC-Q200D compliant

#### Terminals

- Parallel wire leads
- Lead-free tinned
- Standard lead lengths: 6-1 mm
- Special lead lengths available on request

#### Marking

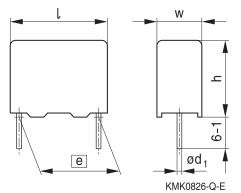
Manufacturer's logo, lot number, date code, rated capacitance (coded), cap. tolerance (code letter), rated AC voltage, series number, sub-class (X2), dielectric code (MKP), climatic category, passive flammability category, approvals

#### **Delivery mode**

Bulk (untaped) Taped (Ammo pack or reel) For taping details, refer to chapter "Taping and packing"

### Dimensional drawings

#### Drawing A1



#### Dimensions in mm

Number of wires	Lead spacing <i>e</i> _±0.4	Lead diameter d1 ±0.05	Туре
2-pin	15.0	0.8	B32922 H/J
2-pin	22.5	0.8	B32923 H/J
2-pin	27.5	0.8	B32924 H/J
2-pin	37.5	1.0	B32926 H/J

#### Marking Example

Æ.	s c <b>Al</b> us
	40/110/56/B
	B32926 X2 MKP/SH
	XX-10µ M 305V~
â	Z123123123 J

KMK1582-Y



X2 / 305 V AC

# X2

#### Approvals

Approval marks	Standards	Certificate
<b>E</b> 15	EN 60384-14:2014 IEC 60384-14:2013	ENEC-00812 (approved by UL)
c <b>A)</b> us	UL 60384-14:2014 CSA E60384-14:2013	E97863 (approved by UL)

#### Overview of available types

Lead spacing	15 mm	22.5 mm	27.5 mm	37.5 mm
Туре	B32922H/J	B32923H/J	B32924H/J	B32926H/J
C <sub>R</sub> (μF)				
0.10				
0.15				
0.2				
0.22				
0.33				
0.410				
0.47				
0.56				
0.68				
0.82				
1.0				
1.5				
2.2				
3.3				
4.7				
6.8				
8.2				
10				
15				





X2/305 V AC

#### Ordering codes and packing units

Lead	C <sub>R</sub>	Max. dimensions	Ordering code	Ammo	Reel	Untaped
spacing		$w \times h \times l$	(composition see	pack		
mm	μF	mm	below)	pcs./MOQ	pcs./MOQ	pcs./MOQ
15	0.10	$6.0\times11.0\times18.0$	B32922H3104+***	3840	4400	4000
	0.15	$7.0\times12.5\times18.0$	B32922H3154+***	3320	3600	4000
	0.20	$8.0\times14.0\times18.0$	B32922H3204+***	2920	3000	2000
	0.22	$8.0\times14.0\times18.0$	B32922H3224M***	2920	3000	2000
	0.22	$8.5 \times 14.5 \times 18.0$	B32922J3224+***	2720	2800	2000
	0.33	9.0  imes 17.5  imes 18.0	B32922H3334+***	2560	2800	2000
_	0.47	$11.0\times18.5\times18.0$	B32922H3474+***	—	2200	1200
22.5	0.22	$7.0\times16.0\times26.5$	B32923H3224+***	2320	2400	2520
	0.33	$8.5\times16.5\times26.5$	B32923J3334+***	1920	2000	2040
	0.41	$8.5\times16.5\times26.5$	B32923H3414M***	1920	2000	2040
	0.47	$10.5\times16.5\times26.5$	B32923H3474+***	1560	1600	2160
	0.56	$10.5\times18.5\times26.5$	B32923H3564+***	1560	1600	2160
	0.68	$10.5\times18.5\times26.5$	B32923H3684M***	1560	1600	2160
	0.68	$11.0\times20.5\times26.5$	B32923J3684+***	—	—	2040
	0.82	$11.0\times20.5\times26.5$	B32923H3824+***	—	—	2040
	1.0	$12.0\times22.0\times26.5$	B32923H3105+***	—	—	1800
	1.5	$14.5\times29.5\times26.5$	B32923H3155+***	-	-	1040
	2.2	$14.5\times29.5\times26.5$	B32923H3225M***	-	_	1040

MOQ = Minimum Order Quantity, consisting of 4 packing units. Further intermediate capacitance values on request.

#### Composition of ordering code

- + = Capacitance tolerance code:
  - M =±20%

 $K = \pm 10\%$ 

- \*\*\* = Packaging code:
  - 289 = Straight terminals, Ammo pack for lead spacing 15 mm and 22.5 mm
  - 189 = Straight terminals, Reel
  - $\begin{array}{rl} \text{003} = & \text{Straight terminals, untaped} \\ & (\text{lead length 3.2 } \pm 0.3 \text{ mm}) \end{array}$
  - 000 = Straight terminals, untaped (lead length 6 -1 mm)



B32922H/J ... B32926H/J X2 / 305 V AC X2

#### Ordering codes and packing units

Lead	C <sub>R</sub>	Max. dimensions	Ordering code	Ammo	Reel	Untaped
spacing		$w \times h \times l$	(composition see	pack		
mm	μF	mm	below)	pcs./MOQ	pcs./MOQ	pcs./MOQ
27.5	0.68	$11.0 \times 19.0 \times 31.5$	B32924H3684+***	—	1400	1280
	1.0	$11.0 \times 21.0 \times 31.5$	B32924H3105+***	_	1400	1280
	1.5	$13.5 \times 23.0 \times 31.5$	B32924H3155M***	_	1000	1040
	1.5	$14.0\times24.5\times31.5$	B32924J3155+***	_	—	1040
	2.2	$16.0\times32.0\times31.5$	B32924J3225+***	_	—	880
	2.2	$18.0\times27.5\times31.5$	B32924H3225+***	—	—	800
	3.3	$18.0\times33.0\times31.5$	B32924J3335+***	—	—	800
	3.3	$19.0\times30.0\times31.5$	B32924H3335M***	—	—	720
	4.7	$22.0\times36.5\times31.5$	B32924H3475+***	—	—	640
37.5	2.2	$14.0\times25.0\times42.0$	B32926H3225+***	—	—	1380
	3.3	$16.0\times28.5\times42.0$	B32926H3335+***	—	—	800
	4.7	$18.0\times32.5\times42.0$	B32926H3475+***	—	—	720
	6.8	$20.0\times 39.5\times 42.0$	B32926H3685+***	—	—	640
	8.2	$28.0\times37.0\times42.0$	B32926J3825+***	—	—	440
	10.0	$28.0\times37.0\times42.0$	B32926H3106M***	—	—	440
	10.0	$28.0\times42.5\times42.0$	B32926J3106+***	_	_	440
	15.0	$33.0\times48.0\times42.0$	B32926H3156+***	_	_	180

MOQ = Minimum Order Quantity, consisting of 4 packing units. Further intermediate capacitance values on request.

#### Composition of ordering code

- + = Capacitance tolerance code:
  - M = ±20%
  - $K = \pm 10\%$

\*\*\* = Packaging code:

- 289 = Straight terminals, Ammo pack for lead spacing 15 mm and 22.5 mm
- 189 = Straight terminals, Reel
- $\begin{array}{rl} \text{003} = & \text{Straight terminals, untaped} \\ & (\text{lead length 3.2 } \pm 0.3 \text{ mm}) \end{array}$
- 000 = Straight terminals, untaped (lead length 6 -1 mm)





X2/305 V AC

#### Technical data and specifications

Reference standard: IEC 60384-14:2013/UL 60384-14:2014 and AEC-Q200D. All data given at T = 20  $^{\circ}$ C, unless otherwise specified.

305 V AC (50/60 Hz)						
630 V DC						
	minals: 131	2 V DC / 2	2 s			
The repetition of this DC voltage test may damage the capacitor. Special care must be taken in						
case of use several capacitors in a parallel configuration.						
+110 °C						
at	C <sub>R</sub> ≤0.1 μF	0.1µF <c<sub>F</c<sub>	<sub>R</sub> ≤2.2 μF	C <sub>R</sub> >2.2 μF		
1 kHz	1.0	1.0		2.0		
100 kHz	5.0	-		-		
$C_{\text{R}} \leq 0.33 \ \mu\text{H}$	-	$C_{R} > 0.33$	μF			
100 GΩ		30 000 s				
· · ·						
		$V_{op} = 1.25$	5 · V <sub>AC</sub> (1000 h)			
В						
				Test 2:		
				60 °C ±2 °C		
	• • •			95% ±2%		
				1000 h		
Voltage valu	ie:	240 V AC,	, 50 Hz 2	240 V AC, 50 Hz		
Capacitance	e change l $\Delta$	C/CI	≤ 10%			
Dissipation factor change $\Delta tan \delta$		for lead	<sup>3</sup> (at 1 kHz) spacing and 22.5 mm			
Dissipation factor change ∆tai		ge ∆tan δ	for lead	) <sup>-2</sup> (at 1 kHz) spacing m and 37.5 mm		
Δtan δ/tan δ			≤ 2000% (at 10 kHz)			
Inculation re	eistance R		≥ 200 MΩ			
	630 V DC Between ter nay damage rallel configur +110 °C at 1 kHz 100 kHz $C_R \le 0.33 \mu F$ 100 GΩ $T_{op} \le 110 °C$ $T_{op} \le 110 °C$ B Temperatur Relative hur Test duratio Voltage valu Capacitance Dissipation f Dissipation f	630 V DC         Between terminals: 131         nay damage the capacity         rallel configuration.         +110 °C         at $C_R \le 0.1 \ \mu F$ 1 kHz       1.0         100 kHz       5.0 $C_R \le 0.33 \ \mu F$ 100 GΩ $T_{op} \le 110 \ ^{\circ}C$ $T_{op} \le 110 \ ^{\circ}C$ B       Temperature:         Relative humidity (RH):       Test duration:         Voltage value:       Capacitance change $ \Delta$ Dissipation factor change $\Delta$ $\Delta$ tan $\delta$ /tan $\delta$ $\Delta$	630 V DCBetween terminals: 1312 V DC / 2may damage the capacitor. Special rallel configuration.+110 °Cat $C_R \le 0.1  \mu F$ $0.1 \mu F < C_F$ 1 kHz1.01.01.0100 kHz5.0- $C_R > 0.33$ 100 GΩ30 000 s30 000 s $T_{op} \le 110$ °C $V_{op} = V_{AC}$ $T_{op} \le 110$ °C $V_{op} = 1.28$ BTest 1:Temperature:85 °C ±2 °Relative humidity (RH): 85% ±2%Test duration:1000 hVoltage value:240 V AC,Capacitance change I $\Delta C/CI$ Dissipation factor change $\Delta tan \delta$ Dissipation factor change $\Delta tan \delta$	630 V DCBetween terminals: 1312 V DC / 2 smay damage the capacitor. Special care multiplication.+110 °C		



X2 / 305 V AC



#### Pulse handling capability

"dV/dt" represents the maximum permissible voltage change per unit of time for non-sinusoidal voltages, expressed in V/ $\mu$ s.

" $k_0$ " represents the maximum permissible pulse characteristic of the waveform applied to the capacitor, expressed in V<sup>2</sup>/µs.

Note:

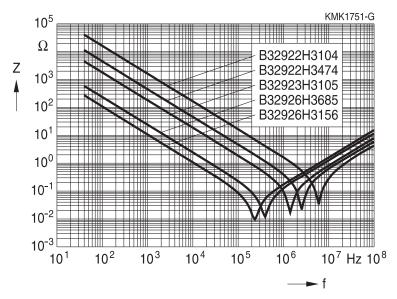
The values of dV/dt and  $k_0$  provided below must not be exceeded in order to avoid damaging the capacitor.

#### dV/dt and k<sub>0</sub> values

Lead spacing	15 mm	22.5 mm	27.5 mm	37.5 mm
dV/dt in V/µs	340	170	120	80
k₀ in V²/μs	292400	146200	103200	68800

#### Impedance Z versus frequency f

(typical values)

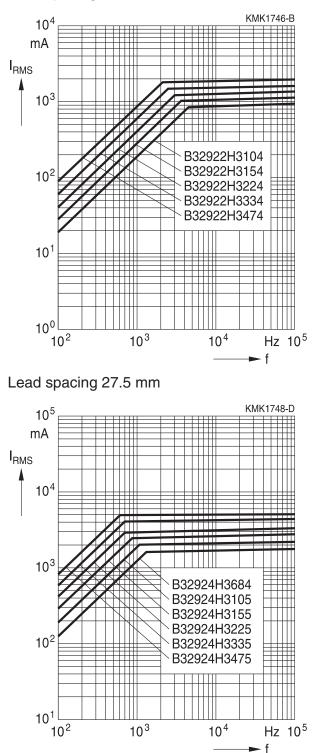




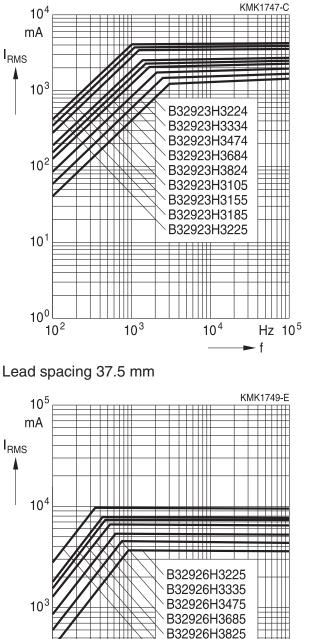


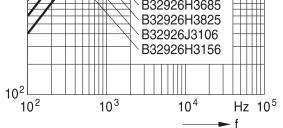
## Permissible AC current I<sub>RMS</sub> versus frequency f (for sinusoidal waveform, TA $\leq$ 90 °C and $\Delta$ ESR <100% from receipt condition)

Lead spacing 15 mm



Lead spacing 22.5 mm







X2 / 305 V AC

# X2

#### **Testing and Standards**

Test	Reference	Conditions of test		Performance requirements
Electrical	IEC	Voltage Proof:		Within specified limits
parameters	60384-14:2013	Between terminals:		
		$4.3 \times V_{\rm R}$ (DC), 2s		
		Terminals and encl	osure:	
		2 V <sub>R</sub> + 1500 V AC		
		Insulation resistanc	e, R <sub>ins</sub>	
		Capacitance, C		
		Dissipation factor, t	an δ	
Robustness	IEC	Tensile strength (te		Capacitance and tan $\delta$
of termina-	60068-2-21:2006	Wire diameter	Tensile	within specified limits
tions			force	
		0.5 < d₁ ≤ 0.8 mm	10 N	
		$0.8 < d_1 \le 0.0$ mm	-	
Desisteres	IEC		_	
Resistance	60068-2-20.2008,	Solder bath temper 260 ±5 °C, immersi		$\Delta C/C_0 \le 5\%$
to soldering	test Tb,	10 seconds		tan $\delta$ within specified limits
heat	method 1A			
Desid		<b>T</b>		No visible domage
Rapid	IEC	$T_A = lower category$	•	No visible damage
change of	60384-14:2013	$T_{B} = upper category$	•	$ \Delta C/C_0  \le 5\%$
temperature		Five cycles, duratio	n t = 30 min.	tan $\delta$ within specified limits
Vibration	IEC	Test F <sub>c</sub> : vibration si	nusoidal	No visible damage
	60384-14:2013	Displacement: 0.75	mm	
		Accleration: 98 m/s	2	
		Frequency: 10 Hz .	500 Hz	
		Test duration: 3 ort	nogonal axes,	
		2 hours each axe		
Bump	IEC	Test Eb: Total 400	0 bumps with	No visible damage
	60384-14:2013	400 m/s <sup>2</sup> mounted of	on PCB	$ \Delta C/C_0  \le 5\%$
		6 ms duration		tan $\delta$ within specified limits
Damp heat,	IEC	Test Ca		No visible damage
steady	60384-14:2013	40 °C / 93% RH / 5	6 days	$ \Delta C/C_0  \le 5\%$
state				$ \Delta \tan \delta  \le 0.008$ for $C \le 1 \ \mu F$
				$ \Delta \tan \delta  \le 0.005$ for C > 1 $\mu$ F
				Voltage proof
				$R_{ins} \ge 50\%$ of initial limit





X2 / 305 V AC

Test	Reference	Conditions of test	Performance requirements
Impulse	IEC	3 impulses	No visible damage
test	60384-14:2013	T <sub>B</sub> / 1.25 V <sub>R</sub> / 1000 hours,	$ \Delta C/C_0  \leq 10\%$
Endurance		1000 V <sub>BMS</sub> for 0.1 s every hour	$ \Delta \tan \delta  \le 0.008$ for $C \le 1 \ \mu F$
			$ \Delta \tan \delta  \le 0.005$ for C > 1 $\mu$ F
			Voltage proof
			$R_{ins} \ge 50\%$ of initial limit
Passive	IEC	Flame applied for a period of	В
flammability	60384-14:2013	time depending on capacitor	
		volume	
Active	IEC	20 discharges at 2.5 kV + $V_R$	The cheesecloth shall not
flammability	60384-14:2013		burn with a flame

#### Mounting guidelines

#### 1 Soldering

#### 1.1 Solderability of leads

The solderability of terminal leads is tested to IEC 60068-2-20, test Ta, method 1.

Before a solderability test is carried out, terminals are subjected to accelerated ageing (to IEC 60068-2-2, test Ba: 4 h exposure to dry heat at 155 °C). Since the ageing temperature is far higher than the upper category temperature of the capacitors, the terminal wires should be cut off from the capacitor before the ageing procedure to prevent the solderability being impaired by the products of any capacitor decomposition that might occur.

Solder bath temperature	235 ±5 °C
Soldering time	2.0 ±0.5 s
Immersion depth	2.0 +0/ $-0.5$ mm from capacitor body or seating plane
Evaluation criteria:	
Visual inspection	Wetting of wire surface by new solder ≥90%, free-flowing solder



X2 / 305 V AC



#### 1.2 Resistance to soldering heat

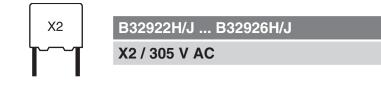
Resistance to soldering heat is tested to IEC 60068-2-20, test Tb, method 1. Conditions:

Serie	S	Solder bath temperature	Soldering time
MKT	boxed (except $2.5 \times 6.5 \times 7.2$ mm) coated uncoated (lead spacing >10 mm)	260 ±5 °C	10 ±1 s
MFP			
MKP	(lead spacing >7.5 mm)		
MKT	boxed (case $2.5 \times 6.5 \times 7.2$ mm)		5 ±1 s
MKP	(lead spacing ≤7.5 mm)		<4 s
MKT	uncoated (lead spacing ≤10 mm) insulated (B32559)		recommended soldering profile for MKT uncoated (lead spacing ≤ 10 mm) and insulated (B32559)
300	KMK1242-V		
°C			
т			
250			
200			
150			
100			
50			
C			
	0 50 100 150 200 s 25	50	
Immo	rsion depth	$20 \pm 0/$ 0.5 mm from our	acitor body or seating plane
Shiel	•		
Officia		Heat-absorbing board, $(1.5 \pm 0.5)$ mm thick, between capacitor body and liquid solder	
Evalu	ation criteria:		
		No visible demore	
visua	l inspection		
$\Delta C/C_0$		2% for MKT/MKP/MFP 5% for EMI suppression capacitors	
tan δ		As specified in sectional s	•

Please read *Cautions and warnings* and *Important notes* at the end of this document.

Page 11 of 21





#### 1.3 General notes on soldering

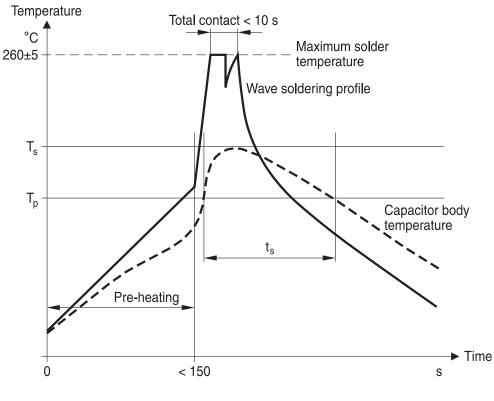
Permissible heat exposure loads on film capacitors are primarily characterized by the upper category temperature  $T_{max}$ . Long exposure to temperatures above this type-related temperature limit can lead to changes in the plastic dielectric and thus change irreversibly a capacitor's electrical characteristics. For short exposures (as in practical soldering processes) the heat load (and thus the possible effects on a capacitor) will also depend on other factors like:

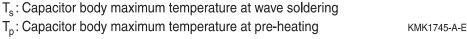
- Pre-heating temperature and time
- Forced cooling immediately after soldering
- Terminal characteristics:
- diameter, length, thermal resistance, special configurations (e.g. crimping)
- Height of capacitor above solder bath
- Shadowing by neighboring components
- Additional heating due to heat dissipation by neighboring components
- Use of solder-resist coatings

The overheating associated with some of these factors can usually be reduced by suitable countermeasures. For example, if a pre-heating step cannot be avoided, an additional or reinforced cooling process may possibly have to be included.

#### **EPCOS** recommendations

As a reference, the recommended wave soldering profile for our film capacitors is as follows:



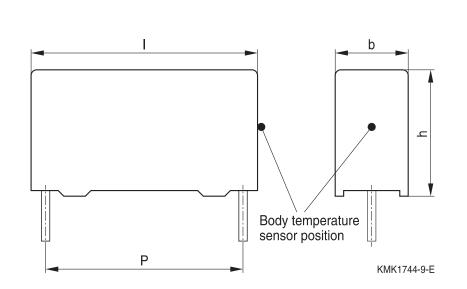




X2

B32922H/J ... B32926H/J

X2 / 305 V AC



Body temperature should follow the description below:

- MKP capacitor During pre-heating: T<sub>p</sub> ≤110 °C During soldering: T<sub>s</sub> ≤120 °C, t<sub>s</sub> ≤45 s
- MKT capacitor During pre-heating: T<sub>p</sub> ≤125 °C During soldering: T<sub>s</sub> ≤160 °C, t<sub>s</sub> ≤45 s

When SMD components are used together with leaded ones, the film capacitors should not pass into the SMD adhesive curing oven. The leaded components should be assembled after the SMD curing step.

Leaded film capacitors are not suitable for reflow soldering.

In order to ensure proper conditions for manual or selective soldering, the body temperature of the capacitor (T<sub>s</sub>) must be  $\leq$ 120 °C.

One recommended condition for manual soldering is that the tip of the soldering iron should be <360 °C and the soldering contact time should be no longer than 3 seconds.

For uncoated MKT capacitors with lead spacings  $\leq$ 10 mm (B32560/B32561) the following measures are recommended:

- pre-heating to not more than 110 °C in the preheater phase
- rapid cooling after soldering

Please refer to EPCOS Film Capacitor Data Book in case more details are needed.





X2 / 305 V AC

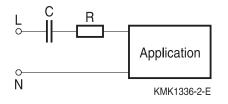
#### Application note for the different possible X1 / X2 positions

### In series with the powerline (i.e. capacitive power supply)

**Typical Applications:** 

- Power meters
- ECUs for white goods and household appliances
- Different sensor applications
- Severe ambient conditions

#### **Basic circuit**



#### **Required features**

- High capacitance stability over the lifetime
- Narrow tolerances for a controlled current supply

#### **Recommended EPCOS product series**

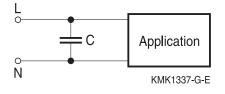
- B3293\* (305 V AC) heavy duty with EN approval for X2 (UL Q1/2010)
- B3265\* MKP series standard MKP capacitor without safety approvals
- B3267\*L MKP series standard MKP capacitor without safety approvals
- B3292\*H/J (305 V AC), severe ambient condition, approved as X2

#### In parallel with the powerline

Typical Applications:

Standard X2 are used parallel over the mains for reducing electromagnetic interferences coming from the grid. For such purposes they must meet the applicable EMC directives and standards.

#### **Basic circuit**



#### **Required features**

- Standard safety approvals (ENEC, UL, CSA, CQC)
- High pulse load capability
- Withstand surge voltages

#### **Recommended EPCOS product series**

- B3292\*C/D (305 V AC) standard series, approved as X2
- B3291\* (330 V AC), approved as X1
- B3291\* (530 V AC), approved as X1
- B3292\*H/J (305 V AC), severe ambient condition, approved as X2



X2 / 305 V AC

X2

#### **Cautions and warnings**

- Do not exceed the upper category temperature (UCT).
- Do not apply any mechanical stress to the capacitor terminals.
- Avoid any compressive, tensile or flexural stress.
- Do not move the capacitor after it has been soldered to the PC board.
- Do not pick up the PC board by the soldered capacitor.
- Do not place the capacitor on a PC board whose PTH hole spacing differs from the specified lead spacing.
- Do not exceed the specified time or temperature limits during soldering.
- Avoid external energy inputs, such as fire or electricity.
- Avoid overload of the capacitors.
- Consult us if application is with severe temperature and humidity condition.
- There are no serviceable or repairable parts inside the capacitor. Opening the capacitor or any attempts to open or repair the capacitor will void the warranty and liability of EPCOS.
- Please note that the standards referred to in this publication may have been revised in the meantime.

The table below summarizes the safety instructions that must always be observed. A detailed description can be found in the relevant sections of the chapters "General technical information" and "Mounting guidelines".

Торіс	Safety information	Reference chapter
		"General technical
		information"
Storage	Make sure that capacitors are stored within the specified	4.5
conditions	range of time, temperature and humidity conditions.	"Storage conditions"
Flammability	Avoid external energy, such as fire or electricity (passive	5.3
	flammability), avoid overload of the capacitors (active	"Flammability"
	flammability) and consider the flammability of materials.	
Resistance to	Do not exceed the tested ability to withstand vibration.	5.2
vibration	The capacitors are tested to IEC 60068-2-6:2007.	"Resistance to
	EPCOS offers film capacitors specially designed for	vibration"
	operation under more severe vibration regimes such as	
	those found in automotive applications. Consult our	
	catalog "Film Capacitors for Automotive Electronics".	

Торіс	Safety information	Reference chapter "Mounting guidelines"
Soldering	Do not exceed the specified time or temperature limits	1 "Soldering"
	during soldering.	
Cleaning	Use only suitable solvents for cleaning capacitors.	2 "Cleaning"





X2 / 305 V AC

Торіс	Safety information	Reference chapter	
		"Mounting guidelines"	
Embedding of	When embedding finished circuit assemblies in plastic	3 "Embedding of	
capacitors in	resins, chemical and thermal influences must be taken	capacitors in finished	
finished	into account.	assemblies"	
assemblies	Caution: Consult us first, if you also wish to embed other		
	uncoated component types!		

#### Design of EMI Capacitors

EPCOS EMI capacitors use polypropylene (PP) film metalized with a thin layer of Zinc (Zn). The following key points have made this design suitable to IEC/UL testing, holding a minimum size.

- Overvoltage AC capability with very high temperature Endurance test of IEC 60384-14:2013 (4th edition) / UL 60384-14:2014 (2nd edition) must be performed at 1.25 × V<sub>R</sub> at maximum temperature, during 1000 hours, with a capacitance drift less than 10%.
- Higher breakdown voltage withstanding if compared to other film metallizations, like Aluminum. IEC 60384-14:2013 (4<sup>th</sup> edition) / UL 60384-14:2014 (2<sup>nd</sup> edition) establishes high voltage tests performed at 4.3 × V<sub>R</sub> −1 minute, impulse testing at 2500 V for C = 1 µF and active flammability tests.
- Damp heat steady state: 40 °C/ 93% RH / 56 days. (without voltage or current load)

#### Effect of humidity on capacitance stability

Long contact of a film capacitor with humidity can produce irreversible effects. Direct contact with liquid water or excess exposure to high ambient humidity or dew will eventually remove the film metallization and thus destroy the capacitor. Plastic boxed capacitors must be properly tested in the final application at the worst expected conditions of temperature and humidity in order to check if any parameter drift may provoke a circuit malfunction.

In case of penetration of humidity through the film, the layer of Zinc can be degraded, specially under AC operation (change of polarity), accelerated by the temperature, provoking an increment of the serial resistance of the electrode and eventually a reduction of the capacitance value. For DC operation, the parameter drift is much less.

Plastic boxes and resins can not protect 100% against humidity. Metal enclosures, resin potting or coatings or similar measures by customers in their applications will offer additional protection against humidity penetration.

#### Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. **The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products**. Detailed information can be found on the Internet under <u>www.epcos.com/orderingcodes</u>.



X2 / 305 V AC

## X2

#### Symbols and terms

Symbol	English	German	
α	Heat transfer coefficient	Wärmeübergangszahl	
$\alpha_{c}$	Temperature coefficient of capacitance	Temperaturkoeffizient der Kapazität	
А	Capacitor surface area	Kondensatoroberfläche	
β <sub>c</sub>	Humidity coefficient of capacitance	Feuchtekoeffizient der Kapazität	
С	Capacitance	Kapazität	
C <sub>R</sub>	Rated capacitance	Nennkapazität	
$\Delta C$	Absolute capacitance change	Absolute Kapazitätsänderung	
$\Delta C/C$	Relative capacitance change (relative	Relative Kapazitätsänderung (relative	
	deviation of actual value)	Abweichung vom Ist-Wert)	
$\Delta C/C_R$	Capacitance tolerance (relative deviation	Kapazitätstoleranz (relative Abweichung	
	from rated capacitance)	vom Nennwert)	
dt	Time differential	Differentielle Zeit	
$\Delta t$	Time interval	Zeitintervall	
$\Delta T$	Absolute temperature change	Absolute Temperaturänderung	
	(self-heating)	(Selbsterwärmung)	
∆tan δ	Absolute change of dissipation factor	Absolute Änderung des Verlustfaktors	
$\Delta V$	Absolute voltage change	Absolute Spannungsänderung	
dV/dt	Time differential of voltage function (rate	Differentielle Spannungsänderung	
	of voltage rise)	(Spannungsflankensteilheit)	
$\Delta V / \Delta t$	Voltage change per time interval	Spannungsänderung pro Zeitintervall	
E	Activation energy for diffusion	Aktivierungsenergie zur Diffusion	
ESL	Self-inductance	Eigeninduktivität	
ESR	Equivalent series resistance	Ersatz-Serienwiderstand	
f	Frequency	Frequenz	
f <sub>1</sub>	Frequency limit for reducing permissible	Grenzfrequenz für thermisch bedingte	
	AC voltage due to thermal limits	Reduzierung der zulässigen	
		Wechselspannung	
f <sub>2</sub>	Frequency limit for reducing permissible	Grenzfrequenz für strombedingte	
	AC voltage due to current limit	Reduzierung der zulässigen	
		Wechselspannung	
f <sub>r</sub>	Resonant frequency	Resonanzfrequenz	
F <sub>D</sub>	Thermal acceleration factor for diffusion	Therm. Beschleunigungsfaktor zur Diffusion	
F <sub>τ</sub>	Derating factor	Deratingfaktor	
i	Current (peak)	Stromspitze	
I <sub>c</sub>	Category current (max. continuous	Kategoriestrom (max. Dauerstrom)	
	current)		





X2/305 V AC

Symbol	English	German	
I <sub>RMS</sub>	(Sinusoidal) alternating current,	(Sinusförmiger) Wechselstrom	
	root-mean-square value		
İ <sub>z</sub>	Capacitance drift	Inkonstanz der Kapazität	
k <sub>0</sub>	Pulse characteristic	Impulskennwert	
Ls	Series inductance	Serieninduktivität	
λ	Failure rate	Ausfallrate	
$\lambda_0$	Constant failure rate during useful	Konstante Ausfallrate in der	
	service life	Nutzungsphase	
$\lambda_{\text{test}}$	Failure rate, determined by tests	Experimentell ermittelte Ausfallrate	
$P_{diss}$	Dissipated power	Abgegebene Verlustleistung	
$P_{gen}$	Generated power	Erzeugte Verlustleistung	
Q	Heat energy	Wärmeenergie	
ρ	Density of water vapor in air	Dichte von Wasserdampf in Luft	
R	Universal molar constant for gases	Allg. Molarkonstante für Gas	
R	Ohmic resistance of discharge circuit	Ohmscher Widerstand des	
		Entladekreises	
R <sub>i</sub>	Internal resistance	Innenwiderstand	
<b>R</b> <sub>ins</sub>	Insulation resistance	Isolationswiderstand	
R <sub>P</sub>	Parallel resistance	Parallelwiderstand	
Rs	Series resistance	Serienwiderstand	
S	severity (humidity test)	Schärfegrad (Feuchtetest)	
t	Time	Zeit	
Т	Temperature	Temperatur	
τ	Time constant	Zeitkonstante	
tan δ	Dissipation factor	Verlustfaktor	
$tan \ \delta_{\scriptscriptstyle D}$	Dielectric component of dissipation factor	Dielektrischer Anteil des Verlustfaktors	
tan $\delta_P$	Parallel component of dissipation factor	Parallelanteil des Verlfustfaktors	
tan $\delta_s$	Series component of dissipation factor	Serienanteil des Verlustfaktors	
T <sub>A</sub>	Temperature of the air surrounding the component	Temperatur der Luft, die das Bauteil umgibt	
T <sub>max</sub>	Upper category temperature	Obere Kategorietemperatur	
T <sub>min</sub>	Lower category temperature	Untere Kategorietemperatur	
t <sub>oL</sub>	Operating life at operating temperature and voltage	Betriebszeit bei Betriebstemperatur und -spannung	
T <sub>op</sub>	Operating temperature, $T_A + \Delta T$	Beriebstemperatur, $T_A + \Delta T$	
T <sub>R</sub>	Rated temperature	Nenntemperatur	
T <sub>ref</sub>	Reference temperature	Referenztemperatur	
t <sub>SL</sub>	Reference service life	Referenz-Lebensdauer	



X2

X2 /	305	V	AC	

Symbol	English	German
V <sub>AC</sub>	AC voltage	Wechselspannung
V <sub>c</sub>	Category voltage	Kategoriespannung
$V_{C,RMS}$	Category AC voltage	(Sinusförmige)
		Kategorie-Wechselspannung
$V_{CD}$	Corona-discharge onset voltage	Teilentlade-Einsatzspannung
$V_{ch}$	Charging voltage	Ladespannung
$V_{\text{DC}}$	DC voltage	Gleichspannung
$V_{FB}$	Fly-back capacitor voltage	Spannung (Flyback)
Vi	Input voltage	Eingangsspannung
Vo	Output voltage	Ausgangssspannung
V <sub>op</sub>	Operating voltage	Betriebsspannung
$V_{p}$	Peak pulse voltage	Impuls-Spitzenspannung
$V_{pp}$	Peak-to-peak voltage Impedance	Spannungshub
V <sub>R</sub>	Rated voltage	Nennspannung
ν̂ <sub>R</sub>	Amplitude of rated AC voltage	Amplitude der Nenn-Wechselspannung
$V_{\text{RMS}}$	(Sinusoidal) alternating voltage,	(Sinusförmige) Wechselspannung
	root-mean-square value	
$V_{\text{SC}}$	S-correction voltage	Spannung bei Anwendung "S-correction"
$V_{sn}$	Snubber capacitor voltage	Spannung bei Anwendung
		"Beschaltung"
Z	Impedance	Scheinwiderstand
е	Lead spacing	Rastermaß



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