

# 6.6mm Square Type (Snap-in) SKQJ Series

Top push type		
Туре		Snap-in
Operating force		0.98N
Operating direction		Top push
Travel		0.25mm
Operating life (5mA 5V DC)		200,000 cycles
Initial contact resistance		100mΩ max.
Stem color		Black
Height		h=9.5mm
Series type		Sharp feeling type
Operating temperature range		-30℃ to +85℃
Rating (max.)		50mA 12V DC
Rating (min.)		10µA 1V DC
Electrical performance	Insulation resistance	e 100MΩ min. 100V DC for 1min.
	Voltage proof	250V AC for 1 min.
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively
Environmental performance	Cold	-30±2℃ for 96h
	Dry heat	80±2℃ for 96h
	Damp heat	60±2℃, 90 to 95%RH for 96h
Minimum order unit (pcs.)	Japan	1,000
	Export	1,000

### Dimensions



### Mounting Hole Dimensions



Viewed from mounting face.

# Circuit Diagram



### Packing Specifications

#### Bulk

Number of packages (pcs.)	1 case / Japan	10,000
	1 case / export packing	30,000
Export package mea	surements (mm)	309×476×347

# Soldering Conditions

#### **Conditions for Auto-dip**

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. $100^{\circ}$ max.
Preheating time	45s max.
Soldering temperature	255℃ max.
Duration of immersion	5s max.
Number of soldering	2 times max.
Manual Soldering	
Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

- 1. Do not washing the TACT Switch<sup>™</sup>.
- 2. Prevent flux penetration from the top side of the TACT switch<sup>TM</sup>.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of at least 0.81.

(EC-19s-8 by TAMURA Corporation, or their equivalents.)

#### Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please use 1.6mm thick PC boards.
- 3. Please place purchase orders per minimum order unit (integer).
- 4. Please contact us for automotive use products.