

Joint stem & flat stem with stable operation feeling



TACT Switch™

Sharp Feeling

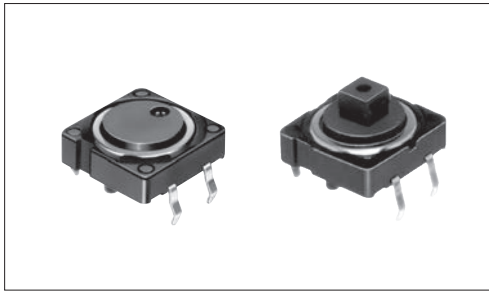
Soft Feeling

Snap-in Type

Surface Mount Type

Radial Type

Typical Specifications



Items	Specifications
Rating (max.)	50mA 12V DC
Rating (min.)	10 μ A 1V DC
Initial contact resistance	100m Ω max.
Travel (mm)	0.3

Product Line

Product No.	Operating force	Operating direction	Operating life (5mA 5V DC)	Stem color	Stem	Minimum order unit (pcs.)		Drawing No.
						Japan	Export	
SKHCBJA010	0.74N	Top push	500,000 cycles	Blue	Joint stem	1,000	1,000	1
SKHCBEA010	1.27N		1,000,000 cycles	Black				
SKHCBGA010	2.55N		500,000 cycles	Dark gray				
SKHCBKA010	0.74N		500,000 cycles	Blue	Flat stem			2
SKHCBFA010	1.27N		1,000,000 cycles	Black				
SKHCBHA010	2.55N		500,000 cycles	Dark gray				

Packing Specifications

Bulk

Number of packages (pcs.)		Export package measurements (mm)
1 case / Japan	1 case / export packing	
5,000	15,000	309×476×347

Dimensions

Unit:mm

No.	Photo	Style	PC board mounting hole dimensions (Viewed from switch mounting face)
1			

Refer to P.265 for soldering conditions.

■ Dimensions

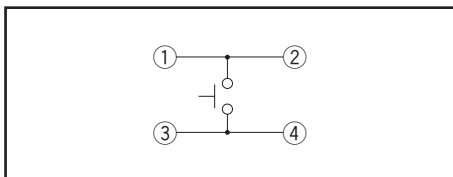
Unit:mm

No.	Photo	Style	PC board mounting hole dimensions (Viewed from switch mounting face)
2		<p>Top view: 12mm square, 5mm spacing between terminals, 1.8mm diameter dimple on either of the two locations.</p> <p>Side view: 12.5mm width, 3.5mm height, 0.79mm diameter stem, 1.5mm distance from terminal to stem, 4.3mm distance from terminal to mounting hole.</p> <p>Detail view: Guide bosses, Stem, 1mm diameter hole, 9mm distance between mounting holes.</p>	<p>2-ø1.7 hole 4-ø1.2 hole 12.5mm spacing between mounting holes</p>

Note

Please use 1.6mm thick PC boards.

■ Circuit Diagram



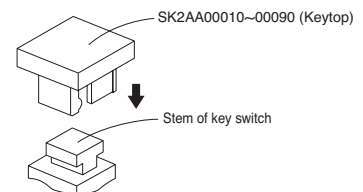
■ Product Line of Knobs

Unit:mm

Applicable model	Dimensions	Variety		Label dimensions
		Color	Model	
SKHC Applicable to joint stem type		Cap		
		Clear	SK2AA00510	
		Keytop		Keytop + Cap
		Red Blue Ivory Black	SK2AA00010 SK2AA00020 SK2AA00030 SK2AA00040	SK2AA00060 SK2AA00070 SK2AA00080 SK2AA00090
				Thickness 0.1

Notes

1. The knob will be delivered together with the switch but packed separately.
2. The label is not included.
3. For SK2AA00010 to SK2AA00090 types, please check the mounting direction.



TACT Switch™

List of Varieties

TACT Switch™















Sharp Feeling Type

Soft Feeling Type

Snap-in Type

Surface Mount Type

Radial Type

Type		Sharp Feeling Type						
		Snap-in						
Series		SKHL	SKHH	SKHW	SKQJ	SKQB	SKQE	SKHC
Photo								
Features		—	—	—	—	—	Long-life	—
Water-proof		—	—	—	—	●	—	—
Dust-proof		—	—	●	●	●	●	—
IP standard		—	—	—	—	—	—	—
Operating direction	Top push	●	●	●	●	●	●	●
	Side push	—	—	—	—	—	—	—
Dimensions (mm)	W	6	□6		□6.6	□10	□12	
	D	3.5						
	H	4.3/5	See the relevant pages for respective product descriptions		4.3/5	5	5/13/23.2	
Operation force coverage	1N max.	↕	↕	↕	↕	↕	↕	↕
	1N to 2N							
	2N to 3N							
	3N to 4N							
	4N to 5N							
Travel (mm)		0.25		0.3	0.25	0.3		
Ground terminal		—	●	—	—	—	—	—
Operating temperature range		-40°C to +90°C			-20°C to +70°C	-40°C to +90°C		-40°C to +85°C
Automotive use		●	●	—	—	●	—	—
Life Cycle								
Electrical performance	Rating (max.) (Resistive load)	50mA 12V DC						
	Rating (min.) (Resistive load)	10μA 1V DC						
	Insulation resistance	100MΩ min. 100V DC 1min.						
	Voltage proof	250V AC 1min.						
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively						
	Lifetime	Shall be in accordance with individual specifications.						
Environmental performance	Cold	-40°C 96h			-30°C 96h	-40°C 96h		
	Dry heat	90°C 96h			80°C 96h	90°C 96h		
	Damp heat	60°C, 90 to 95%RH 96h				60°C, 90 to 95%RH 1,000h	60°C, 90 to 95%RH 96h	
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W : Width. The most outer dimension excluding terminal portion.
D : Depth. The most outer dimension excluding terminal portion.
H : Height. The minimum dimension if there are variances.

TACT Switch™ Soldering Conditions 265
TACT Switch™ Cautions 266

Notes

- The automotive operating temperature range to be individually discussed upon request.
- Indicates applicability to all products in the series.

Condition for Reflow

Available for Surface Mount Type.

1. Temperature measurement: Thermocouple ϕ 0.1 to 0.2 CA (K) or CC (T) at solder joints (copper foil surface).
A heat resistive tape should be used to fix thermocouple.
2. Temperature profile



Notes

1. The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others.
The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines.
Prior verification of soldering condition is highly recommended.

Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKHH, SKPD Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKQJ, SKQK, SKEG Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	45s max.
Soldering temperature	255°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

Manual Soldering

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKHH, SKHW, SKRG, SKPD Series

Items	Condition
Soldering temperature	360°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKTD, SKTG, SKQJ, SKQK, SKEG Series

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

Notes

1. Prevent flux penetration from the top side of the TACT Switch™.
2. Switch terminals and a PC board should not be coated with flux prior to soldering.
3. The second soldering should be done after the switch is stable with normal temperature.
4. Use the flux with a specific gravity of min 0.81.
(EC-19S-8 by TAMURA Corporation, or equivalents.)