

# 6.0mm Square Type (Snap-in) SKHH Series

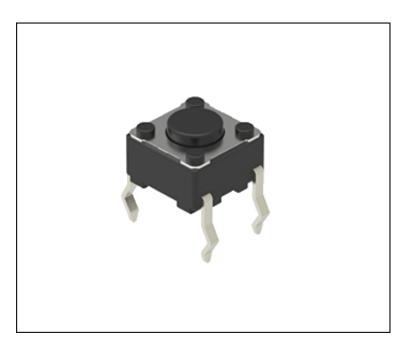
Гор push type		
Part number		SKHHAJA010
Туре		Snap-in
Operating force		0.98N
Operating direction		Top push
Travel		0.25mm
Operating life (5mA 5V DC)		1,000,000 cycles
Initial contact resistance		100m $\Omega$ max.
Stem color		Black
Stem height		h=4.3mm
Series type		Sharp feeling type
Operating temperature range		-40℃ to +90℃
Rating (max.)		50mA 12V DC
Rating (min.)		10μΑ 1V DC
Electrical performance	Insulation resistance	100M $\Omega$ min. 100V DC for 1min.
	Voltage proof	250V AC for 1 min.
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively
Environmental performance	Cold	-40±2℃ for 96h
	Dry heat	90±2℃ for 96h
	Damp heat	60±2℃, 90 to 95%RH for 96h
Minimum order unit	lanan	1,000

Minimum order unit Japan

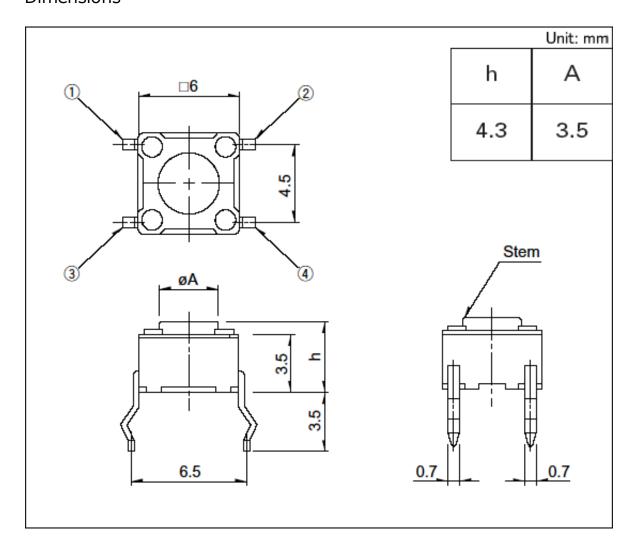
(pcs.)

Export 1,000

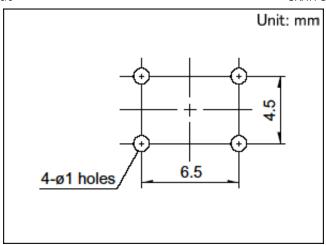
### Photo Stem color: Black



### **Dimensions**

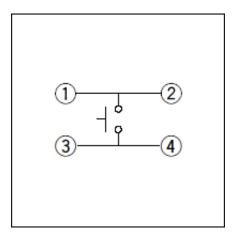


### Mounting Hole Dimensions



Viewed from mounting face.

## Circuit Diagram



## **Packing Specifications**

#### Bulk

Number of packages (pcs.)	s 1 case / Japan	10,000
	1 case / export packing	30,000
Export package measurements (mm)		309×476×347

# **Soldering Conditions**

#### **Conditions for Auto-dip**

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110℃ max.
Preheating time	60s max.

Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2 times max.
Manual Soldering	
Items	Condition
Soldering temperature	360℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

- 1. Consult with us for availability of TACT switch $^{\text{\tiny TM}}$  washing.
- 2. Prevent flux penetration from the top side of the TACT switch™.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of at least 0.81.

(EC-19s-8 by TAMURA Corporation, or their equivalents.)

#### Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please use 1.6mm thick PC boards.
- 3. Please place purchase orders per minimum order unit (integer).
- 4. This products can be used in vehicles.

  Although these products are designed to perform over a wide operating temperature range, please ensure that you receive and read the formal delivery specifications before use.