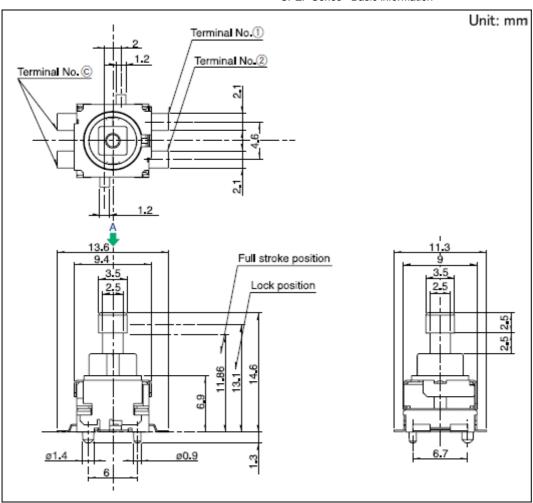


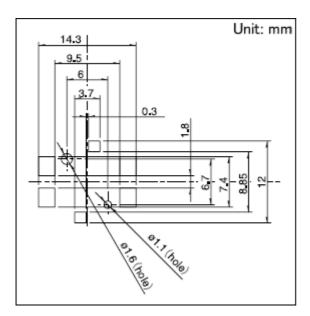
1.5mm-travel Vertical Type SPEF Series

Changeover timing			Non shorting	
Travel				1.5mm
Total travel				2.7mm
Operating force				5N
Mounting method			PC board	
Poles-Positions			1-pole, 2-position	
Operation			Latching	
Terminal type			Reflow	
Operating temperature range				-40℃ to +85℃
Rating (max.)/(min.) (Resistive load)				1A 14.5V DC/50µA 3V DC
Electrical performance	Contact resistance (Initial performance/After lifetime)			100m Ω max./100m Ω max.
	Insulation resistance			3M Ω min. 100V DC
	Voltage proof			100V AC for 1 minute
Mechanical performance	Actuator strength		Operating direction	90N
			Pulling direction	30N
Durability	Operating life with load (at max. rated load)			$30,000$ cycles $100 \text{m}\Omega$ max.
Environmental performance	Cold			-40℃ 96h
	Dry heat			85℃ 96h
	Damp heat			40℃, 90 to 95%RH 96h
Minimum order unit (pcs.)		Japan		660
		Export		1,320

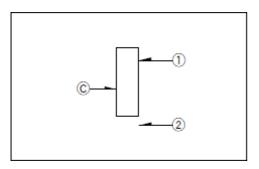
Dimensions



Land Dimensions



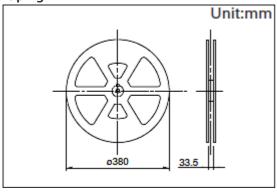
Circuit Diagram



Viewed from direction A in the dimensions.

Packing Specifications

Taping



Number of package (pcs.)	s 1 reel	165
(200.)	1 case / Japan	660
	1 case / export packing	1,320
Tape width (mm)		32
Export package measurements (mm)		403×403×360

Soldering Conditions

Example of Reflow Soldering Condition

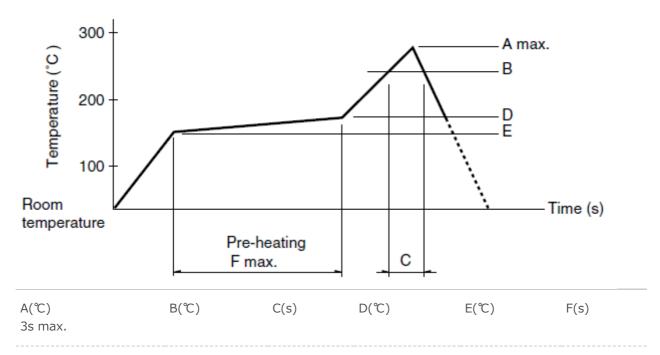
1. Heating method

Double heating method with infrared heater.

2. Temperature measurement

Thermocouple 0.1 to 0.2 Φ CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

3. Temperature profile



260 230 40 180 150 120

- (1) The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- (2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Soldering temperature	350±10℃
Soldering time	3s max.

Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please place purchase orders per minimum order unit (integer).
- 3. This products can be used in vehicles.

 Although these products are designed to perform over a wide operating temperature range, please ensure that you receive and read the formal delivery specifications before use.