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SBOS488C-JUNE 2009-REVISED AUGUST 2015

TMP302 Easy-to-Use, Low-Power, Low-Supply Temperature Switch in Micropackage

Technical

Documents

1 Features

- Low Power: 15 μA (maximum)
- SOT563 Package: 1.6-mm × 1.6-mm × 0.6 mm
- Trip-Point Accuracy: ±0.2°C (typical) From +40°C to +125°C
- Pin-Selectable Trip Points
- Open-Drain Output
- Pin-Selectable Hysteresis: 5°C and 10°C
- Low Supply Voltage Range: 1.4 V to 3.6 V

2 Applications

- Cell Phone Handsets
- Portable Media Players
- Consumer Electronics
- Servers
- Power-Supply Systems
- DC-DC Modules
- Thermal Monitoring
- Electronic Protection Systems

3 Description

Tools &

Software

The TMP302 is a temperature switch in a micropackage (SOT563). The TMP302 offers low power (15- μ A maximum) and ease-of-use through pin-selectable trip points and hysteresis.

Support &

Community

20

These devices require no additional components for operation; they can function independent of microprocessors or microcontrollers.

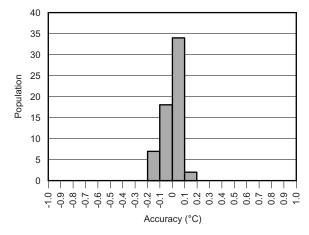
The TMP302 is available in several different versions. For additional trip points, contact a TI representative.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	SELECTABLE TRIP POINTS (°C) ⁽²⁾
TMP302A	SOT (6)	50, 55, 60, 65
TMP302B	SOT (6)	70, 75, 80, 85
TMP302C	SOT (6)	90, 95, 100, 105
TMP302D	SOT (6)	110, 115, 120, 125

(1) For all available packages, see the orderable addendum at the end of the datasheet.

(2) For other available trip points, contact a TI representative.



Trip Threshold Accuracy

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4 Revision History

Changes from Revision B (December 2014) to Revision C Page Changed device names by simplifying from TMP302A, TMP302B, TMP302C, and TMP302D to TMP3021 Moved Specified Operating Temperature parameter from *Electrical Characteristics* table to *Recommended* Added Community Resources section 14

Changes from Revision A (September 2009) to Revision B

•	Added ESD Ratings table, Feature Description section, Device Functional Modes, Application and Implementation
	section, Power Supply Recommendations section, Layout section, Device and Documentation Support section, and
	Mechanical, Packaging, and Orderable Information section 4

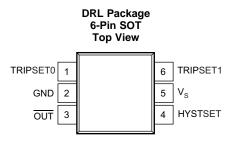
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5 Pin Configuration and Functions



Pin Functions

	PIN I/O		DESCRIPTION		
NO.	NAME	1/0	DESCRIPTION		
1	TRIPSET0	Digital Input	Used in combination with TRIPSET1 to select the temperature at which the device trips		
2	GND	Ground	Ground		
3	OUT	Digital Output	Open drain, active-low output		
4	HYSTSET	Digital Input	Used to set amount of thermal hysteresis		
5	Vs	Power Supply	Power supply		
6	TRIPSET1	Digital Input	Used in combination with TRIPSET0 to select the temperature at which the device trips		

TEXAS INSTRUMENTS

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6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) ⁽¹⁾

		MIN	MAX	UNIT
	Supply		3.6	
Voltage	Input pin (TRIPSET0, TRIPSET1, HYSTSET)	-0.5	V _S + 0.5	V
	Output pin (OUT)	-0.5	3.6	
Current	Output pin (OUT)		10	mA
	Operating	-55	130	
Temperature	Junction		150	°C
	Storage, T _{stg}	-60	150	

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings

			VALUE	UNIT
		Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±2000	
V _(ESD)	Electrostatic discharge	Charged-device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾	±1000	V
		Machine model (MM)	±500	

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT
V _S	Power supply voltage	1.4	3.3	3.6	V
R _{pullup}	Pullup resistor connected from $\overline{\text{OUT}}$ to V _S	10		100	kΩ
T _A	Specified temperature range	-40		125	°C

6.4 Thermal Information

		TMP302	
	THERMAL METRIC ⁽¹⁾	DRL (SOT)	UNIT
		6 PINS	
R_{\thetaJA}	Junction-to-ambient thermal resistance	200	°C/W
R _{0JC(top)}	Junction-to-case (top) thermal resistance	73.7	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	34.4	°C/W
ΨJT	Junction-to-top characterization parameter	3.1	°C/W
Ψ_{JB}	Junction-to-board characterization parameter	34.2	°C/W

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report, SPRA953.



6.5 Electrical Characteristics

At $T_A = -40^{\circ}$ C to $+125^{\circ}$ C, and $V_S = 1.4$ to 3.6 V (unless otherwise noted). 100% of all units are production tested at $T_A = 25^{\circ}$ C; overtemperature specifications are specified by design.

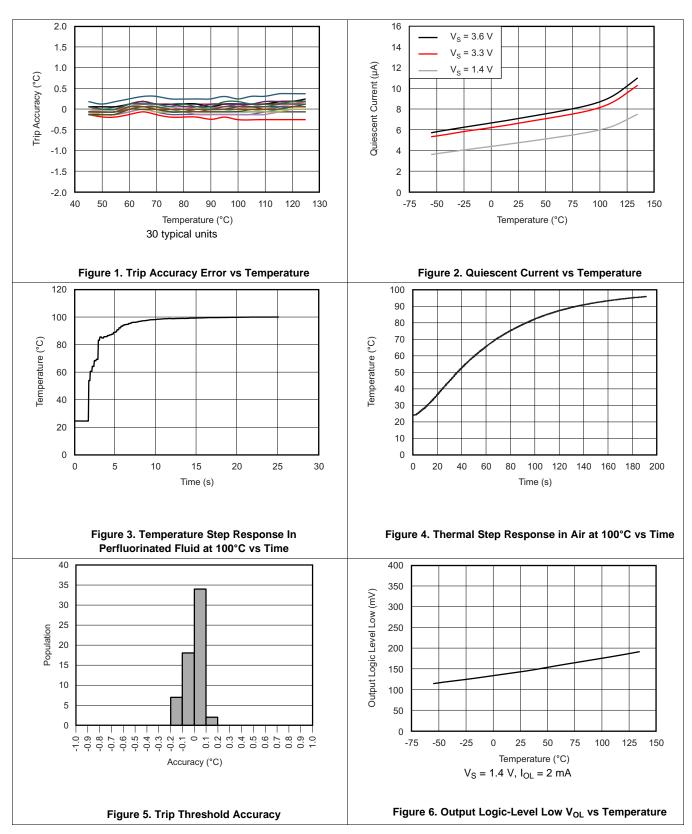
TEST CONDITIONS	MIN	TYP	MAX	UNIT	
I					
		±0.2	±2	°C	
supply		±0.2	±0.5	°C/V	
HYSTSET = GND		5		°C	
HYSTSET = V_S		10		C	
TRIPSET1 = GND, TRIPSET0 = GND		Default		- °C	
TRIPSET1 = GND, TRIPSET0 = V_S	C)efault + 5			
TRIPSET1 = V_S , TRIPSET0 = GND	De	efault + 10			
$TRIPSET1 = V_{S}, TRIPSET0 = V_{S}$	De	efault + 15			
	0.7 × V _S		Vs	V	
	-0.5		$0.3 \times V_S$	V	
0 < V ₁ < 3.6 V			1	μA	
$V_S > 2 V$, $I_{OL} = 3 mA$	0		0.4	V	
$V_S < 2 V$, $I_{OL} = 3 mA$	0		$0.2 \times V_S$	V	
		8	15		
V _S = 3.3V, T _A = 50°C		7		μA	
	supply HYSTSET = GND HYSTSET = V_S TRIPSET1 = GND, TRIPSET0 = GND TRIPSET1 = GND, TRIPSET0 = V _S TRIPSET1 = V _S , TRIPSET0 = GND TRIPSET1 = V _S , TRIPSET0 = V _S 0 < V ₁ < 3.6 V V _S > 2 V, I _{OL} = 3 mA V _S < 2 V, I _{OL} = 3 mA	supply HYSTSET = GND HYSTSET = V _S HYSTSET = V _S TRIPSET1 = GND, TRIPSET0 = GND TRIPSET1 = GND, TRIPSET0 = GND TRIPSET1 = V _S , TRIPSET0 = GND De TRIPSET1 = V _S , TRIPSET0 = V _S De 0.7 × V _S -0.5 0 < V _I < 3.6 V	$\begin{tabular}{ c c c c c } \hline & & & & & & & & & & & & & & & & & & $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	

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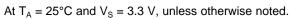
6.6 Typical Characteristics

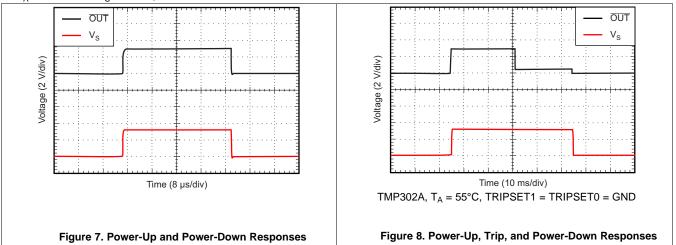
At $T_A = 25^{\circ}C$ and $V_S = 3.3$ V, unless otherwise noted.





Typical Characteristics (continued)





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7 Detailed Description

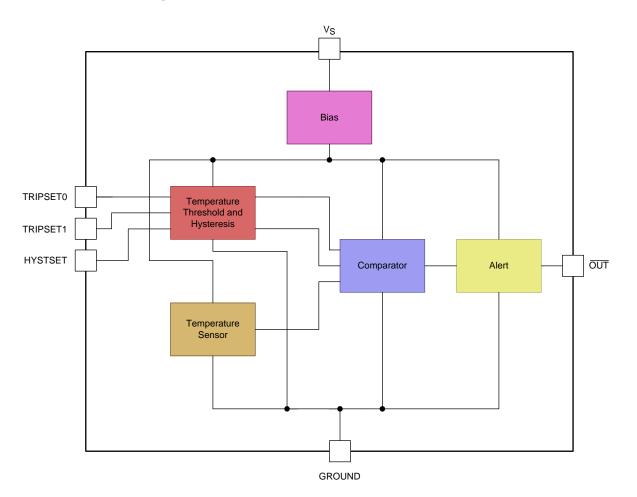
7.1 Overview

The TMP302 temperature switch is optimal for ultra low-power applications that require accurate trip thresholds. A temperature switch is a device that issues an alert response when a temperature threshold is reached or exceeded. The trip thresholds are programmable to four different settings using the TRIPSET1 and TRIPSET0 pins. Table 1 lists the pin settings versus trip points.

TRIPSET1	TRIPSET0	TMP302A	TMP302B	TMP302C	TMP302D
GND	GND	50°C	70°C	90°C	110°C
GND	Vs	55°C	75°C	95°C	115°C
Vs	GND	60°C	80°C	100°C	120°C
Vs	Vs	65°C	85°C	105°C	125°C

Table 1. Trip Point versus TRIPSET1 and TRIPSET0

7.2 Functional Block Diagram





7.3 Feature Description

7.3.1 HYSTSET

If the temperature trip threshold is crossed, the open-drain, active low output (\overline{OUT}) goes low and does not return to the original high state (that is, V_S) until the temperature returns to a value within a hysteresis window set by the HYSTSET pin. The HYSTSET pin allows the user to choose between a 5°C and a 10°C hysteresis window. Table 2 lists the hysteresis window that corresponds to the HYSTSET setting.

Γ	able	2.	ΗY	'S1	SET	Window
---	------	----	----	-----	-----	--------

HYSTSET	THRESHOLD HYSTERESIS
GND	5°C
Vs	10°C

For the specific case of the TMP302A device, if the HYSTSET pin is set to 10°C (that is, connected to V_S) and the device is configured with a 60°C trip point (TRIPSET1 = V_S , TRIPSET0 = GND), when this threshold is exceeded the output does not return to the original high state until it reaches 50°C. This case is more clearly shown in Figure 9.

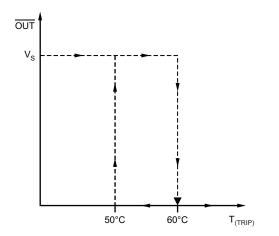


Figure 9. TMP302A: HYSTSET = V_S, TRIPSET1 = V_S, TRIPSET0 = GND

7.4 Device Functional Modes

The TMP302 family of devices has a single functional mode. Normal operation for the TMP302 family of devices occurs when the power-supply voltage applied between the V_S pin and GND is within the specified operating range of 1.4 to 3.6 V. The temperature threshold is selected by connecting the TRIPSET0 and TRIPSET1 pins to either the GND or V_S pins (see Table 1). Hysteresis is selected by connecting the HYSTSET pin to either the GND or V_S pins (see Table 2). The output pin, OUT, remains high when the temperature is below the selected temperature threshold. The OUT pin remains low when the temperature is at or above the selected temperature threshold. The OUT pin returns from a low state back to the high state based upon the amount of selected hysteresis (see the HYSTSET section).

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8 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information

8.1.1 Configuring the TMP302

The TMP302 family of devices is simple to configure. The only external components that the device requires are a bypass capacitor and pullup resistor. Power-supply bypassing is strongly recommended. Use a 0.1- μ F capacitor placed as close as possible to the supply pin. To minimize the internal power dissipation of the TMP302 family of devices, use a pullup resistor value greater than 10 k Ω from the OUT pin to the V_S pin. Refer to Table 1 for trip-point temperature configuration. The TRIPSET pins can be toggled dynamically; however, the voltage of these pins must not exceed V_S. To ensure a proper logic high, the voltage must not drop below 0.7 V × V_S.

8.2 Typical Application

Figure 10 shows the typical circuit configuration for the TMP302 family of devices. The TMP302 family of devices is configured for the default temperature threshold by connecting the TRIPSET0 and TRIPSET1 pins directly to ground. Connecting the HYSTSET pin to ground configures the device for 5°C of hysteresis. Place a 10-k Ω pullup resistor between the OUT and V_S pins. Place a 0.1-µF bypass capacitor between the V_S pin and ground, close to the TMP302 device.

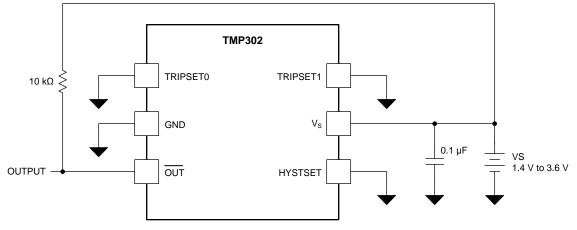


Figure 10. TMP302 Typical Application Schematic



Typical Application (continued)

Figure 11 shows the most generic implementation of the TMP302 family of devices. Switches are shown connecting the TMPSET0, TMPSET1, and HYSTSET pins to either V_S or ground. The use of switches is not strictly required; the switches are shown only to illustrate the various pin connection combinations. In practice, connecting the TMPSET0, TMPSET1, and HYSTSET pins to ground or directly to the V_S pin is sufficient and minimizes space and cost. If additional flexibility is desired, connections from the TMPSET0, TMPSET1, and HYSTSET pins can be made through 0- Ω resistors which can be either populated or not populated depending upon the desired connection.

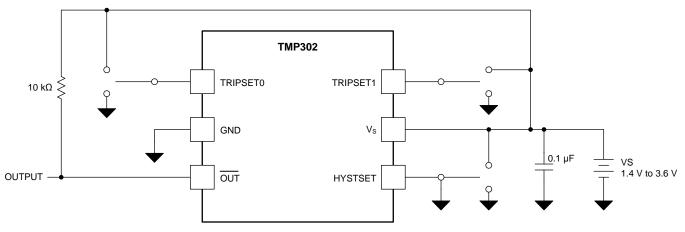


Figure 11. TMP302 Generic Application Schematic

8.2.1 Design Requirements

Designing with the TMP302 family of devices is simple. The TMP302 is a temperature switch commonly used to signal a microprocessor in the event of an over temperature condition. The temperature at which the TMP302 issues an active low alert is determined by the configuration of the TRIPSET0 and TRIPSET1 pins. These two pins are digital inputs and must be tied either high or low, according to Table 1. The TMP302 will issue an active low alert when the temperature threshold is exceeded. To avoid the TMP302 signaling the microprocessor as soon as the temperature drops below the temperature threshold the TMP302 has built-in hysteresis. The amount of hysteresis is determined by the Hystest pin. This pin is a digital input and must be tied either high or low, according to Table 2.

See Figure 10 and Figure 11 for typical circuit configurations.

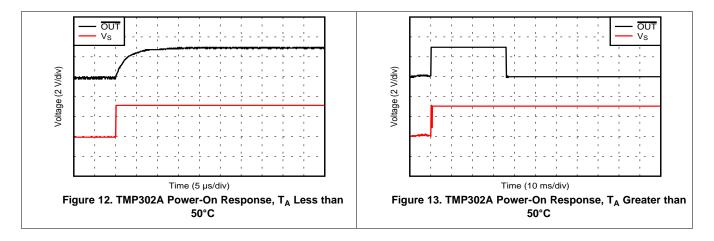
8.2.2 Detailed Design Procedure

Determine the threshold temperature and hysteresis required for the application. Connect the TMPSET0, TMPSET1, and HYSTSET pins according to the application requirements. Refer to Table 1 and Table 2. Use a 10-k Ω pullup resistor from the OUT pin to the V_S pin. To minimize power, a larger-value pullup resistor can be used but must not exceed 100 k Ω . Place a 0.1- μ F bypass capacitor close to the TMP302 device to reduce noise coupled from the power supply.

Typical Application (continued)

8.2.3 Application Curves

Figure 12 and Figure 13 show the TMP302A power on response with the ambient temperature less than 50°C and greater than 50°C respectively. The TMP302A was configured with trip point set to 50°C. TMP302B, C and D parts behave similarly with regards to power on response with T_A below or above the trip point. Note that the OUT signal typically requires 35 ms following power on to become valid.





9 Power Supply Recommendations

Ο

VIA to Power Ground Plane

The TMP302 family of devices is designed to operate from a single power supply within the range 1.4 and 3.6 V. No specific power supply sequencing with respect to any of the input or output pins is required. The TMP302 family of devices is fully functional within 35 ms of the voltage at the V_S pin reaching or exceeding 1.4 V.

10 Layout

10.1 Layout Guidelines

Place the power supply bypass capacitor as close as possible to the V_S and GND pins. The recommended value for this bypass capacitor is 0.1- μ F. Additional bypass capacitance can be added to compensate for noisy or high-impedance power supplies. Place a 10-k Ω pullup resistor from the open drain \overline{OUT} pin to the power supply pin V_S.

10.2 Layout Example

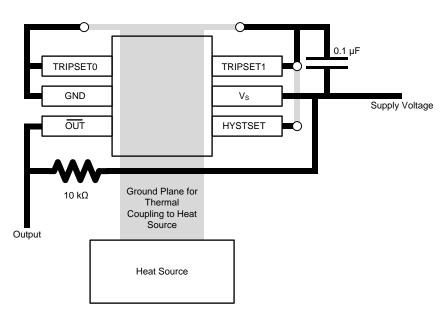


Figure 14. PCB Layout Example



11 Device and Documentation Support

11.1 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E[™] Online Community *TI's Engineer-to-Engineer (E2E) Community.* Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support TI's Design Support Quickly find helpful E2E forums along with design support tools and contact information for technical support.

11.2 Trademarks

E2E is a trademark of Texas Instruments. All other trademarks are the property of their respective owners.

11.3 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

11.4 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



4-May-2017

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TMP302ADRLR	ACTIVE	SOT-5X3	DRL	6	4000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	OCP	Samples
TMP302ADRLT	ACTIVE	SOT-5X3	DRL	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	OCP	Samples
TMP302BDRLR	ACTIVE	SOT-5X3	DRL	6	4000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	OCT	Samples
TMP302BDRLT	ACTIVE	SOT-5X3	DRL	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	OCT	Samples
TMP302CDRLR	ACTIVE	SOT-5X3	DRL	6	4000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	OCR	Samples
TMP302CDRLT	ACTIVE	SOT-5X3	DRL	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	OCR	Samples
TMP302DDRLR	ACTIVE	SOT-5X3	DRL	6	4000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	OCS	Samples
TMP302DDRLT	ACTIVE	SOT-5X3	DRL	6	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	OCS	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.



PACKAGE OPTION ADDENDUM

4-May-2017

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

OTHER QUALIFIED VERSIONS OF TMP302 :

• Automotive: TMP302-Q1

NOTE: Qualified Version Definitions:

• Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TMP302ADRLR	SOT-5X3	DRL	6	4000	180.0	8.4	1.98	1.78	0.69	4.0	8.0	Q3
TMP302ADRLT	SOT-5X3	DRL	6	250	180.0	8.4	1.98	1.78	0.69	4.0	8.0	Q3
TMP302BDRLR	SOT-5X3	DRL	6	4000	180.0	8.4	1.98	1.78	0.69	4.0	8.0	Q3
TMP302BDRLR	SOT-5X3	DRL	6	4000	180.0	9.5	1.78	1.78	0.69	4.0	8.0	Q3
TMP302BDRLT	SOT-5X3	DRL	6	250	180.0	9.5	1.78	1.78	0.69	4.0	8.0	Q3
TMP302BDRLT	SOT-5X3	DRL	6	250	180.0	8.4	1.98	1.78	0.69	4.0	8.0	Q3
TMP302CDRLR	SOT-5X3	DRL	6	4000	180.0	8.4	1.98	1.78	0.69	4.0	8.0	Q3
TMP302CDRLT	SOT-5X3	DRL	6	250	180.0	9.5	1.78	1.78	0.69	4.0	8.0	Q3
TMP302DDRLR	SOT-5X3	DRL	6	4000	180.0	9.5	1.78	1.78	0.69	4.0	8.0	Q3
TMP302DDRLR	SOT-5X3	DRL	6	4000	180.0	8.4	1.98	1.78	0.69	4.0	8.0	Q3
TMP302DDRLT	SOT-5X3	DRL	6	250	180.0	8.4	1.98	1.78	0.69	4.0	8.0	Q3
TMP302DDRLT	SOT-5X3	DRL	6	250	180.0	9.5	1.78	1.78	0.69	4.0	8.0	Q3

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PACKAGE MATERIALS INFORMATION

3-Aug-2017



*All dimensions are nominal							
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TMP302ADRLR	SOT-5X3	DRL	6	4000	202.0	201.0	28.0
TMP302ADRLT	SOT-5X3	DRL	6	250	202.0	201.0	28.0
TMP302BDRLR	SOT-5X3	DRL	6	4000	202.0	201.0	28.0
TMP302BDRLR	SOT-5X3	DRL	6	4000	184.0	184.0	19.0
TMP302BDRLT	SOT-5X3	DRL	6	250	184.0	184.0	19.0
TMP302BDRLT	SOT-5X3	DRL	6	250	202.0	201.0	28.0
TMP302CDRLR	SOT-5X3	DRL	6	4000	202.0	201.0	28.0
TMP302CDRLT	SOT-5X3	DRL	6	250	184.0	184.0	19.0
TMP302DDRLR	SOT-5X3	DRL	6	4000	184.0	184.0	19.0
TMP302DDRLR	SOT-5X3	DRL	6	4000	202.0	201.0	28.0
TMP302DDRLT	SOT-5X3	DRL	6	250	202.0	201.0	28.0
TMP302DDRLT	SOT-5X3	DRL	6	250	184.0	184.0	19.0

DRL (R-PDSO-N6)

PLASTIC SMALL OUTLINE



NOTES:

A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994. B. This drawing is subject to change without notice.

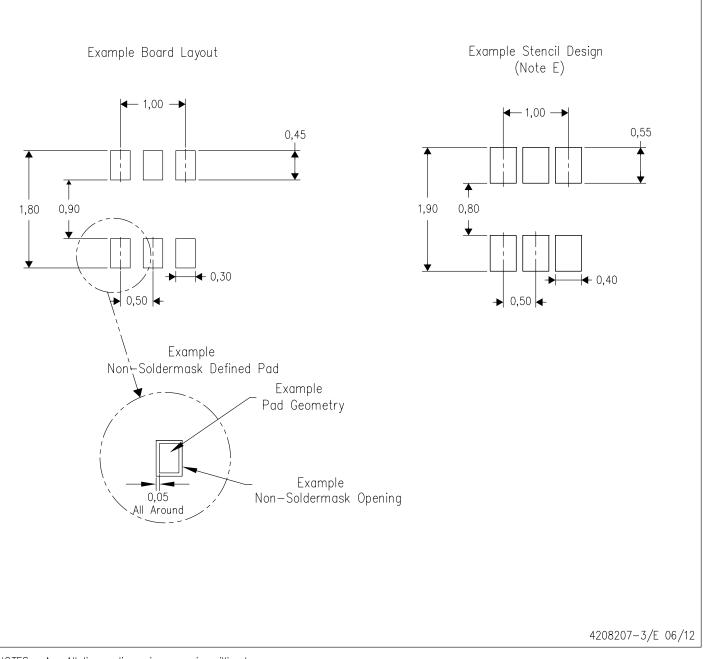
🖄 Body dimensions do not include mold flash, interlead flash, protrusions, or gate burrs. Mold flash, interlead flash, protrusions, or gate burrs shall not exceed 0,15 per end or side.

D. JEDEC package registration is pending.



DRL (R-PDSO-N6)

PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.
- E. Maximum stencil thickness 0,127 mm (5 mils). All linear dimensions are in millimeters.
- F. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
- G. Side aperture dimensions over-print land for acceptable area ratio > 0.66. Customer may reduce side aperture dimensions if stencil manufacturing process allows for sufficient release at smaller opening.



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