

**Prosperity Dielectrics Co., Ltd.**

No.566-1, Kaoshi Rd., Yangmei, Taoyuan 32668, Taiwan (R.O.C.)

Tel : 886-3-4753355

Fax : 886-3-4854959

**Messrs. :** 一般共用

**Date :** 2017/12/08

# APPROVAL SHEET

**Product Name :** Medium Voltage Multilayer Ceramic Chip Capacitors

**Part No. :** FM Series

**Description :** Size 0402~2225, C0G/X7R/Y5V, 100Vdc~630Vdc

PREPARED BY	APPROVED BY

信昌電子陶瓷股份有限公司

PROSPERITY DIELECTRICS CO., LTD.

桃園市楊梅區高獅路 566-1 號 <http://www.pdc.com.tw>

**Tel :** 03-4753355 ext :

**Fax :** 03-4854959

**Contactor :** \_\_\_\_\_ **Mobile :** \_\_\_\_\_

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# SPECIFICATION

FOR

**Product Name : Medium Voltage Multilayer Ceramic Chip Capacitors**

**Part No. : FM Series**

**Description : Size 0402~2225, C0G/X7R/Y5V, 100Vdc~630Vdc**

**SPEC. No. : FM-000-001-09**

**DATE : 2017/12/08**

DRAWN BY	CHECEKED BY	APPROVED BY
<b>Yvens Chou</b>	<b>Joseph Ling</b>	<b>Ryan Chen</b>

## 1. INTRODUCTION

FM Series green type capacitors are manufactured by using green materials without lead and cadmium. These capacitors feature series connection of multi-layer capacitor units in a MLCC to realize high voltage performance. Reliable performances are built-in through exact formulation of dielectric powders, preparation of conductive paste, advanced automatic manufacturing, and strict quality control to assure excellent control in dielectric thickness, electrode integrity, and electrode-to-termination continuity.

## 2. FEATURES

- Medium voltage in a given case size.
- High reliability and stability.
- RoHS compliant.

## 3. APPLICATIONS

- DC to DC converter.
- High voltage coupling/DC blocking.
- Back-lighting inverters.
- Snubbers in high frequency power converters.

## 4. HOW TO ORDER

<b>FM</b>	<b>31</b>	<b>X</b>	<b>471</b>	<b>K</b>	<b>251</b>	<b>P</b>	<b>X</b>	<b>G</b>
<b>PDC Family</b>	<b>Size</b>	<b>Dielectric</b>	<b>Capacitance</b>	<b>Tolerance</b>	<b>Rated Voltage</b>	<b>Packaging</b>	<b>Thickness</b>	<b>Control Code</b>
Table 1	Table 2	Table 3	Table 4	Table 5	Table 6	Table 7	Table 8	Table 9

<b>Table 1 PDC Family</b>	
Code	Description
FM	100V≤Rated Voltage≤630V series

<b>Table 6 Rated Voltage</b>					
Code	Description	Code	Description	Code	Description
101	100VDC	251	250VDC	501	500VDC
201	200VDC	401	400VDC	631	630VDC

<b>Table 2 Size</b>					
Code	Description	Code	Description	Code	Description
15	0402 (1005)	32	1210 (3225)	52	2211 (5728)
18	0603 (1608)	42	1808 (4520)	55	2220 (5750)
21	0805 (2012)	43	1812 (4532)	56	2225 (5763)
31	1206 (3216)	46	1825 (4563)		

<b>Table 7 Packaging Type</b>			
Code	Description	Code	Description
B	Bulk	T	Tray package
E	Tape and 7" Reel, Embossed Tape	P	Tape and 7" Reel, Paper Tape
K	Tape and 10" Reel, Embossed Tape	D	Tape and 10" Reel, Paper Tape
L	Tape and 13" Reel, Embossed Tape	G	Tape and 13" Reel, Paper Tape

<b>Table 3 Dielectric Material Characteristics</b>			
Code	Description	Code	Description
N	C0G	X	X7R
B	X5R	F	Y5V

<b>Table 8 Thickness Description</b>					
Code	Description	Code	Description	Code	Description
A	0.60 ± 0.10 mm	I	1.25 ± 0.20 mm	Q	0.50 +0.02/-0.05 mm
B	0.8 +0.15/-0.10 mm	J	1.15 ± 0.15 mm	R	3.10 ± 0.30 mm
C	1.25 ± 0.10 mm	K	0.50 ± 0.20 mm	S	0.80 ± 0.07 mm
D	1.40 ± 0.15 mm	L	0.30 ± 0.03 mm	T	0.85 ± 0.10 mm
E	1.60 ± 0.20 mm	M	0.95 ± 0.10 mm	U	0.50 ± 0.10 mm
F	2.00 ± 0.20 mm	N	0.50 ± 0.05 mm	V	0.20 ± 0.02 mm
G	2.50 ± 0.30 mm	O	3.50 ± 0.20 mm	X	0.80 ± 0.10 mm
H	2.80 ± 0.30 mm	P	1.60 +0.3/-0.10 mm	Z	0.25 ± 0.03 mm

<b>Table 4 Capacitance Rule Code</b>			
Code	Description	Code	Description
R47	0.47pF	102	102=10x10 <sup>2</sup> =1000pF
OR5	0.5pF	104	104=10x10 <sup>4</sup> =100nF
100	100=10x10 <sup>0</sup> =10pF	106	106=10x10 <sup>6</sup> =10μF

<b>Table 5 Tolerance</b>					
Code	Description	Code	Description	Code	Description
A	±0.05 pF	J	±5 %	X	+10%~+20%
B	±0.10 pF	K	±10 %		
C	±0.25 pF	L	0% ~ +10%		
D	±0.50 pF	M	±20 %		
F	±1 %	N	-5% ~ +10%		
G	±2 %	P	±0.02 pF		
H	±3 %	Q	±0.03 pF		
I	-10% ~ 0%	Z	-20% ~ +80%		

<b>Table 9 Special Control Code</b>	
Code	Description
G	RoHS Compliant
Q	Surface Coating (Size 1206~2225)
O	Gold plating (Size≥0603)

### 5. EXTERNAL DIMENSIONS

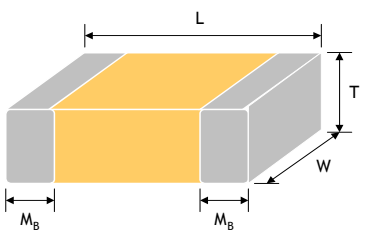
Size Inch (mm)	L (mm)	W (mm)	Code / T (mm)	M <sub>B</sub> (mm)	
0402(1005)	1.00±0.10	0.50±0.10	See No.4 Reference Table 8	0.25 +0.05/-0.10	
0603(1608)	1.60±0.15	0.80±0.15		0.40±0.15	
0805(2012)	2.00±0.20	1.25±0.20		0.50±0.20	
1206(3216)	3.20±0.20	1.60±0.20		0.60±0.20	
1210(3225)	3.20±0.30	2.50±0.30		0.75±0.35	
1808(4520)	4.50±0.40	2.00±0.25		0.75±0.35	
1812(4532)	4.50±0.40	3.20±0.30		0.75±0.35	
1825(4563)	4.50±0.40	6.30±0.40		0.75±0.35	
2220(5750)	5.70±0.40	5.00±0.40		0.85±0.35	
2225(5763)	5.70±0.40	6.30±0.40		0.85±0.35	

Fig. 5.1 The outline of MLCC

### 6. GENERAL ELECTRICAL DATA

Dielectric	C0G	X7R	Y5V	
Size	0402, 0603, 0805, 1206, 1210, 1808, 1812, 1825, 2220, 2225	0402, 0603, 0805, 1206, 1210, 1808, 1812, 1825, 2220, 2225	0805, 1206, 1210, 1812	
Rated voltage (WVDC)	100V, 200V, 250V, 500V, 630V	100V, 200V, 250V, 500V, 630V	100V, 200V, 250V	
Capacitance range	0.5pF ~ 220nF	100pF ~ 820nF	10nF to 680nF	
Capacitance tolerance	Reference to Table5	Reference to Table5	Reference to Table5	
Tan δ	Cap. Rang	Q Spec.	≤2.5%	
	Cap.<30pF	Q≥400+20C		≤5.0%
	Cap.≥30pF	Q≥1000		
Capacitance & Tan δ Test condition	Measured at the condition of 30~70% related humidity			
	For 25°C at ambient temperature		Preconditioning for Class II MLCC : Perform a heat treatment at 150±10°C for 1 hour, then leave in ambient condition for 24±2 hours before measurement	
	Cap. Rang	Test Condition	1.0±0.2Vrms, 1.0KHz±10%, at 25°C ambient temperature	
	Cap.≤1000pF	1.0±0.2Vrms, 1.0MHz±10%		
Cap.>1000pF	1.0±0.2Vrms, 1.0KHz±10%			
Insulation resistance at Ur	≥100GΩ or RxC≥500Ω-F, whichever is smaller		≥10GΩ or RxC≥100Ω-F, whichever is smaller	
Operating temperature	-55 to +125°C		-25 to +85°C	
Capacitance characteristic	±30ppm/°C		±15%	
Termination	Cu or Ag/Ni/Sn or Au (lead-free termination)			

**7. CAPACITANCE RANGE**

**7-1. C0G**

Dimension		0402			0603			0805					1206				
Cap(pF)	code	100V	200V	250V	100V	200V	250V	100V	200V	250V	500V	630V	100V	200V	250V	500V	630V
0.5	0R5	N	N	N	S	S	S	A	A	A	A	A					
1.0	1R0	N	N	N	S	S	S	A	A	A	A	A					
1.2	1R2	N	N	N	S	S	S	A	A	A	A	A	X			X	
1.5	1R5	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
1.8	1R8	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
2.2	2R2	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
2.7	2R7	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
3.3	3R3	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
3.9	3R9	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
4.7	4R7	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
5.6	5R6	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
6.8	6R8	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
8.2	8R2	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
10	100	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
12	120	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
15	150	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
18	180	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
22	220	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
27	270	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
33	330	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
39	390	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
47	470	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
56	560	N	N	N	S	S	S	A	A	A	A	A	X	X	X	X	X
68	680	N	N		S	S	S	A	A	A	A	A	X	X	X	X	X
82	820	N	N		S	S	S	A	A	A	X	X	X	X	X	X	X
100	101	N	N		S	S	S	A	A	X	X	X	X	X	X	X	X
120	121	N			S	S	S	A	A	X	C	C	X	X	X	X	X
150	151	N			S	S	S	A	X	X	C	C	X	X	X	X	X
180	181	N			S	S	S	A	X	C	C	C	X	X	X	X	X
220	221	N			S	S	S	A	C	C	C	C	X	X	X	X	X
270	271				S	B	B	A	C	C	C	C	X	X	M	M	M
330	331				S	B	B	A	C	C	C	C	X	X	M	M	M
390	391				S	B	B	X	C	C	C	C	X	X	M	M	M
470	471				S	B	B	X	C	C	C	C	X	M	M	M	M
560	561				S	B	B	X	C	C	C	C	X	M	C	C	C
680	681				S	B	B	X	C	C	C	C	X	M	C	C	C
820	821				S	B	B	X	C	C	C	C	X	M	E	E	E
1000	102				S			X	C	C	C	C	X	M	E	E	E
1200	122				B			X	C	C	C	C	X	M	E	E	E
1500	152				B			X	C	C	C	C	X	C	E	E	E
1800	182							X	C	C	C	C	X	C	E	E	E
2200	222							X	C	C	C	C	X	C	E	E	E
2700	272							C	C	C			X	C	E	E	E
3300	332							C	C	C			X	C	E	E	E
3900	392							C					X	E	E	E	E
4700	472							C					X	E	E	E	E
5600	562							C					X	E	E	E	E
6800	682							C					M	E	E	E	
8200	822												C	E	E		
10000	103												C	E	E		
12000	123												P				
15000	153												P				
18000	183												P				
22000	223												P				
27000	273																
33000	333												T				

**7. CAPACITANCE RANGE**

**7-1. C0G**

Dimension		1210					1808					1812				
Cap(pF)	code	100V	200V	250V	500V	630V	100V	200V	250V	500V	630V	100V	200V	250V	500V	630V
2.2	2R2						C	C	C	C	C					
2.7	2R7						C	C	C	C	C					
3.3	3R3						C	C	C	C	C					
3.9	3R9						C	C	C	C	C					
4.7	4R7						C	C	C	C	C					
5.6	5R6						C	C	C	C	C					
6.8	6R8						C	C	C	C	C					
8.2	8R2						C	C	C	C	C					
10	100	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
12	120	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
15	150	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
18	180	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
22	220	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
27	270	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
33	330	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
39	390	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
47	470	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
56	560	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
68	680	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
82	820	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
100	101	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
120	121	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
150	151	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
180	181	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
220	221	M	M	M	M	M	C	C	C	C	C	C	C	C	C	C
270	271	M	M	M	M	M	C	C	C	F	F	C	C	C	C	C
330	331	M	M	M	M	M	C	C	C	F	F	C	C	C	C	C
390	391	M	M	M	M	M	C	C	C	F	F	C	C	C	C	C
470	471	M	M	M	M	M	C	C	C	F	F	C	C	C	C	C
560	561	M	M	M	M	M	C	C	C	F	F	C	C	C	C	C
680	681	M	M	M	M	M	C	C	C	F	F	C	C	C	C	C
820	821	M	M	M	M	M	C	C	C	F	F	C	C	C	C	C
1000	102	M	C	C	C	C	C	C	C	F	F	C	C	C	C	C
1200	122	M	C	C	C	C	C	C	C	F	F	C	C	C	C	C
1500	152	M	C	C	C	C	C	C	C	F	F	C	C	C	C	C
1800	182	M	C	C	C	C	C	C	C	F	F	C	C	C	C	C
2200	222	M	C	C	C	C	C	C	C	F	F	C	C	C	C	C
2700	272	M	C	C	C	C	C	C	C	F	F	C	C	C	C	C
3300	332	M	C	C	C	C	C	C	C	F	F	C	C	C	C	C
3900	392	M	C	C	C	C	C	C	C	F	F	C	C	C	C	C
4700	472	C	C	C	C	C	C	C	C	F	F	C	C	C	C	C
5600	562	C	C	C	C	C	C	E	E	F	F	C	C	C	C	C
6800	682	E	E	E	E	E	C	E	E	F	F	C	C	C	C	C
8200	822	E	E	E	E	E	E	F	F	F	F	C	C	C	C	C
10000	103	E	F	F	F	F	E	F	F	F	F	C	C	C	C	C
12000	123	E	F	F	F	F	F	F	F	F		C	E	E	E	E
15000	153	F	G	G	G	G	F	F	F			C	E	E	E	E
18000	183	G	G	G	G		F	F	F			E	F	F	F	F
22000	223	G	G	G			F					E	F	F	F	F
27000	273	G	G	G			F					F	G	G	G	G
33000	333	G	G	G								F	G	G	G	G
39000	393	G										G	G	G	G	
47000	473	G										G	G	G		
56000	563											G	G	G		
68000	683											G				
82000	823											G				
100000	104											G				

**7. CAPACITANCE RANGE**

**7-1. C0G**

Dimension		1825					2220					2225				
Cap(pF)	code	100V	200V	250V	500V	630V	100V	200V	250V	500V	630V	100V	200V	250V	500V	630V
10	100	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
12	120	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
15	150	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
18	180	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
22	220	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
27	270	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
33	330	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
39	390	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
47	470	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
56	560	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
68	680	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
82	820	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
100	101	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
120	121	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
150	151	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
180	181	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
220	221	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
270	271	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
330	331	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
390	391	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
470	471	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
560	561	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
680	681	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
820	821	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
1000	102	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
1200	122	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
1500	152	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
1800	182	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
2200	222	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
2700	272	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
3300	332	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
3900	392	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
4700	472	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
5600	562	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
6800	682	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
8200	822	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
10000	103	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
12000	123	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
15000	153	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
18000	183	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
22000	223	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
27000	273	E	E	E	F	F	E	E	E	F	F	E	E	E	E	E
33000	333	E	E	E	F	F	E	F	F	F	F	E	E	E	E	E
39000	393	E	F	F	G	G	E	F	F	G	G	E	F	F	F	F
47000	473	E	F	F	G	G	E	G	G	G	G	E	F	F	F	F
56000	563	F	G	G	G	G	F	G	G	G	G	E	G	G	G	G
68000	683	F	G	G	G	G	F	G	G	G		F	G	G	G	G
82000	823	G	G	G	G		G	G	G			F	G	G	G	G
100000	104	G	G	G			G	G	G			G	G	G	G	
120000	124	G	G	G			G					G	G	G		
150000	154	G					G					G	G	G		
180000	184	G					G					G				
220000	224											G				



**7. CAPACITANCE RANGE**

**7-2. X7R**

Dimension		0402		0603		0805					1206				
Cap(pF)	code	100V	100V	200V	250V	100V	200V	250V	500V	630V	100V	200V	250V	500V	630V
100	101	N	S	B	B	X	X	X	X	X	X	C	C	C	C
120	121	N	S	B	B	X	X	X	X	X	X	C	C	C	C
150	151	N	S	B	B	X	X	X	X	X	X	C	C	C	C
180	181	N	S	B	B	X	X	X	X	X	X	C	C	C	C
220	221	N	S	B	B	X	X	X	X	X	X	C	C	C	C
270	271	N	S	B	B	X	X	X	X	X	X	C	C	C	C
330	331	N	S	B	B	X	X	X	X	X	X	C	C	C	C
390	391	N	S	B	B	X	X	X	X	X	X	C	C	C	C
470	471	N	S	B	B	X	X	X	X	X	X	C	C	C	C
560	561	N	S	B	B	X	X	X	X	X	X	C	C	C	C
680	681	N	S	B	B	X	X	X	X	X	X	C	C	C	C
820	821	N	S	B	B	X	X	X	X	X	X	C	C	C	C
1000	102	N	S	B	B	X	X	X	X	X	X	C	C	C	C
1200	122	N	S	B	B	X	X	X	X	X	X	C	C	C	C
1500	152	N	S	B	B	X	X	X	X	X	X	C	C	C	C
1800	182	N	S	B	B	X	X	X	X	X	X	C	C	C	C
2200	222	N	S	B	B	X	X	X	X	X	X	C	C	C	C
2700	272	N	S	B	B	X	X	X	X	X	X	C	C	C	C
3300	332	N	S	B	B	X	X	X	X	X	X	C	C	C	C
3900	392	N	S	B	B	X	X	X	X	X	X	C	C	C	C
4700	472	N	S	B	B	X	X	X	C	C	X	C	C	C	C
5600	562		S	B	B	X	X	X	C	C	X	C	C	C	C
6800	682		S	B	B	X	X	X	C	C	X	C	C	C	C
8200	822		S	B	B	X	C	C	C	C	X	C	C	C	C
10000	103		S	B	B	X	C	C	C	C	X	C	C	C	C
12000	123		B	B	B	X	C	C	C	C	X	C	C	C	C
15000	153		B	B	B	X	C	C	C	C	X	C	C	C	C
18000	183		B			X	C	C	C	C	X	C	C	C	C
22000	223		B			X	C	C	C	C	X	C	C	E	E
27000	273		B			C	C	C			X	C	C	E	E
33000	333		B			C	C	C			X	E	E	E	E
39000	393		B			C	C	C			X	E	E	E	E
47000	473		B			C	C	C			X	E	E	E	E
56000	563		B			C	C	C			X	E	E	E	E
68000	683		B			C	C	C			X	E	E		
82000	823		B			C	C				C	E	E		
100000	104		B			C	C				C	E	E		
120000	124					C					C				
150000	154					C					E				
180000	184					C					E				
220000	224					C					E				
270000	274					C					E				
330000	334					C					E				
390000	394					C					E				
470000	474					I					E				
560000	564										P				
680000	684										P				
820000	824										P				



**7. CAPACITANCE RANGE**

**7-2. X7R**

Dimension		1210					1808		1812				
Cap(pF)	code	100V	200V	250V	500V	630V	500V	630V	100V	200V	250V	500V	630V
100	101												
120	121												
150	151						C	C					
180	181						C	C					
220	221	M	M	M	C	C	C	C					
270	271	M	M	M	C	C	C	C	C	C	C	C	C
330	331	M	M	M	C	C	C	C	C	C	C	C	C
390	391	M	M	M	C	C	C	C	C	C	C	C	C
470	471	M	M	M	C	C	C	C	C	C	C	C	C
560	561	M	M	M	C	C	C	C	C	C	C	C	C
680	681	M	M	M	C	C	C	C	C	C	C	C	C
820	821	M	M	M	C	C	C	C	C	C	C	C	C
1000	102	M	M	M	C	C	C	C	C	C	C	C	C
1200	122	M	M	M	C	C	C	C	C	C	C	C	C
1500	152	M	M	M	C	C	C	C	C	C	C	C	C
1800	182	M	M	M	C	C	C	C	C	C	C	C	C
2200	222	M	M	M	C	C	C	C	C	C	C	C	C
2700	272	M	M	M	C	C	C	C	C	C	C	C	C
3300	332	M	M	M	C	C	C	C	C	C	C	C	C
3900	392	M	M	M	C	C	C	C	C	C	C	C	C
4700	472	M	M	M	C	C	C	C	C	C	C	C	C
5600	562	M	M	M	C	C	F	F	C	C	C	C	C
6800	682	M	M	M	C	C	F	F	C	C	C	C	C
8200	822	M	M	M	C	C	F	F	C	C	C	C	C
10000	103	M	M	M	C	C	F	F	C	C	C	C	C
12000	123	M	M	M	C	C	F	F	C	C	C	C	C
15000	153	M	M	M	C	C	F	F	C	C	C	C	C
18000	183	M	M	M	C	C	F	F	C	C	C	C	C
22000	223	M	M	M	C	C	F	F	C	C	C	C	C
27000	273	M	M	M	E	E	F	F	C	C	C	C	C
33000	333	M	M	M	E	E	F	F	C	C	C	C	C
39000	393	M	M	M	E	E	F	F	C	C	C	C	C
47000	473	M	C	C	E	E	F	F	C	C	C	C	C
56000	563	M	C	C	E	E	F	F	C	C	C	F	F
68000	683	M	E	E	F	F	F	F	C	C	C	F	F
82000	823	M	E	E	G	G	F	F	C	C	C	F	F
100000	104	M	E	E	G	G			E	C	C	F	F
120000	124	M	E	E	G	G			E	C	C	G	G
150000	154	C	G	G	G	G			E	F	F	G	G
180000	184	C	G	G					E	F	F	G	G
220000	224	C	G	G					E	F	F	G	G
270000	274	E	G	G					E	F	F	G	
330000	334	E	G	G					E	F	F	G	
390000	394	G	G	G					E	F	F	G	
470000	474	G	G	G					E	F	F	G	
560000	564	G	G	G					F	G	G		
680000	684	F	G	G					F	G	G		
820000	824	F							F	G	G		

**7. CAPACITANCE RANGE**

**7-2. X7R**

Dimension		1825					2220					2225				
Cap(pF)	code	100V	200V	250V	500V	630V	100V	200V	250V	500V	630V	100V	200V	250V	500V	630V
1000	102	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
1200	122	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
1500	152	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
1800	182	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
2200	222	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
2700	272	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
3300	332	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
3900	392	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
4700	472	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
5600	562	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
6800	682	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
8200	822	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
10000	103	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
12000	123	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
15000	153	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
18000	183	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
22000	223	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
27000	273	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
33000	333	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
39000	393	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
47000	473	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
56000	563	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
68000	683	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
82000	823	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
100000	104	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
120000	124	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
150000	154	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
180000	184	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
220000	224	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
270000	274	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
330000	334	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
390000	394	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
470000	474	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
560000	564	F	F	F	G	G	F	F	F	G	G	F	F	F	F	F
680000	684	F	F	F	G	G	F	F	F	G	G	F	F	F	F	F
820000	824	F	F	F	H	H	F	F	F	H	H	F	F	F	G	G

**7. CAPACITANCE RANGE**

**7-3. Y5V**

Dimension		0805			1206			1210			1812		
Cap(μF)	code	100V	200V	250V	100V	200V	250V	100V	200V	250V	100V	200V	250V
0.010	103	B	B	B	B	B	B	C	C	C	D	D	D
0.015	153	B	B	B	B	B	B	C	C	C	D	D	D
0.022	223	B	B	B	B	B	B	C	C	C	D	D	D
0.033	333	B	B	B	B	B	B	C	C	C	D	D	D
0.047	473	B	B	B	B	B	B	C	C	C	D	D	D
0.068	683	B	B	B	B	B	B	C	C	C	D	D	D
0.10	104	B			B	B	B	C	C	C	D	D	D
0.15	154				C	C	C	C	C	C	D	D	D
0.22	224				C			C			D	D	D
0.33	334							C			D	D	D
0.47	474										D	D	D
0.68	684										D	D	D



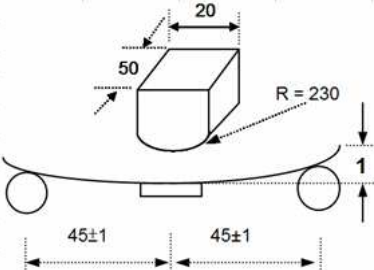
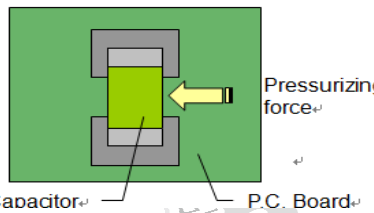
8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements																										
1.	Visual and Dimensions	---	* No remarkable defect. * Dimensions to confirm to individual specification sheet.																										
2.	Capacitance		* Shall not exceed the limits given in the detailed spec.																										
3.	Q/ D.F. (Dissipation Factor)	* Class I : C0G Cap.≤1000pF, 1.0±0.2Vrms, 1MHz±10%. Cap.>1000pF, 1.0±0.2Vrms, 1KHz±10%.	<table border="1"> <thead> <tr> <th>Dielectric</th> <th>Rated V.</th> <th>Q/D.F.</th> <th>Remark</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Class I (C0G)</td> <td rowspan="2">All</td> <td>Q≥1000</td> <td>Cap.≥30pF</td> </tr> <tr> <td>Q≥400+20C</td> <td>Cap.&lt;30pF</td> </tr> <tr> <td rowspan="2">Class II (X7R)</td> <td rowspan="2">≥100</td> <td>D.F.≤2.5%</td> <td></td> </tr> <tr> <td>D.F. ≤3.0%</td> <td>0603≥0.047μF, 0805≥0.18μF, 1206≥0.47μF</td> </tr> <tr> <td>Class II (Y5V)</td> <td>≥100</td> <td>D.F.≤5.0%</td> <td></td> </tr> </tbody> </table>	Dielectric	Rated V.	Q/D.F.	Remark	Class I (C0G)	All	Q≥1000	Cap.≥30pF	Q≥400+20C	Cap.<30pF	Class II (X7R)	≥100	D.F.≤2.5%		D.F. ≤3.0%	0603≥0.047μF, 0805≥0.18μF, 1206≥0.47μF	Class II (Y5V)	≥100	D.F.≤5.0%							
		Dielectric	Rated V.	Q/D.F.	Remark																								
Class I (C0G)	All	Q≥1000	Cap.≥30pF																										
		Q≥400+20C	Cap.<30pF																										
Class II (X7R)	≥100	D.F.≤2.5%																											
		D.F. ≤3.0%	0603≥0.047μF, 0805≥0.18μF, 1206≥0.47μF																										
Class II (Y5V)	≥100	D.F.≤5.0%																											
		* Class II : (X7R, Y5V) 1.0±0.2Vrms, 1KHz±10%.																											
4.	Temperature Coefficient	* With no electrical load.																											
		<table border="1"> <thead> <tr> <th>T.C.</th> <th>Operating Temp.</th> </tr> </thead> <tbody> <tr> <td>C0G</td> <td>-55~125°C at 25°C</td> </tr> <tr> <td>X7R</td> <td>-55~125°C at 25°C</td> </tr> <tr> <td>Y5V</td> <td>-25~85°C at 20°C</td> </tr> </tbody> </table>	T.C.	Operating Temp.	C0G	-55~125°C at 25°C	X7R	-55~125°C at 25°C	Y5V	-25~85°C at 20°C	<table border="1"> <thead> <tr> <th>T.C.</th> <th>Capacitance Change</th> </tr> </thead> <tbody> <tr> <td>C0G</td> <td>Within ±30ppm/°C</td> </tr> <tr> <td>X7R</td> <td>Within ±15%</td> </tr> <tr> <td>Y5V</td> <td>Within +30%/-80%</td> </tr> </tbody> </table>	T.C.	Capacitance Change	C0G	Within ±30ppm/°C	X7R	Within ±15%	Y5V	Within +30%/-80%										
T.C.	Operating Temp.																												
C0G	-55~125°C at 25°C																												
X7R	-55~125°C at 25°C																												
Y5V	-25~85°C at 20°C																												
T.C.	Capacitance Change																												
C0G	Within ±30ppm/°C																												
X7R	Within ±15%																												
Y5V	Within +30%/-80%																												
5.	Insulation Resistance	<table border="1"> <thead> <tr> <th>Rated Vol.(V)</th> <th>Apply Voltage</th> <th>Test Condition</th> </tr> </thead> <tbody> <tr> <td>=100</td> <td>1 times of U<sub>R</sub></td> <td>Max. 120 sec.</td> </tr> <tr> <td>100&lt;V≤500</td> <td>1 times of U<sub>R</sub></td> <td>60 sec.</td> </tr> <tr> <td>&gt;500</td> <td>500Vdc</td> <td>60 sec.</td> </tr> </tbody> </table>	Rated Vol.(V)	Apply Voltage	Test Condition	=100	1 times of U <sub>R</sub>	Max. 120 sec.	100<V≤500	1 times of U <sub>R</sub>	60 sec.	>500	500Vdc	60 sec.	<table border="1"> <thead> <tr> <th>Dielectric</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Class I</td> <td>≥100GΩ or RxC≥500Ω-F, whichever is smaller</td> </tr> <tr> <td>Class II</td> <td>≥10GΩ or RxC≥100Ω-F, whichever is smaller</td> </tr> </tbody> </table>	Dielectric	Requirements	Class I	≥100GΩ or RxC≥500Ω-F, whichever is smaller	Class II	≥10GΩ or RxC≥100Ω-F, whichever is smaller								
		Rated Vol.(V)	Apply Voltage	Test Condition																									
=100	1 times of U <sub>R</sub>	Max. 120 sec.																											
100<V≤500	1 times of U <sub>R</sub>	60 sec.																											
>500	500Vdc	60 sec.																											
Dielectric	Requirements																												
Class I	≥100GΩ or RxC≥500Ω-F, whichever is smaller																												
Class II	≥10GΩ or RxC≥100Ω-F, whichever is smaller																												
6.	Solderability	* Solder temperature : 235±5°C for (0603-1210). * Solder temperature : 245±5°C for (1808-2225). * Dipping time : 2±0.5 sec.	* 75% min. coverage of all metalized area.																										
7.	Dielectric Strength	<table border="1"> <thead> <tr> <th>Rated Vol.(V)</th> <th>Condition</th> </tr> </thead> <tbody> <tr> <td>≤100</td> <td>2.5 times of U<sub>R</sub></td> </tr> <tr> <td>100&lt;V≤250</td> <td>2.0 times of U<sub>R</sub></td> </tr> <tr> <td>250&lt;V≤500</td> <td>1.5 times of U<sub>R</sub></td> </tr> <tr> <td>=630</td> <td>1.2 times of U<sub>R</sub></td> </tr> </tbody> </table>	Rated Vol.(V)	Condition	≤100	2.5 times of U <sub>R</sub>	100<V≤250	2.0 times of U <sub>R</sub>	250<V≤500	1.5 times of U <sub>R</sub>	=630	1.2 times of U <sub>R</sub>	* No evidence of damage or flashover during test.																
		Rated Vol.(V)	Condition																										
≤100	2.5 times of U <sub>R</sub>																												
100<V≤250	2.0 times of U <sub>R</sub>																												
250<V≤500	1.5 times of U <sub>R</sub>																												
=630	1.2 times of U <sub>R</sub>																												
		* Duration : 1 to 5 sec. * Charge and discharge current less than 50mA.																											
8.	Resistance to Soldering Heat	* Solder temperature : 260±5°C. * Dipping time : 10±1 sec. * Preheating : 120 to 150°C for 1 minute before immerse the capacitor in a eutectic solder. * Before initial measurement (Class II only) : Perform 150 +0/-10°C for 1 hr and then set for 48±4 hrs at room temp. * Measurement to be made after keeping at room temp. for 24±2 hrs (Class I) or 48±4 hrs (Class II).	* No remarkable damage.																										
			<table border="1"> <thead> <tr> <th>Dielectric</th> <th>Cap. Change</th> <th>Q/D.F. &amp; I.R.</th> </tr> </thead> <tbody> <tr> <td>Class I (C0G)</td> <td>Within ±2.5% or ±0.25pF, whichever is larger</td> <td rowspan="3">To meet initial requirement</td> </tr> <tr> <td>Class II (X7R)</td> <td>Within ±7.5%</td> </tr> <tr> <td>Class II (Y5V)</td> <td>Within ±20%</td> </tr> </tbody> </table>	Dielectric	Cap. Change	Q/D.F. & I.R.	Class I (C0G)	Within ±2.5% or ±0.25pF, whichever is larger	To meet initial requirement	Class II (X7R)	Within ±7.5%	Class II (Y5V)	Within ±20%																
Dielectric	Cap. Change	Q/D.F. & I.R.																											
Class I (C0G)	Within ±2.5% or ±0.25pF, whichever is larger	To meet initial requirement																											
Class II (X7R)	Within ±7.5%																												
Class II (Y5V)	Within ±20%																												
			* 25% max. leaching on each edge.																										
9.	Temperature Cycle	* Conduct the five cycles according to the temperatures and time.	* No remarkable damage.																										
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		* Before initial measurement (Class II only) : Perform 150 +0/-10°C for 1 hr and then set for 48±4 hrs at room temp. * Measurement to be made after keeping at room temp. for 24±2 hrs (Class I) or 48±4 hrs (Class II).																											

8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements																											
10.	Humidity (Damp Heat) Steady State	* Test temp. : 40±2°C. * Humidity : 90~95%RH. * Test time : 500 +24/-0 hrs. * Measurement to be made after keeping at room temp. for 24±2 hrs (Class I) or 48±4 hrs (Class II).	* No remarkable damage. <table border="1"> <thead> <tr> <th>Dielectric</th> <th>I.R.</th> <th>Cap. Change</th> <th colspan="2">Q/D.F.</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Class I (C0G)</td> <td rowspan="2">≥1G or RxC≥50Ω-F</td> <td rowspan="2">Within ±5.0% or ±0.5pF, whichever is larger</td> <td>Cap.≥30pF</td> <td>Q≥350</td> </tr> <tr> <td>10pF≤Cap.&lt;30pF</td> <td>Q≥275+2.5C</td> </tr> <tr> <td>Class II (X7R)</td> <td rowspan="2">, whichever is smaller</td> <td rowspan="2">Within ±12.5%</td> <td colspan="2">D.F.≤200% of initial requirement</td> </tr> <tr> <td>Class II (Y5V)</td> <td>Within ±30%</td> <td colspan="2">D.F.≤200% of initial requirement</td> </tr> </tbody> </table>	Dielectric	I.R.	Cap. Change	Q/D.F.		Class I (C0G)	≥1G or RxC≥50Ω-F	Within ±5.0% or ±0.5pF, whichever is larger	Cap.≥30pF	Q≥350	10pF≤Cap.<30pF	Q≥275+2.5C	Class II (X7R)	, whichever is smaller	Within ±12.5%	D.F.≤200% of initial requirement		Class II (Y5V)	Within ±30%	D.F.≤200% of initial requirement							
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11.	Humidity (Damp Heat) Load	* Test temp. : 40±2°C. * Humidity : 90~95% RH. * Test time : 500 +24/-0hrs. * To apply voltage : Rated voltage (Max. 500Vdc). * Measurement to be made after keeping at room temp. for 24±2 hrs (Class I) or 48±4 hrs (Class II).	* No remarkable damage. <table border="1"> <thead> <tr> <th>Dielectric</th> <th>I.R.</th> <th>Cap. Change</th> <th colspan="2">Q/D.F.</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Class I (C0G)</td> <td rowspan="2">≥500MΩ or RxC≥25Ω-F</td> <td rowspan="2">Within ±7.5% or ±0.75pF, whichever is larger</td> <td>Cap.≥30pF</td> <td>Q≥350</td> </tr> <tr> <td>10pF≤Cap.&lt; 30pF</td> <td>Q≥275+2.5C</td> </tr> <tr> <td>Class II (X7R)</td> <td rowspan="2">, whichever is smaller</td> <td rowspan="2">Within ±12.5%</td> <td colspan="2">D.F.≤200% of initial requirement</td> </tr> <tr> <td>Class II (Y5V)</td> <td>Within ±30%</td> <td colspan="2">D.F.≤200% of initial requirement</td> </tr> </tbody> </table>	Dielectric	I.R.	Cap. Change	Q/D.F.		Class I (C0G)	≥500MΩ or RxC≥25Ω-F	Within ±7.5% or ±0.75pF, whichever is larger	Cap.≥30pF	Q≥350	10pF≤Cap.< 30pF	Q≥275+2.5C	Class II (X7R)	, whichever is smaller	Within ±12.5%	D.F.≤200% of initial requirement		Class II (Y5V)	Within ±30%	D.F.≤200% of initial requirement							
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12.	High Temperature Load (Endurance)	* Test temp. : C0G, X7R : 125±3°C. Y5V : 85±3°C.	* No remarkable damage. <table border="1"> <thead> <tr> <th>Dielectric</th> <th>I.R.</th> <th>Cap. Change</th> <th>Q/D.F.</th> </tr> </thead> <tbody> <tr> <td>Class I (C0G)</td> <td rowspan="2">≥1GΩ or RxC≥50Ω-F, whichever is smaller</td> <td>Within ± 3.0% or ±0.3pF, whichever is larger</td> <td>Q≥50% of initial requirement</td> </tr> <tr> <td>Class II (X7R)</td> <td>Within ±12.5%</td> <td>D.F.≤200% of initial requirement</td> </tr> <tr> <td>Class II (Y5V)</td> <td></td> <td>Within ±30%</td> <td>D.F.≤200% of initial requirement</td> </tr> </tbody> </table>	Dielectric	I.R.	Cap. Change	Q/D.F.	Class I (C0G)	≥1GΩ or RxC≥50Ω-F, whichever is smaller	Within ± 3.0% or ±0.3pF, whichever is larger	Q≥50% of initial requirement	Class II (X7R)	Within ±12.5%	D.F.≤200% of initial requirement	Class II (Y5V)		Within ±30%	D.F.≤200% of initial requirement												
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8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

No.	Item	Test Condition	Requirements								
13	Resistance to Flexure of Substrate	<p>* The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1mm per second until the deflection becomes 1mm.</p>  <p>Unit : mm</p>	<p>* No remarkable damage.</p> <table border="1"> <thead> <tr> <th>Dielectric</th> <th>Cap. Change</th> </tr> </thead> <tbody> <tr> <td>Class I (C0G)</td> <td>Within ±3.0% or ±0.3pF, whichever is larger</td> </tr> <tr> <td>Class II (X7R)</td> <td>Within ±12.5%</td> </tr> <tr> <td>Class II (Y5V)</td> <td>Within ±30%</td> </tr> </tbody> </table> <p>(This capacitance change means the change of capacitance under specified flexure of substrate from the capacitance measured before the test)</p>	Dielectric	Cap. Change	Class I (C0G)	Within ±3.0% or ±0.3pF, whichever is larger	Class II (X7R)	Within ±12.5%	Class II (Y5V)	Within ±30%
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Class II (X7R)	Within ±12.5%										
Class II (Y5V)	Within ±30%										
14.	Adhesive Strength of Termination	<p>* Capacitors mounted on a substrate. A force of 5N(≤0603) or 10N(&gt;0603) applied perpendicular to the place of substrate and parallel the line joining the center of terminations for 10±1 second.</p>  <p>Capacitor P.C. Board Pressurizing force</p>	<p>* No remarkable damage or removal of the terminations.</p>								
15.	Vibration Resistance	<p>* Vibration frequency : 10~55 Hz/min. * Total amplitude : 1.5mm. * Test time : 6 hrs. (Two hrs each in three mutually perpendicular directions)</p>	<p>* No remarkable damage. * Cap. change and Q/D.F. : To meet initial spec.</p>								

**9. PACKAGE DIMENSION AND QUANTITY**

Size	Thickness (mm)	Paper tape		Plastic tape	
		7" reel	13" reel	7" reel	13" reel
0201(0603)	0.30±0.03	15k	70k	-	-
	0.30±0.05	15k	-	-	-
	0.30±0.09	15k	-	-	-
0402(1005)	0.50±0.05	10k	50k	-	-
	0.50 +0.02/-0.05	10k	50k	-	-
0603(1608)	0.50±0.20	10k	-	-	-
	0.50±0.10	4k	-	-	-
	0.80±0.07	4k	15k	-	-
0805(2012)	0.80 +0.15/-0.10	4k	15k	-	-
	0.50±0.10	4k	15k	-	-
	0.60±0.10	4k	15k	-	-
1206(3216)	0.80±0.10	4k	15k	-	-
	0.85±0.10	4k	15k	-	-
	0.95±0.10	-	-	3k	10k
	1.15±0.15	-	-	3k	10k
	1.25±0.10	-	-	3k	10k
	1.60±0.20	-	-	2k	10k
1210(3225)	1.60 +0.30/-0.10	-	-	2k	9k
	0.85±0.10	-	-	3k	10k
	0.95±0.10	-	-	3k	10k
	1.25±0.10	-	-	3k	10k
	1.60±0.20	-	-	2k	-
	2.00±0.20	-	-	1k	6k
1808(4520)	2.50±0.30	-	-	1k	6k
	1.25±0.10	-	-	2k	10k
	1.60±0.20	-	-	2k	8k
1812(4532)	2.00±0.20	-	-	1k	6k
	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	3k
	2.80±0.30	-	-	0.5k	-
1825(4563)	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	-
2220(5750)	2.80±0.30	-	-	0.5k	-
	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	-
2225(5763)	2.80±0.30	-	-	0.5k	-
	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-
2225(5763)	2.50±0.30	-	-	0.5k	-
	2.80±0.30	-	-	0.5k	-
	2.80±0.30	-	-	0.5k	-

Unit : pcs



**9. PACKAGE DIMENSION AND QUANTITY**

**9.1. EMBOSSED TAPE DIMENSIONS**

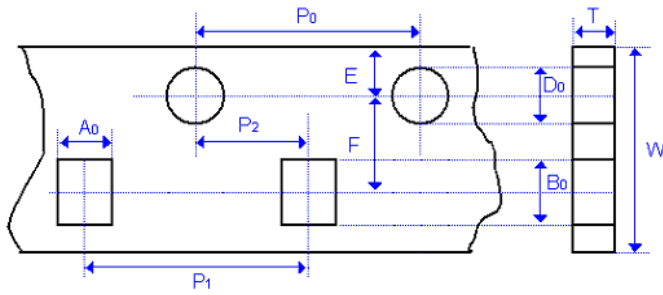


Fig. 9.1 The dimension of paper tape

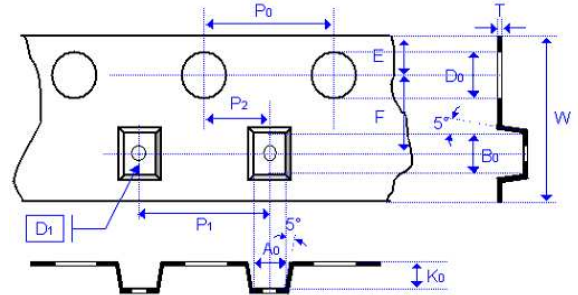


Fig. 9.2 The dimension of plastic tape

Size	0201	0402	0603		0805	
Chip Thickness	0.30±0.03	0.50±0.05 0.50±0.10	0.80±0.07	0.80 +0.15/-0.1	0.80±0.10	1.25±0.10 1.25±0.20
A <sub>0</sub>	0.39±0.07	0.70±0.2	1.00 +0.05/-0.1	1.02 +0.05/-0.1	1.50±0.10	<1.65
B <sub>0</sub>	0.69±0.07	1.20±0.2	1.80±0.10	1.80±0.10	2.30±0.10	<2.40
T	≤0.50	≤0.80	0.95±0.05	0.97±0.05	0.95±0.05	0.23±0.05
K <sub>0</sub>	-	-	-	-	-	<2.50
W	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10
P <sub>0</sub>	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
10xP <sub>0</sub>	40.00±0.10	40.00±0.10	40.00±0.2	40.00±0.2	40.00±0.2	40.00±0.20
P <sub>1</sub>	2.00±0.05	2.00±0.05	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
P <sub>2</sub>	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D <sub>0</sub>	1.55±0.05	1.55±0.05	1.55±0.05	1.55±0.05	1.55±0.05	1.50 +0.10/-0
D <sub>1</sub>	-	-	-	-	-	1.00±0.10
E	1.75±0.05	1.75±0.05	1.75±0.05	1.75±0.05	1.75±0.05	1.75±0.10
F	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05
Unit :	mm	mm	mm	mm	mm	mm

Size	1206			1210		1812	
Chip Thickness	0.80±0.10	0.95±0.10 1.25±0.10	1.60±0.20 1.60±0.3/-0/1	0.95±0.10 1.25±0.10 1.60±0.20	2.50±0.30	1.25±0.10 1.60±0.20 2.00±0.20	2.50±0.30
A <sub>0</sub>	2.00±0.10	<2.00	<2.00	<3.05	<3.10	<3.90	<3.90
B <sub>0</sub>	3.50±0.10	<3.60	<3.70	<3.80	<4.00	<5.30	<5.30
T	0.95±0.05	0.23±0.05	0.23±0.05	0.23±0.05	0.23±0.05	0.25±0.05	0.25±0.05
K <sub>0</sub>	-	<2.50	<2.50	<2.50	<3.50	<2.50	<3.00
W	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	12.0±0.20	12.0±0.20
P <sub>0</sub>	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.100	4.00±0.10	4.00±0.10	4.00±0.10
10xP <sub>0</sub>	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.0±0.10	40.00±0.20	40.00±0.20
P <sub>1</sub>	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	8.00±0.10	8.00±0.10
P <sub>2</sub>	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D <sub>0</sub>	1.55±0.05	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0
D <sub>1</sub>	-	1.00±0.10	1.00±0.10	1.00±0.10	1.00±0.10	1.50±0.10	1.50±0.10
E	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.1
F	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	5.50±0.05	5.50±0.05
Unit :	mm	mm	mm	mm	mm	mm	mm

**9. PACKAGE DIMENSION AND QUANTITY**

Size	1825		2220		2225	
Chip Thickness	1.60±0.20 2.00±0.20	2.50±0.30	1.40±0.15 1.60±0.20 2.00±0.20	2.50±0.30	1.60±0.20 2.00±0.20	2.50±0.30
A <sub>0</sub>	<6.80	<6.80	<5.80	<5.80	<6.80	<6.80
B <sub>0</sub>	<5.30	<5.30	<6.50	<6.50	<6.50	<6.50
T	0.30±0.10	0.30±0.10	0.30±0.10	0.30±0.10	0.30±0.10	0.30±0.10
K <sub>0</sub>	<2.50	<3.10	<2.50	<3.10	<2.50	<3.10
W	12.0±0.20	12.0±0.20	12.0±0.20	12.0±0.20	12.0±0.20	12.0±0.20
P <sub>0</sub>	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
10xP <sub>0</sub>	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20
P <sub>1</sub>	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10
P <sub>2</sub>	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D <sub>0</sub>	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0
D <sub>1</sub>	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10
E	1.75±0.1	1.75±0.10	1.75±0.1	1.75±0.10	1.75±0.10	1.75±0.10
F	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05
Unit :	mm	mm	mm	mm	mm	mm

**9.2. REEL DIMENSIONS**

Size	0201, 0402, 0603, 0805, 1206, 1210			1808, 1812, 1825, 2220, 2225
Reel size	7"	7"	13"	7"
C	13.0 +0.5/-0.2	13.0 +0.5/-0.2	13.0 +0.5/-0.2	13.0 +0.5/-0.2
W <sub>1</sub>	8.4 +1.5/-0	12.4 +2.0/-0	8.4 +1.5/-0	8.4 +1.5/-0
A	178.0 ±0.10	178.0 ±0.10	330.0 ±1.0	178.0 ±0.10
N	60.0 +1.0/-0	80.0 ±1.0	100 ±1.0	60.0 +1.0/-0

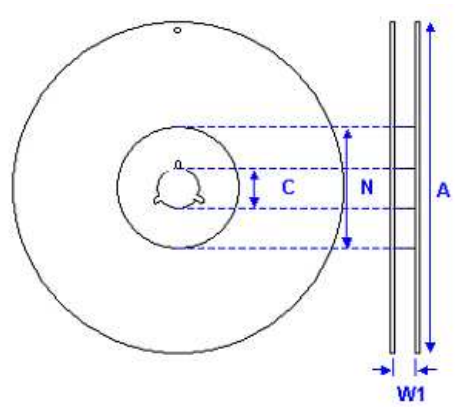


Fig. 9.3 The dimension of reel

## 10. APPLICATION NOTES

### STORAGE

To prevent the damage of solderability of terminations, the following storage conditions are recommended :  
 Indoors under 5 ~ 40°C and 20% ~ 70% RH.

No harmful gases containing sulfuric acid, ammonia, hydrogen sulfide or chlorine.

Packaging should not be opened until the capacitors are required for use. If opened, the pack should be re-sealed as soon as is practicable. Taped product should be stored out of direct sunlight, which might promote deterioration in tape or adhesion performance. The product is recommended to be used within 12 months after shipment and checked the solderability before use.

### HANDLING

Chip capacitors are dense, hard, brittle, and abrasive materials. They are liable to suffer mechanical damage, in the form of cracks or chips. Chip Capacitors should be handled with care to avoid contamination or damage. To use vacuum or plastic tweezers to pick up or plastic tweezers is recommended for manual placement. Tape and reeled packages are suitable for automatic pick and placement machine.

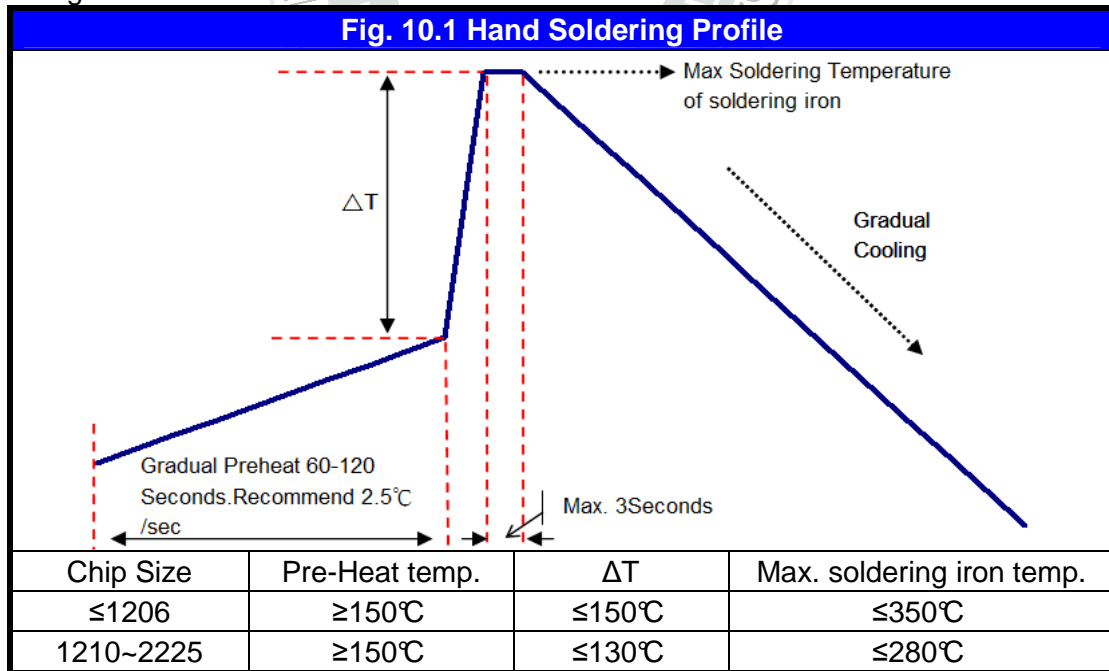
### PREHEAT

In order to minimize the risk of thermal shock during soldering, a carefully controlled preheat is required. The rate of preheat should not exceed 3°C per second.

### SOLDERING

Use middy activated rosin RA and RMA fluxes do not use activated flux. The amount of solder in each solder joint should be controlled to prevent the damage of chip capacitors caused by the stress between solder, chips, and substrate.

a.) Hand soldering :



\* Soldering iron tip diameter  $\leq 1.0$  mm and wattage max. 20W.

\* The Capacitors shall be pre-heated and that the temperature gradient between the devices and the tip of the soldering iron.

\* The required amount of solder shall be melted on the soldering tip.

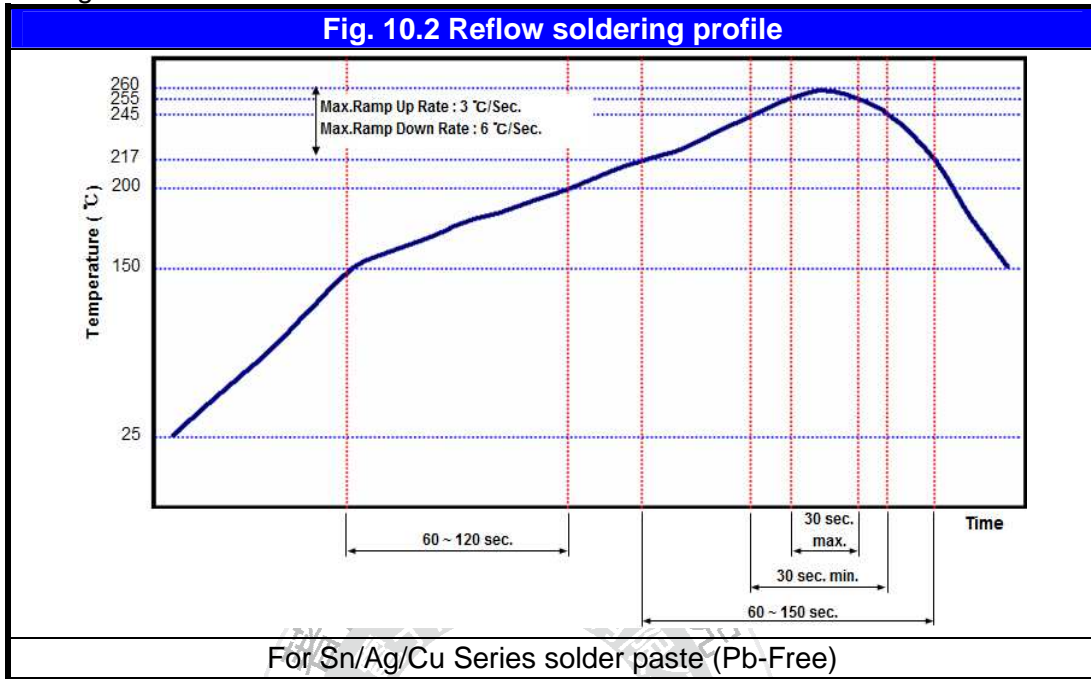
\* The tip of iron should not contact the ceramic body directly.

\* The Capacitors shall be cooled gradually at room temperature after soldering.

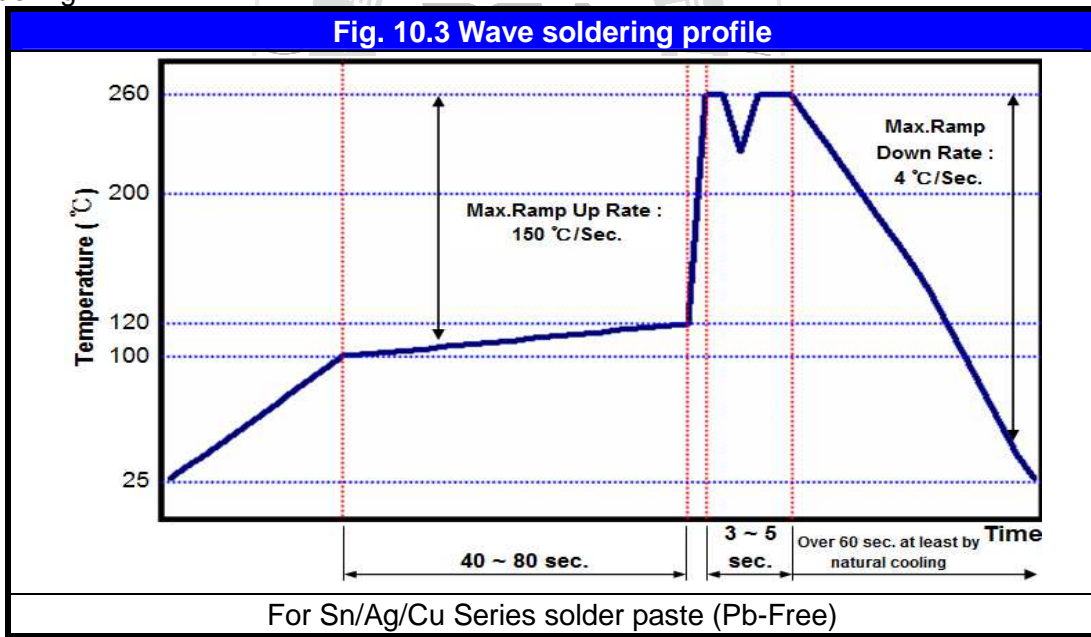
\* Forced air cooling is not allowed.

**10. APPLICATION NOTES**

b.) Reflow soldering :



c.) Wave soldering :



Soldering conditions :

Class I :

Size Inch (mm)	Temper. Char.	Capacitance	Condition	
			Wave	Reflow
≤0402 (1005)	All Class I	All	X	O
0603 (1608)	All Class I	All	O	O
0805 (2012)	All Class I	All	O	O
1206 (3216)	All Class I	All	O	O
≥1210 (3225)	All Class I	All	X	O

## 10. APPLICATION NOTES

Soldering conditions :  
 Class II :

Size Inch (mm)	Temper. Cher.	Capacitance	Condition	
			Wave	Reflow
≤0402 (1005)	All Class II	All	X	O
0603 (1608)	All Class II	Cap. <2.2μF	O	O
		Cap. ≥2.2μF	X	O
0805 (2012)	All Class II	Cap. <4.7μF	O	O
		Cap. ≥4.7μF	X	O
1206 (3216)	All Class II	Cap. <4.7μF	O	O
		Cap. ≥4.7μF	X	O
≥1210 (3225)	All Class II	All	X	O

Soldering height :

The solder climbing minimum height is suggesting to 25% of chip thickness or 500um whichever is less.  
 (Reference from IPC-610E)

The diagram illustrates a cross-section of a chip on a substrate. The chip is shown in yellow and grey. A vertical double-headed arrow on the left indicates the 'Chip Thickness'. A vertical double-headed arrow on the right indicates the 'Soldering Height', which is the height of the solder joint between the chip and the substrate.

### COOLING

After soldering, cool the chips and the substrate gradually to room temperature. Natural cooling in air is recommended to minimize stress in the solder joint.

### CLEANING

All flux residues must be removed by using suitable electronic-grade vapor-cleaning solvents to eliminate contamination that could cause electrolytic surface corrosion. Good results can be obtained by using ultrasonic cleaning of the solvent. The choice of the proper system is depends upon many factors such as component mix, flux, and solder paste and assembly method. The ability of the cleaning system to remove flux residues and contamination from under the chips is very important.