



GP4504

PRIMARY SIDE POWER SWITCHER FOR OFF-LINE SMPS

Description

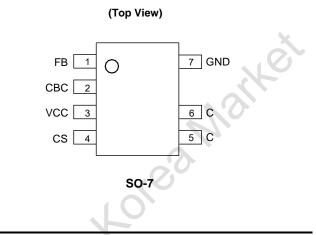
The GP4504 is a power switcher for power supplies with better conversion efficiency, better voltage & current accuracy, and improved protection functions. Typical applications include charger, adapter for ADSL, home appliance power supply and PC auxiliary power supplies. The GP4504 with built in BJT, regulates the output voltage and current in the primary side by piece-wise pulse frequency modulation (p-PFM) and primary current peak amplitude modulation (AM) in discontinuous conduction mode (DCM). The system operating frequency reduces linearly from heavy load to light load in each interval of the p-PFM, and operating frequency is fixed at medium load by varying primary current peak amplitude.

The GP4504 has good transient characteristics in combination with the secondary side IC like AP4341/AP43410. Typically, minimal voltage of 4.3V at PCB side can be achieved for dynamic test of 5V application system.

The GP4504 provides operating frequency dithering function to improve EMC performance of power supply. The GP4504 also has programmable cable voltage drop compensation function by external resistor.

The GP4504 is packaged in SO-7.

Pin Assignments



Applications

- Adapters
- Set Top Boxes
- Auxiliary Supplies
- Appliances

Features

- Primary Side Control for Eliminating Opto-coupler
- Built-in 700V BJT
- Excellent Transient Characteristics
- High Voltage and Super-speed Start up
- External Adjustable Output Cable Voltage Drop Compensation
- Ultra-low No-load Power Consumption(<10mW)
- Multiple PWM/PFM Mode to Improve Audio Noise and Efficiency
- Valley-on for Higher Efficiency and Better EMI
- Multiple Protections:
 - Over Voltage Protection (OVP)
 - Output Short Circuit Protection (SCP)
 - Over Temperature Protection (OTP)
- Totally Lead-free & Fully RoHS Compliant (Notes 1 & 2)
- Halogen and Antimony Free. "Green" Device (Note 3)

Note:

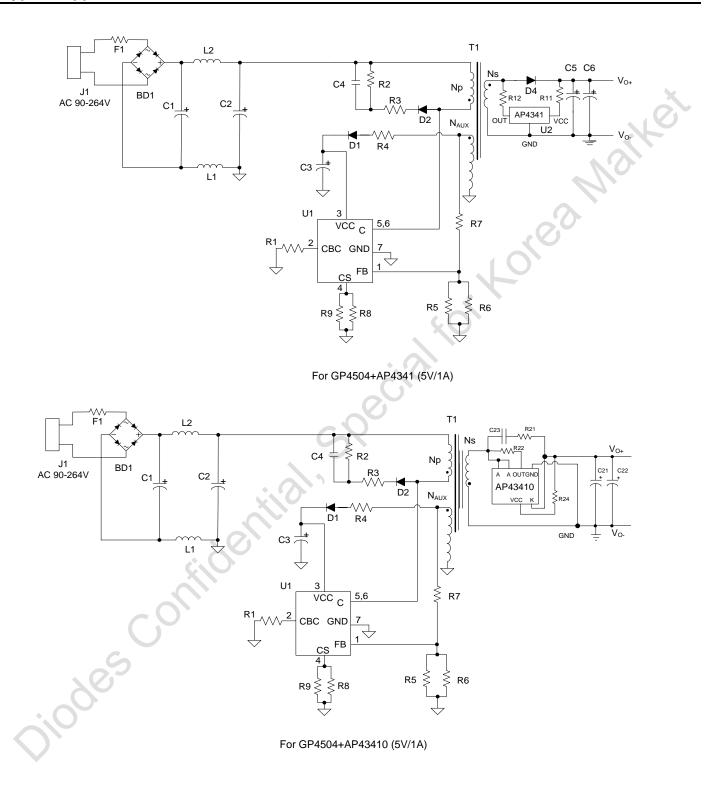
1. No purposely added lead. Fully EU Directive 2002/95/EC (RoHS) & 2011/65/EU (RoHS 2) compliant.

- 2. See http://www.diodes.com/quality/lead_free.html for more information about Diodes Incorporated's definitions of Halogen- and Antimony-free, "Green" and Lead-free.
- 3. Halogen- and Antimony-free "Green" products are defined as those which contain <900ppm bromine, <900ppm chlorine (<1500ppm total Br + Cl) and <1000ppm antimony compounds.



GP4504

Typical Applications Circuit

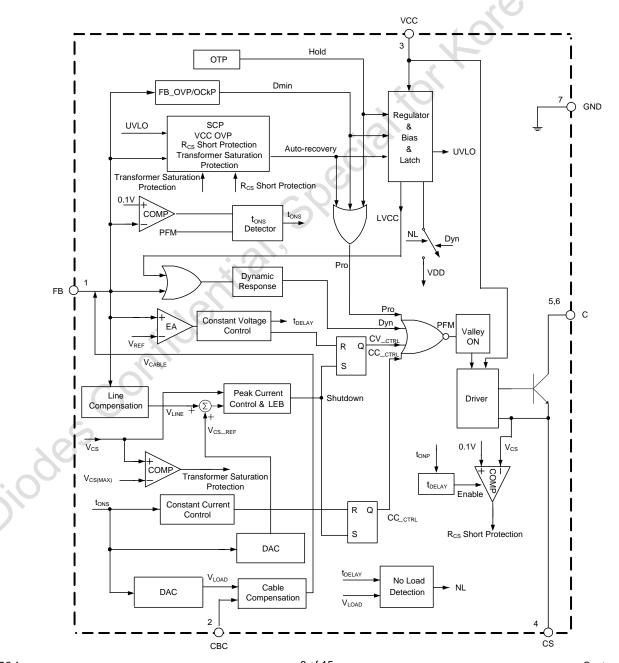




Pin Descriptions

Pin Number	Pin Name	Function
1	FB	The voltage feedback from auxiliary winding
2	CBC	This pin connects a resistor to GND for output cable compensation
3	VCC	This pin receives rectified voltage from the auxiliary winding of the transformer
4	CS	Current sense for primary side of transformer
5, 6	С	This pin is connected with an internal power BJT's collector
7	GND	This pin is the signal reference ground

Functional Block Diagram





Absolute Maximum Ratings (Note 4)

Symbol	Parameter	Rating	Unit
V _{CC}	Supply Voltage	-0.3 to 28.5	V
V _{CS} , V _{CBC}	Voltage on CS, CBC Pin	-0.3 to 7.4	V
V _{FB}	FB Input Voltage	-0.7 to 7.4	V
V _{CBO}	Collector-emitter Voltage	700	V
I _{CDC}	Collector DC Current	1.5	A
TJ	Operating Junction Temperature	-40 to +150	°C
T _{STG}	Storage Temperature	-65 to +150	°C
T _{LEAD}	Lead Temperature (Soldering, 10 sec)	+260	°C
-	ESD (Machine Model)	200	V
-	ESD (Human Body Model)	2000	V
PD	Total Power Dissipation	0.75	W

Note 4: Stresses greater than those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "Recommended Operating Conditions" is not implied. Exposure to "Absolute Maximum Ratings" for extended periods may affect device reliability.

Recommended Operating Conditions

Symbol	Parameter	. 0	Min	Max	Unit				
Vcc	Supply Voltage		_	25	V				
T _{OP}	Operating Temperature Range	0	-40	+105	°C				
f _{S(MAX)}	Maximum Operating Frequency	0	_	60	kHz				
S									
Thermal Imped	ermal Impedance (Note 5)								

Thermal Impedance (Note 5)

Symbol	Parameter	Value	Unit		
θ _{JA}	Junction to Ambient	95	°C/W		
θ _{JC}	Junction to Case	50	°C/W		

Note 5: When mounted on a standard single-sided FR-4 board with 300mm² Cu (at least 35µm thick) connected to all collectors and CS pins.

Electrical Characteristics (@V_{CC}=15V, T_J=+25°C, unless otherwise specified.)

Symbol	Parameters	Conditions	Min	Тур	Мах	Unit			
STARTUP AND UVLO SECTION									
V _{TH_ST}	Turn-on Voltage	-	11	13	15	V			
VOPR(MIN)	Turn-off Voltage	-	4.1	4.6	5.1	V			
LVCC	Minimum V _{CC}	At no load and hold mode	5.5	6	6.5	V			
STANDBY CU	RRENT SECTION								
I _{ST}	Turn-on Current	V _{CC} =V _{TH_ST} -1V before startup	0.01	0.2	0.6				
ICC_OPR	Operating Current	Static current	450	550	650	μA			
I _{CC_NL}	Standby Current	At no load	5	17.5	30				



Electrical Characteristics (@V_{CC}=15V, T_J=+25°C, unless otherwise specified.) (Cont.)

Symbol	Parameters	Conditions	Min	Тур	Max	Unit
FREQUENCY	JITTER SECTION					
$\Delta V_{CS}/V_{CS}$	V _{CS} Modulation		4.5	5	5.5	%
t _{MOD}	V _{CS} Modulation Period	NL to full load	366	488	610	μs
CURRENT SEI	NSE SECTION					Ó
V _{CS_H}	Peak Current Sense Voltage in Heavy Load	45% to 100% of full load	540	600	660	mV
V _{CS_L}	Peak Current Sense Voltage in Light Load	0% to 7% full load	216	240	264	mV
R _{LINE}	Built-in Line Compensation Resistor	-	108	120	132	Ω
t _{LEB}	Leading Edge Blanking	-	400	600	800	ns
CONSTANT V	OLTAGE SECTION				0	
V _{FB}	Feedback Threshold Voltage	Closed loop test of VOUT	2.45	2.5	2.55	V
VCABLE(MAX)	Cable Compensation Voltage	-	1.4	1.45	1.5	V
CONSTANT C	URRENT SECTION					
tons/tsw	Secondary Winding Conduction Duty	Tested @V _{FB} =2V	-<	4/8	-	_
VALLEY-ON S	ECTION		<u> </u>			
t _{VAL-ON}	Valid Off Time of Valley-on	From the end of tons	20	26	32	μs
DYNAMIC SEC	CTION	.0				
V _{TRIGGER}	Trigger Voltage for Dynamic Function		40	62.5	85	mV
t _{DELAY}	Delay Time for Dynamic Function	From the end of tons	95	122	150	μS
V_{UV_H}	Under Voltage of FB Pin for V_{CS_H}		2.23	2.275	2.32	V
POWER BJT S	SECTION	5				
V _{CE(SAT)}	Collector-emitter Saturation Voltage	I _C =0.5A	-	_	0.3	V
h _{FE}	DC Current Gain	÷.	14	17	_	_
ICEO	Leakage Current	-	-	-	60	μA
DRIVER SECT	ION					L
ISOURCE	Peak Driver Source Current	@CP Test	27.6	30	32.4	mA
R _{DS(ON)}	Sink Resistance	@CP Test	2	2.3	2.6	Ω
PROTECTION	FUNCTION SECTION	I			1	
V _{FB(OVP)}	Over Voltage Protection at FB Pin	-	3.5	3.75	4	V
V _{CC(OVP)}	Over Voltage Protection at VCC Pin	_	27	28.5	30	V
t _{ONP(MAX)}	Maximum Turn-on Time	_	13	17.5	22	μs
t _{OFF(MAX)}	Maximum Off Time	_	11	14	17	ms
V _{CS(MIN)}	Minimum Peak Current Sense Voltage at toNP(MAX)	-	135	150	165	mV
V _{FB(SCP)}	Short Circuit Protection	V _{FB} @ Hiccup	1.46	1.5	1.54	V
t _{SCP}	Time under V _{FB(SCP)}	-	32	51.5	71	ms
Тотр	Shutdown Temperature	-	+135	+150	+165	°C
T _{HYS}	Temperature Hysteresis	_	+30	+40	+50	°C





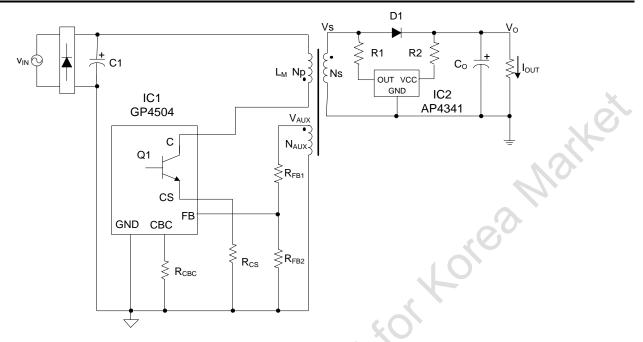


Figure 1. Simplified Flyback Converter Controlled by GP4504

Constant Primary Peak Current

The primary $I_P(t)$ current is sensed by a current sense resistor R_{CS} as shown in Figure 1.

The current rises up linearly at a rate of:

$$\frac{dI_{\rm p}(t)}{dt} = \frac{V_{BULK}(t)}{L_M} \dots \dots (1)$$

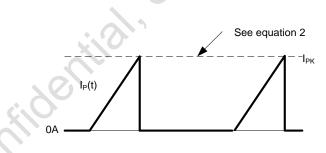


Figure 2. Primary Current Waveform

As illustrated in Figure 2, when the current $I_P(t)$ rises up to I_{PK} , the switch Q1 turns off. The constant peak current is given by:

The energy stored in the magnetizing inductance L_M each cycle is therefore:

$$E_{\rm g} = \frac{1}{2} \cdot L_M \cdot I_{PK}^2 \cdot \dots \cdot (3)$$

So the power transferring from input to output is given by:

$$P = \frac{1}{2} \cdot L_M \cdot I_{PK}^2 \cdot f_{SW} \cdot \dots \cdot (4)$$

Where f_{SW} is the switching frequency. When the peak current I_{PK} is constant, the output power depends on the switching frequency f_{SW}.



Constant Voltage Operation

The GP4504 captures the auxiliary winding feedback voltage at FB pin and operates in constant-voltage (CV) mode to regulate the output voltage. Assuming the secondary winding is master, the auxiliary winding is slave during the D1 on-time. The auxiliary voltage is given by:

$$V_{AUX} = \frac{N_{AUX}}{N_S} \cdot \left(V_{\rm O} + V_D\right) \cdot \dots \dots (5)$$

Where V_D is the diode forward drop voltage, N_{AUX} is the turns of auxiliary winding, and N_S is the turns of secondary winding.

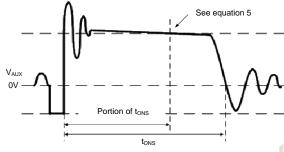


Figure 3. Auxiliary Voltage Waveform

The output voltage is different from the secondary voltage in a diode forward drop voltage V_D which depends on the current. If the secondary voltage is always detected at a constant secondary current, the difference between the output voltage and the secondary voltage will be a fixed V_D . The voltage detection point is portion of tons after D1 is turned on. The CV loop control function of GP4504 then generates a D1 off-time to regulate the output voltage.

Constant Current Operation

The GP4504 is designed to work in constant current (CC) mode. Figure 4 shows the secondary current waveforms.

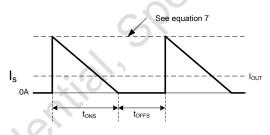


Figure 4. Secondary Current Waveform

In CC operation, the CC loop control function of GP4504 will keep a fixed proportion between D1 on-time tons and D1 off-time toFFS by discharging or charging the built-in capacitance connected. This fixed proportion is

The relation between the output constant-current and secondary peak current IPKS is given by:

$$I_{OUT} = \frac{1}{2} \cdot I_{PKS} \cdot \frac{t_{ONS}}{t_{ONS} + t_{OFFS}} \dots \dots \dots (7)$$

At the instant of D1 turn-on, the primary current transfers to the secondary at an amplitude of:

$$I_{PKS} = \frac{N_P}{N_s} \cdot I_{PK} \dots \dots \dots \dots (8)$$

Thus the output constant current is given by:

$$I_{OUT} = \frac{1}{4} \cdot \frac{N_P}{N_S} \cdot I_{PK} \cdot \dots \dots \dots (9)$$



Multiple Segment Peak Current

As to the original PFM PSR system, the switching frequency decreases with decreasing of output current, which will encounter audible noise issue since switching frequency decreases to audio frequency range about less than 20kHz.

In order to avoid audible noise issue, GP4504 uses 3-segment primary peak current control method at constant voltage (CV) mode, the current sense threshold voltage is multiple segments with different loading, as shown in Figure 5, which are V_{CS_H} for high load, varied V_{CS_M} for medium load and V_{CS_L} for light load. In no load and ultra light load condition (NL mode), the current reference is also V_{CS_L} . But the operation in NL mode is different, which will be described in next section.

It can be seen from the following figure that with multiple segment peak current control, GP4504 power system can keep switching frequency above 24kHz from light load to heavy load and guarantee the audible noise free performance.

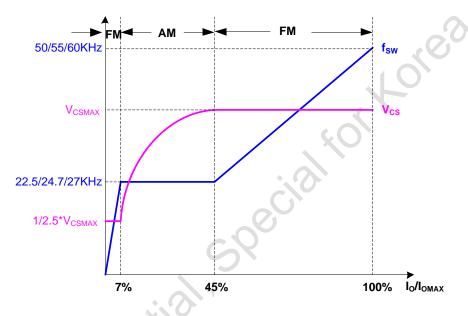


Figure 5. Segment Peak Current and Operating Frequency at CV Mode

Amplitude Modulation (AM)

The power transferring from the input to the output is given by:

$$P = \frac{1}{2} \times L_M \times I_{PK}^2 \times f_{SW} \qquad (10)$$

$$\eta \times \frac{1}{2} \times L_P \times I_{PK}^2 \times f_{SW} = P_O = V_O \times I_O \qquad (11)$$

Where, f_{SW} is the switching frequency, η is the transferring efficiency.

In GP4504, the high load mode and light load mode adopt the frequency modulation (FM), and the medium load mode uses the amplitude modulation (AM).

During AM, the frequency is fixed, V_{CS_M} is varied. Below is the analysis of V_{CS_M} . We can get the square root equation from the following equation:

$$\eta \times \frac{1}{2} \times L_p \times I_{PK}^2 \times f_{SW} = \eta \times \frac{1}{2} \times L_p \times \left(\frac{V_{CS}}{R_{CS}}\right)^2 \times f_{SW} = V_o \times I_o \qquad (12)$$

$$V_{CS} = \sqrt{\frac{2 \cdot R_{CS}^2 \cdot V_o \cdot I_o}{\eta \cdot L_p \cdot f_{SW}}} \qquad (13)$$



During AM, the frequency is fixed, assume V_0 and η are constants, we can get

$$V_{CS} = k \cdot \sqrt{I_o}$$
 ($k = \sqrt{\frac{2 \cdot R_{CS}^2 \cdot V_o}{\eta \cdot L_p \cdot f_{SW}}}$)(14)

NL Mode Operation

At no load and ultra light load, the GP4504 works at no load mode (NL mode) and the output voltage is detected by AP4341. In order to achieve ultra low standby power at NL mode, the static current (I_{CC_NL}) of the GP4504 is reduced to 17.5µA.

- The conditions of exiting NL mode---V_{CPC}>60mV or t_{OFF}<256µs
- The conditions of entering NL mode-- V_{CPC}<60mV and t_{OFF}≥256µs

At NL mode, the internal reference voltage V_{DD} is pulled to ground. For normal NL working state, there are two mechanisms that make the GP4504 re-establish the V_{DD} , then generate the PFM pulse to turn on primary switch. One is when the AP4341 detects the output voltage is lower than its trigger voltage. The AP4341 OUT pin emits a periodical pulse current. This pulse current will generate a pulse voltage on feedback winding through the transformer coupling. When the FB pin of GP4504 detects this pulse (>75mV is valid), the GP4504 re-establishes the V_{DD} and turns on primary switch to provide one energy pulse to supply output terminal and primary VCC voltage. The other is when VCC voltage of the GP4504 lower than LVCC voltage (about 7.5V). To achieve low standby power, the lower switching frequency is necessary. But if the off time is too long, the VCC voltage will reduce to very low level. This mechanism is better to avoid VCC voltage being lower than $V_{OPR(MIN)}$.

Leading Edge Blanking

When the power switch is turned on, a turn-on spike will occur on the sense-resistor. To avoid false-termination of the switching pulse, a 500ns leading-edge blanking is built in. During this blanking period, the current sense comparator is disabled and the driver can't be switched off.

Valley Turn-on

When the off time (t_{OFF}) is lower than t_{VAL-ON} , GP4504 power system can work with valley turn-on. It can reduce BJT switching on power losses which is resulted from the equivalent output capacitance to achieve highest overall efficiency. At the same time, because of valley turn-on the switching frequency has the random jitter feature, which will benefit for conductive EMI performance. And valley turn-on can also reduce the power switch turn on spike current and then achieve the better radiative EMI performance.

Adjustable Line Compensation

Since there is a constant delay time from the CS pin voltage reaching the given V_{CS} reference to the power BJT turning off, the real primary peak current value always has a gap with the ideal value. The gap value changes with different input line voltage, which is caused by different current rising slope, results in different system constant current value.

In order to eliminate the constant current deviation due to line voltage, the adjustable line compensation is introduced to GP4504 design. The negative voltage of FB pin which is linear to the line voltage is added up to V_{CS} reference by a certain proportion and create an adjustable compensation voltage to clear up the primary current gap, so that the excellent line regulation of output current will be achieved.

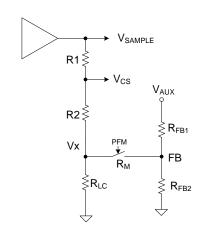


Figure 6. Adjustable Line Compensation Circuit



$$\Delta V_{CS} = -\frac{R_1}{R_1 + R_2} \cdot \frac{N_{AUX}}{N_P} \cdot \frac{R_{LC}}{R_{LC} + R_M + R_{FB1}} \cdot V_{LINE} \quad \dots \dots \dots (15)$$

So, the GP4504 can change the line compensation capability by adjusting the upper resistor at FB pin (R_{FB1}). Higher resistance means lower line compensation capability.

Adjustable Cable Compensation

reamark To meet the voltage drop of different output cables, the GP4504 can realize the adjustable cable compensation. As shown in Figure 7, V_{CBC} follows the V_{LOAD} that reflects the power system loading percentage.

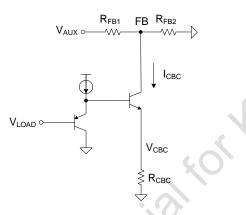


Figure 7. Adjustable Cable Compensation Circuit

If the CBC resistance (R_{CBC}) and R_{FB1} are fixed, the current (I_{CBC}) flowing through the CBC resistance (R_{CBC}) also follows the changing of the VLOAD:

$$I_{CBC} = \frac{V_{LOAD}}{R_{CBC}}$$
(16)

The voltage change (ΔV_{AUX}) of auxiliary winding (V_{AUX}) is varied with the V_{LOAD} :

$$\Delta V_{AUX} = R_{FB1} \cdot I_{CBC} = \frac{R_{FB1}}{R_{CBC}} \cdot V_{LOAD} \qquad (17)$$

The V_0 changing (ΔV_0) which ΔV_{AUX} reflects is also changed with V_{LOAD}:

$$\Delta V_O \approx \frac{N_S}{N_{AUX}} \cdot \Delta V_{AUX} = \frac{N_S}{N_{aux}} \cdot \frac{R_{FB1}}{R_{CBC}} \cdot V_{LOAD} \quad \dots \dots (18)$$

So, we can achieve the right cable compensation by adjusting R_{CBC}. The 90kΩ resistance can ensure about 350mV cable compensation from no load to full load.

Protection

The GP4504 has various built-in single-point fault protection features: FB over voltage protection, VCC over voltage protection, output short circuit protection, FB open circuit protection, transformer saturation protection and current sense resistor fault (short or open) protection, over temperature protection. The fault conditions to trigger these protections are different and protection modes to enter after the protections are triggered are different.

Protection Mode

The GP4504 has three protection modes: D_{MIN}, auto-recovery and hold. The Operation Principles are different.

When FB over voltage protection and FB open circuit protection are triggered, the GP4504 enters the D_{MIN} mode whereby the GP4504 immediately shuts down and signals a pulse to turn on the primary switch after toFF(MAX), that detects if the fault condition is removed. If the fault



condition is removed before V_{CC} is still higher than $V_{OPR(MIN)}$, the device will enter normal operating mode. If not, the GP4504 will remain off and wait for another $t_{OFF(MAX)}$. When V_{CC} drops to $V_{OPR(MIN)}$, the GP4504 will enter the restart process, and VCC voltage changes between $V_{TH(ST)}$ and $V_{OPR(MIN)}$ until $V_{FB(OVP)}$ condition is removed.

When over temperature protection is activated, the device enters the hold mode. Once the hold mode is triggered, the GP4504 doesn't signal any pulse until the fault condition is removed, and VCC Voltage is hold not lower than LVCC voltage.

When other fault protections are triggered, the device enters the auto-recovery mode. Once the GP4504 enters the auto-recovery mode, the device shuts down immediately and doesn't signal any pulse, the VCC current is decreased from operating current (mean: 550μ A) to standby current (mean: 17.5μ A). Until VCC voltage drops to V_{OPR(MIN)}, the GP4504 will enter the restart process, and VCC voltage changes between V_{TH(ST)} and V_{OPR(MIN)} until the fault condition is removed. The slope of VCC voltage to discharge is very small, and the time to drop to V_{OPR(MIN)} is very long. It can decrease the average power dissipation at a fault condition.

Short Circuit Protection (SCP)

Short Circuit Protection (SCP) detection principle is similar to the normal output voltage feedback detection by sensing FB pin voltage. When the detected FB pin voltage is below $V_{FB(SCP)}$ for a duration of about t_{SCP} , the SCP is triggered. Then the GP4504 enters hiccup mode that the IC immediately shuts down and then restarts, so that the VCC voltage changes between V_{TH_ST} and UVLO threshold until $V_{FB(SCP)}$ condition is removed.

As to the normal system startup, the time duration of FB pin voltage below V_{FB(SCP)} should be less than t_{SCP} to avoid entering SCP mode. But for the output short condition or the output voltage below a certain level, the SCP mode should happen.

Figure 8 is the GP4504 normal start-up waveform that the voltage of FB pin is above $V_{FB(SCP)}$ during t_{SCP} after VCC gets to the V_{TH_ST} , which doesn't enter the SCP mode. As shown in Figure 9, V_{OUT} is short and the voltage of FB pin is lower than $V_{FB(SCP)}$ during t_{SCP} , the GP4504 triggers the SCP and enters hiccup mode.

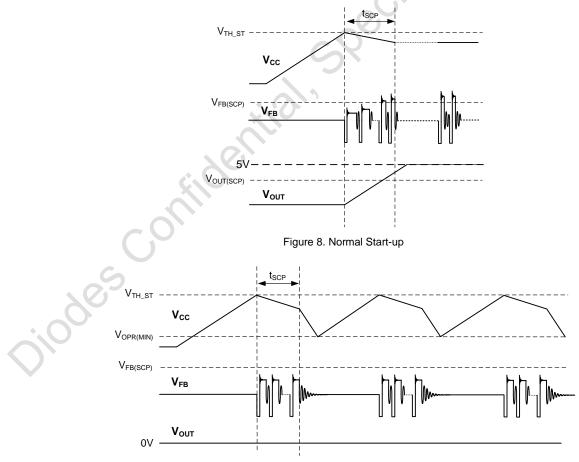


Figure 9. Short Circuit Protection (SCP) and Hiccup Mode



Transformer Saturation Protection via Primary Peak Current Limitation

When the power system works abnormally with transformer saturated, the voltage of CS pin will increase promptly and be over the $V_{CS(MAX)}$. If two consecutive pulses exceed a threshold value ($V_{CS(MAX)}$), the device shuts down and enters auto-recovery mode.

Over Temperature Protection (OTP)

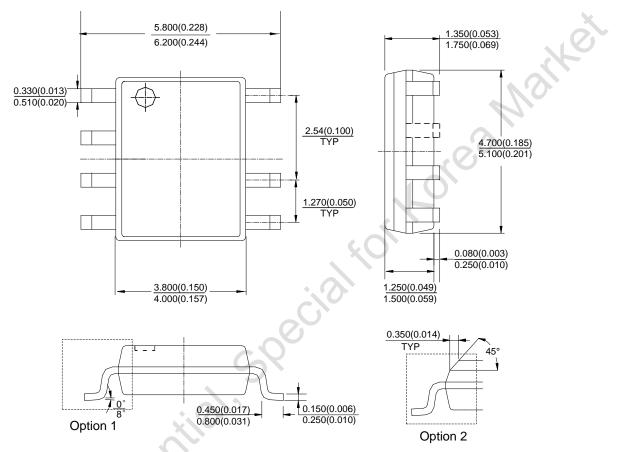
If the IC junction temperature exceeds the threshold of +150°C, the GP4504 shuts down immediately and enters the hold mode. If the junction temperature decreases to hysteresis temperature of +100°C, the GP4504 can recover to normal operation. If not, the power system keeps the hold mode.

Ordering Information <u>GP4504 X XX - XX</u> **Product Name RoHS/Green** Package Packing TR : Tape & Reel G1: Green M : SO-7 Package Part Number Marking ID **Temperature Range** Packing SO-7 -40°C to +105°C GP4504MTR-G1 4504M-G1 4000/Tape & Reel **Marking Information** (Top View) First and Second Lines: Logo and Marking ID ₼ 4504M Third Line: Date Code -G1 Y: Year YWWAXX WW: Work Week of Molding A: Assembly House Code XX: 7th and 8th Digits of Batch No.



Package Outline Dimensions (All dimensions in mm(inch).)

(1) Package Type: SO-7

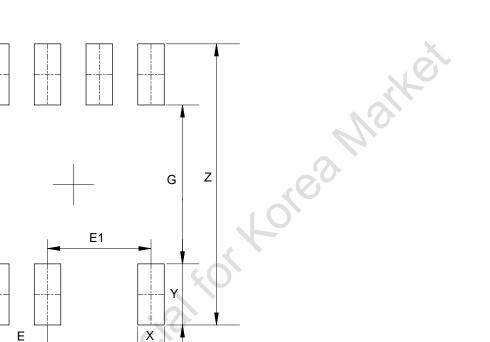


Note: Eject hole, oriented hole and mold mark is optional.



Suggested Pad Layout

(1) Package Type: SO-7



	Dimensions	Z (mm)/(inch)	G (mm)/(inch)	X (mm)/(inch)	Y (mm)/(inch)	E (mm)/(inch)	E1 (mm)/(inch)
	Value	6.900/0.272	3.900/0.154	0.650/0.026	1.500/0.059	1.270/0.050	2.540/0.100
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