# Surface Mount Fuses

# Ceramic Fuse > 438 Series

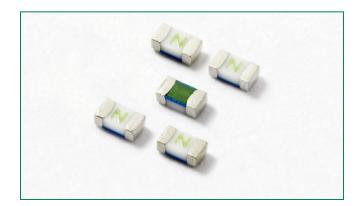
# 438 Series - 0603 Fast-Acting Fuse











## **Agency Approvals**

AGENCY	AGENCY FILE NUMBER	AMPERE RANGE		
<b>71</b> 7	E10480	0.250A – 6A		
<b>®</b> ;	29862	0.250A – 6A		

#### **Electrical Characteristics for Series**

% of Ampere Rating	Ampere Rating	Opening Time at 25°C
100%	0.250A - 6A	4 Hours, Minimum
250%	0.250A – 6A	5 Seconds, Maximum

#### **Description**

The 438 Series is a 100% Lead-free, RoHS compliant and Halogen-free fuse series designed specifically to provide over-current protection to circuits that operate under high working ambient temperature up to 150°C.

The general design ensures excellent temperature stability and performance reliability.

The high I<sup>2</sup>t values which is typical in the Littelfuse Ceramic Fuse family ensure high inrush current withstand capability.

#### **Features**

- Operating Temperature from -55°C to +150°C
- 100% Lead-free, RoHS compliant and Halogen-
- Suitable for both leaded and lead-free reflow / wave soldering

#### **Applications**

- Handheld Electronics
- · Hard Disk Drives
- LCD Displays
- SD Memory Cards
- Battery Packs

# **Additional Information**











# Electrical Specifications by Item

Ampere	Max.		Nominal Nomin	Nominal	Nominal Voltage	Nominal Power	Agency Approvals		
Rating (A)	Amp Code	Voltage Rating (V)	Interrupting Rating	Resistance (Ohms) <sup>2</sup>	Melting I <sup>2</sup> t (A <sup>2</sup> Sec.) <sup>3</sup>	Drop At Rated Current (V) <sup>4</sup>	Dissipation At Rated Current (W)	<i>91</i>	<b>(P</b> )
0.25	.250	63VDC		2.218	0.0017	0.550	0.138	X	Х
0.375	.375	63VDC		1.247	0.0041	0.488	0.183	X	X
0.5	.500	63VDC		0.829	0.0100	0.486	0.243	X	X
0.75	.750	63VDC	50A @ 63VDC	0.466	0.0281	0.378	0.284	Х	х
1	001.	63VDC	50A @ 32VAC	0.310	0.0593	0.351	0.351	Х	Х
1.25	1.25	63VDC		0.200	0.0510	0.365	0.456	х	х
1.5	01.5	63VDC		0.174	0.0902	0.368	0.552	X	Х
1.75	1.75	63VDC		1.405	0.1440	0.360	0.540	X	Х
2	002.	32		0.051	0.1490	0.107	0.214	Х	Х
2.5	02.5	32		0.0324	0.1977	0.095	0.238	X	х
3	003.	32	EOV @ 33//DC/13//VC	0.0255	0.2922	0.093	0.279	X	Х
3.5	03.5	32	50A @ 32VDC/12VAC	0.0205	0.4752	0.082	0.287	X	х
4	004.	32		0.0170	0.6920	0.079	0.316	Х	Х
5	005.	32		0.0115	0.7398	0.074	0.370	Х	Х
6	006.	24	50A @ 24VDC/12VAC	0.0085	1.3838	0.072	0.432	X	×

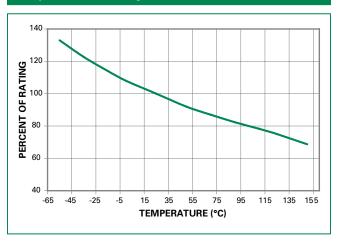
- 1. AC Interrupting Rating tested at rated voltage with unity power factor. DC Interrupting Rating tested at rated voltage with time constant < 0.8 msec.
- 2. Nominal Resistance measured with < 10% rated current.
- 3. Nominal Melting I2t measured at 1 msec. opening time.
- 4. Nominal Voltage Drop measured at rated current after temperature has stabilized

Devices designed to carry rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Re-rating Curve" for additional re-rating information.

Devices designed to be mounted with marking code facing up.



# **Temperature Re-rating Curve**



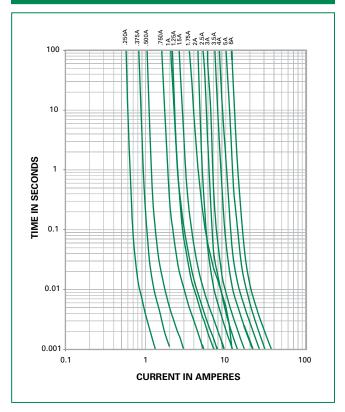
#### Note:

1. Re-rating depicted in this curve is in addition to the standard re-rating of 20% for continuous operation.

#### Example:

For continuous operation at 75 degrees celsius, the fuse should be rerated as follows:  $I=(0.80)(0.85)I_{RAT}=(0.68)I_{RAT}$ 

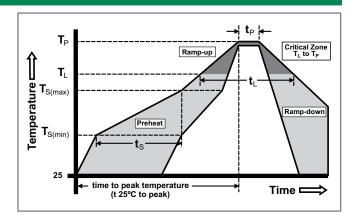
# **Average Time Current Curves**



# **Soldering Parameters**

Reflow Co	ondition	Pb – free assembly	
	-Temperature Min (T <sub>s(min)</sub> )	150°C	
Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	200°C	
	-Time (Min to Max) (t <sub>s</sub> )	60 – 180 seconds	
Average F (T <sub>L</sub> ) to pea	Ramp-up Rate (Liquidus Temp ak)	3°C/second max.	
T <sub>S(max)</sub> to T	L - Ramp-up Rate	5°C/second max.	
Dofland	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C	
Reflow	-Temperature (t <sub>L</sub> )	60 – 150 seconds	
PeakTemp	perature (T <sub>P</sub> )	260+0/-5 °C	
Time with	in 5°C of actual peak ure (t <sub>p</sub> )	10 – 30 seconds	
Ramp-down Rate		6°C/second max.	
Time 25°C	to peakTemperature (T <sub>P</sub> )	8 minutes max.	
Do not exceed		260°C	

Wave Soldering	260°C, 10 seconds max.
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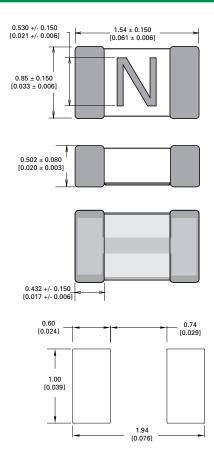


#### **Product Characteristics**

Materials	Body: Advanced Ceramic Terminations: Ag / Ni / Sn (100% Lead-free) Element Cover Coating: Lead-free Glass	
Moisture Sensitivity Level	IPC/JEDEC J-STD-020, Level 1	
Solderability	IPC/EIC/JEDEC J-STD-002, Condition B	
Humidity	MIL-STD-202, Method 103, Conditions D	
Resistance to Solder Heat	MIL-STD-202, Method 210, Condition B	

Moisture Resistance	MIL-STD-202, Method 106
Thermal Shock	MIL-STD-202, Method 107, Condition B-3
Mechanical Shock	MIL-STD-202, Method 213, Condition A
Vibration	MIL-STD-202, Method 201
Vibration, High Frequency	MIL-STD-202, Method 204, Condition D
Dissolution of Metallization	IPC/EIC/JEDEC J-STD-002, Condition D
Terminal Strength	IEC 60127-4

#### **Dimensions**

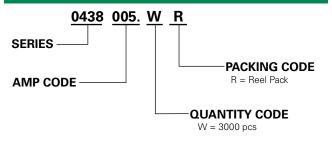


# Part Marking System

Amp Code	Marking Code
.250	D
.375	E
.500	F
.750	G
001.	Н
1.25	J
01.5	К
1.75	L

Marking Code	Amp Code
N	002.
0	02.5
Р	003.
R	03.5
S	004.
Т	005.
U	006.

### **Part Numbering System**



# **Packaging**

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	
8mm Tape and Reel	EIA-481, IEC 60286, Part 3	3000	WR	

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